

MODEL : LH-3500A シリーズ

List No : 1538-07

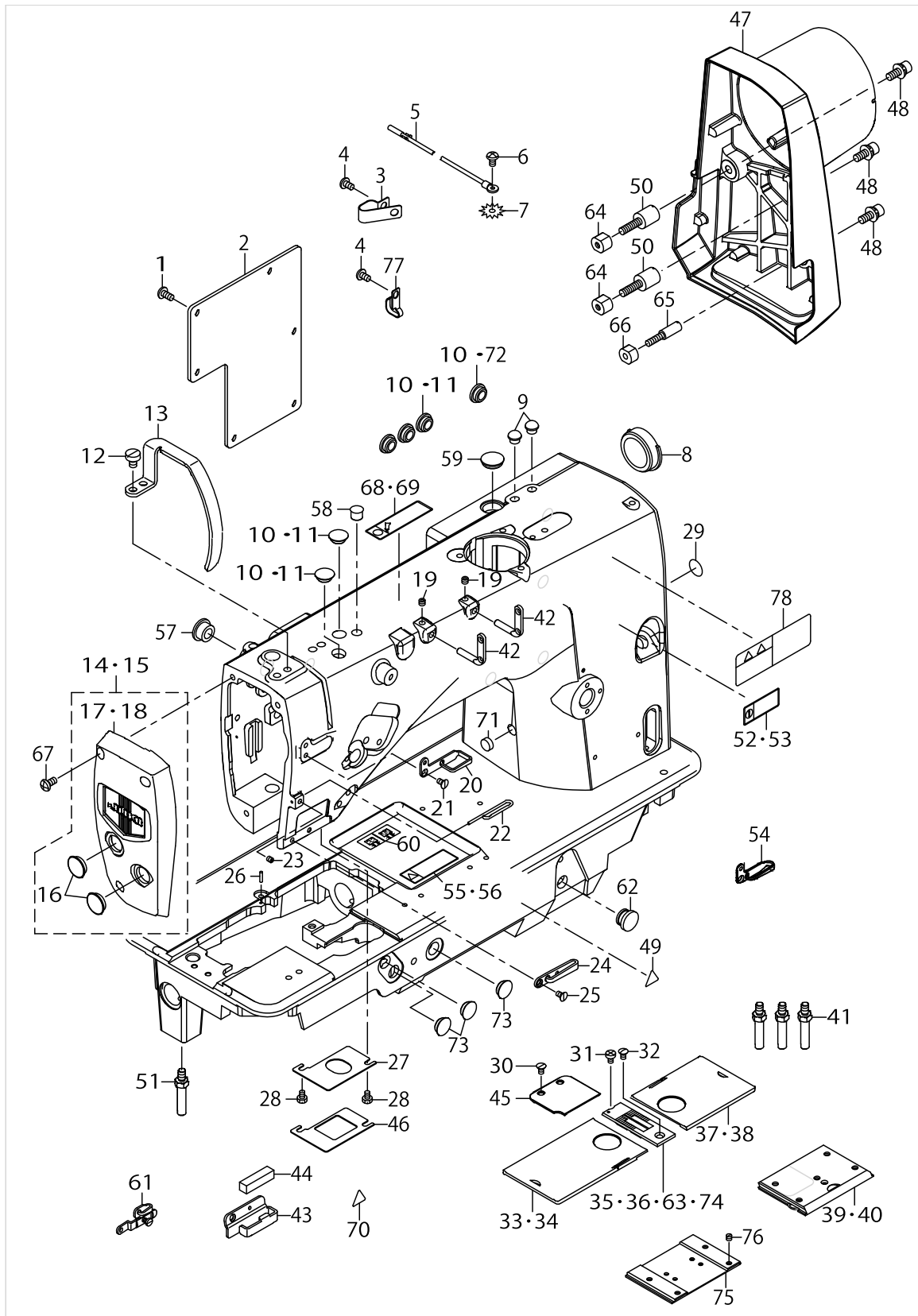
PARTS LIST

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CONTENTS

FRAME & MISCELLANEOUS COVER COMPONENTS	1
MAIN SHAFT & THREAD TAKE-UP COMPONENTS	5
NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,LH-3528A-7,3578A,3578A-7)	9
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)	11
TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE..... G)	17
TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F).....	19
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE..... G)	23
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)	27
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3578A,3578A-7,3588A,3588A-7).....	31
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)	33
FEED MECHANISM COMPONENTS.....	37
PRESSER BAR & TENSION RELEASE COMPONENTS.....	43
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7).	47
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS	51
WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)	55
LUBRICATION COMPONENTS (FOR LH-3528A,3528A-7,3568A,3568A-7)	57
LUBRICATION COMPONENTS (FOR LH-3578A,3578A-7,3588A,3588A-7)	63
BELT COVER & BOBBIN WINDER COMPONENTS	69
BOTTOM COVER COMPONENTS.....	71
AK DEVICE COMPONENTS.....	73
THREAD STAND COMPONENTS.....	75
ACCESSORIE PARTS COMPONENTS	77
TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A).....	79
TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A).....	83
TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)	91
TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)	99
TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)	109
TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G).....	119
TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G).....	125
TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G).....	131
TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G).....	135
LIST FOR INFORMATION OF CHANGE (1).....	141
LIST FOR INFORMATION OF CHANGE (2).....	142
LIST FOR INFORMATION OF CHANGE (3).....	143
HOW TO MAKE USE OF THIS PARTS LIST	144

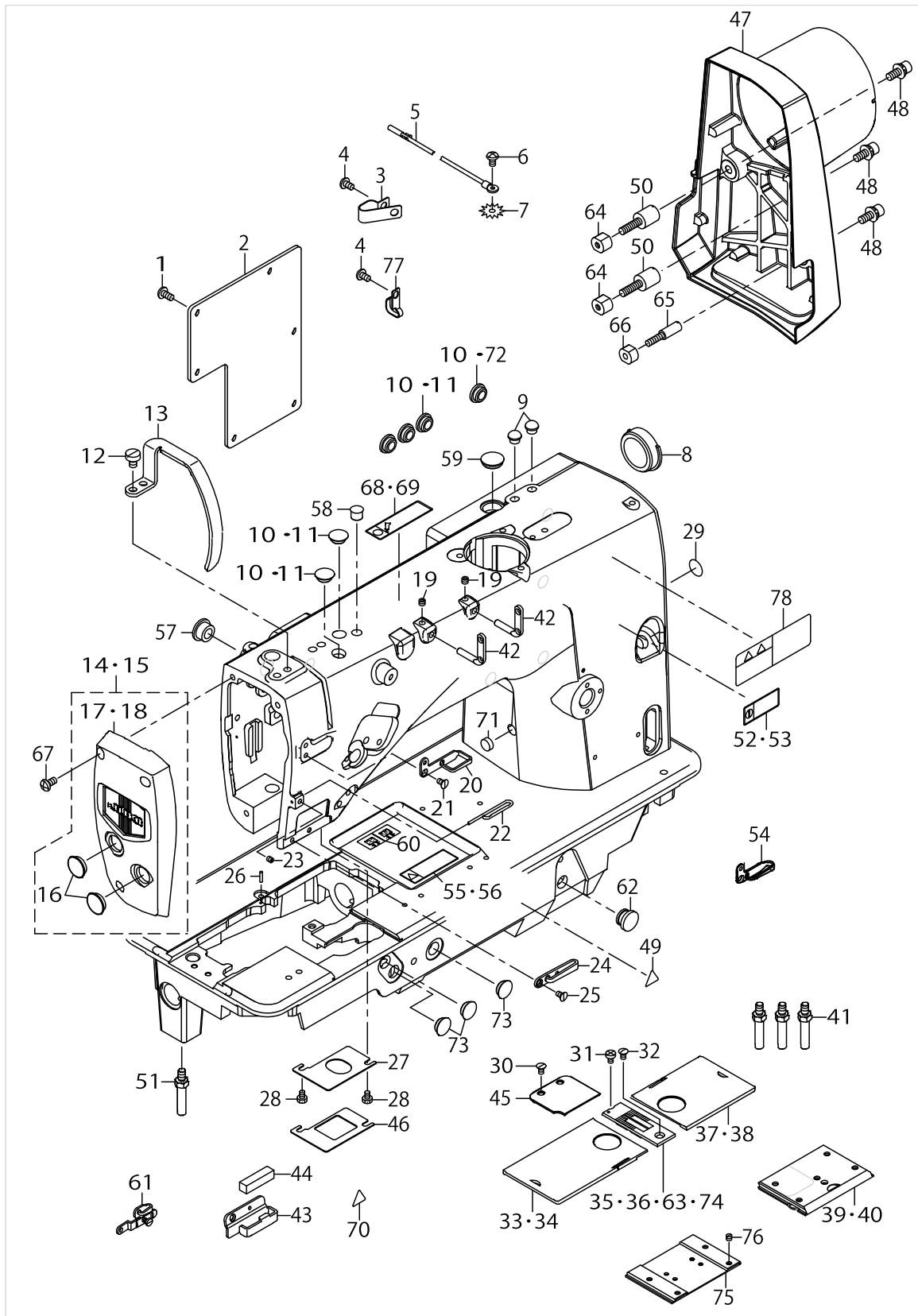
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM4051255SP	SCREW M5 L=12				6
2	40028766	REAR_PLATE				1
3	D2112555B00	CORD HOLDER LARGE	FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B			3
4	SM4050855SP	SCREW	FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B			4
5	23601057	EARTH CORD ASM.	FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B			1
6	SM4050855SP	SCREW	FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B			1
7	WT0530002KS	TOOTHED WASHER D=5.3	FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B			1
8	22619100	CAP	FOR LH-3528A,3578A			1
9	TA0800504R0	PLUG D=8 L=4.5	FOR LH-3528A,3578A			2
10	TA1250406R0	RUBBER PLUG D=12.5 L=4	EXCEPT CHINA			6
11	TA1250406R0	RUBBER PLUG D=12.5 L=4	FOR CHINA			5
12	SM6060800SP	SCREW M6 L=8				2
13	40028245	THREAD_TAKE_UP_LEVER_COVER				1
14	40030298	ASSY_FACE_COVER_28	FOR LH-3528A,3528A-7,3578A, 3578A-7			1
15	40030299	ASSY_FACE_COVER_68	FOR LH-3568A,3568A-7,3588A, 3588A-7			1
16	TA1600406R0	PLUG		*		2
17	40029641	FACE_COVER_28	FOR LH-3528A,3528A-7,3578A, 3578A-7	*		1
18	40029972	FACE_COVER_68	FOR LH-3568A,3568A-7,3588A, 3588A-7	*		1
19	SM8050412TP	SCREW M5 L=4				2
20	40091179	THREAD_GUIDE_UPPER				1
21	SM1040750TP	SCREW M4 L=7				1
22	40029347	THREAD_GUIDE_WIRE				1
23	SM8040412TP	SET SCREW M4 L=4				1
24	40084142	THREAD_GUIDE_LOWER				1
25	SM1040750TP	SCREW M4 L=7				1
26	B1104051000	THROAT PLATE PIN				1
27	40028730	PLATE	FOR LH-3528A,3578A			1
28	SM9040603SC	SCREW M4 L=6				2
29	22901805	GROUND MARK				1
30	SM1040750TP	SCREW M4 L=7	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			2
31	SM6040655TP	SCREW M4 L=6				1
32	SM2040750TP	SCREW M4 L=7.4				1
33	22601058	BED SLIDE LEFT ASM. A	EXCHANGING GAUGE PARTS FOR LH-3528A,3568A,3578A,3588A			1
34	40025247	ASSY_SLIDE_PLATE-L-A	EXCHANGING GAUGE PARTS FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7			1
35	22625503	THROAT PLATE 1/4	EXCHANGING GAUGE PARTS FOR LH-3528A(TYPE S,A,F)			1
36	40025492	THROAT_PLATE_TRIM-1/4				1
37	22600555	BED SLIDE RIGHT ASM. A	EXCHANGING GAUGE PARTS FOR LH-3528A,3568A,3578A,3588A			1
38	40025235	ASSY_SLIDE_PLATE-R-A	EXCHANGING GAUGE PARTS FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7			1
39	40042880	ASSY_SLIDE_PLATE_F	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
40	40042874	ASSY_SLIDE_PLATE_F_STANDARD	FOR LH-3528A,3578A			1
41	40096939	STUD				3
42	22920706	TWO EYELET				2
43	40032896	THREAD_GUIDE_FELT	TYPE A(Accessorie parts)			1

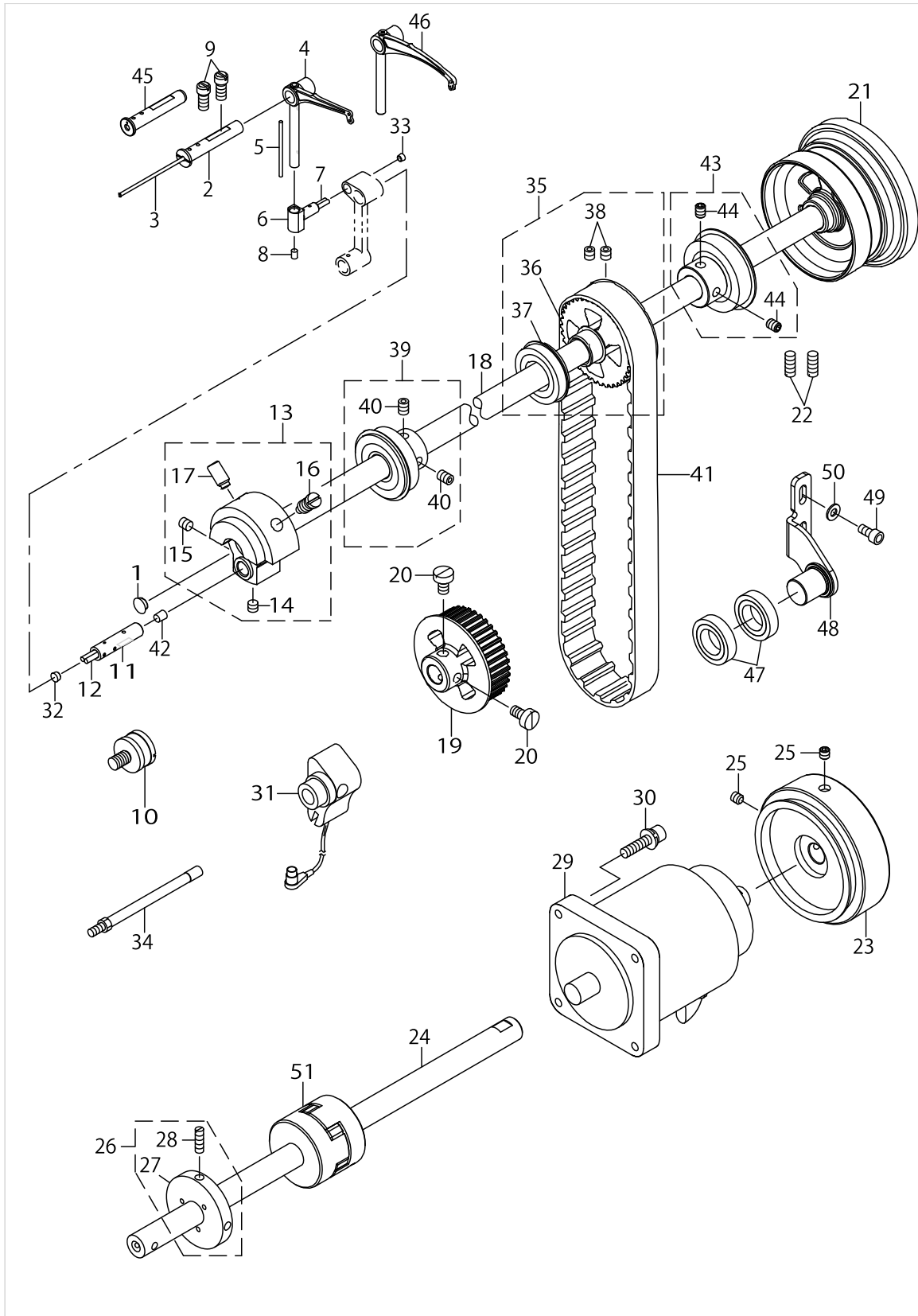
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
44	22603708	FELT	TYPE A(Accessorie Parts)		☆	1
45	40028706	AUXILIARY_COVER	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
46	40028731	PLATE	FOR LH-3568A,3588A			1
47	40091182	MOTOR_COVER	FOR LH-3528A-7,3568A-7,3578-A-7, 3588A-7,3528A-0B			1
48	SL6061692TN	BOLT	FOR LH-3528A-7,3568A-7,3578-A-7, 3588A-7,3528A-0B			3
49	CM300200001	ATTENTION SEAL				1
50	40091183	STUD_A	FOR LH-3528A-7,3568A-7,3578-A-7, 3588A-7,3528A-0B			2
51	40035180	BED_SCREW_STUD_B				1
52	CM200200201	LABEL_02_C	FOR CHINA			1
53	CM200200202	LABEL_02	EXCEPT CHINA			1
54	40029078	THREAD_GUIDE_UPPER				1
55	CM301100102	LABEL_03	EXCEPT CHINA			1
56	CM301100101	LABEL_03_C	FOR CHINA			1
57	TA1470704R0	RUBBER PLUG				1
58	TA0950806R0	RUBBER PLUG				1
59	TA1650406R0	PRUG				1
60	40026811	THREADING_DIAGRAM				1
61	40034675	THREAD_GUIDE_ASM_E				1
62	TA1250705R0	RUBBER PLUG				1
63	40094772	THROAT PLATE 1/4				1
64	40091184	STUD_B	FOR LH-3528A-7,3568A-7,3578-A-7, 3588A-7,3528A-0B			2
65	40091185	STUD_C	FOR LH-3528A-7,3568A-7,3578-A-7, 3588A-7,3528A-0B			1
66	40091186	STUD_D	FOR LH-3528A-7,3568A-7,3578-A-7, 3588A-7,3528A-0B			1
67	SM4051055SP	SCREW				3
68	CM200100102	LABEL_01	EXCEPT CHINA			1
69	CM200100101	LABEL_01_C	FOR CHINA			1
70	CM300200003	ATTENTION LABEL				1
71	TA1030402R0	RUBBER PLUG D=10.3 L=4				1
72	TA1050504R0	RUBBER PLUG				1
73	TA1250406R0	RUBBER PLUG D=12.5 L=4				3
74	40094773	THROAT PLATE TRIM 1/4				1
75	23206709	BED SLIDE (FRONT)A	SELECTIVE PARTS			1
76	SS8110410TP	SCREW 11/64-40 L= 3.5	SELECTIVE PARTS			1
77	40022407	CORD HOLDER				1
78	CM301300001	SAFETY LABEL	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1

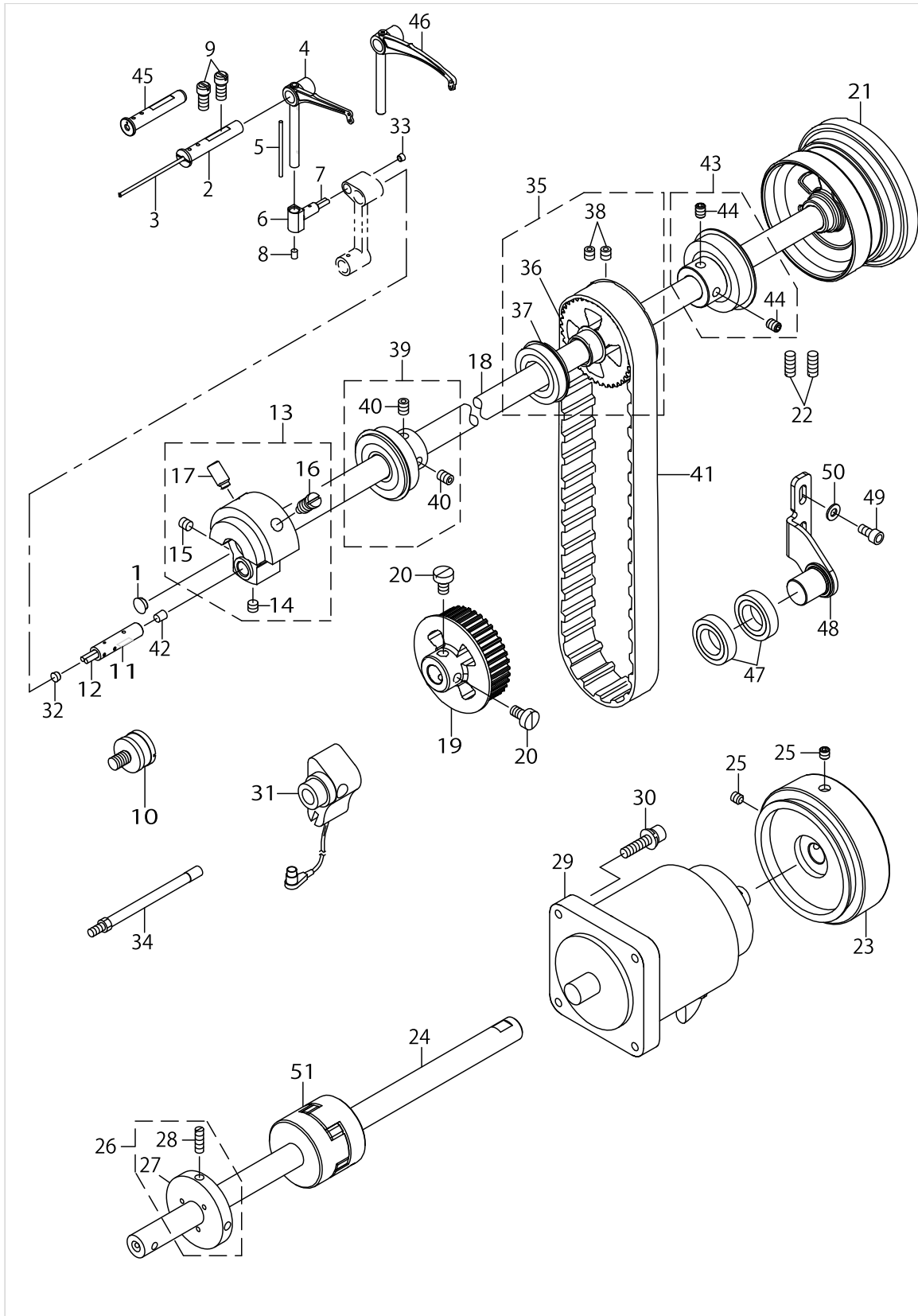
MAIN SHAFT & THREAD TAKE-UP COMPONENTS



MAIN SHAFT & THREAD TAKE-UP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	TA0750404R0	PLUG D=7.5 L=3.5				1
2	22605307	THREAD TAKE-UP LEVER PIN				1
3	CQ202000000	OIL WICK				0.15
4	40024093	THREAD_TAKE_UP_LEVER_C			☆	1
5	CQ202000000	OIL WICK				0.04
6	40022678	TAKE_UP_LEVER_THRUST_PIN				1
7	CQ252000000	OIL WICK				0.02
8	22810907	RUBBER PLUG				1
9	40010470	SHUTTLE_ASM_SCREW				2
10	22622401	SYNCRO FRNGE	OPTIONAL PARTS (FOR LH-35-28A,3568A,3578A, 3588A)			1
11	40029964	NEEDLE_BAR_CRANK_PIN				1
12	CQ303000000	OIL WICK				0.02
13	40031864	ASSY_COUNTER_WEIGHT				1
14	SM8060552TP	SCREW M6 L=5		*		1
15	SM8060612TP	SCREW M6 L=6		*		1
16	40004171	COUNTER_WEIGHT_SCREW		*		1
17	SM8081652TP	SCREW M8 L=16		*		1
18	40024436	MAINSHAFT	FOR LH-3528A,3568A,3578A,3588A			1
19	40028117	LOWER_SPROCKET				1
20	SM6061150TP	SCREW M6 L=11				2
21	40032987	HAND_WHEEL	FOR LH-3528A,3568A,3578A,3588A			1
22	SM8061550TP	SCREW M6 L=15	FOR LH-3528A,3568A,3578A,3588A			2
23	40091181	HAND_WHEEL	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
24	40091180	MAIN_SHAFT	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
25	SM80608A2TP	SCREW M6 L=8	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			2
26	40020454	BTW DRIVING WHEEL ASM				1
27	40020455	BTW DRIVING WHEEL		*		1
28	SM8051610SP	SCREW M5 L=16		*		2
29	40091227	SERVO_MOTOR_550W	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
30	SL6052592TN	BOLT	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			4
31	40026920	SYNCHRONIZER ASM.	OPTIONAL PARTS (FOR LH-35-28A,3568A,3578A, 3588A)			1
32	TA0500301R0	PLUG 5X5.8 L=3				1
33	TA0370301R0	PLUG D-3.7X4.4 L=3				1
34	40032142	SENSOR_SUPPORT_SHAFT_ASM.	OPTIONAL PARTS (FOR LH-35-28A,3568A,3578A, 3588A)			1
35	40029048	ASSY_MAINSHAFT_BEARING_2				1
36	40028116	MAIN_SHAFT_SPROCKET		*		1
37	SB120002500	BEARING		*		1
38	SM80608A2TP	SCREW M6 L=8		*		2
39	40142685	FRONT_BEARING				1
40	40010417	BEARING_BUSH_SCREW		*		2
41	40028652	TIMING_BELT				1
42	TA0490601R0	PLUG D=4.9X5.5 L=6				1
43	40150029	MAIN_SHAFT_BEARING				1
44	40010417	BEARING_BUSH_SCREW		*		2
45	40098905	THREAD_TAKE_UP_LEVER_PIN_B	FOR LH-3578A,3578A-7,3588A, 3588A-7			1
46	40043322	TAKE_UP_LEVER_E_COATING	FOR LH-3578A,3578A-7,3588A, 3588A-7			1

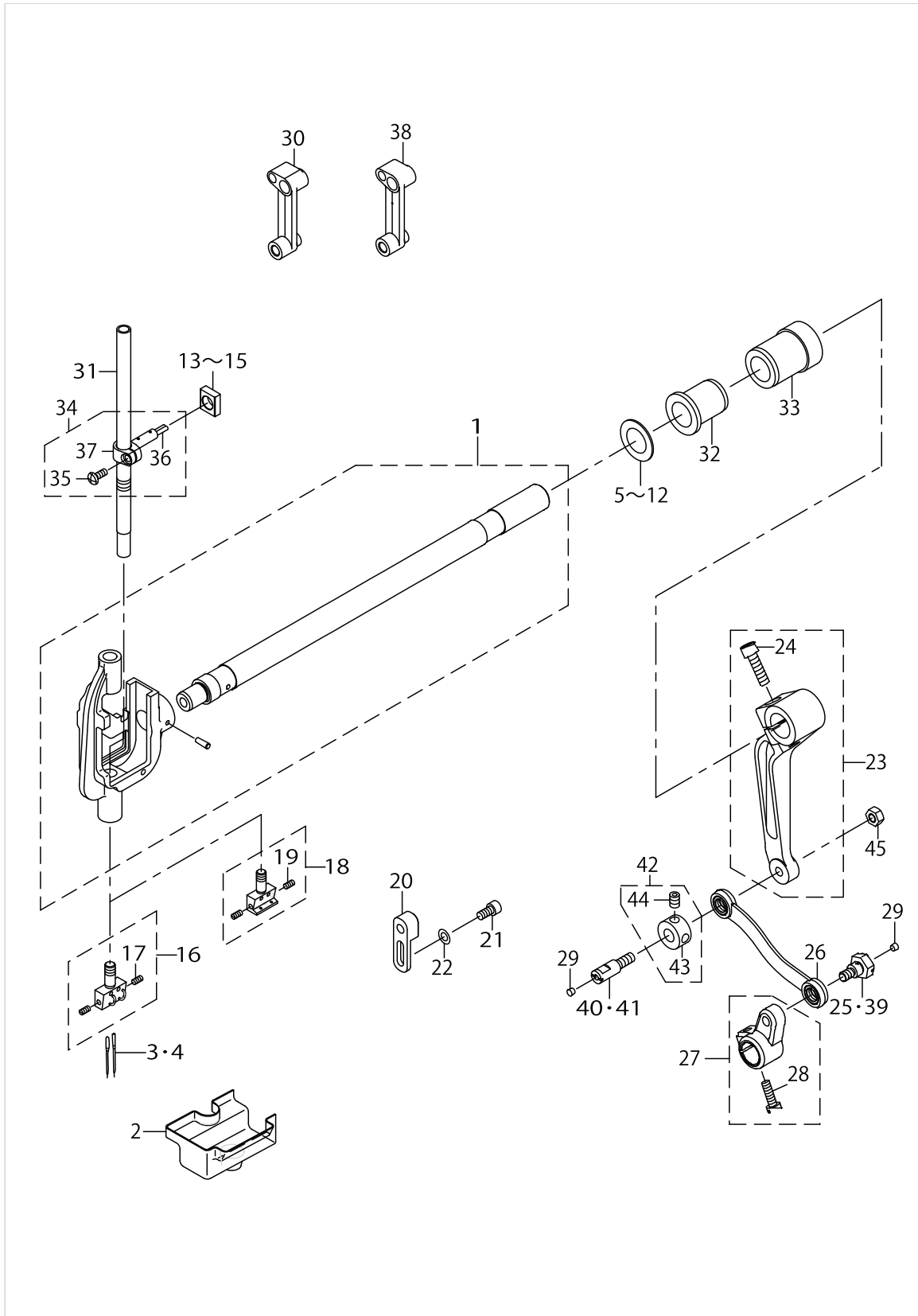
MAIN SHAFT & THREAD TAKE-UP COMPONENTS



MAIN SHAFT & THREAD TAKE-UP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	SB117000100	BEARING	FOR LH-3588A-7			2
48	40098038	IDLER_PLATE_ASM	FOR LH-3588A-7			1
49	SM6051002TP	SCREW M5X0.8 L=10	FOR LH-3588A-7			2
50	WP0501016SD	WASHER 5X10.5X1	FOR LH-3588A-7			2
51	40051473	COUPLING ASM.	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1

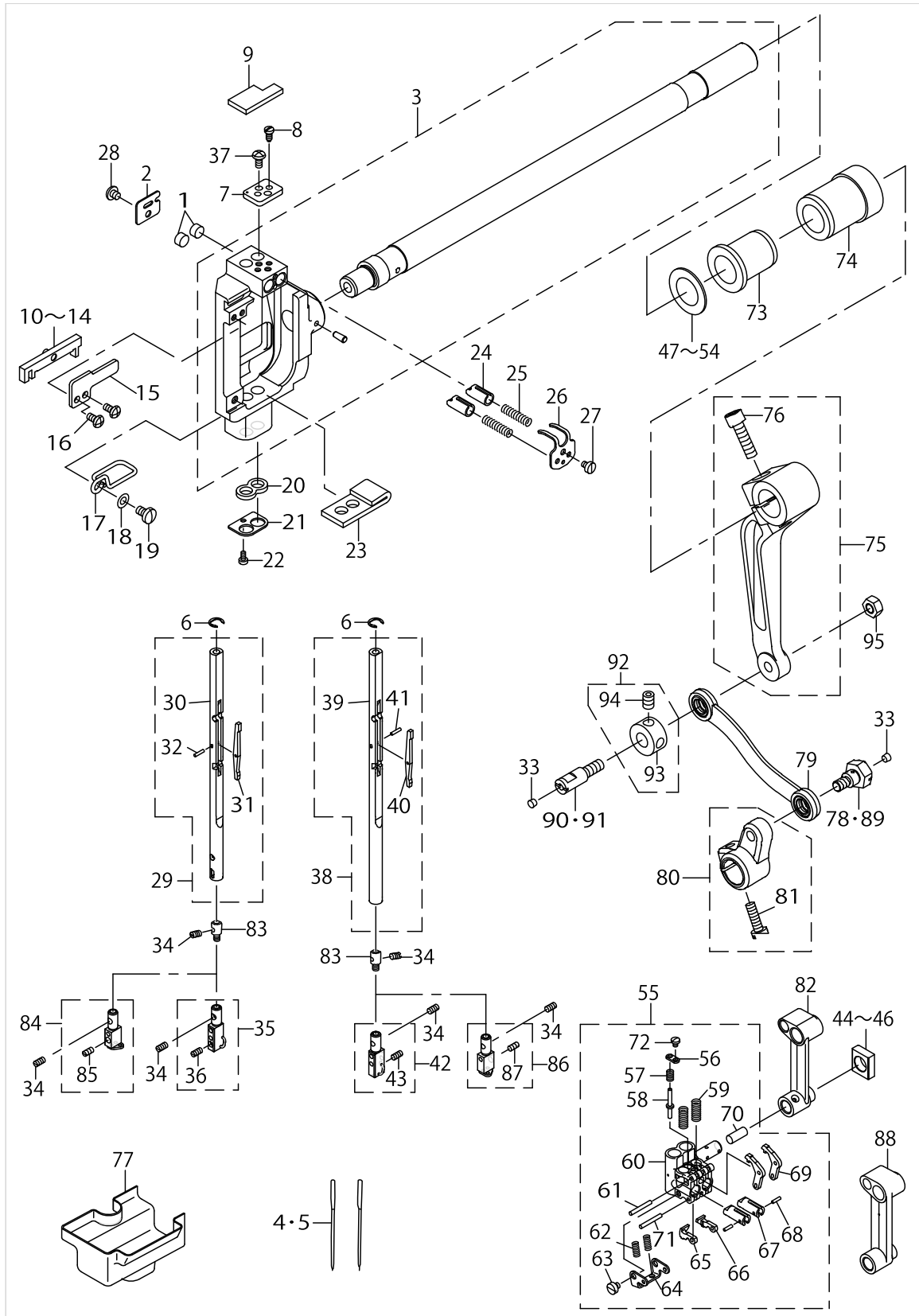
NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,LH-3528A-7,3578A,3578A-7)



NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,LH-3528A-7,3578A,3578A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40026395	NEEDLE_BAR_ROCKING_BASE_ASM.				1
2	22606800	OIL GUARD RUBBER				1
3	MDP500B1400	NEEDLE DPX5 #14	SELECTIVE PARTS		☆	2
4	MDP500B2100	NEEDLE DPX5 #21	SELECTIVE PARTS		☆	2
5	22606206	SPACER Y	SELECTIVE PARTS			1
6	22606305	SPACER Z	SELECTIVE PARTS			1
7	22607600	SPACER A	SELECTIVE PARTS			1
8	22607709	SPACER B	SELECTIVE PARTS			1
9	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1
10	22607808	SPACER D	SELECTIVE PARTS			1
11	22607907	SPACER E	SELECTIVE PARTS			1
12	22606404	SPACER F	SELECTIVE PARTS			1
13	23204506	ROCKING ROD SQUARE BLOCK A	SELECTIVE PARTS			1
14	23204605	ROCKING ROD SQUARE BLOCK B	SELECTIVE PARTS			1
15	23204704	ROCKING ROD SQUARE BLOCK C	SELECTIVE PARTS			1
16	40026035	ASSY_NEEDLE_CLAMP(1/4)	EXCHANGING GAUGE PARTS			1
17	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
18	10148054	NEEDLE CLAMP ASM. 1/4	EXCHANGING GAUGE PARTS			1
19	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
20	40028666	ROCKING_ROD_FIXING_BLOCK	FOR LH-3528A			1
21	SM6051002TP	SCREW M5X0.8 L=10	FOR LH-3528A			2
22	WP0550800SP	WASHER 5.5X10X0.8	FOR LH-3528A			2
23	40033669	ASSY_REAR_ARM				1
24	SM6062502TP	SCREW M6 L=25		*		1
25	40143358	SHOULDER_SCREW_A	SELECTIVE PARTS			1
26	40032124	DRIVING_ROD_ASM.				1
27	40028853	ASSY_DRIVING_ARM				1
28	SM6051600SP	SCREW M5 L=16		*		1
29	TA0370301R0	PLUG D-3.7X4.4 L=3				2
30	40030037	NEEDLE_BAR_CRANK_ROD	FOR LH-3528A,3528A-7			1
31	40028031	NEEDLE_BAR				1
32	40023568	BUSHING				1
33	40023569	BUSHING				1
34	40031862	ASSY_NEEDLE_BAR_CONNECTION				1
35	SM4041055SP	SCREW		*		1
36	CQ252000000	OIL WICK		*		0.04
37	40040302	NEEDLE_BAR_CONNECTION		*		1
38	40030038	NEEDLE_BAR_CRANK_ROD	FOR LH-3578A,3578A-7			1
39	40143359	SHOULDER_SCREW_B	SELECTIVE PARTS			1
40	40143360	THRUST_PIN_A	SELECTIVE PARTS			1
41	40143361	THRUST_PIN_B	SELECTIVE PARTS			1
42	CS087101BSH	THRUST COLLAR ASM. D=8.73 W=10				1
43	CS0871019SH	THRUST COLLAR D=8.73 W=10		*		1
44	SS8150822TP	SCREW 15/64-28 L=8		*		2
45	NM6060001CP	NUT M6				1

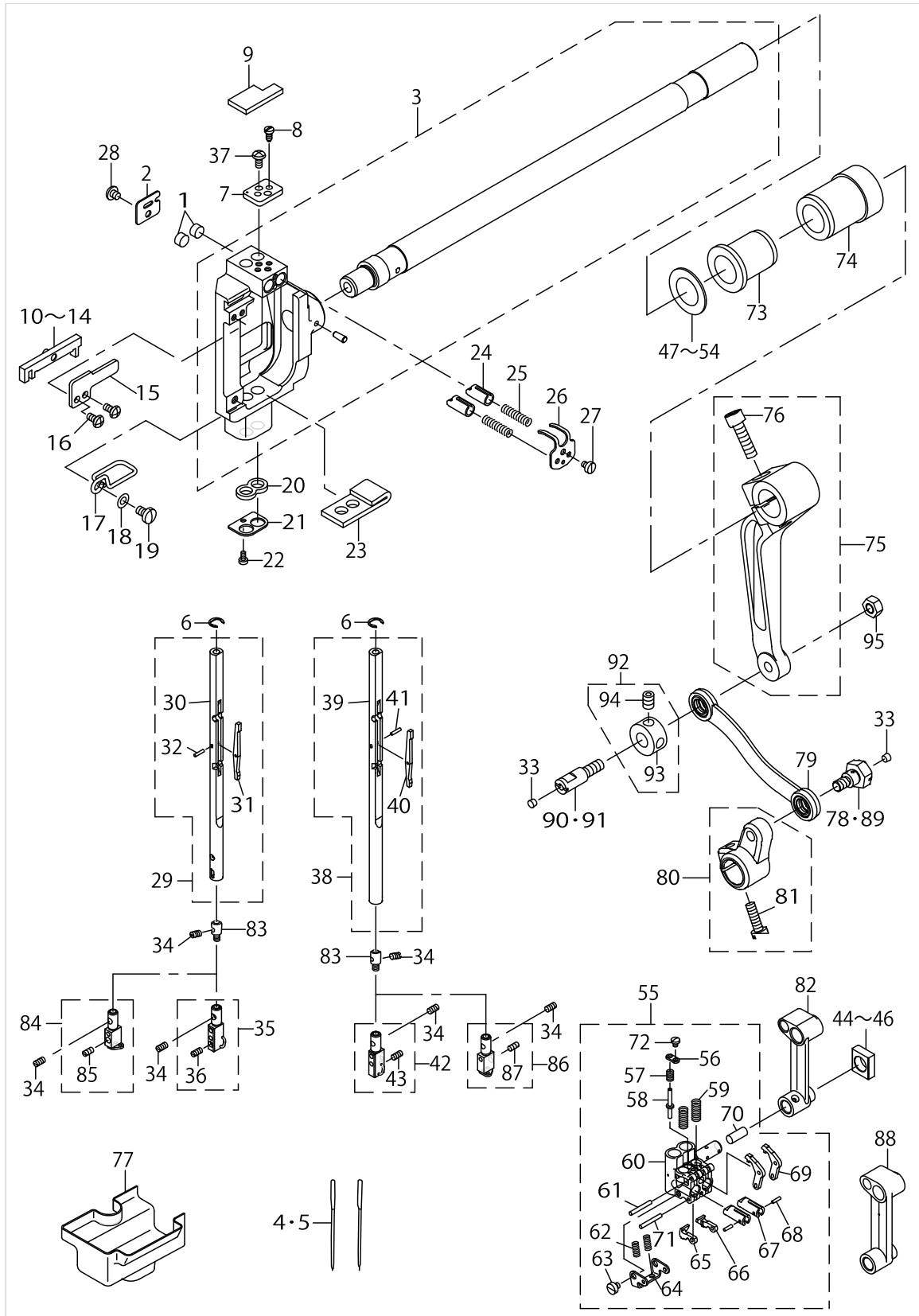
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11002904	ROLLER FELT				2
2	22681209	FELT COVER				1
3	40026402	NEEDLE_BAR_ROCKING_BASE_ASM.				1
4	MDP500B1400	NEEDLE DPX5 #14	SELECTIVE PARTS		☆	2
5	MDP500B2100	NEEDLE DPX5 #21	SELECTIVE PARTS		☆	2
6	40166315	RING_Z				2
7	22682702	NEEDLE BAR SWIVEL STOPPER				1
8	22681712	STOPPER SCREW				2
9	40039629	FELT				1
10	22681951	SLIDER BLOCK ASM. A	SELECTIVE PARTS			1
11	22682058	SLIDER BLOCK ASM. B	SELECTIVE PARTS			1
12	22682157	SLIDE BLOCK	SELECTIVE PARTS			1
13	22682256	SLIDER BLOCK ASM. D	SELECTIVE PARTS			1
14	22682355	SLIDER BLOCK ASM. E	SELECTIVE PARTS			1
15	22681803	SLIDE BLOCK GUIDE PLATE				1
16	SS4090715SP	SCREW 9/64-40 L=7				2
17	22685903	FELT GUIDE				1
18	WP0450000SD	WASHER 4.5X8X0.5				1
19	SS7110710SP	SCREW 11/64-40 L=7				1
20	22686000	NEEDLE BAR OIL SEAL FELT A				1
21	22685804	NEEDLE BAR OIL SEAL PLATE				1
22	SS6060510TP	SCREW 3/32-56 L=4.5				1
23	22686109	NEEDLE BAR OIL SEAL FELT B				1
24	22681407	NEEDLE BAR STOPPER				2
25	22681506	SPRING				2
26	40095222	STOPPER_SPRING_COVER				1
27	SS6080410SP	SCREW 1/8-44 L=4				1
28	SS4090415SP	SCREW 9/64-40 L=4				1
29	40026983	NEEDLE_BAR_ASM_LEFT				1
30	40026982	NEEDLE_BAR_LEFT		*		1
31	22685200	SEESAW PLATE		*		1
32	22685408	NEEDLE BAR PIN		*		1
33	TA0370301R0	PLUG D-3.7X4.4 L=3				2
34	B1425526000	SCREW 1/8-44 L=6				4
35	40029561	ASSY_NEEDLE_CLAMP_L(1/4)	EXCHANGING GAUGE PARTS			1
36	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
37	SS4090715SP	SCREW 9/64-40 L=7				2
38	40026984	NEEDLE_BAR_ASM_RIGHT				1
39	40026981	NEEDLE_BAR_RIGHT		*		1
40	22685200	SEESAW PLATE		*		1
41	22685408	NEEDLE BAR PIN		*		1
42	40029562	ASSY_NEEDLE_CLAMP_R(1/4)	EXCHANGING GAUGE PARTS			1
43	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
44	23204506	ROCKING ROD SQUARE BLOCK A	SELECTIVE PARTS			1
45	23204605	ROCKING ROD SQUARE BLOCK B	SELECTIVE PARTS			1
46	23204704	ROCKING ROD SQUARE BLOCK C	SELECTIVE PARTS			1
47	22606206	SPACER Y	SELECTIVE PARTS			1

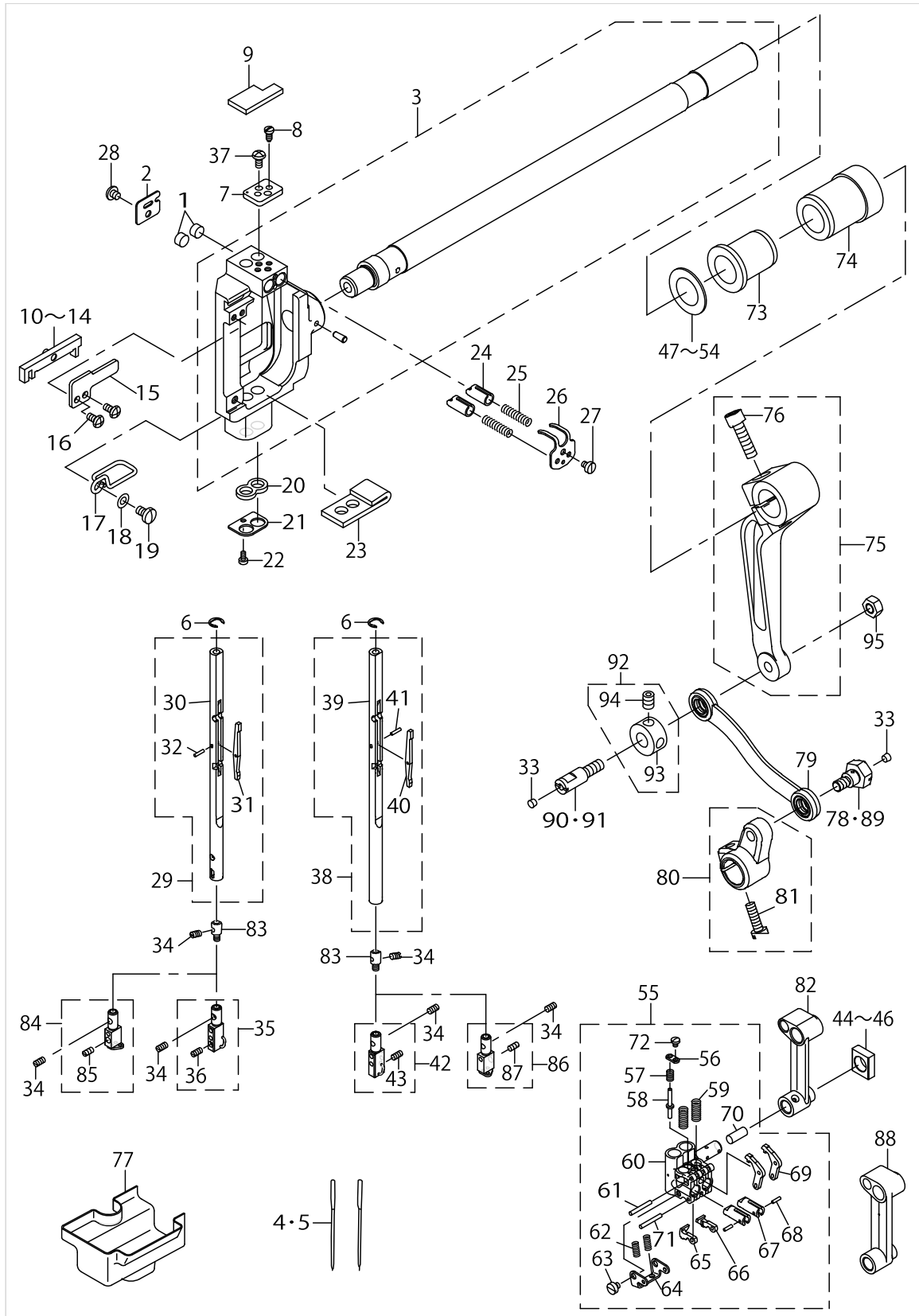
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22606305	SPACER Z	SELECTIVE PARTS			1
49	22607600	SPACER A	SELECTIVE PARTS			1
50	22607709	SPACER B	SELECTIVE PARTS			1
51	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1
52	22607808	SPACER D	SELECTIVE PARTS			1
53	22607907	SPACER E	SELECTIVE PARTS			1
54	22606404	SPACER F	SELECTIVE PARTS			1
55	40032147	NEEDLE_BAR_CONNECTION_ASM				1
56	40059036	RELEASE_PIN_COVER		*		1
57	22683304	SPRING		*		1
58	40024473	RELEASE_PIN		*		1
59	22683809	SPRING		*		2
60	40028679	NEEDLE_BAR_CONNECTION		*		1
61	22683403	NEEDLE BAR CONNECTION PIN		*		1
62	22684104	SPRING		*		2
63	SS6080340SP	SCREW 1/8-44 L=2.9		*		2
64	22684203	SPRING BRACKET		*		1
65	22683908	CLUTCH STOPPER LEFT		*		1
66	22684005	CLUTCH STOPPER RIGHT		*		1
67	40024064	NEEDLE_BAR_CLUTCH		*		2
68	B1705850000	STOPPER PIN		*		2
69	22683601	CLUTCH LEVER		*		2
70	CQ252000000	OIL WICK		*		0.03
71	40015144	NEEDLE BAR CONNECTION PIN		*		1
72	SS7060310SP	SCREW 3/32-56 L=3		*		1
73	40023568	BUSHING				1
74	40023569	BUSHING				1
75	40033669	ASSY_REAR_ARM				1
76	SM6062502TP	SCREW M6 L=25		*		1
77	22685705	OIL GUARD RUBBER				1
78	40143358	SHOULDER_SCREW_A	SELECTIVE PARTS			1
79	40032124	DRIVING_ROD_ASM				1
80	40028853	ASSY_DRIVING_ARM				1
81	SM6051600SP	SCREW M5 L=16		*		1
82	40028200	NEEDLE_BAR_CRANK_ROD	FOR LH-3568A,3568A-7			1
83	22682504	SPRING BEARING				2
84	B1402528FALA	NEEDLE CLAMP ASM. 1/4	EXCHANGING GAUGE PARTS			1
85	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
86	B1402528FARA	NEEDLE CLAMP ASM. 1/4	EXCHANGING GAUGE PARTS			1
87	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
88	40030027	NEEDLE_BAR_CRANK_ROD	FOR LH-3588A,3588A-7			1
89	40143359	SHOULDER_SCREW_B	SELECTIVE PARTS			1
90	40143360	THRUST_PIN_A	SELECTIVE PARTS			1
91	40143361	THRUST_PIN_B	SELECTIVE PARTS			1
92	CS087101BSH	THRUST COLLAR ASM. D=8.73 W=10				1
93	CS0871019SH	THRUST COLLAR D=8.73 W=10		*		1
94	SS8150822TP	SCREW 15/64-28 L=8		*		2

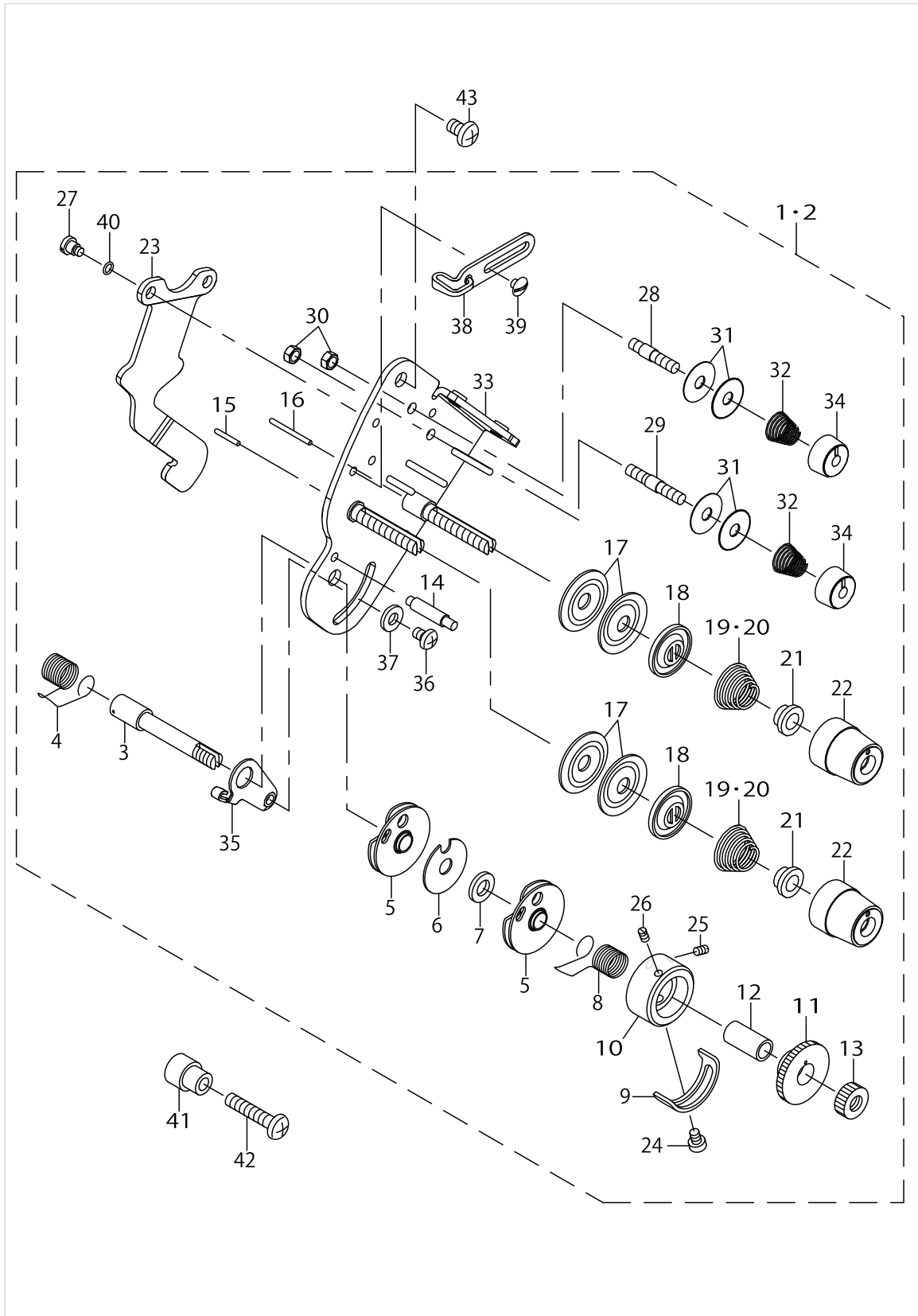
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	NM6060001CP	NUT M6				1

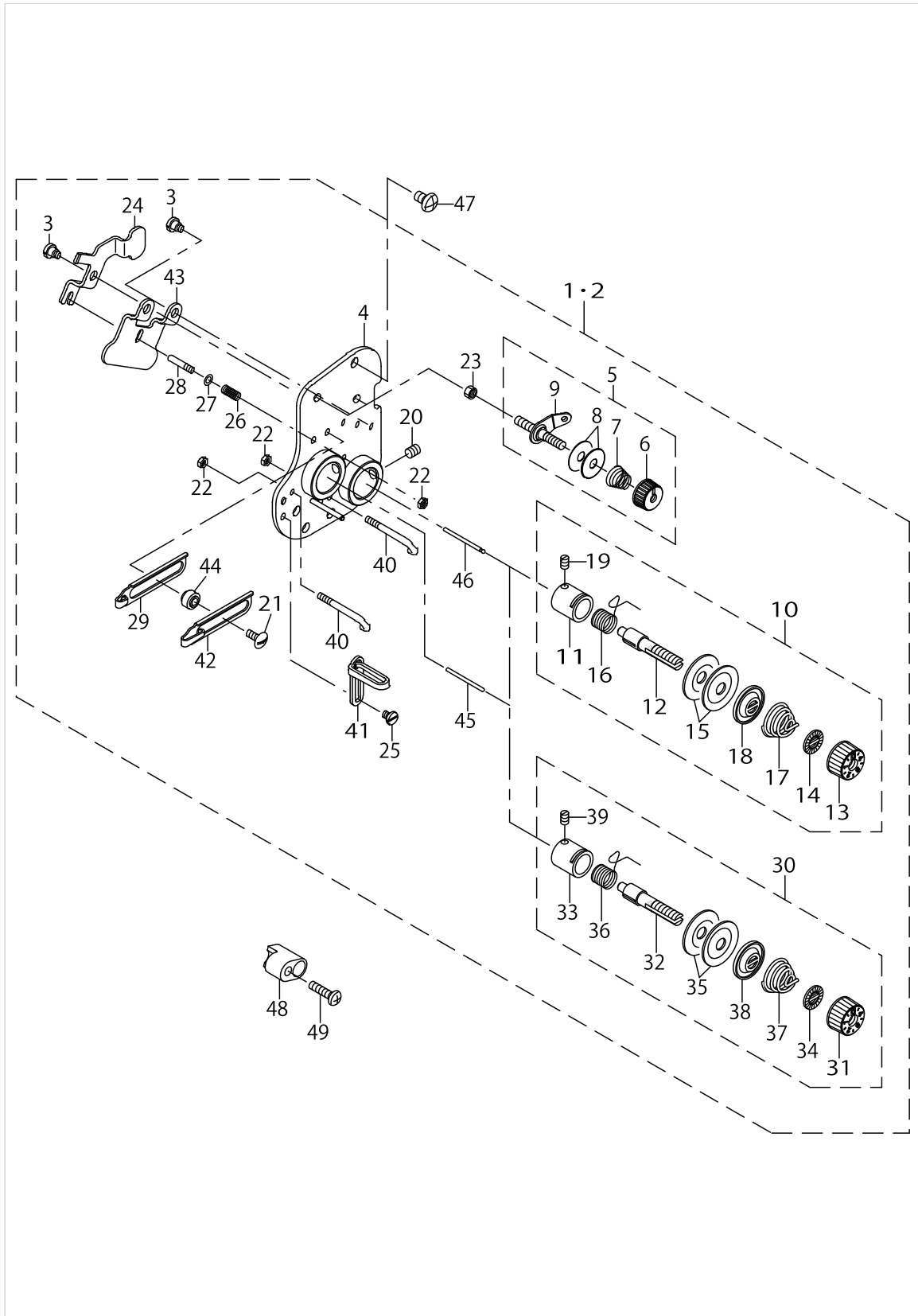
TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE G)



TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40091191	COMP_THREAD_TENSION_MAL28S	TYPE S			1
2	40094770	COMP_THREAD_TENSION_MAL28G	TYPE G			1
3	10697605	THREAD TAKE-UP SPRING STUD		*		1
4	22618706	THREAD TAKE-UP SPRING A		*	☆	2
5	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		1
6	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1
7	B3139527000	COLLAR		*		1
8	22618805	THREAD TAKE-UP SPRING B		*	☆	1
9	B3138527000	ADJUSTING PLATE B		*		1
10	22617609	THREAD TENSION POST		*		1
11	22617708	TAKE-UP SPRING GUIDE		*		1
12	B3141527000	PRESSER COLLAR		*		1
13	22617807	NUT		*		1
14	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1
15	22618201	TENSION RELEASE PIN A		*		1
16	22618300	TENSION RELEASE PIN B		*		1
17	B3126012000	THREAD TENSION DISK		*		4
18	22617906	THREAD TENSION DISK PRESSER		*		2
19	B3129012A00	TENSION SPRING	TYPE S	*		2
20	B3114232000	THREAD TENSION SPRING	TYPE G	*		2
21	B3112704000	TENSION SPRING BUSHING		*		2
22	11957008	THREAD TENSION KNOB		*		2
23	40091259	DISK_RELEASE_PLATE_B		*		1
24	SS7090510SP	SCREW 9/64-40 L=4.6		*		1
25	22618904	SET SCREW		*		1
26	22618904	SET SCREW		*		1
27	SD0470316TP	SHOULDER SCREW D=4.7 H=3.1		*		2
28	10124204	THREAD TENSION POST A		*		1
29	10124303	THREAD TENSION POST B		*		1
30	NS6110310SP	NUT 11/64-40		*		2
31	10741106	FIRST THREAD TENSION PLATE		*		4
32	11045101	THREAD TENSION SPRING		*		2
33	40091258	ASSY_TENSION_BASE_PLATE28		*		1
34	11072402	THREAD TENSION NUT		*		2
35	10697506	THREAD TENSION BRACKET A		*		1
36	SS4110615SP	SCREW 11/64-40 L=6		*		1
37	WP0501016SD	WASHER 5X10.5X1		*		1
38	40083824	THREAD_TAKE_UP_GUIDE_B		*		1
39	SS5090420SP	SCREW 9/64-40 L=3.5		*		2
40	RO036080200	RUBBER RING		*		2
41	40091193	STUD				1
42	SM4052501SN	SCREW M5X0.8 L=25				1
43	SM4051001SN	SCREW M5				1

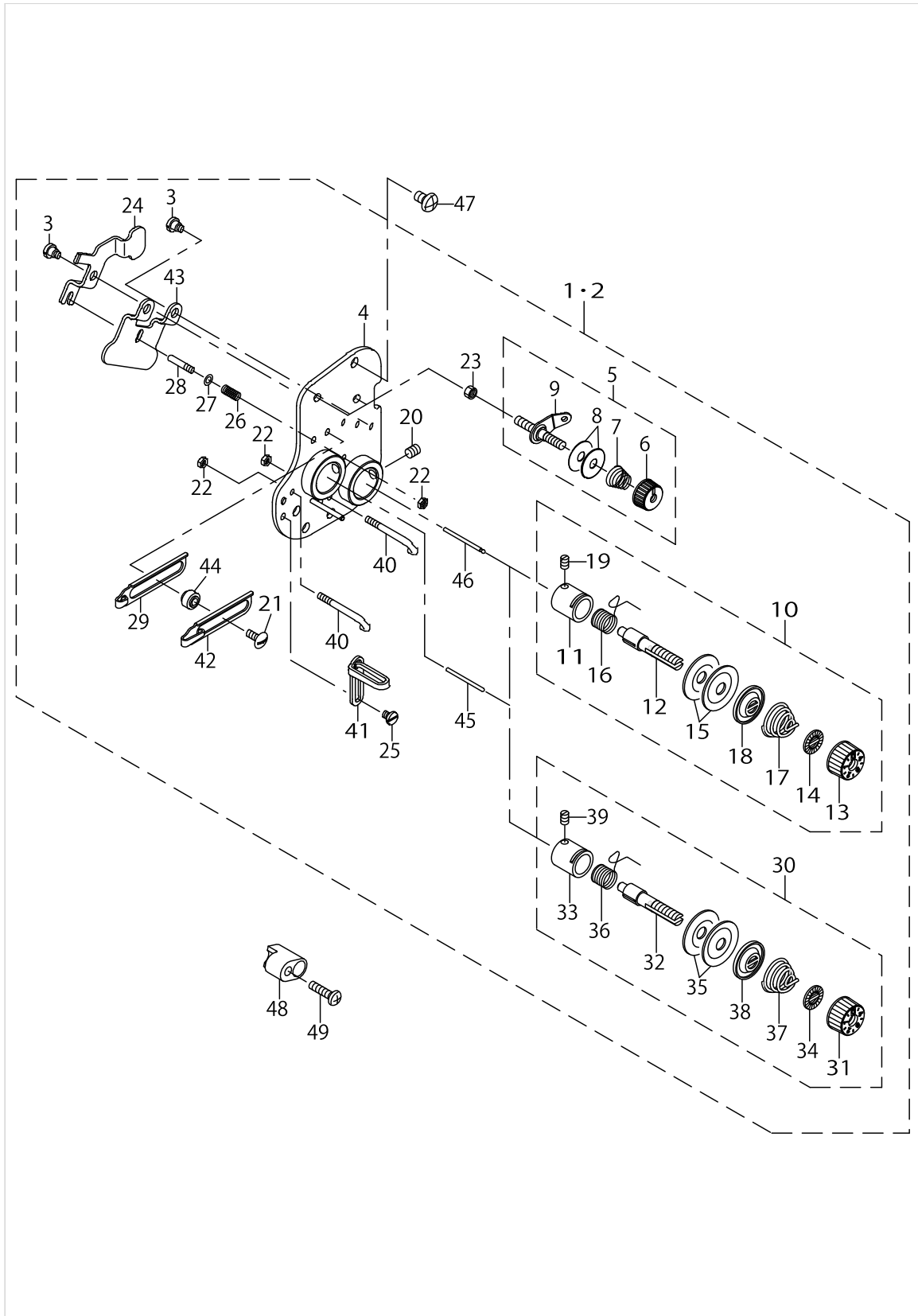
TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)



TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40032707	COMP_THREAD_TENSION_28S	TYPE F			1
2	40032709	COMP_THREAD_TENSION_28A	TYPE A			1
3	SD0470316TP	SHOULDER SCREW D=4.7 H=3.1		*		3
4	40028250	ASSY_TENSION_BASE_PLATE		*		1
5	40052366	ASSY_THREAD_TENSION		*		2
6	11072402	THREAD TENSION NUT		*		1
7	22945505	THREAD TENSION SPRING		*		1
8	B3214047000	BOBBIN WINDER TENSION DISC		*		2
9	22529473	BOBBIN THREAD TENSION ROD ASM.		*		1
10	40056698	THREAD TENSION ASM.	TYPE F	*		1
11	22945307	THREAD TENSION POST BASE		*		1
12	22921209	THREAD TENSION POST		*		1
13	23626005	THREAD TENSION NUT		*		1
14	22921407	ROTATION STOPPER		*		1
15	22921506	THREAD TENSION DISK		*		2
16	22921605	THREAD TAKE-UP SPRING		*	☆	1
17	B3129012A00	TENSION SPRING		*		1
18	22921803	DISK STOPPER		*		1
19	SS8090670SP	SCREW 9/64-40 L=5.5		*		1
20	SM8050612TP	SCREW M5X6		*		2
21	SS5091020SP	SCREW 9/64-40 L=9.5		*		2
22	NS6080210SP	NUT 1/8-44		*		3
23	NS6110310SP	NUT 11/64-40		*		2
24	40034840	RELEASE_LEVER		*		1
25	SS6090520SP	SCREW 9/64-40 L=5.0		*		1
26	40009222	PRESSER PLATE ADJUSTING SPRING		*		1
27	WP0350516SD	WASHER 3.5X6X0.5		*		1
28	40015699	SPRING_GUIDE		*		1
29	40060689	THREAD_TAKE_UP_GUIDE		*		1
30	40080006	ASSY_THREAD_TENSION_A	TYPE A	*		1
31	23626005	THREAD TENSION NUT		*		1
32	B3115552000	TENSION POST		*		1
33	B3111126000	TENSION POST SOCKET		*		1
34	B3120125000	ROTATING STOPPER		*		1
35	13138201	THREAD TENSION DISK		*		2
36	D3128555D00	TAKE-UP SPRING		*	☆	1
37	D3129555D00	THREAD TENSION SPRING		*		1
38	B3132552000	THREAD TENSION DISK PRESSER		*		1
39	SS8090670SP	SCREW 9/64-40 L=5.5		*		1
40	40049219	THREAD_GUIDE		*		2
41	40060693	THREAD_GUIDE_UPPER_A		*		1
42	40060840	THREAD_TAKE_UP_GUIDE_B		*		1
43	40034660	DISK_RELEASE_PLATE		*		1
44	23203300	THREAD GUIDE COLLAR		*		2
45	B3118552F00	TENSION RELEASING PIN		*		1
46	B3118552I00	TENSION RELEASING PIN I		*		1
47	SM4050855SP	SCREW				2

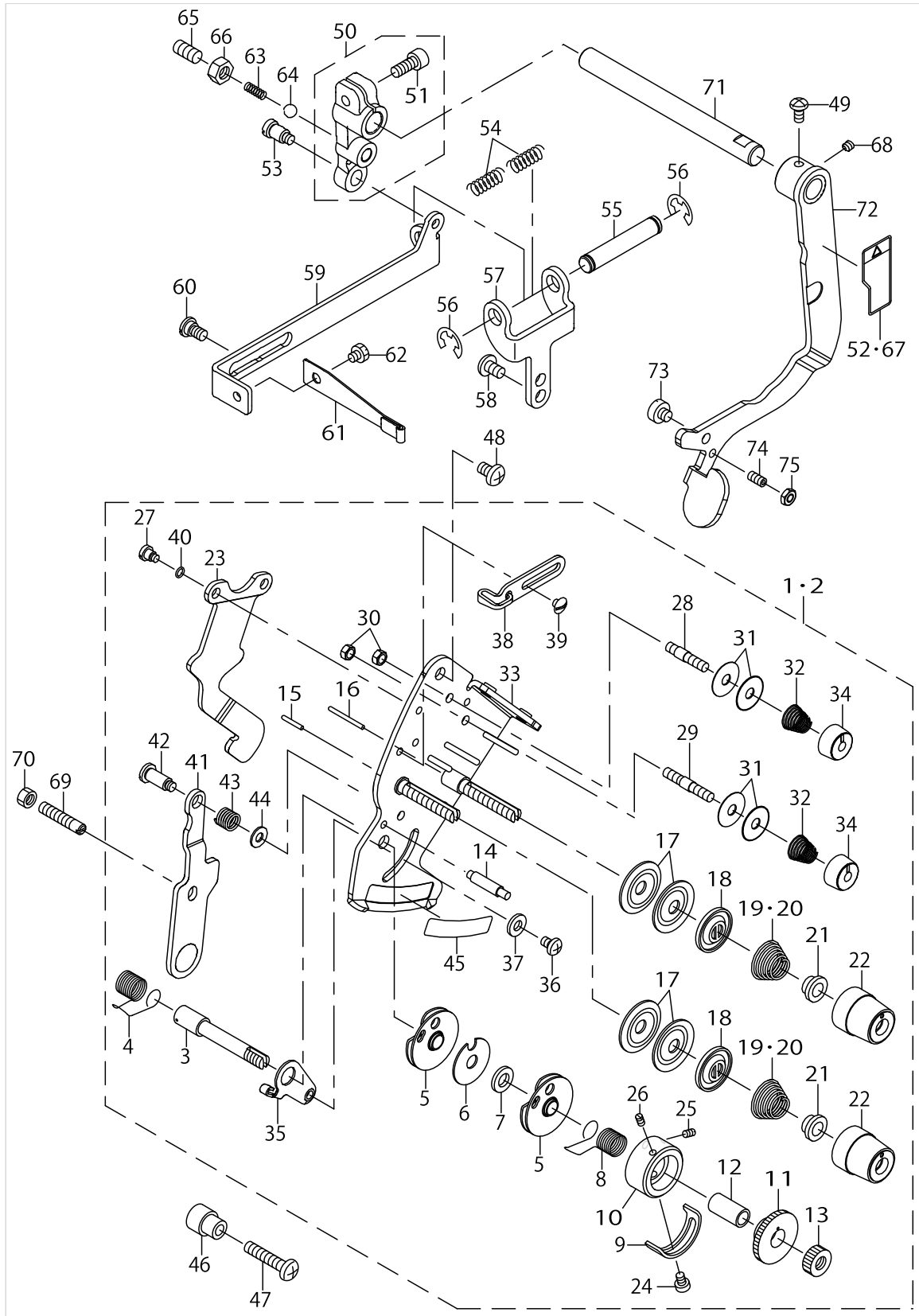
TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)



TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40091194	TENSION_STUD_A				1
49	SM4041601SN	SCREW				1

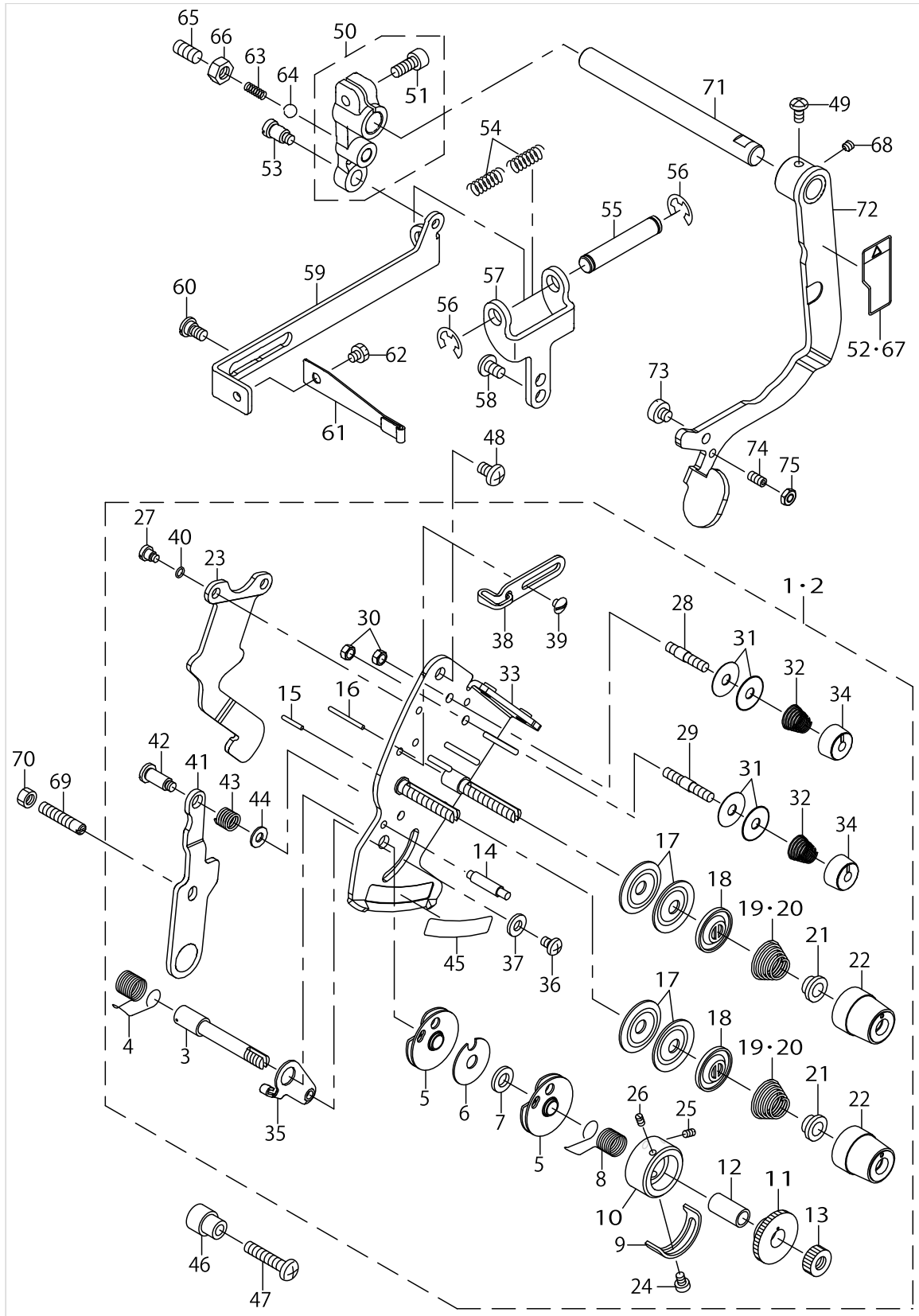
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)



TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40091192	COMP_THREAD_TENSION_MAL68S	TYPE S			1
2	40094771	COMP_THREAD_TENSION_MAL68G	TYPE G			1
3	10697605	THREAD TAKE-UP SPRING STUD		*		1
4	22618706	THREAD TAKE-UP SPRING A		*	☆	1
5	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		2
6	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1
7	B3139527000	COLLAR		*		1
8	22618805	THREAD TAKE-UP SPRING B		*	☆	1
9	B3138527000	ADJUSTING PLATE B		*		1
10	22617609	THREAD TENSION POST		*		1
11	22617708	TAKE-UP SPRING GUIDE		*		1
12	B3141527000	PRESSER COLLAR		*		1
13	22617807	NUT		*		1
14	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1
15	22618201	TENSION RELEASE PIN A		*		1
16	22618300	TENSION RELEASE PIN B		*		1
17	B3126012000	THREAD TENSION DISK		*		4
18	22617906	THREAD TENSION DISK PRESSER		*		2
19	B3129012A00	TENSION SPRING	TYPE S	*		2
20	B3114232000	THREAD TENSION SPRING	TYPE G	*		2
21	B3112704000	TENSION SPRING BUSHING		*		2
22	11957008	THREAD TENSION KNOB		*		2
23	40091259	DISK_RELEASE_PLATE_B		*		1
24	SS7090510SP	SCREW 9/64-40 L=4.6		*		1
25	22618904	SET SCREW		*		1
26	22618904	SET SCREW		*		1
27	SD0470316TP	SHOULDER SCREW D=4.7 H=3.1		*		2
28	10124204	THREAD TENSION POST A		*		1
29	10124303	THREAD TENSION POST B		*		1
30	NS6110310SP	NUT 11/64-40		*		2
31	10741106	FIRST THREAD TENSION PLATE		*		4
32	11045101	THREAD TENSION SPRING		*		2
33	40091265	ASSY_TENSION_BASE_PLATE68		*		1
34	11072402	THREAD TENSION NUT		*		2
35	10697506	THREAD TENSION BRACKET A		*		1
36	SS4110615SP	SCREW 11/64-40 L=6		*		1
37	WP0501016SD	WASHER 5X10.5X1		*		1
38	40083824	THREAD_TAKE_UP_GUIDE_B		*		1
39	SS5090420SP	SCREW 9/64-40 L=3.5		*		2
40	RO036080200	RUBBER RING		*		2
41	40091266	REPOSITIONING_RELEASE_LEVER		*		1
42	SD0601171SP	HINGE SCREW D=6 H=11.7		*		1
43	B1449526000	REPOSITIONING LEVER SPRING		*		1
44	WP0450801SP	WASHER		*		1
45	40091267	TENSION_PLATE_LABEL		*		1
46	40091193	STUD		*		1
47	SM4052501SN	SCREW M5X0.8 L=25		*		1

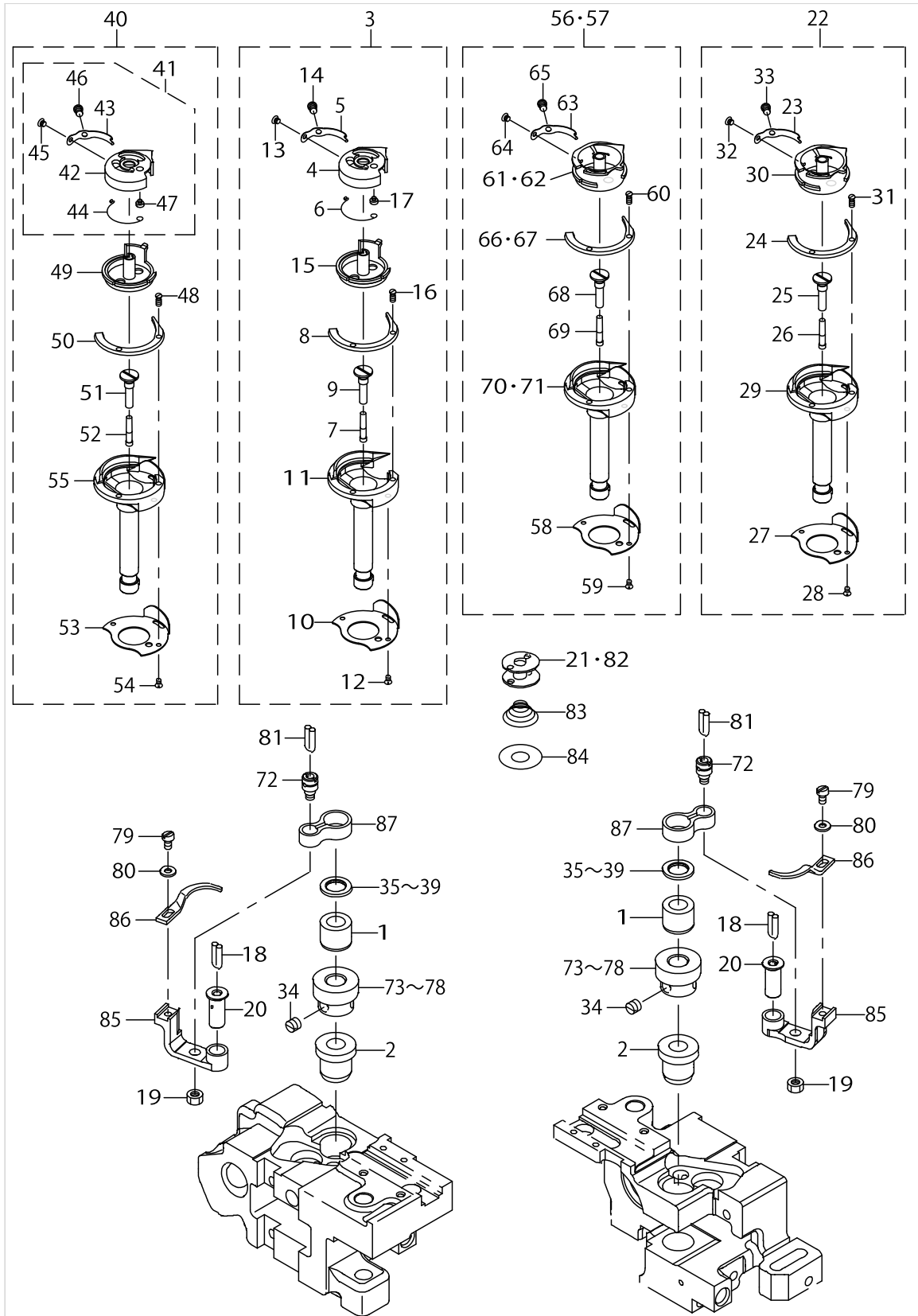
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)



TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM4051001SN	SCREW M5				1
49	SM4040855SP	SCREW				1
50	40032327	ASSY_REPOSITIONING_ARM				1
51	SM6051202TP	SCREW M5X0.8 L=12		*		1
52	CM300400902	LABEL_04	EXCEPT CHINA			1
53	SD0640752TP	HINGE SCREW D= 6.35 H=7.5				1
54	22687503	SPRING				2
55	22687701	SPRING SHAFT				1
56	RE0700000K0	E-RING 7				2
57	22687602	SPRING BASE				1
58	SM4050855SP	SCREW				2
59	22687107	REPOSITIONING PLATE				1
60	SD0640247TP	SHOULDER SCREW D=6.35 H=2.4				2
61	22687008	LEAF SPRING				1
62	SS9110460CP	SCREW 11/64-40 L=4				1
63	40028641	ADJUSTING_SPRING				1
64	22615702	OIL ADJUSTING BALL				1
65	SM8061212TP	SCREW M6X12				1
66	NM6060001CP	NUT M6				1
67	CM300400901	LABEL_04_C	FOR CHINA			1
68	SM8040412TP	SET SCREW M4 L=4				1
69	40028843	LEVER_PIN_SCREW				1
70	NM6050001SD	NUT M5X0.8				1
71	40028844	REPOSITIONING_LEVER_SHAFT				1
72	40091206	ASSY_REPOSITIONING_LEVER				1
73	SM6050450TP	SCREW M5 L=4				1
74	SM8040802TP	SCREW M4X8				1
75	NM6040003SC	NUT M4				1

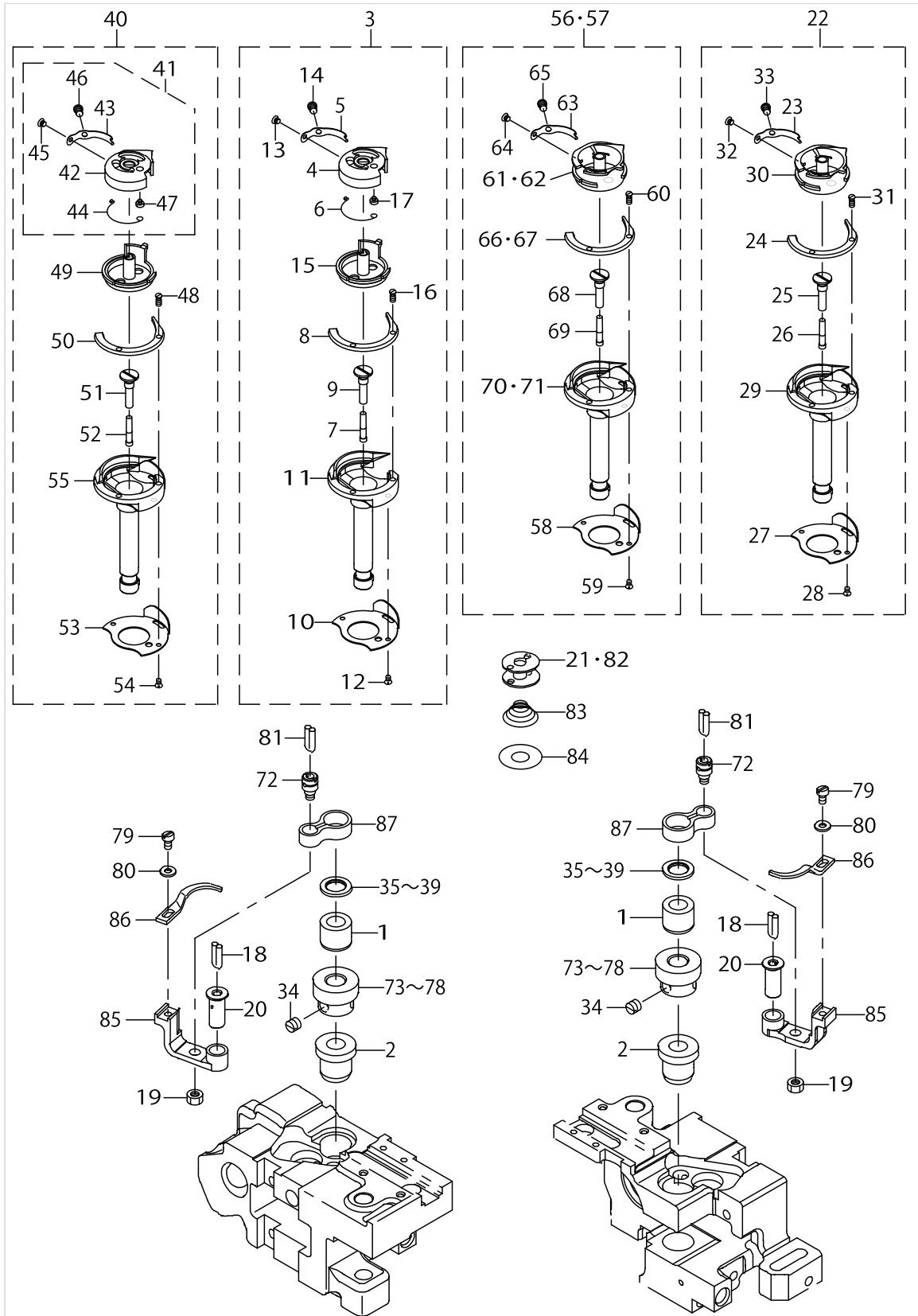
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40042121	HOOK_UPPER_BUSH				2
2	40104436	HOOK_LOWER_BUSH				2
3	40091144	ASSY-CAP_HOOK	FOR LH-3568A		☆	2
4	22688105	BOBBIN CASE		*		1
5	22688402	TENSION ADJUSTING SPRING		*	☆	1
6	22688204	SPRING		*	☆	1
7	11015906	OIL WICK		*		1
8	40036689	HOOK_GIB_TRIM		*		1
9	40012085	OIL_PLUG		*		1
10	22612303	NEEDLE POSITIONER		*		1
11	40036687	OUTER_HOOK_TRIM		*		1
12	10112902	SCREW		*		2
13	10110500	TENSION SPRING INSTALLING SCREW		*		1
14	22612907	TENSION ADJUSTING SCREW		*		1
15	22612709	BOBBIN BASKET		*		1
16	10112803	SCREW		*		2
17	SS6560150SH	SCREW 3/32-80 L=1.3		*		1
18	CQ202000000	OIL WICK				0.3
19	NS6110420SP	NUT 11/64-40				2
20	B1823051000	OPENING LEVER CRANK PIN				2
21	B9117051000	BOBBIN			☆	2
22	40091143	ASSY-RATCH_HOOK	FOR LH-3528A		☆	2
23	22612402	BOBBIN CASE TENSION SPRING		*	☆	2
24	40036689	HOOK_GIB_TRIM		*		2
25	40012085	OIL_PLUG		*		2
26	11015906	OIL WICK		*	☆	1
27	22612303	NEEDLE POSITIONER		*		2
28	10112902	SCREW		*		2
29	40036686	OUTER_HOOK		*		1
30	22612105	SWING HOOK		*		1
31	10112803	SCREW		*		2
32	10110500	TENSION SPRING INSTALLING SCREW		*		1
33	10110609	TENSION ADJUSTING SCREW		*		1
34	SM8060550TP	SCREW M6 L=4.5				6
35	22614002	THRUST WASHER A	SELECTIVE PARTS			2
36	22614101	THRUST WASHER B	SELECTIVE PARTS			2
37	22614200	SPACER C	SELECTIVE PARTS			2
38	10112605	THRUST WASHER 1.7	SELECTIVE PARTS			2
39	10112704	THRUST WASHER 1.8	SELECTIVE PARTS			2
40	40036685	ASSY-CAP_HOOK_TRIM	FOR LH-3568A-7		☆	2
41	22688154	BOBBIN CASE ASM		*		1
42	22688105	BOBBIN CASE		*		1
43	22688402	TENSION ADJUSTING SPRING		*		1
44	22688204	SPRING		*		1
45	10110500	TENSION SPRING INSTALLING SCREW		*		1
46	22612907	TENSION ADJUSTING SCREW		*		1
47	SS6560150SH	SCREW 3/32-80 L=1.3		*		1

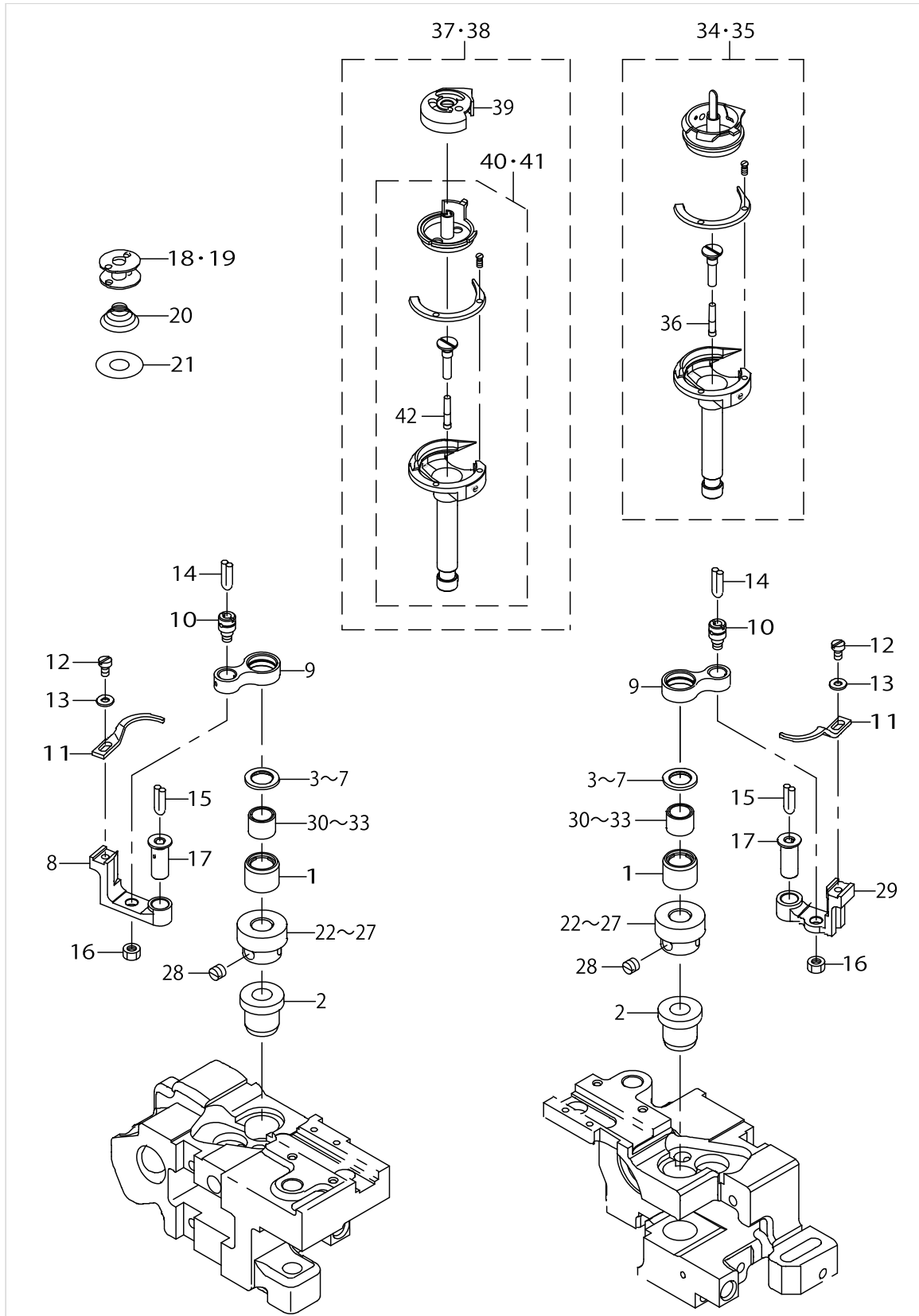
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10112803	SCREW		*		2
49	40039391	CAP_INNERHOOK		*		1
50	40036689	HOOK_GIB_TRIM		*		1
51	40012085	OIL_PLUG		*		1
52	11015906	OIL WICK		*		1
53	22612303	NEEDLE POSITIONER		*		1
54	10112902	SCREW		*		2
55	40036687	OUTER_HOOK_TRIM		*		1
56	40036683	ASSY-RATCH_HOOK_TRIM	FOR LH-3528A-7,LH-3568A-7 TYPE FA		☆	2
57	40036682	ASSY-RATCH_HOOK	FOR LH-3528A(TYPE A,F), LH3568A TYPE FA			2
58	22612303	NEEDLE POSITIONER		*		1
59	10112902	SCREW		*		2
60	10112803	SCREW		*		2
61	40036688	RATCH_INNERHOOK_TRIM	FOR LH-3528A-7,LH-3568A-7 TYPE FA	*		1
62	22612105	SWING HOOK	FOR LH-3528A(TYPE A,F), LH3568A TYPE FA	*		1
63	22612402	BOBBIN CASE TENSION SPRING		*		1
64	10110500	TENSION SPRING INSTALLING SCREW		*		1
65	10110609	TENSION ADJUSTING SCREW		*		1
66	40036689	HOOK_GIB_TRIM	FOR LH-3528A-7,LH-3568A-7 TYPE FA	*		1
67	22612204	HOOK GIB	FOR LH-3528A(TYPE A,F), LH3568A TYPE FA	*		1
68	40012085	OIL_PLUG		*		1
69	11015906	OIL WICK		*		1
70	40036687	OUTER_HOOK_TRIM	FOR LH-3528A-7,LH-3568A-7 TYPE FA	*		1
71	40036686	OUTER_HOOK	FOR LH-3528A(TYPE A,F), LH3568A TYPE FA	*		1
72	B1821051000	CRANK SCREW STUD				2
73	40151853	HOOK_SHAFT_GEAR_A	SELECTIVE PARTS (FOR LH-3528A-7,LH-3568A-7)		☆	2
74	40151854	HOOK_SHAFT_GEAR_B	SELECTIVE PARTS (FOR LH-3528A-7,LH-3568A-7)		☆	2
75	40151855	HOOK_SHAFT_GEAR_C	SELECTIVE PARTS (FOR LH-3528A-7,LH-3568A-7)			2
76	40151856	HOOK_SHAFT_GEAR_D	SELECTIVE PARTS (FOR LH-3528A-7,LH-3568A-7)			2
77	40151857	HOOK_SHAFT_GEAR_E	SELECTIVE PARTS (FOR LH-3528A-7,LH-3568A-7)			2
78	40151858	HOOK_SHAFT_GEAR_F	SELECTIVE PARTS (FOR LH-3528A-7,LH-3568A-7)			2
79	SS6090810TP	SCREW 9/64-40 L=7.5				2
80	WP0371016SD	WASHER 3.7X8X1				2
81	CQ202000000	OIL WICK				0.3
82	10210805	HARD ALUMITE BOBBIN	FOR LH-3528A-7,LH-3568A-7		☆	2
83	10111508	SPRING	FOR LH-3528A-7,LH-3568A-7		☆	2
84	22653802	SHEET	FOR LH-3528A-7,LH-3568A-7		☆	2
85	B1822051000	OPENING LEVER CRANK				2
86	40079641	OPENING_LEVER				2
87	B1820563000	BOBBIN CASE OPENING LEVER LINK				2

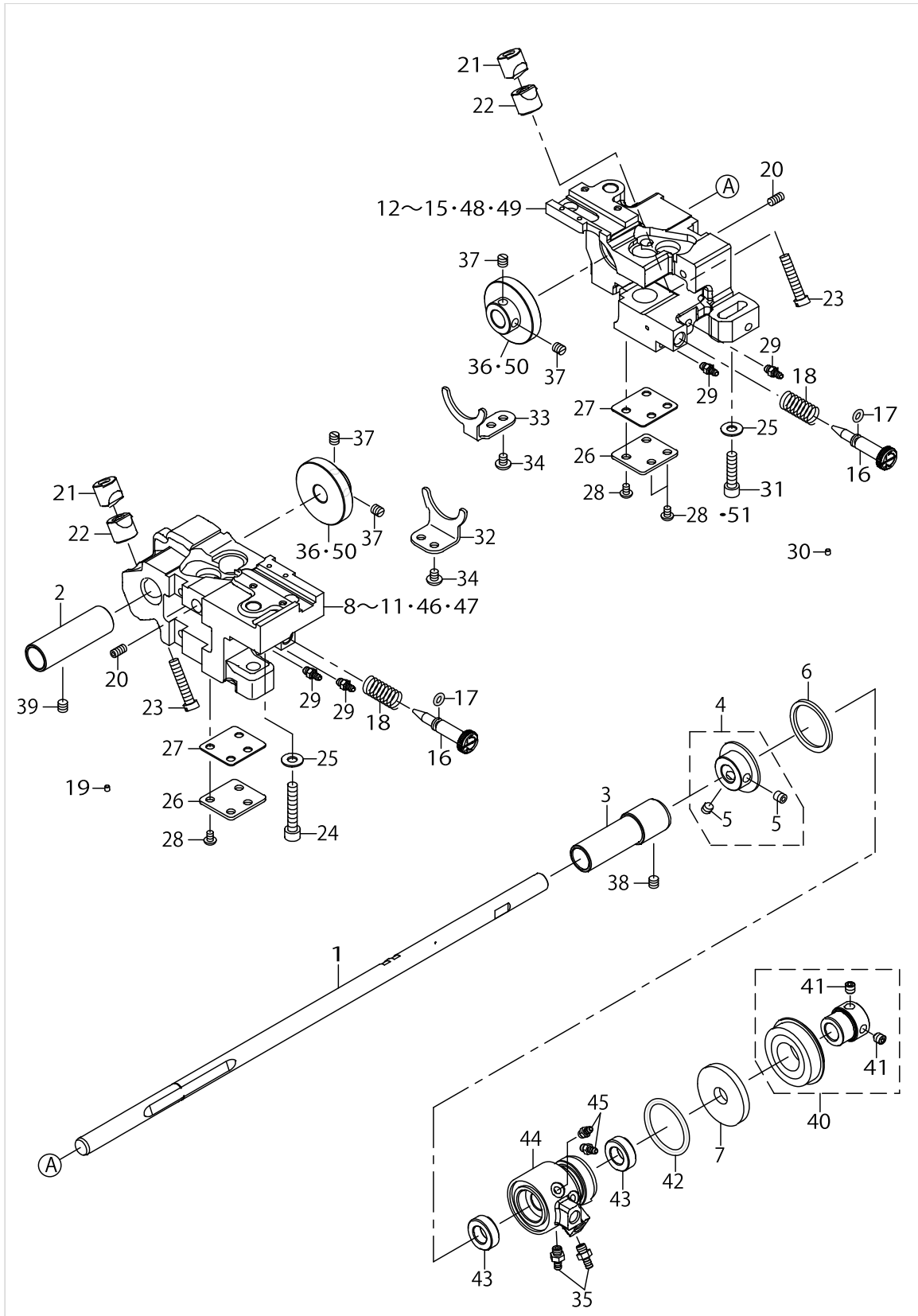
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3578A,3578A-7,3588A,3588A-7)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3578A,3578A-7,3588A,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40050003	HOOK_SHAFT_BUSH_A				2
2	40104436	HOOK_LOWER_BUSH				2
3	10111201	THRUST WASHER F	SELECTIVE PARTS			2
4	10109809	THRUST WASHER B	SELECTIVE PARTS			2
5	10112506	THRUST WASHER 1.6	SELECTIVE PARTS			2
6	10111003	THRUST WASHER 1.2	SELECTIVE PARTS			2
7	10111102	THRUST WASHER 1.3	SELECTIVE PARTS			2
8	22813109	OPENING LEVER CRANK				1
9	22813000	BOBBIN CASE OPENING LEVER LINK				2
10	B1821051000	CRANK SCREW STUD				2
11	40057361	OPENING_LEVER				2
12	SS6090810TP	SCREW 9/64-40 L=7.5				2
13	WP03711016SD	WASHER 3.7X8X1				2
14	CQ202000000	OIL WICK				0.3
15	CQ202000000	OIL WICK				0.3
16	NS6110420SP	NUT 11/64-40				2
17	B1823051000	OPENING LEVER CRANK PIN				2
18	B9117563000	BOBBIN	FOR LH-3578A,3588A		☆	2
19	10231603	BOBBIN	FOR LH-3578A-7,3588A-7		☆	2
20	40055358	SPRING_L	FOR LH-3578A-7,3588A-7		☆	2
21	22819809	SHEET	FOR LH-3578A-7,3588A-7		☆	2
22	40153307	HOOK_SHAFT_GEAR_MM_A	SELECTIVE PARTS (FOR LH-3588A,3588A-7)			2
23	40153308	HOOK_SHAFT_GEAR_MM_B	SELECTIVE PARTS (FOR LH-3588A,3588A-7)			2
24	40153309	HOOK_SHAFT_GEAR_MM_C	SELECTIVE PARTS (FOR LH-3588A,3588A-7)			2
25	40153310	HOOK_SHAFT_GEAR_MM_D	SELECTIVE PARTS (FOR LH-3588A,3588A-7)			2
26	40153311	HOOK_SHAFT_GEAR_MM_E	SELECTIVE PARTS (FOR LH-3588A,3588A-7)			2
27	40153312	HOOK_SHAFT_GEAR_MM_F	SELECTIVE PARTS (FOR LH-3588A,3588A-7)			2
28	SM8060550TP	SCREW M6 L=4.5				6
29	40053371	INNERHOOK_GUIDE_ARM_R				1
30	SB30953010A	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			2
31	SB30953010B	NEEDLE BEARING	SELECTIVE PARTS			2
32	SB30953010C	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			2
33	SB30953010D	BEARING	SELECTIVE PARTS			2
34	40043333	ASSY_RATCH_LARGEHOOK	FOR LH-3578A,LH-3588A TYPE FA		☆	2
35	40043334	ASSY_RATCH_LARGEHOOK(T)	FOR LH-3578A-7(TYPE A,F), LH-3588A-7 TYPE FA		☆	2
36	11015906	OIL WICK		*		1
37	40043335	ASSY_LARGEHOOK	FOR LH-3588A		☆	2
38	40043336	ASSY_LARGEHOOK(T)	FOR LH-3588A-7		☆	2
39	22827257	BOBBIN CASE ASM.	FOR LH-3588A,3588A-7	*		1
40	40059786	LARGE HOOK EXCEPT CAP	FOR LH-3588A	*		1
41	40059787	LARGE HOOK TRIM EXCEPT CAP	FOR LH-3588A-7	*		1
42	11015906	OIL WICK		*		1

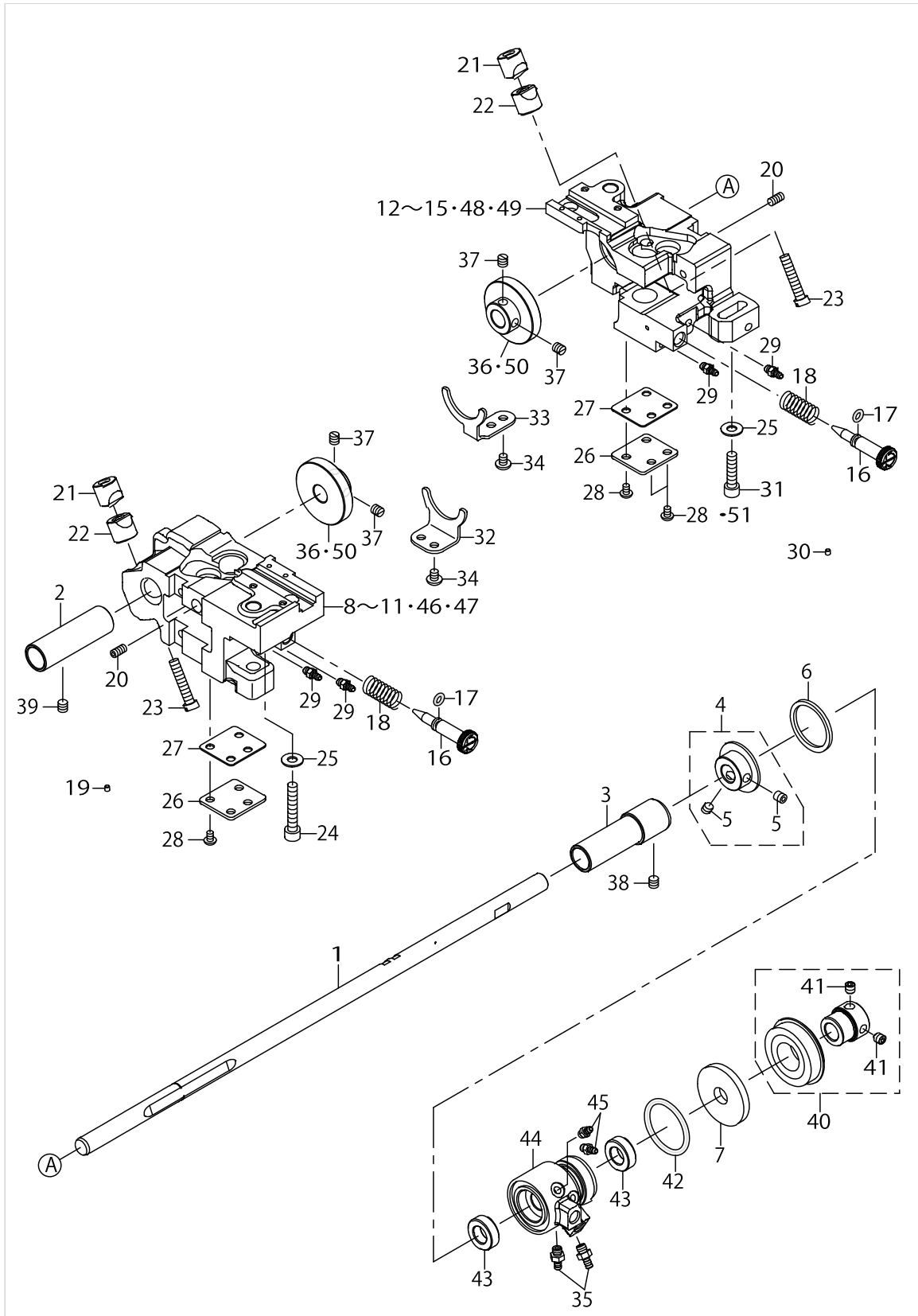
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)



HOOK & HOOK DRIVING SHAFT COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40028271	LOWER_SHAFT				1
2	40104434	LOWER_SHAFT_BUSH-F				1
3	40104435	LOWER_SHAFT_BUSH-M				1
4	40031351	ASSY-LOWER_SHAFT_COLLAR				1
5	SM8060612TP	SCREW M6 L=6		*		2
6	40013061	THRUST_WASHER				1
7	23618804	OIL SEAL				1
8	40028485	HOOK_SHAFT_BASE-L	FOR LH-3528A,3568A (EXCEPT CHINA)			1
9	40028487	HOOK_SHAFT_BASE-L-TRIM	FOR LH-3528A-7,3568A-7 (EXCEPT CHINA)			1
10	40034969	HOOK_SHAFT_BASE_L	FOR LH-3528A,3568A(CHINA)			1
11	40034971	HOOK_SHAFT_BASE_L-TRIM	FOR LH-3528A-7,3568A-7(CHINA)			1
12	40028486	HOOK_SHAFT_BASE-R	FOR LH-3528A,3568A (EXCEPT CHINA)			1
13	40028488	HOOK_SHAFT_BASE-R-TRIM	FOR LH-3528A-7,3568A-7 (EXCEPT CHINA)			1
14	40034970	HOOK_SHAFT_BASE_R	FOR LH-3528A,3568A(CHINA)			1
15	40034972	HOOK_SHAFT_BASE_R-TRIM	FOR LH-3528A-7,3568A-7(CHINA)			1
16	40042141	OIL_ADJUSTING_SCREW				2
17	RO044240100	RUBBER RING				2
18	40029570	OIL_ADJUSTING_SPRING				2
19	TA0290301M0	PLUG				6
20	SM8051002TP	SCREW M5 L=10				2
21	10109908	SADDLE INSTALLING BLOCK UPPER				2
22	10112407	SADDLE INSTALLING BLOCK LOWER				2
23	SS6153040SP	SCREW 15/64-28 L=30				2
24	SM6063750SP	SCREW M6 L=37				1
25	WP0621046SP	WASHER				2
26	40022589	BOTTOM_COVER				2
27	40022590	BOTTOM_COVER_GASKET				2
28	SM4050855SP	SCREW				8
29	SQ2050453MZ	CONNECTING SCREW				4
30	TA0290301M0	PLUG				6
31	SM6062500SP	SCREW M6 L=25				1
32	40028495	GEAR_GUIDE-L				1
33	40028496	GEAR_GUIDE-R				1
34	SM4050855SP	SCREW				4
35	SQ2060451MZ	CONNECTING SCREW				2
36	40151866	LOWER_SHAFT_GEAR	FOR LH-3528A,LH-3528A-7, LH-3568A,LH-3568A-7			2
37	SM8060610TP	SCREW				4
38	SM80608A2TP	SCREW M6 L=8				1
39	SM80608A2TP	SCREW M6 L=8				1
40	40150033	LOWER_SHAFT_BEARING				1
41	SM8060612TP	SCREW M6 L=6		*		2
42	RO257350100	O-RING				1
43	22888507	OIL SEAL				2
44	40011947	LOWER_PLUNGER_BUSH				1
45	SQ2050453MZ	CONNECTING SCREW				2
46	40043921	L-HOOK_SHAFT_BASE-L	FOR LH-3578A,3588A			1

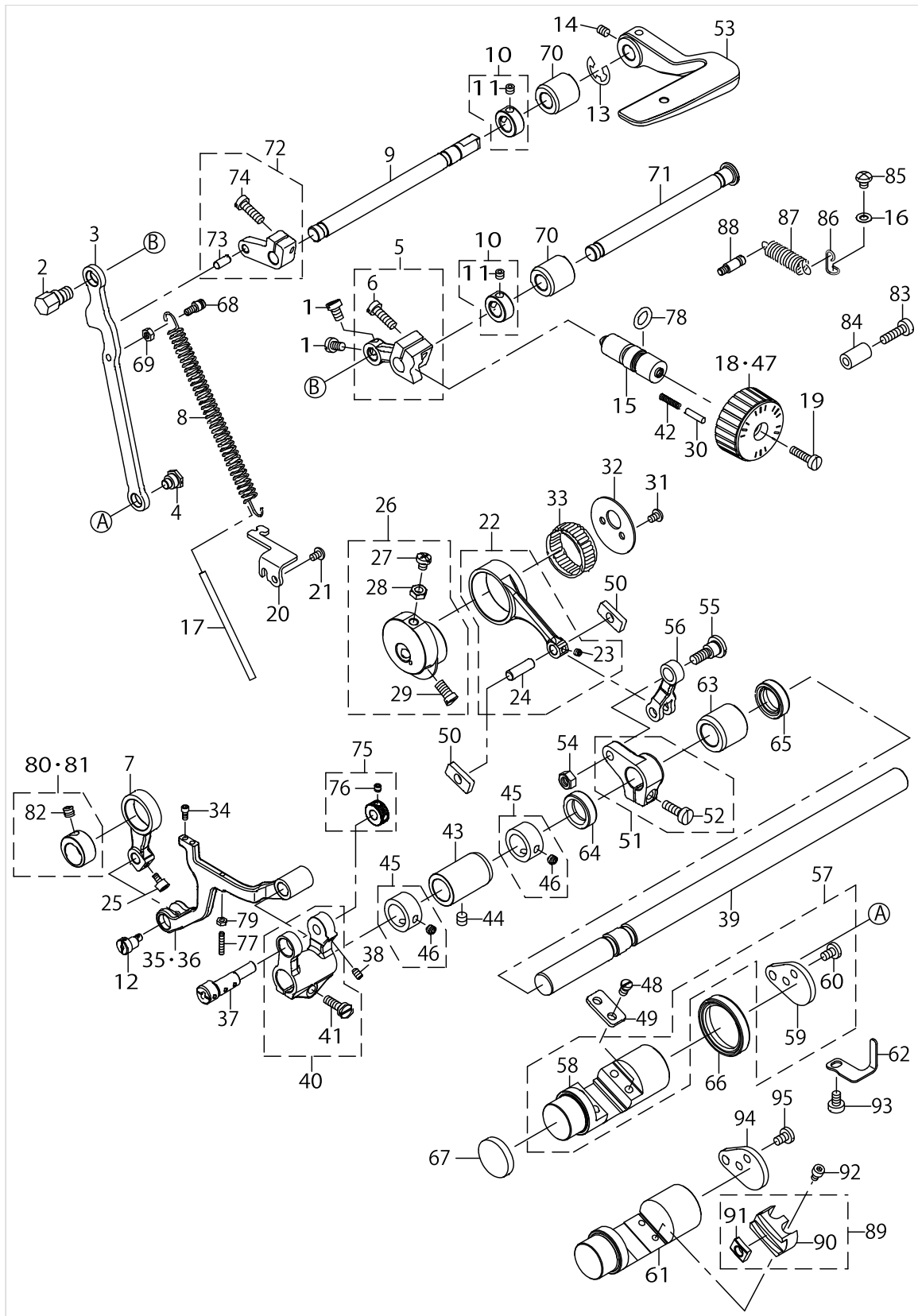
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)



HOOK & HOOK DRIVING SHAFT COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	40043923	L-HOOK_SHAFT_BASE-L-TRIM	FOR LH-3578A-7,3588A-7			1
48	40043922	L-HOOK_SHAFT_BASE-R	FOR LH-3578A,3588A			1
49	40043924	L-HOOK_SHAFT_BASE-R-TRIM	FOR LH-3578A-7,3588A-7			1
50	40153313	LOWER_SHAFT_GEAR_MM	FOR LH-3578A,LH-3578A-7, LH-3588A,LH-3588A-7			2
51	SM6052002TP	SCREW M5 L=20	FOR LH-3578A,LH-3578A-7, LH-3588A,LH-3588A-7			2

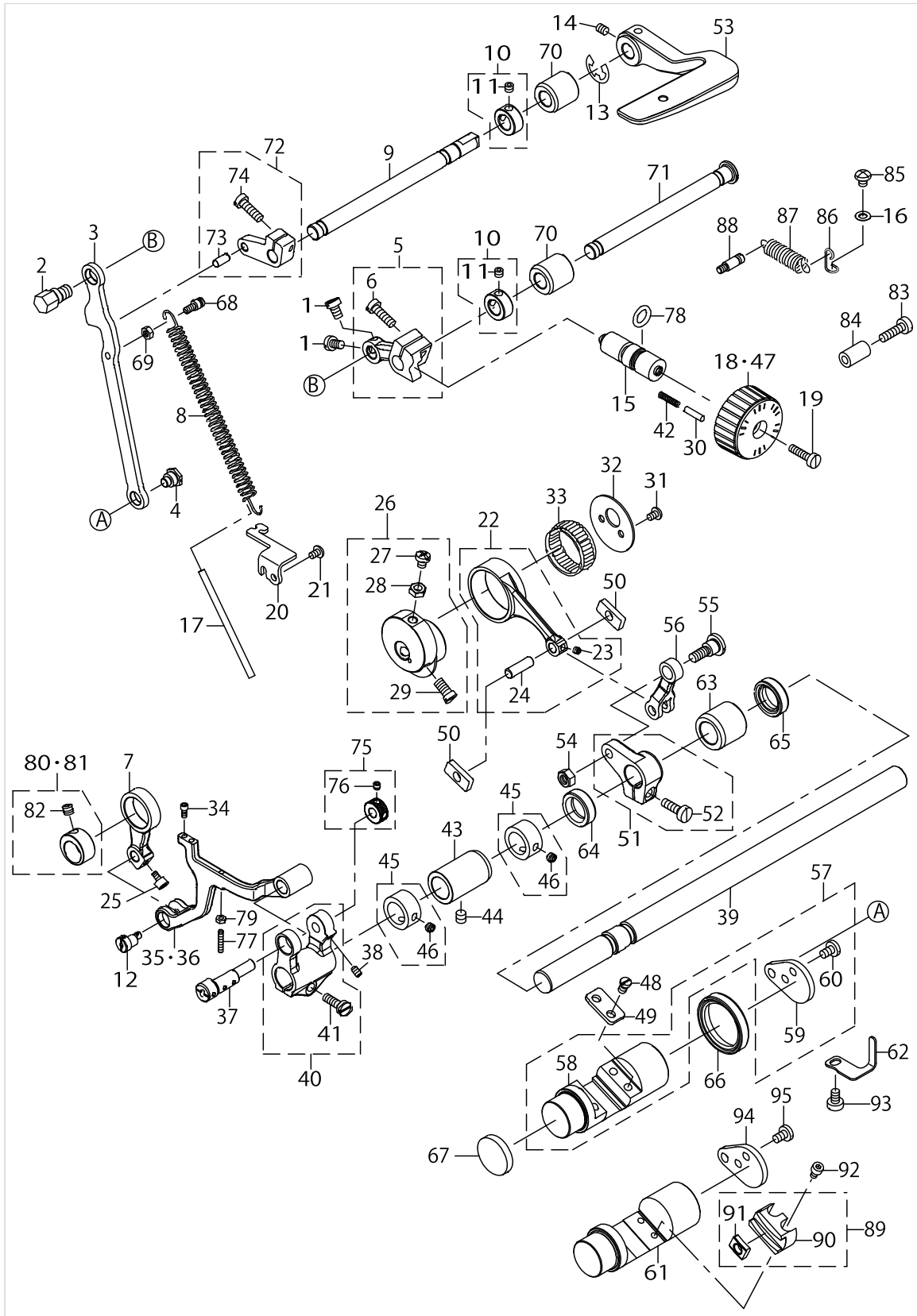
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM6050800SP	SCREW M5 L=8				2
2	40028293	FEED_REGULATOR_ROD_PIN				1
3	40028284	FEED_REGULATOR_ROD				1
4	SD0900426TP	SHOULDER SCREW D=9 H=4.2				1
5	40028854	ASSY_FEED_REGULATOR				1
6	SM6051600SP	SCREW M5 L=16		*		1
7	40011935	VERTICAL_FEED_LINK				1
8	40025315	FEED_ADJUST_SPRING				1
9	40028286	REVERSE_FEED_SHAFT				1
10	40032269	THRUST COLLAR				1
11	SM80506A2TP	SCREW M5 L=6		*		2
12	40026673	VERTICAL_F_LINK_SHAFT_M				1
13	RE0900000K0	E-RING 9	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
14	SM80506A2TP	SCREW M5 L=6	FOR LH-3528A,3568A,3578A,3588A			1
15	22911804	FEED REGULATOR SCREW				1
16	WP0520656SA	WASHER 5.2X9.5X0.6				1
17	BT0500300EA	OIL TUBE				0.09
18	40036433	FEED_DIAL				1
19	SS6121860SP	SCREW 3/16-28 L=18				1
20	40091188	SPRING_BRACKET	FOR LH-3528A,3568A,3578A,3588A			1
21	SM4040655SP	SCREW M4 L=6				2
22	40032293	ASSY_FEED_ROCKER_ROD				1
23	SM8040412TP	SET SCREW M4 L=4		*		1
24	B1653470000	PIN		*		1
25	SM6750690TP	SCREW M3.5 L=6				1
26	40031348	ASSY_FD_ECCENTRIC_CAM				1
27	SM4051255SP	SCREW M5 L=12		*		1
28	NM6050001SP	NUT M5		*		1
29	SM80608A2TP	SCREW M6 L=8		*		2
30	40091190	FEED_ADJUSTING_PIN				1
31	SM4040855SP	SCREW				2
32	40011906	FD_CAM_LID				1
33	B1636581B00	NEEDLE BEARING B				1
34	SM6030672TP	SCREW M3 L=6				2
35	40011946	FEED_BASE	FOR LH-3528A,3568A,3578A,3588A			1
36	40011934	FEED_BASE_TRIM	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
37	40011932	FEED_BASE_SHAFT				1
38	SM8040612TP	SCREW M4 L=6				1
39	40028279	FEED_ROCKER_SHAFT				1
40	40031349	ASSY_FEED_BASE_ARM				1
41	SM6051400SP	SCREW		*		1
42	22912109	FEED REGULATOR PIN SPRING				1
43	40011939	FEED_SHAFT_BUSH_F				1
44	SM80608A2TP	SCREW M6 L=8				1
45	40032268	THRUST COLLAR				2
46	SM8050412TP	SCREW M5 L=4		*		2
47	40050584	FEED DIAL 4	FOR LH-3528A-0B, LH-3528A(TYPE F)			1

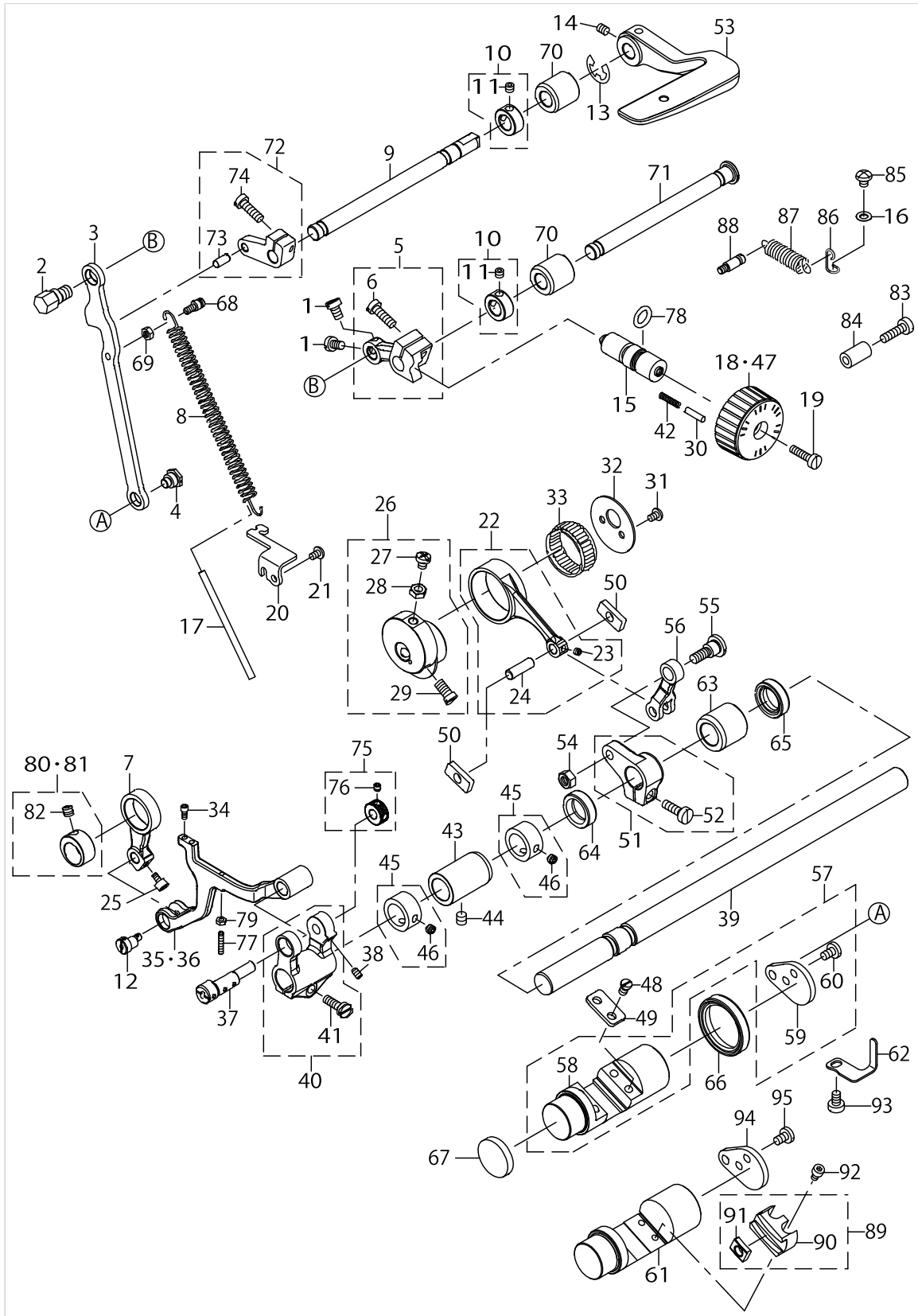
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM7050850TP	SCREW M5 L=8	TYPE S			4
49	40028277	FEED_ADJUSTING_PLATE	TYPE S			2
50	40035704	FEED_ADJUSTING_BLOCK	TYPE S			2
51	40028852	ASSY_FEED_ROCKER_ARM				1
52	SM6051600SP	SCREW M5 L=16		*		1
53	40091189	REVERSE_FEED_LEVER				1
54	NM6060001CP	NUT M6				1
55	SD0900706TP	SHOULDER SCREW D=9 H=7				1
56	40036679	FEED_ROCKER_ARM_ROD				1
57	40028274	ASSY_FEED_ADJUSTING	TYPE S			1
58	40067594	FEED_ADJUSTING	TYPE S	*		1
59	40028276	FEED_ADJUSTING_ARM		*		1
60	SM7050850TP	SCREW M5 L=8		*		2
61	40094318	SLIDER BASE ARC	TYPE G			1
62	40091187	FEED_ADJUSTING_STOPPER				1
63	40028280	FEED_SHAFT_BUSH_R				1
64	40013362	FEED_SHAFT_OIL_SEAL_A				1
65	40025316	FEED_SHAFT_OIL_SEAL_B				1
66	40028291	FEED_ADJUSTING_OIL_SEAL				1
67	40028294	FEED_ADJUSTING_CAP				1
68	40011926	SPRING_HOOK				1
69	NM6040001SP	NUT M4X0.7				1
70	40028287	REVERSE_FEED_SHAFT_BUSH				2
71	40109091	FEED_REGULATOR_SHAFT				1
72	40028855	ASSY_REVERSE_FEED_ARM				1
73	13319405	MAIN FEED ROCKER PIN		*		1
74	SM6051600SP	SCREW M5 L=16		*		1
75	40031350	ASSY_FEED_BASE_SAHFT_COLLAR				1
76	SM8040412TP	SET SCREW M4 L=4		*		2
77	SM8031612TP	SET SCREW M3X16				1
78	RO092270200	RUBBER RING				1
79	NM6030001SN	NUT				1
80	40033668	ASSY_VERTICAL_FEED_CAM	TYPE S			1
81	40095142	ASSY_VERTICAL_FEED_CAM_ARC	TYPE G			1
82	SM8060552TP	SCREW M6 L=5		*		1
83	SM6051850TP	SCREW M5 L=18				1
84	22952501	BACK LEVER STOPPER				1
85	SM4050655SP	SCREW M5 L=6				1
86	22656003	SPRING SUSPENSION				1
87	40040924	SPRING				1
88	40040963	TENSION_SPRING_RACK_B				1
89	40096206	ASSY_SLIFER_ARC	TYPE G			2
90	40094315	SLIDER ARC		*		1
91	40094316	FEED ADJUSTING BLOCK ARC		*		1
92	SM6041002TP	SCREW M4X0.7 L=10				4
93	SM6050800SP	SCREW M5 L=8				1
94	40028276	FEED_ADJUSTING_ARM	TYPE G			1

FEED MECHANISM COMPONENTS



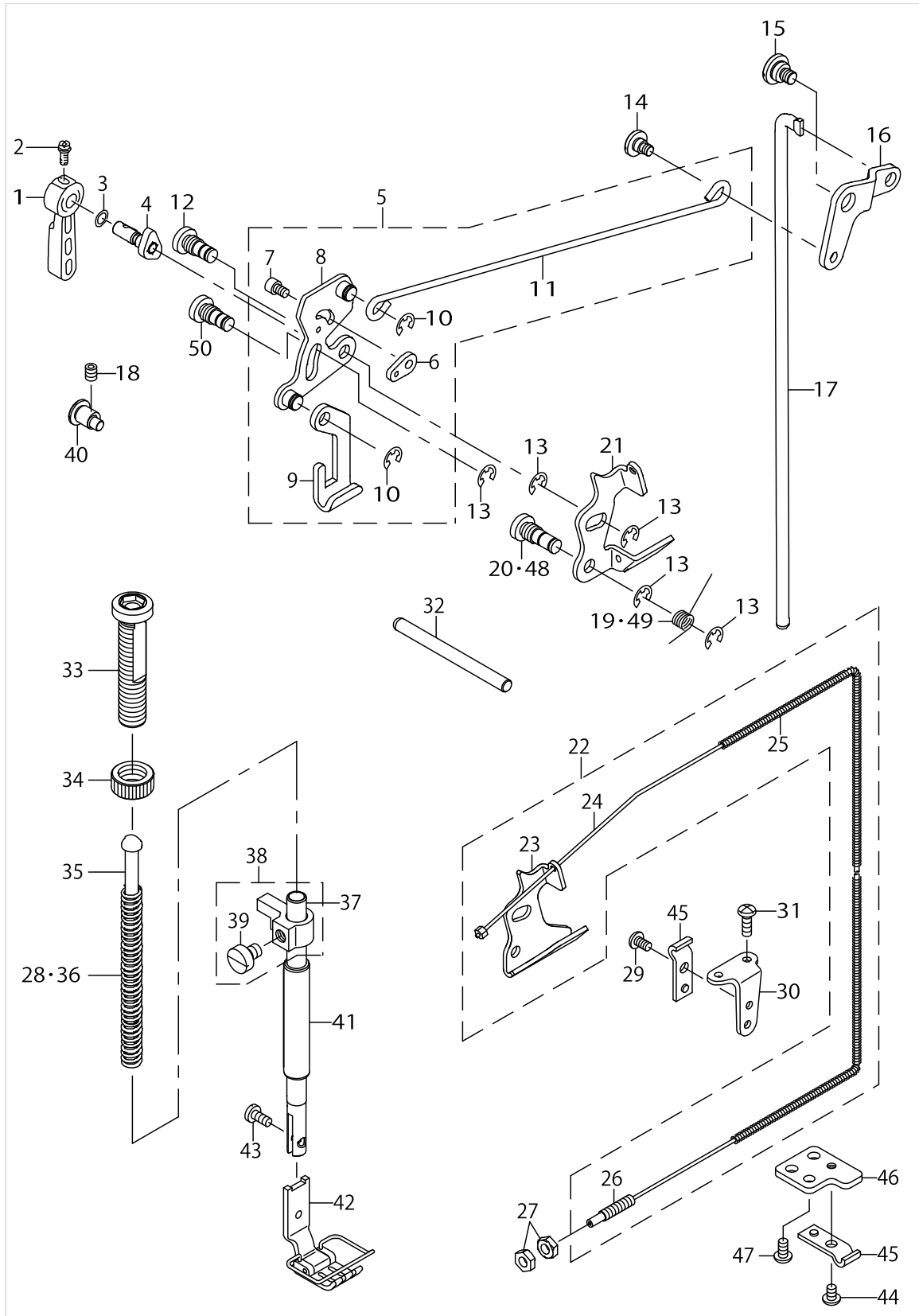
FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	SM7050850TP	SCREW M5 L=8	TYPE G			2

PRESSER BAR & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22907802	HAND LIFTER				1
2	B1521555000	SCREW				1
3	RO037180100	RUBBER RING				1
4	40035394	HAND_LIFTER_CAM_ASM.				1
5	40057398	ASSY LIFTING CONNECT ROD				1
6	23609605	PLATE		*		1
7	SM6040602TP	SCREW M4 L=6		*		1
8	40051384	ASSY HAND LIFTER LINK		*		1
9	22908008	LIFTING PLATE		*		1
10	RE0500000K0	E-RING		*		2
11	40035151	LIFTING_CONNECTING_ROD		*		1
12	40028545	LINK_SHAFT				1
13	RE0500000K0	E-RING				5
14	SD0640357TP	SHOULDER SCREW				1
15	SD0900356TP	SHOULDER SCREW D=9 H=3.5				1
16	40035181	LIFTING_LEVER_LINK				1
17	40028268	CONNECTING_ROD_A				1
18	SM8050812TP	SCREW M5X8				1
19	40053231	RETURN_SPRING				1
20	40028546	TENSION_RELEASE_SHAFT				1
21	40035298	TENSION_RELEASE_PLATE	FOR LH-3528A,3568A,3578A,3588A			1
22	40035828	ASSY_TENSION_RELEASE_PLATE	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
23	40084941	TENSION_RELEASE_PLATE		*		1
24	40033434	THREAD_TENSION_RELEASE_WIRE		*		1
25	40033435	WIRE_TUBE		*		1
26	D3159555B00	SET SCREW		*		1
27	NS6620310SP	NUT 3/16-32	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			2
28	22907406	PRESSER SPRING	EXCEPT TYPE A			1
29	SS4110715SP	SCREW 11/64-40 L=7	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
30	D3163555B00A	FLEXIBLE TUBE SUPPORT PLATE	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
31	SS4111215SP	SCREW 11/64-40 L=12	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			2
32	40084419	PUSH_BAR				1
33	23609209	PRESSER SPRING REGULATOR				1
34	22907604	PRESSER SPRING REGULATOR NUT				1
35	22907703	PRESSER GUIDE BAR				1
36	B1505227T00A	PRESSER SPRING	TYPE A			1
37	40028547	PRESSER BAR				1
38	40032272	ASSY_PRESSER BAR HOLDER				1
39	SM6060800SP	SCREW M6 L=8		*		1
40	40028269	LIFTER_ADJUSTING_PIN				1
41	23609001	BUSHING				1
42	22640551	PRESSER FOOT ASM.	EXCHANGING GAUGE PARTS			1
43	SS7090910TP	SCREW 9/64-40 L=8.5				1
44	SM4040655SP	SCREW M4 L=6	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
45	D3164555B00	OUTER PRESSER PLATE	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			2
46	40050314	OUTER HOLDER_BASE	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
47	SM4040855SP	SCREW	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1

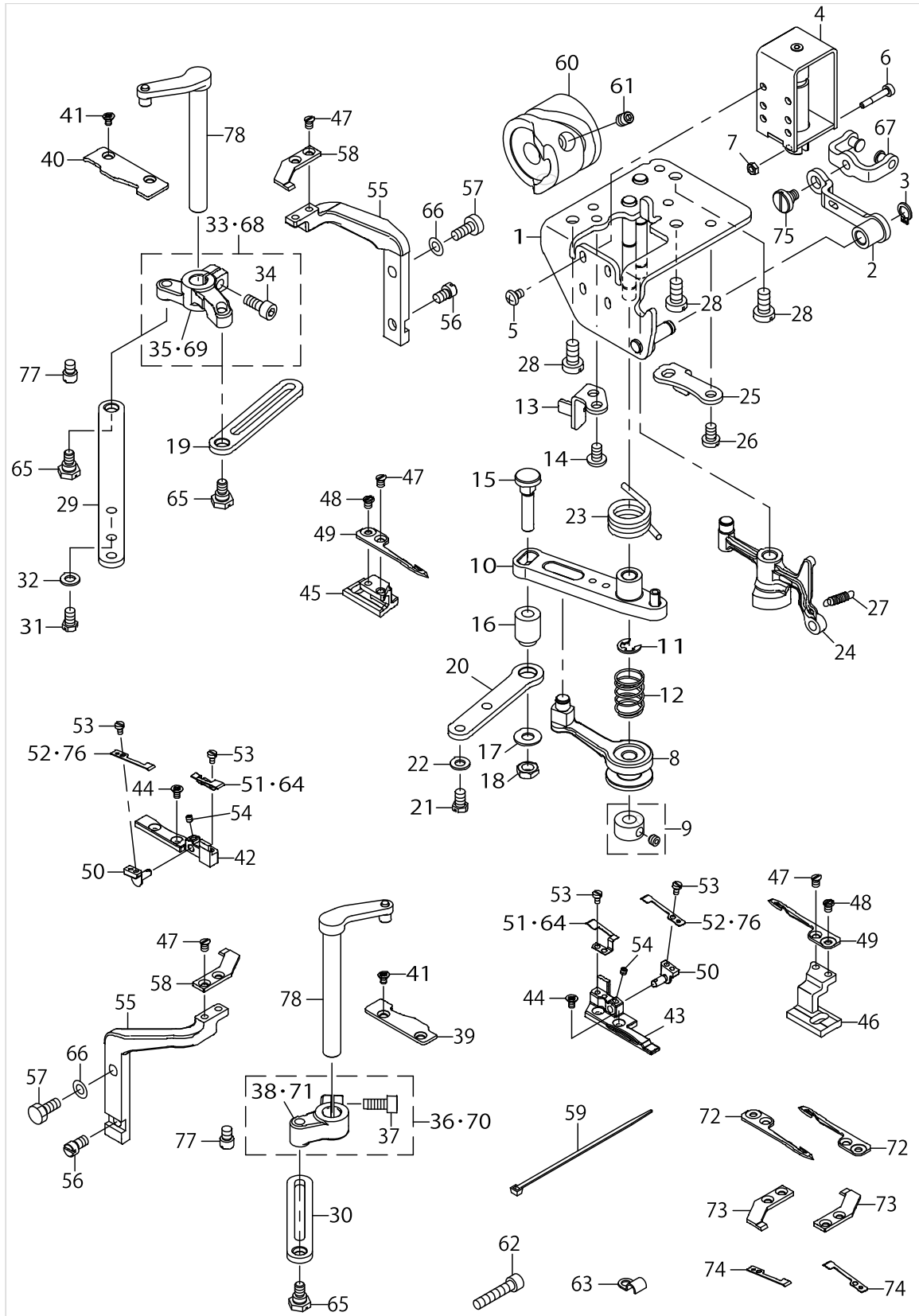
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40085773	TENSION_RELEASE_SHAFT	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
49	40085717	RETURN_SPRING	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7			1
50	40102831	LINK_SHAFT				1

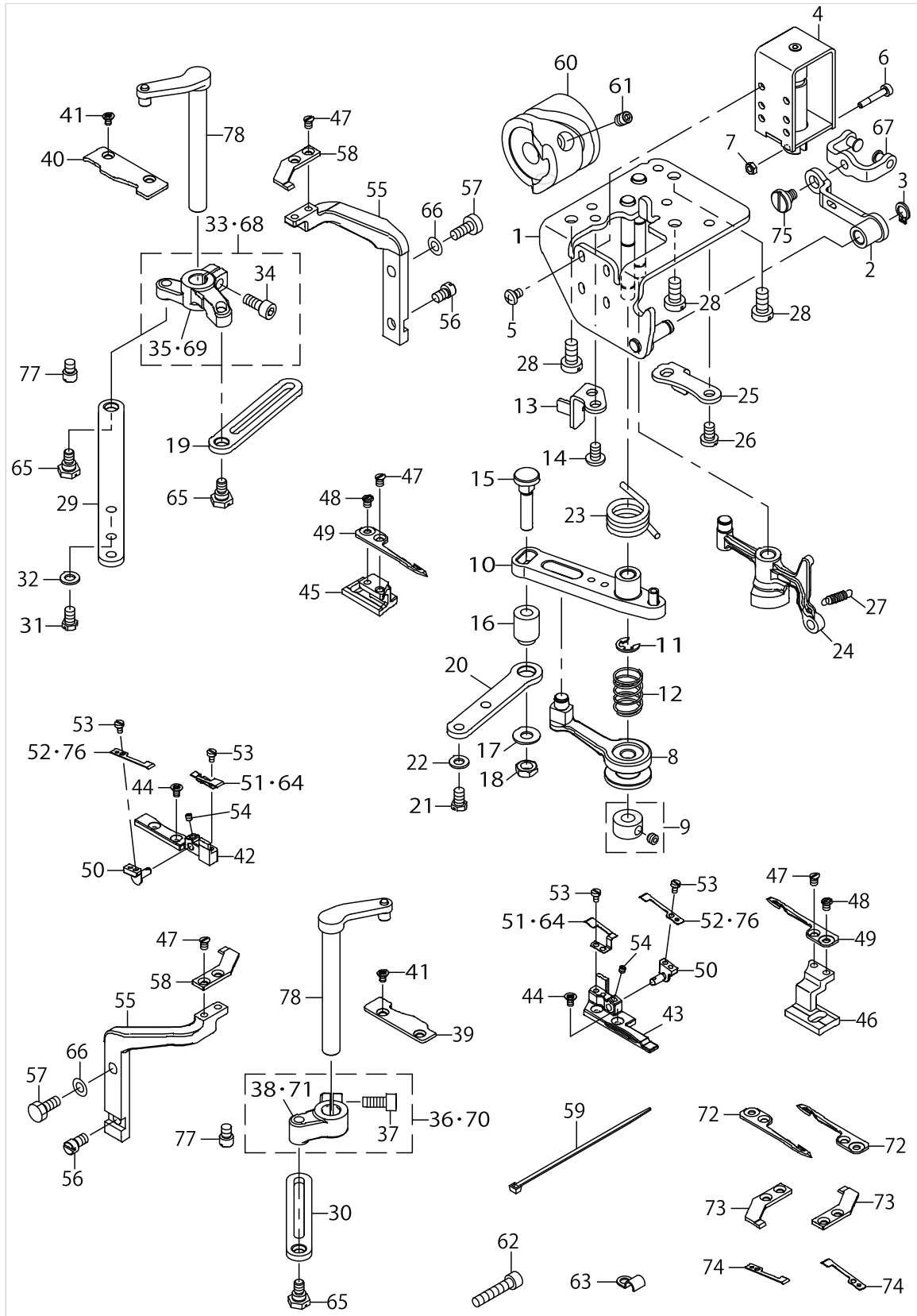
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40066128	ASSY_BASE_PLATE				1
2	40065721	ASSY_SUB_TRM_PUSH_LINK				1
3	RC0650811KP	RETAINING RING				1
4	40108582	THREAD_TRIMMER_SOLENOID				1
5	SM4040601SC	SCREW M4X0.7 L=6				4
6	23542418	CLUTCH LINK PIN				1
7	NM6030001SC	NUT M3				2
8	40017399	ASSY_TRM_ROLLER_ARM				1
9	40010434	THRUST_COLLAR_ASM.				1
10	22948558	KNIFE DRIVING ARM ASM.				1
11	RE0600000K0	E-RING 6				1
12	40017400	ROLLER_ARM_SPRING				1
13	40017361	TRM_DRIVING_ARM_STOPPER				1
14	SM4050855SP	SCREW				2
15	40017401	TRM_DRIVING_LINK_PIN				1
16	40017402	TRM_DRIVING_LINK_BUSH				1
17	WP0621046SP	WASHER				1
18	NM6060003SC	NUT M6				1
19	40012505	CONNECTING_ROD_B				1
20	40012506	CONNECTING_ROD_C				1
21	SM9050850SP	SCREW				2
22	WP0531000SD	WASHER M5				2
23	40017403	TRM_DRIVING_ARM_SPRING				1
24	40015669	ASSY_THREAD_RELEASE_ARM				1
25	40017362	RELEASE_ARM_STOPPER				1
26	SM4050855SP	SCREW				2
27	11305901	SPRING				1
28	SM6061200SP	SCREW				3
29	40012504	CONNECTING_ROD_A				1
30	40012505	CONNECTING_ROD_B				1
31	SM9050850SP	SCREW				2
32	WP0531000SD	WASHER M5				2
33	40031352	ASSY_KNIFE_DRIVING_ARM_R	FOR LH-3528A-7,3568A-7			1
34	SM6051202TP	SCREW M5X0.8 L=12		*		1
35	40014844	KNIFE_DRIVING_ARM_R	FOR LH-3528A-7,3568A-7	*		1
36	40036446	ASSY_KNIFE_DRIVING_ARM_L	FOR LH-3528A-7,3568A-7			1
37	SM6051202TP	SCREW M5X0.8 L=12		*		1
38	40033337	KNIFE_DRIVING_ARM_L	FOR LH-3528A-7,3568A-7	*		1
39	40012492	D_KNIFE_BASE_GUIDE_L				1
40	40021883	D_KNIFE_BASE_GUIDE_R				1
41	SM1030601SN	SCREW M3X0.5 L=6				4
42	40021899	D_KNIFE_SUPPORT_R				1
43	40021898	D_KNIFE_SUPPORT_L				1
44	SM1030601SN	SCREW M3X0.5 L=6				4
45	40012488	DRIVING_KNIFE_BASE_R				1
46	40012487	DRIVING_KNIFE_BASE_L				1
47	SS1090520TP	SCREW 9/64-40 L=5				6

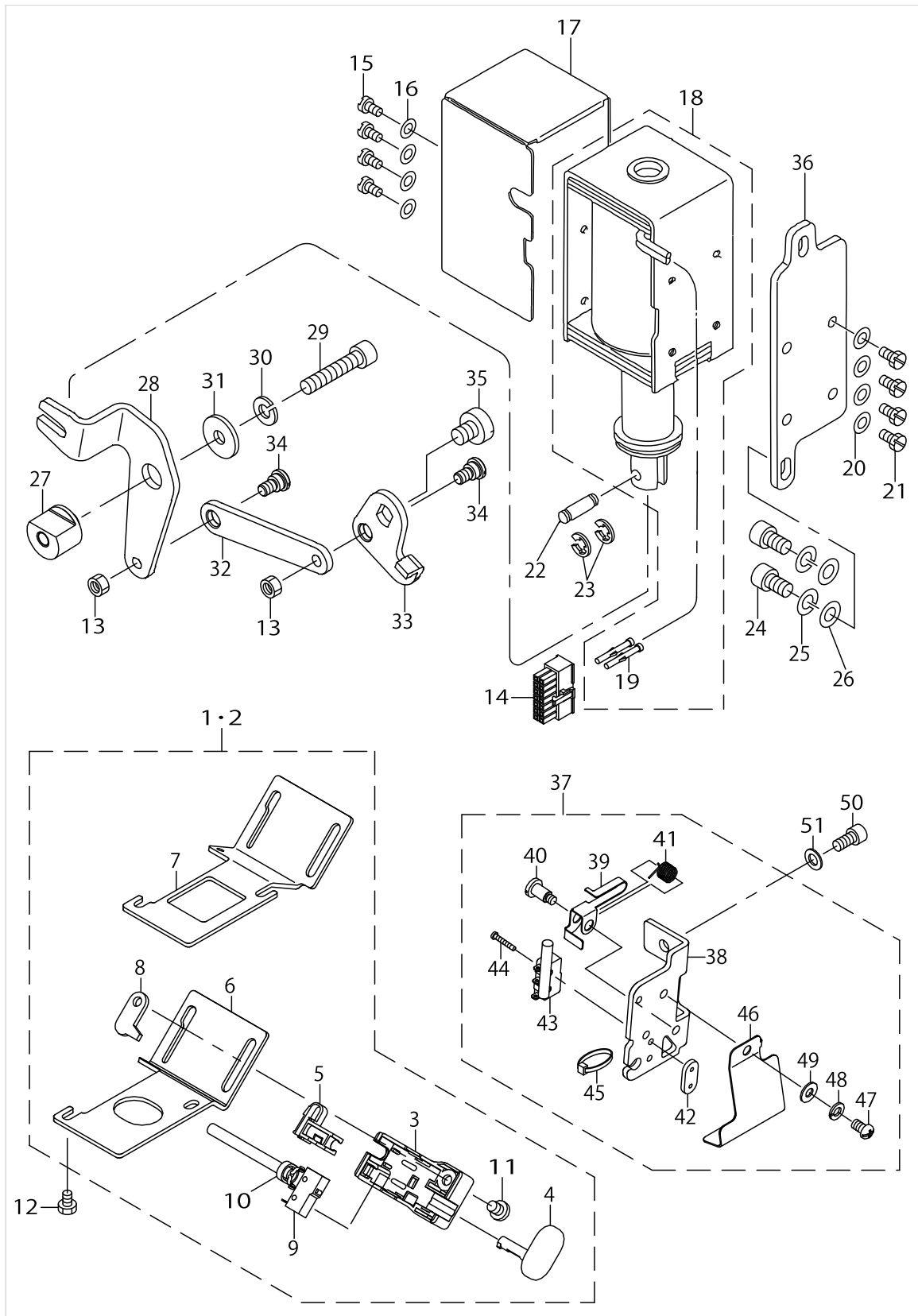
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS6090580TP	SCREW 9/64-40 L=4.5				2
49	40109415	DRIVING_KNIFE			☆	2
50	40012495	CLAMP_SPRING_BASE				2
51	40044393	CLAMP	OPTIONAL PARTS		☆	2
52	40033160	CLAMP_SPRING	OPTIONAL PARTS		☆	2
53	SM6850400SP	SCREW M2.5 L=4				6
54	SM8030312TP	SCREW M3 L=3				2
55	40012489	FIXED_KNIFE_BASE				2
56	40012496	FIXED_KNIFE_BASE_ADJUST				2
57	SM9051203CP	SCREW M5 L=12				2
58	40012404	FIXED_KNIFE			☆	2
59	EA9500B0100	CABLE BAND				5
60	40013316	THREAD_TRIMMER_CAM				1
61	SM80608A2TP	SCREW M6 L=8				2
62	SM6052502TP	SCREW M5X0.8 L=25				1
63	EA9500B0100	CABLE BAND				1
64	40076709	CLAMP			☆	2
65	SD0700346TP	SHOULDER SCREW D=7 H=3.4				3
66	WP0531000SD	WASHER M5				2
67	40065722	ASSY_TRM_PUSH_LINK				1
68	40072896	ASSY_KNIFE_DRIVING_ARM_R	FOR LH-3578A-7,3588A-7			1
69	40021726	KNIFE_DRIVING_ARM_R_LH	FOR LH-3578A-7,3588A-7	*		1
70	40026909	ASSY_KNIFE_DRIVING_ARM_L	FOR LH-3578A-7,3588A-7			1
71	40012500	KNIFE_DRIVING_ARM_L	FOR LH-3578A-7,3588A-7	*		1
72	40098762	DRIVING_KNIFE	OPTIONAL PARTS		☆	2
73	40098763	FIXED_KNIFE	OPTIONAL PARTS		☆	2
74	40098764	CLAMP	OPTIONAL PARTS		☆	2
75	SD0700336TP	SHOULDER SCREW				1
76	40076708	CLAMP_SPRING			☆	2
77	40012503	KNIFE_DRIVING_ARM_PIN				2
78	40012497	ASSY_KNIFE_BASE_SHAFT				2

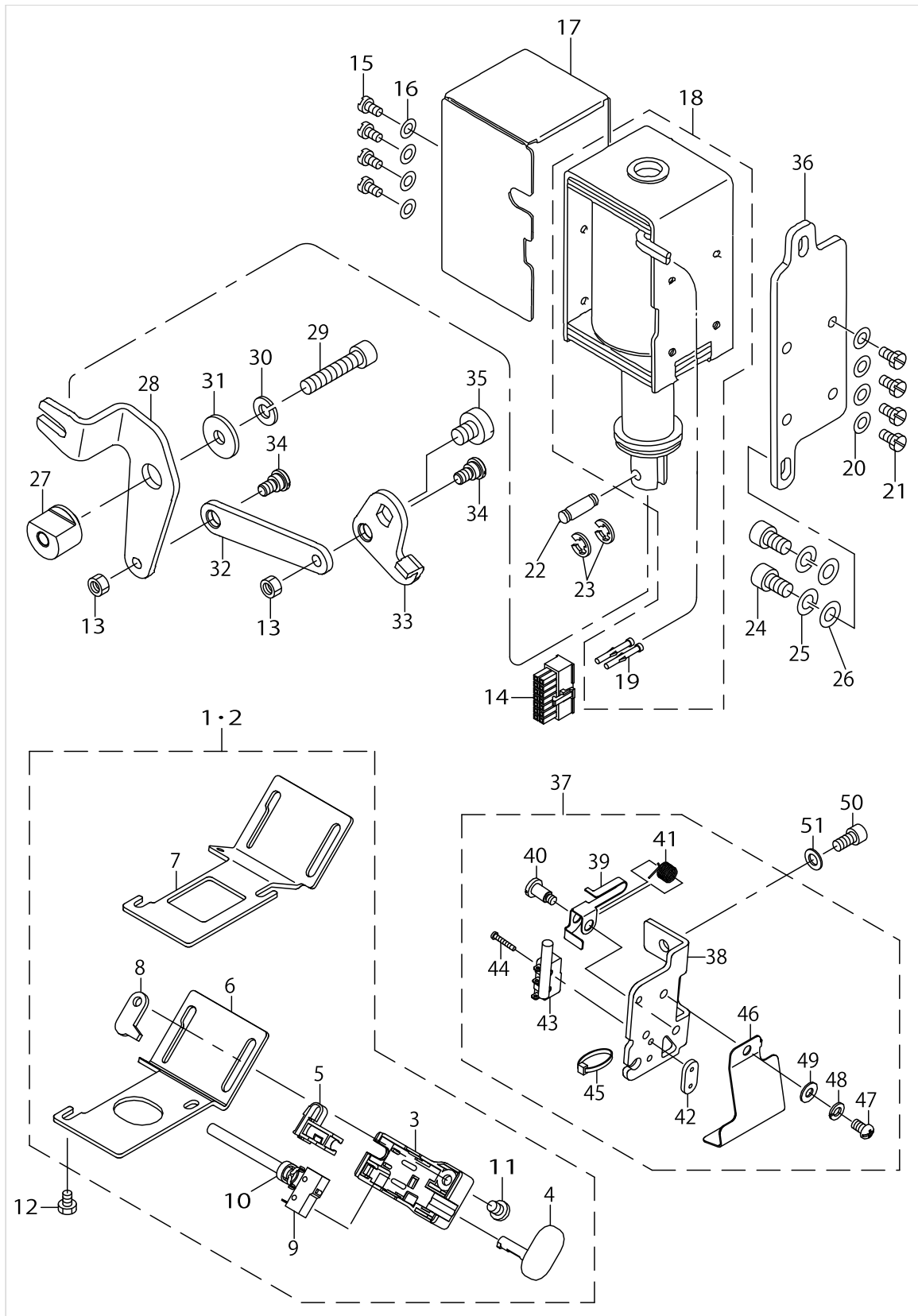
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40091208	ASSY_RVS_FEED_SWITCH_A	FOR LH-3528A-7,3578A-7			1
2	40091209	ASSY_RVS_FEED_SWITCH_B	FOR LH-3568A-7,3588A-7			1
3	23631708	REVERSE FEED SWITCH COVER		*		1
4	23631807	REVERSE FEED SWITCH SHAFT		*		1
5	23631906	REVERSE FEED SWITCH SUPPORT		*		1
6	40091257	RVS_FEED_SWITCH_BASE_A	FOR LH-3528A-7,3578A-7	*		1
7	40091256	RVS_FEED_SWITCH_BASE_B	FOR LH-3568A-7,3588A-7	*		1
8	23632102	REVERSE FEED SWITCH BASE GUIDE		*		1
9	40093523	REVERSE FEED CORD ASM.		*		1
10	EA9500B0100	CABLE BAND		*		1
11	SS7110740TP	SCREW 11/64-40 L=7		*		1
12	SM9040603SC	SCREW M4 L=6				2
13	NM6050001SP	NUT M5				2
14	HK034610140	HOUSING 14P				1
15	SS7110710SP	SCREW 11/64-40 L=7				4
16	WP0501016SD	WASHER 5X10.5X1				4
17	40091211	MAGBET_COVER				1
18	40036360	REVERSE_FEED_SOLENOID				1
19	HK03464000B	PIN CONTACT		*		2
20	WP0501016SD	WASHER 5X10.5X1				4
21	SS9111010SP	SCREW 11/64-40 L=9.5				4
22	D2464555B00	LINK DRIVING MAGNET PIN				1
23	RE0400000K0	E-RING 4				2
24	SM6061202TP	SCREW M6 L=12				2
25	WS0631510KP	SPRING WASHER				2
26	WP0621016SD	WASHER 6.2X13X1				2
27	40030856	LINK_FULCULUM				1
28	40100131	REVERSE FEED LINK L				1
29	SM6063002TP	SCREW M6 L=30				1
30	WS0610002KP	SPRING WASHER				1
31	WP0600816SP	WASHER				1
32	40035278	REVERSE_FEED_LINK_B				1
33	40035277	REVERSE_FEED_LINK_A				1
34	SD0700328TP	SHOULDER SCREW D=7 H=3.2				2
35	SM6050650TP	SCREW M5 L=6				1
36	10119204	SOLENOID INSTALLING PLATE				1
37	40091210	ASSY_SAFETY_SWITCH				1
38	40091246	SAFETY_SWITCH_BASE		*		1
39	23638109	SAFETY SWITCH ARM		*		1
40	23638307	SAFETY SWITCH ARM SHAFT		*		1
41	23638208	SAFETY SWITCH SPRING		*		1
42	23638406	SAFETY SWITCH NUT		*		1
43	40098612	SAFETY SWITCH CORD ASM.		*		1
44	SM4021201SC	SCREW M2 L=12		*		2
45	EA9500B0100	CABLE BAND		*		1
46	40091286	SAFETY_SWITCH_COVER		*		1
47	SS4110515SP	SCREW 11/64-40 L=5		*		1

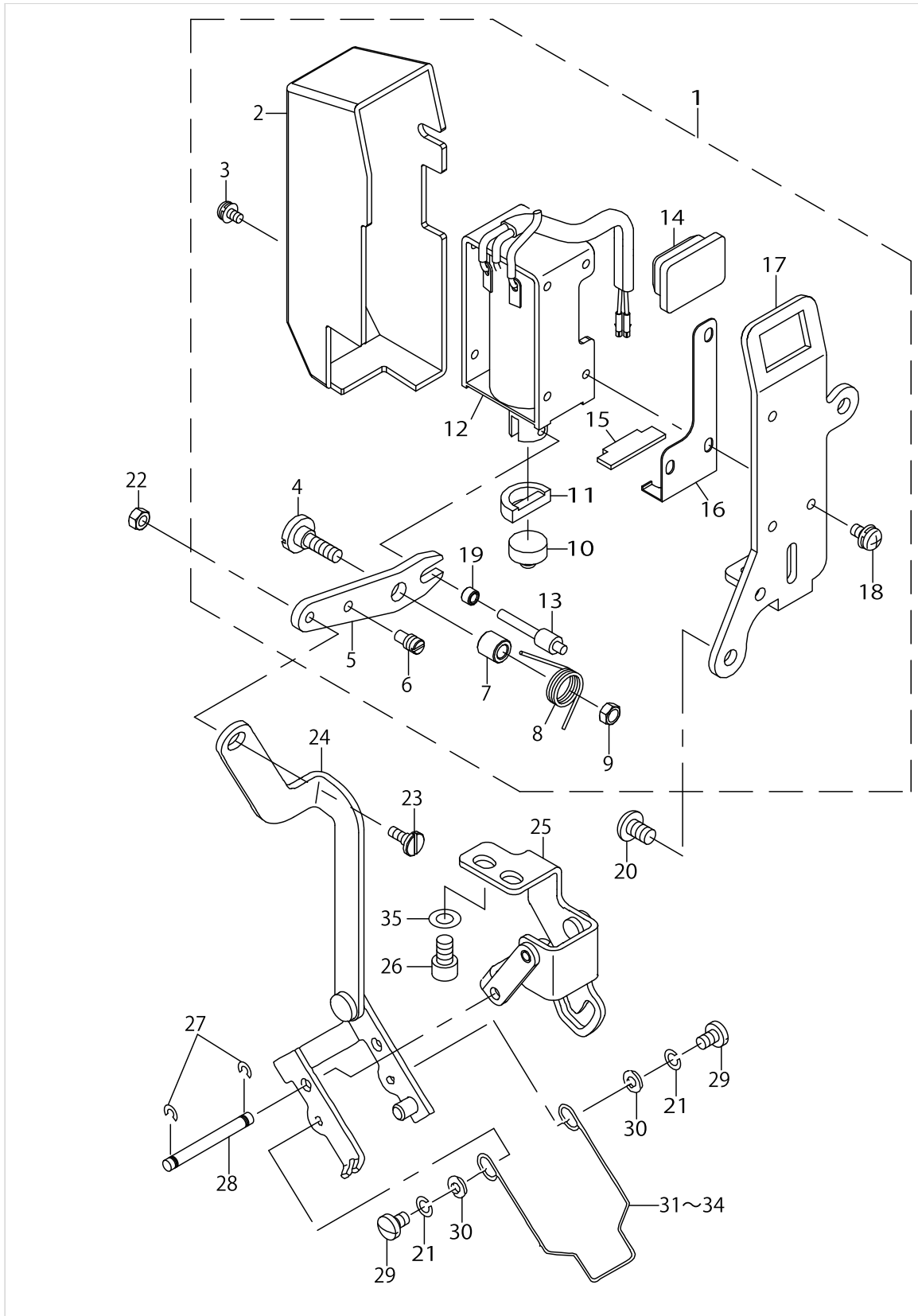
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		1
49	WP0450801SP	WASHER		*		1
50	SM6051002TP	SCREW M5X0.8 L=10				1
51	WP0550800SP	WASHER 5.5X10X0.8				1

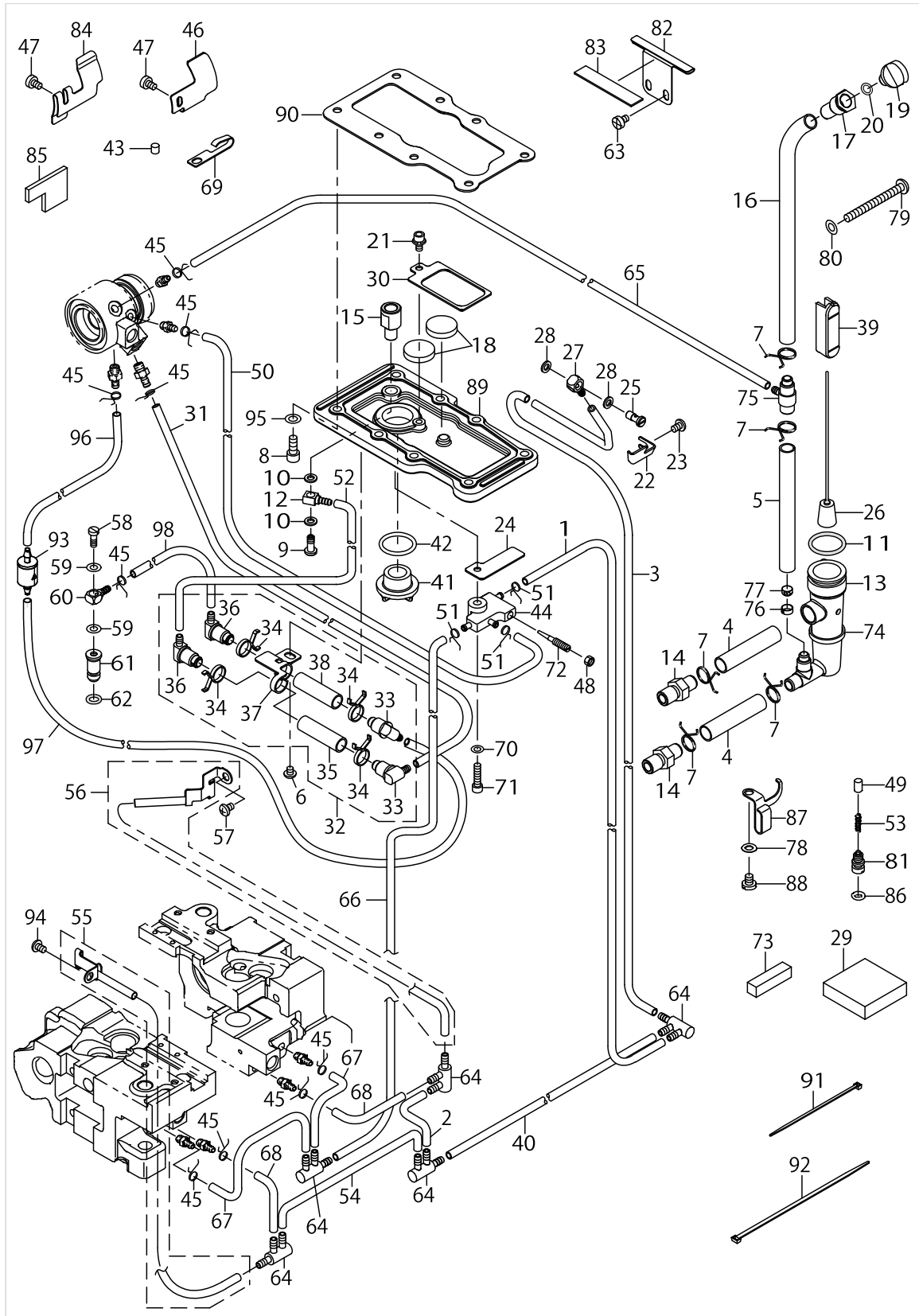
WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40096975	WIPER_SOLENOID_ASM.				1
2	22955504	WIPER COVER		*		1
3	SL4030631SC	SCREW M3X6		*		1
4	SD0650321TP	HINGE SCREW D=6.5 H=3.2		*		1
5	22657209	WIPER LINK A		*		1
6	40009196	SUSPENSION SCREW		*		1
7	22956205	WIPER HINGE SCREW COLLAR		*		1
8	22657308	WIPER SPRING		*		1
9	NS6110310SP	NUT 11/64-40		*		1
10	22955900	WIPER RUBBER A		*		1
11	22956007	WIPER RUBBER B		*		1
12	40211878	WIPER SOLENOID ASM.		*		1
13	22957104	WIPER SOLENOID SHAFT		*		1
14	40086678	WIPER_SW_RUBBER		*		1
15	40086679	WIPER_STOPPER_RUBBER		*		1
16	40100900	RUBBER HOLDER		*		1
17	40042151	WIPER_SOLENOID_BASE		*		1
18	SL4030641SE	SCREW		*		3
19	22957203	WIPER LINK COLLAR		*		1
20	SM4050855SP	SCREW				2
21	WS0410002KP	SPRING WASHER				2
22	NS6090310SP	NUT 9/64-40				1
23	SD0500301SP	HINGE SCREW D=5 H=3				1
24	40028797	ASSY_WIPER_LINK_2				1
25	40028799	ASSY_WIPER_BASE				1
26	SM6050802TP	SCREW M5X0.8 L=8				2
27	RC0370411KP	C-RING 4 (3.7)				2
28	40039824	WIPER_LINK_SHAFT				1
29	SS7090610SP	SCREW 9/64-40 L=6				2
30	WP0371016SD	WASHER 3.7X8X1				2
31	10209203	WIPER	SELECTIVE PARTS			1
32	10209500	WIPER	SELECTIVE PARTS			1
33	10209807	WIPER	SELECTIVE PARTS			1
34	10209906	WIPER	SELECTIVE PARTS			1
35	WP0531000SD	WASHER M5				2

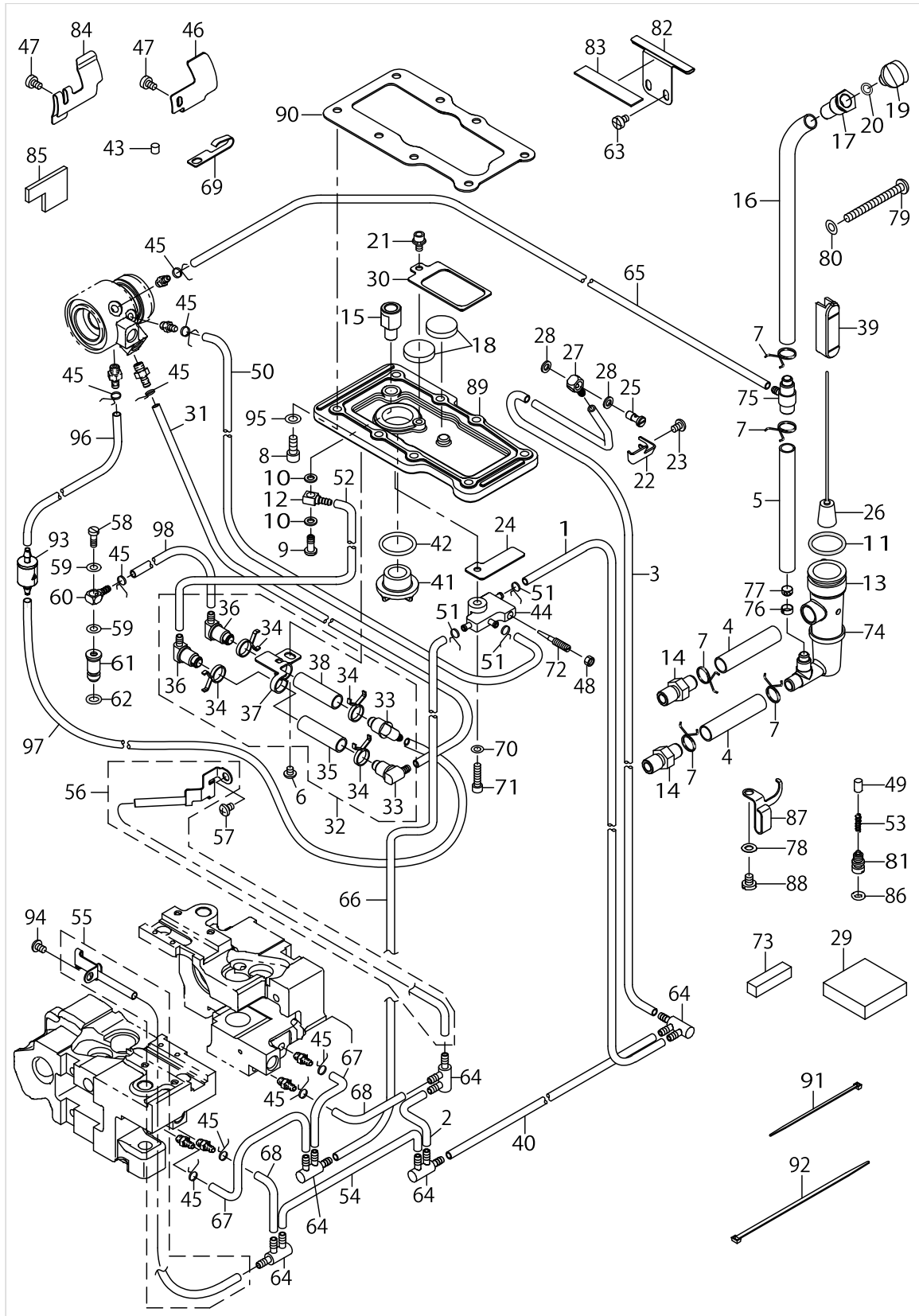
LUBRICATION COMPONENTS (FOR LH-3528A,3528A-7,3568A,3568A-7)



LUBRICATION COMPONENTS (FOR LH-3528A,3528A-7,3568A,3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	BP30000010R	VINYL PIPE				0.04
2	BP30000010R	VINYL PIPE				0.06
3	BP30000010R	VINYL PIPE				0.15
4	23630106	TUBE B				0.06
5	23630106	TUBE B				0.05
6	SM40405C5SP	SCREW				1
7	23629405	PIPE STOPPER B				7
8	SM6051202TP	SCREW M5X0.8 L=12				8
9	B3525357000	CONNECTING SCREW (B)				1
10	40097210	GASKET				2
11	RO195240100	RUBBER RING				1
12	SQ0000401MZ	CONNECTING SCREW				1
13	40160015	FLOATER_CASE				1
14	40091202	CONNECTING_SCREW				2
15	40091200	BOX_COVER_JOINT				1
16	23630106	TUBE B				0.2
17	40029075	LUBRICATING_INLET				1
18	B8228125000	OIL RESERVOIR MAGNET				2
19	40091195	LUBRICATING_INLET_CAP				1
20	RO048190100	RUBBER RING				1
21	SM4040655SP	SCREW M4 L=6				1
22	40091205	TUBE HOLDER				1
23	SM4040655SP	SCREW M4 L=6				1
24	40091203	TUBE HOLDER				1
25	SQ2060443SD	CONNECTING SCREW				1
26	40091196	ASSY_FLOATER				1
27	SQ0000451MZ	CONNECTING SCREW				1
28	40004749	GASKET				2
29	40091238	FILTER				1
30	40091204	MAGNET HOLDER				1
31	23630007	TUBE				0.04
32	40160401	ASSY_OIL_FILTER				1
33	23630601	OIL FILTER JOINT		*		2
34	23629405	PIPE STOPPER B		*		4
35	23630106	TUBE B		*		0.035
36	23630650	OIL FILTER JOINT ASM.		*		2
37	40160332	FILTER HOLDER		*		1
38	23630106	TUBE B		*		0.035
39	40036167	OIL_GAGE				1
40	BP30000010R	VINYL PIPE				0.3
41	22924708	OIL SIGHT WINDOW				1
42	RO195240100	RUBBER RING				1
43	B3517009000	OIL FELT REAR				1
44	40032804	BASE				1
45	23629306	PIPE STOPPER A				10
46	40039604	LUBRICATING_GUIDE	FOR LH-3528A-7			1
47	SM6040650TP	SCREW				1

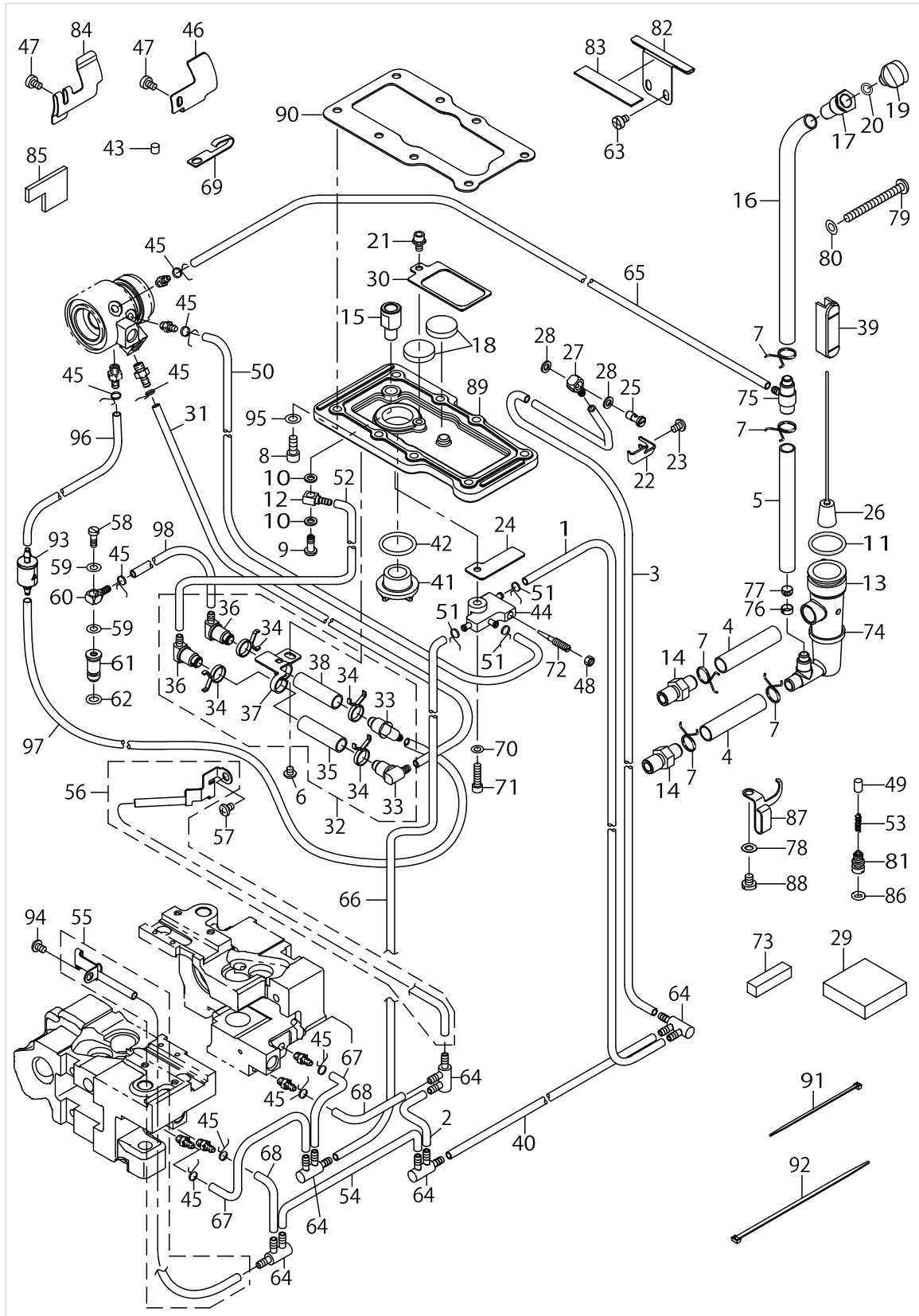
LUBRICATION COMPONENTS (FOR LH-3528A,3528A-7,3568A,3568A-7)



LUBRICATION COMPONENTS (FOR LH-3528A,3528A-7,3568A,3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NS6110310SP	NUT 11/64-40				1
49	23628803	PLUNGER				2
50	23630007	TUBE				0.09
51	10126803	OIL TUBE HOLDER				3
52	23630007	TUBE				0.09
53	23628902	PLUNGER SPRING				2
54	BP30000010R	VINYL PIPE				0.09
55	40032405	ASSY_GEAR_OIL_WICK_LEFT				1
56	40032406	ASSY_GEAR_OIL_WICK_RIGHT				1
57	SM4050655SP	SCREW M5 L=6				1
58	B3525357000	CONNECTING SCREW (B)				1
59	40097210	GASKET				2
60	SQ0000401MZ	CONNECTING SCREW				1
61	40036333	SUCTION				1
62	RO037180100	RUBBER RING				1
63	SM6040650TP	SCREW				2
64	23629504	DISTRIBUTOR				5
65	BP30000010R	VINYL PIPE				0.3
66	23630007	TUBE				0.31
67	23630007	TUBE				0.06
68	BP30000010R	VINYL PIPE				0.025
69	26230409	LUBRICATING OIL WICK STOPPER				1
70	WP0430800SD	WASHER M4				1
71	SM6041802TP	SCREW M4 L=18				1
72	B1834512000	OIL ADJUSTING SCREW				1
73	22603708	FELT				1
74	EA9500B0200	CABLE BAND 150				1
75	40040809	OIL_JOINT				1
76	23630502	OIL FILTER RING				1
77	23630403	OIL FILTER				1
78	WP0520656SA	WASHER 5.2X9.5X0.6				1
79	SM4055501SC	SCREW M5X0.8 L=55				1
80	WP0531000SD	WASHER M5				1
81	40013509	PLUNGER_SCREW				2
82	40041578	RUBBER_PLATE				1
83	40041579	OIL_SHIELD_PLATE				1
84	23204803	LUBRICATING GUIDE	FOR LH-3568A-7			1
85	40039625	LUBRICATING_FELT	FOR LH-3568A-7			1
86	RO048190100	RUBBER RING				2
87	40035264	SPRING_HOOK				1
88	SM4050855SP	SCREW				1
89	40091198	BOX_COVER				1
90	40091199	BOX_COVER_PACKING				1
91	EA9500B0100	CABLE BAND				2
92	EA9500B0200	CABLE BAND 150				1
93	40165109	CHECK VALVE				1
94	SM4050855SP	SCREW				1

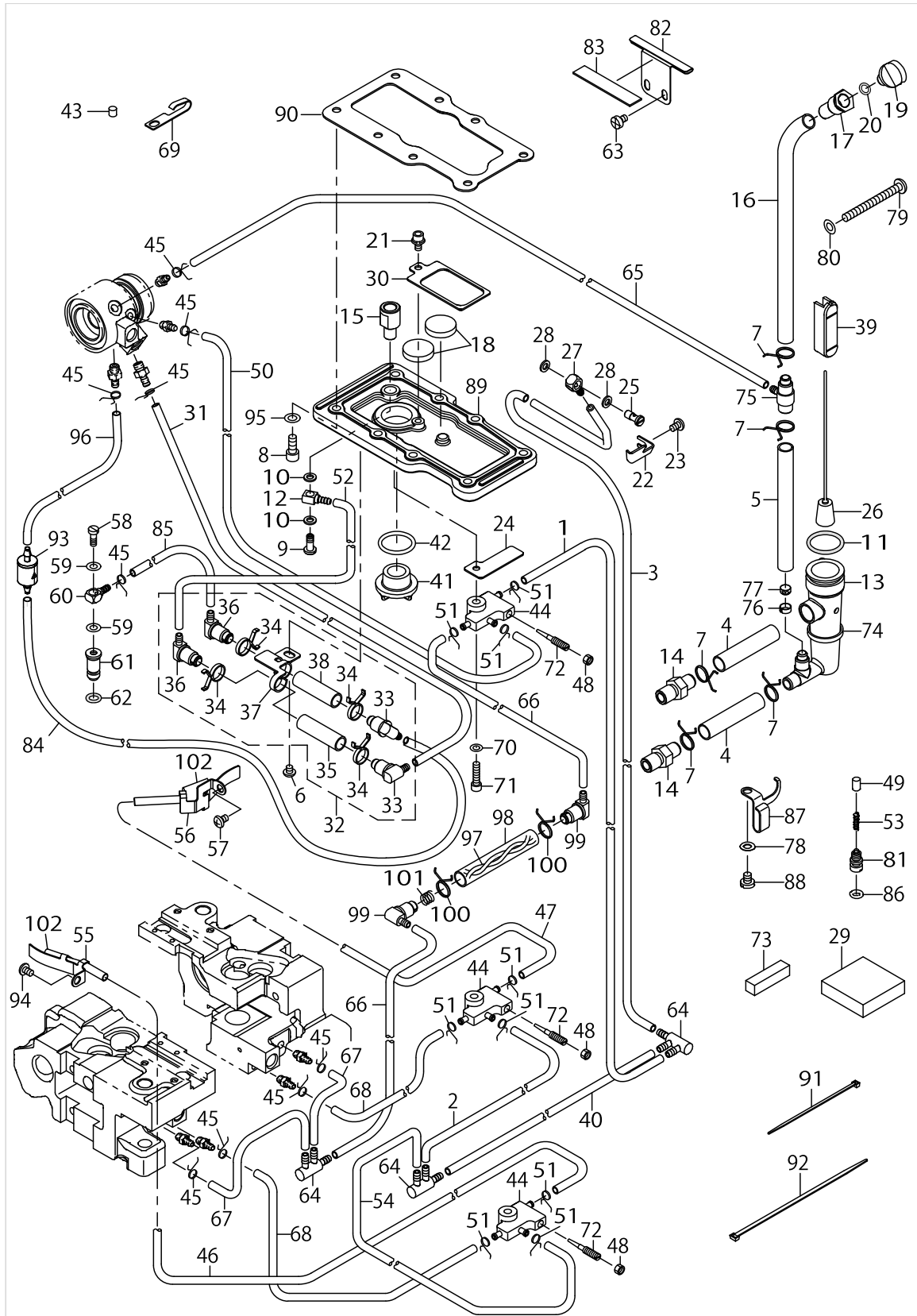
LUBRICATION COMPONENTS (FOR LH-3528A,3528A-7,3568A,3568A-7)



LUBRICATION COMPONENTS (FOR LH-3528A,3528A-7,3568A,3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	WP0550800SP	WASHER 5.5X10X0.8				8
96	BP30000010R	VINYL PIPE				0.07
97	BP30000010R	VINYL PIPE				0.025
98	BP30000010R	VINYL PIPE				0.25

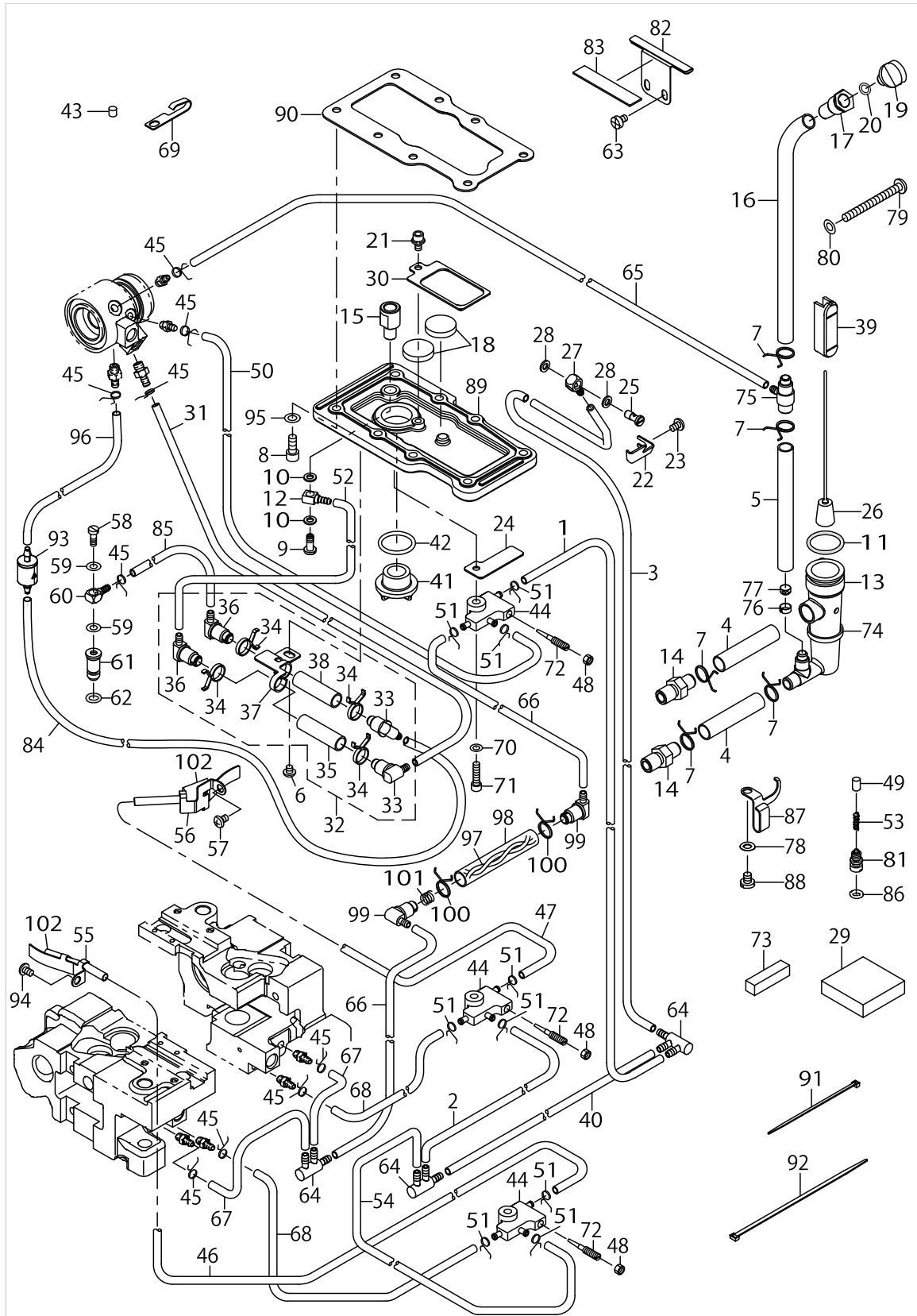
LUBRICATION COMPONENTS (FOR LH-3578A,3578A-7,3588A,3588A-7)



LUBRICATION COMPONENTS (FOR LH-3578A,3578A-7,3588A,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	BP3000010R	VINYL PIPE				0.04
2	BP3000010R	VINYL PIPE				0.1
3	BP3000010R	VINYL PIPE				0.15
4	23630106	TUBE B				0.06
5	23630106	TUBE B				0.05
6	SM40405C5SP	SCREW				1
7	23629405	PIPE STOPPER B				5
8	SM6051202TP	SCREW M5X0.8 L=12				8
9	B3525357000	CONNECTING SCREW (B)				1
10	40097210	GASKET				2
11	RO195240100	RUBBER RING				1
12	SQ0000401MZ	CONNECTING SCREW				1
13	40160015	FLOATER_CASE				1
14	40091202	CONNECTING_SCREW				2
15	40091200	BOX_COVER_JOINT				1
16	23630106	TUBE B				0.2
17	40029075	LUBRICATING_INLET				1
18	B8228125000	OIL RESERVOIR MAGNET				2
19	40091195	LUBRICATING_INLET_CAP				1
20	RO048190100	RUBBER RING				1
21	SM4040655SP	SCREW M4 L=6				1
22	40091205	TUBE HOLDER				1
23	SM4040655SP	SCREW M4 L=6				1
24	40091203	TUBE HOLDER				1
25	SQ2060443SD	CONNECTING SCREW				1
26	40091196	ASSY_FLOATER				1
27	SQ0000451MZ	CONNECTING SCREW				1
28	40004749	GASKET				2
29	40091238	FILTER				1
30	40091204	MAGNET HOLDER				1
31	23630007	TUBE				0.04
32	40160401	ASSY_OIL_FILTER				1
33	23630601	OIL FILTER JOINT		*		2
34	23629405	PIPE STOPPER B		*		4
35	23630106	TUBE B		*		0.035
36	23630650	OIL FILTER JOINT ASM.		*		2
37	40160332	FILTER HOLDER		*		1
38	23630106	TUBE B		*		0.035
39	40036167	OIL_GAGE				1
40	BP30000010R	VINYL PIPE				0.3
41	22924708	OIL SIGHT WINDOW				1
42	RO195240100	RUBBER RING				1
43	B3517009000	OIL FELT REAR				1
44	40032804	BASE				3
45	23629306	PIPE STOPPER A				10
46	23630007	TUBE				0.15
47	23630007	TUBE				0.23

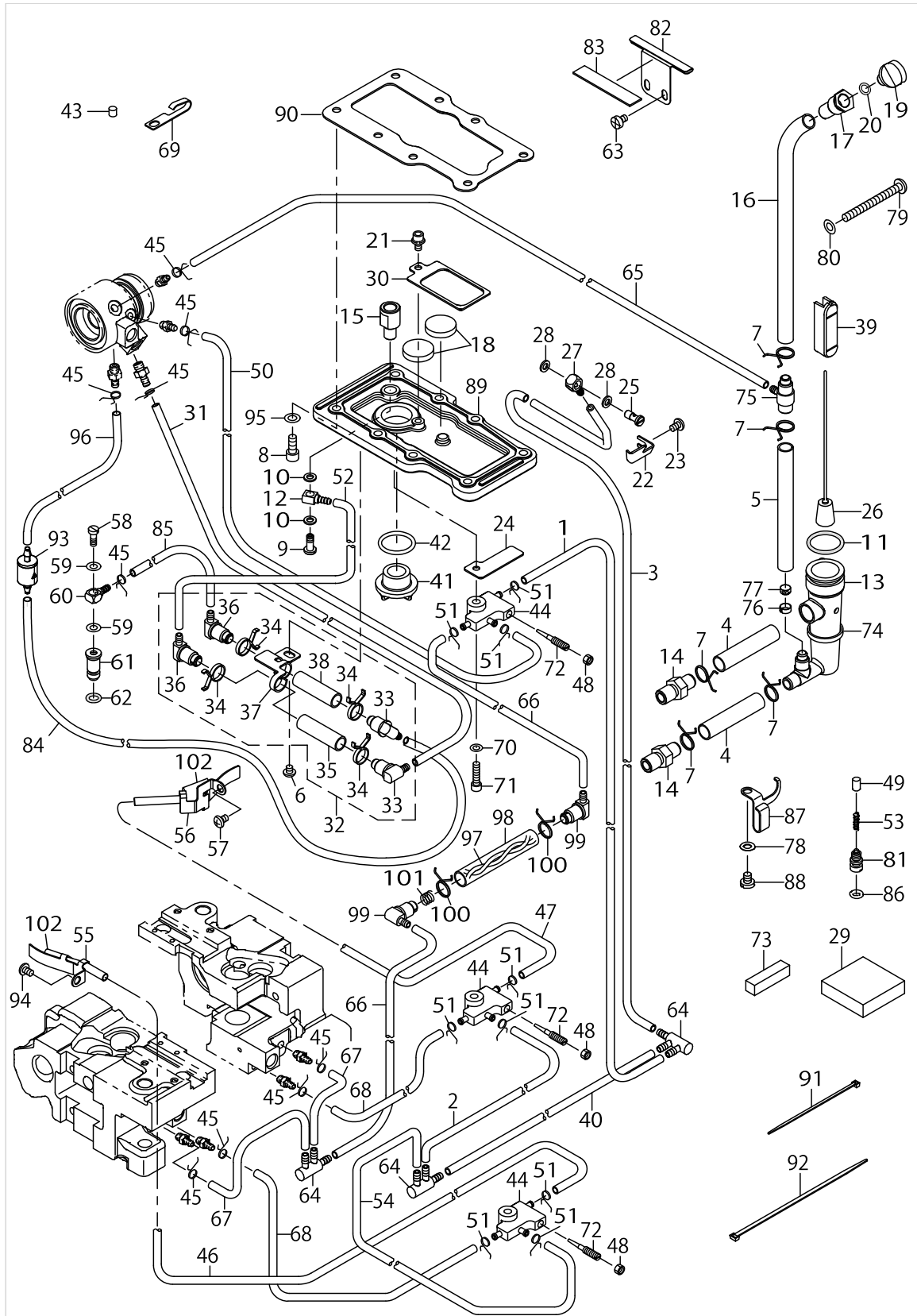
LUBRICATION COMPONENTS (FOR LH-3578A,3578A-7,3588A,3588A-7)



LUBRICATION COMPONENTS (FOR LH-3578A,3578A-7,3588A,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NS6110310SP	NUT 11/64-40				3
49	23628803	PLUNGER				2
50	23630007	TUBE				0.09
51	10126803	OIL TUBE HOLDER				9
52	23630007	TUBE				0.09
53	23628902	PLUNGER SPRING				2
54	BP30000010R	VINYL PIPE				0.12
55	40151209	OIL_WICK_HOLDER-L				1
56	40151208	OIL_WICK_HOLDER-R				1
57	SM4050655SP	SCREW M5 L=6				1
58	B3525357000	CONNECTING SCREW (B)				1
59	40097210	GASKET				2
60	SQ0000401MZ	CONNECTING SCREW				1
61	40036333	SUCTION				1
62	RO037180100	RUBBER RING				1
63	SM6040650TP	SCREW				2
64	23629504	DISTRIBUTOR				3
65	BP30000010R	VINYL PIPE				0.3
66	23630007	TUBE				0.1
67	23630007	TUBE				0.06
68	BP30000010R	VINYL PIPE				0.12
69	26230409	LUBRICATING OIL WICK STOPPER				1
70	WP0430800SD	WASHER M4				1
71	SM6041802TP	SCREW M4 L=18				1
72	B1834512000	OIL ADJUSTING SCREW				3
73	22603708	FELT				1
74	EA9500B0200	CABLE BAND 150				1
75	40040809	OIL_JOINT				1
76	23630502	OIL FILTER RING				1
77	23630403	OIL FILTER				1
78	WP0520656SA	WASHER 5.2X9.5X0.6				1
79	SM4055501SC	SCREW M5X0.8 L=55				1
80	WP0531000SD	WASHER M5				1
81	40013509	PLUNGER_SCREW				2
82	40041578	RUBBER_PLATE				1
83	40041579	OIL_SHIELD_PLATE				1
84	BP30000010R	VINYL PIPE				0.025
85	BP30000010R	VINYL PIPE				0.25
86	RO048190100	RUBBER RING				2
87	40035264	SPRING_HOOK				1
88	SM4050855SP	SCREW				1
89	40091198	BOX_COVER				1
90	40091199	BOX_COVER_PACKING				1
91	EA9500B0100	CABLE BAND				2
92	EA9500B0200	CABLE BAND 150				1
93	40165109	CHECK VALVE				1
94	SM4050855SP	SCREW				1

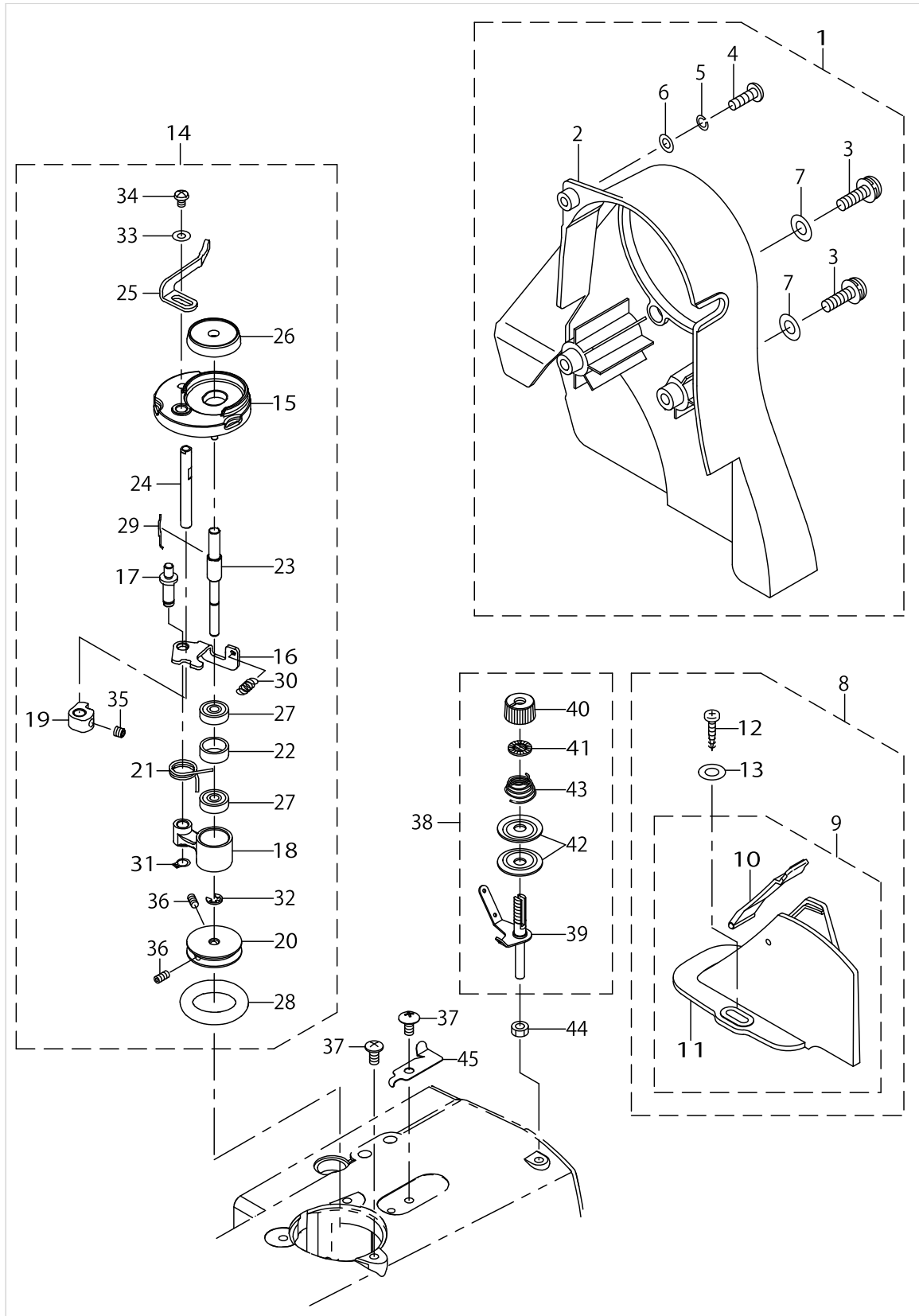
LUBRICATION COMPONENTS (FOR LH-3578A,3578A-7,3588A,3588A-7)



LUBRICATION COMPONENTS (FOR LH-3578A,3578A-7,3588A,3588A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	WP0550800SP	WASHER 5.5X10X0.8				8
96	BP30000010R	VINYL PIPE				0.07
97	CQ303000000	COTTON OIL WICK D=3				0.26
98	23630106	TUBE B				0.009
99	23630601	OIL FILTER JOINT				2
100	23629405	PIPE STOPPER B				2
101	12210803	SPRING				1
102	B3561771000	OIL UNWOVEN CLOTH				2

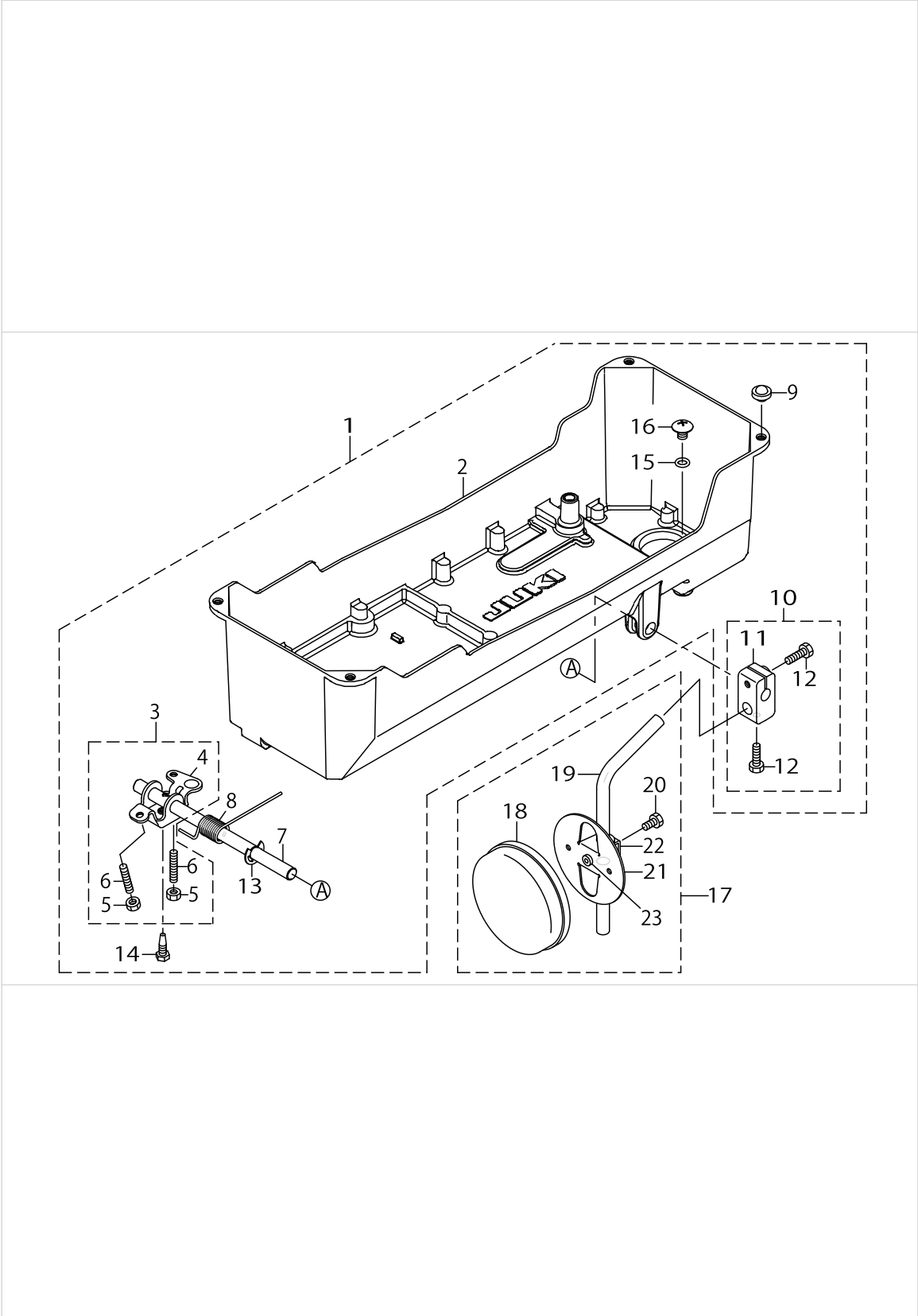
BELT COVER & BOBBIN WINDER COMPONENTS



BELT COVER & BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40089557	ASSY_BELT_COVER-A				1
2	40089558	BELT_COVER-A		*		1
3	SM4062001SC	SCREW M6 L=20		*		2
4	SM4051601SC	SCREW M5X0.8 L=16		*		1
5	WS0521010KN	SPRING WASHER 5.2X8.2X1		*		1
6	WP0531001SC	WASHER		*		1
7	WP0641600SC	WASHEW 6.4X12.5X1.6		*		2
8	40034267	ASSY_BELT_COVER_B				1
9	22933659	BELT COVER B COMPL.		*		1
10	22933758	BELT COVER B LID ASM.		*		1
11	22933600	BELT COVER B		*		1
12	SK3412000SC	WOOD SCREW D=4.1 L=20		*		2
13	WP0501016SC	WASHER 5X10.5X1		*		2
14	40089647	BOBBIN_WINDER_UNIT				1
15	26260109	BTW BASE		*		1
16	26260208	BTW CAM PLATE		*		1
17	26260307	BTW BASE SHAFT		*		1
18	26260406	BTW SHAFT BASE		*		1
19	26260505	BTW CAM LEVER		*		1
20	26260604	BTW WHEEL		*		1
21	40011144	BTW_TORSION_SPRING		*		1
22	26260802	BTW BEARING SPACER		*		1
23	40011145	BTW_SHAFT		*		1
24	40011146	BTW_LEVER_SHAFT		*		1
25	40023022	BTW LEVER		*		1
26	26261206	BTW SPACER		*		1
27	26261305	BTW BEARING		*		2
28	26261503	BTW WHEEL RUBBER		*	☆	1
29	26261602	BOBBIN SPRING		*		1
30	26261701	BTW SPRING		*		1
31	RC0560711KP	RETAINING RING		*		1
32	RE0400000K0	E-RING 4		*		1
33	WP0450826SC	WASHER 4.5X10X0.8		*		1
34	SM5040655SN	SCREW		*		1
35	SM8050502TP	SCREW M5 L=5		*		1
36	SM8040802TP	SCREW M4X8		*		2
37	SM0050801SC	SCREW				4
38	40091212	BOBBIN_THREAD_TENSION_ASM.				1
39	40091241	BOBBIN_THREAD_TENSION_ROD_ASM.		*		1
40	22921308	THREAD TENSION NUT		*		1
41	22921407	ROTATION STOPPER		*		1
42	22921506	THREAD TENSION DISK		*		2
43	22921704	THREAD TENSION SPRING A		*		1
44	NM6050001SD	NUT M5X0.8				1
45	40037008	THREAD_CUTTER				1

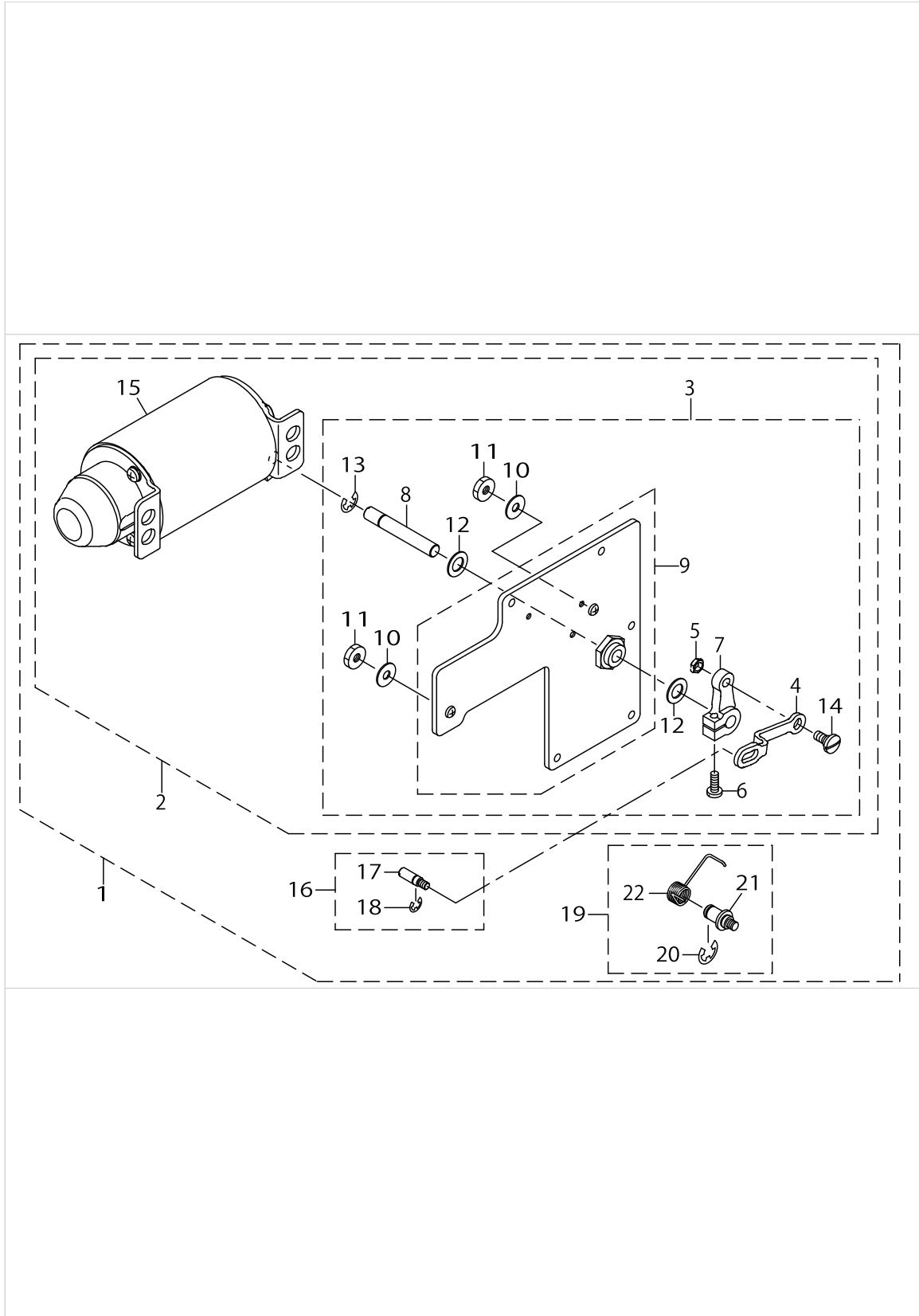
BOTTOM COVER COMPONENTS



BOTTOM COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40032107	ASSY_BOTTOM_COVER_A				1
2	40028778	BOTTOM_COVER		*		1
3	40034853	CONNECTING_ROD_ASM.		*		1
4	22932107	KNEE LIFTING ROTATING ARM		*		1
5	NM6060001SE	NUT M6		*		2
6	SM8063012TR	SCREW M6 L=30		*		2
7	40025191	KNEE_PRESS_ROD		*		1
8	22932206	SPRING		*		1
9	B1116210D00	FRAME SUPPORT RUBBER		*		4
10	22932453	BRACKET ASM.		*		1
11	22932404	BRACKET		*		1
12	22934707	SCREW		*		2
13	RE1000000K0	E-RING 10		*		1
14	SM9061853SR	SCREW M6 L=17.5		*		1
15	13170105	RUBBER RING		*		1
16	13171004	DRAIN SCREW		*		1
17	22934251	KNEE PAD PLATE ASM.	ACCESSORIE PARTS			1
18	22934509	KNEE PAD PLATE COVER		*		1
19	22934608	KNEE PAD UPRIGHT SHAFT		*		1
20	SM9061203SE	SCREW M6 L=12		*		1
21	22934202	KNEE PAD PLATE		*		1
22	22934301	KNEE PAD PLATE SUPPORT		*		1
23	22934400	KNEE PAD PLATE RUBBER		*		1

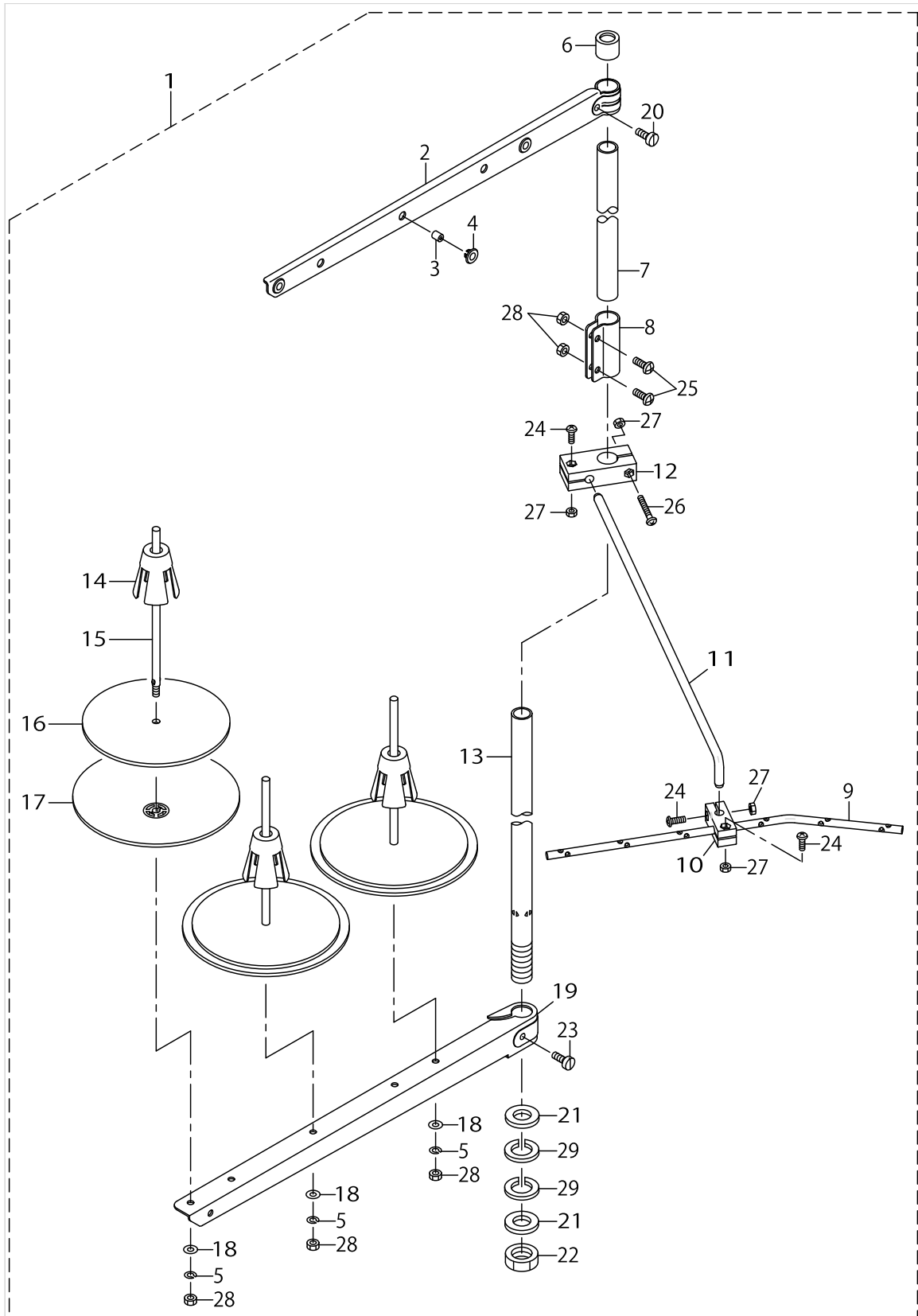
AK DEVICE COMPONENTS



AK DEVICE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40055883	AK135				1
2	40036221	ASSY_AK_DEVICE		*		1
3	40036222	COMP_REAR_PLATE		*		1
4	40030962	SOLENOID_LINK		*		1
5	NS6150310SP	NUT 15/64-28		*		1
6	SS7121410TP	SCREW 3/16-28 L=14		*		1
7	GAK33027000	SOLENOID ARM		*		1
8	22991400	SOLENOID SHAFT		*		1
9	40036223	ASSY_REAR_PLATE		*		1
10	WP0621036SP	WASHER		*		2
11	NS6150440SP	NUT 15/64-28		*		2
12	WP1021016SD	WASHER		*		2
13	RE0700000K0	E-RING 7		*		1
14	SD0800352SP	HINGE SCREW D=8 H=3.5		*		1
15	40101423	AK SOLENOID ASM. B		*		1
16	40059504	ASSY SHAFT_PIN		*		1
17	40030954	SHAFT_PIN		*		1
18	RE0500000K0	E-RING		*		1
19	40059505	ASSY AK PIN		*		1
20	RE0800000K0	E-SHAPED SNAP RING (8MM)		*		1
21	40056385	AK_LINK_SHAFT		*		1
22	40056438	AK_RETURN_SPRING		*		1

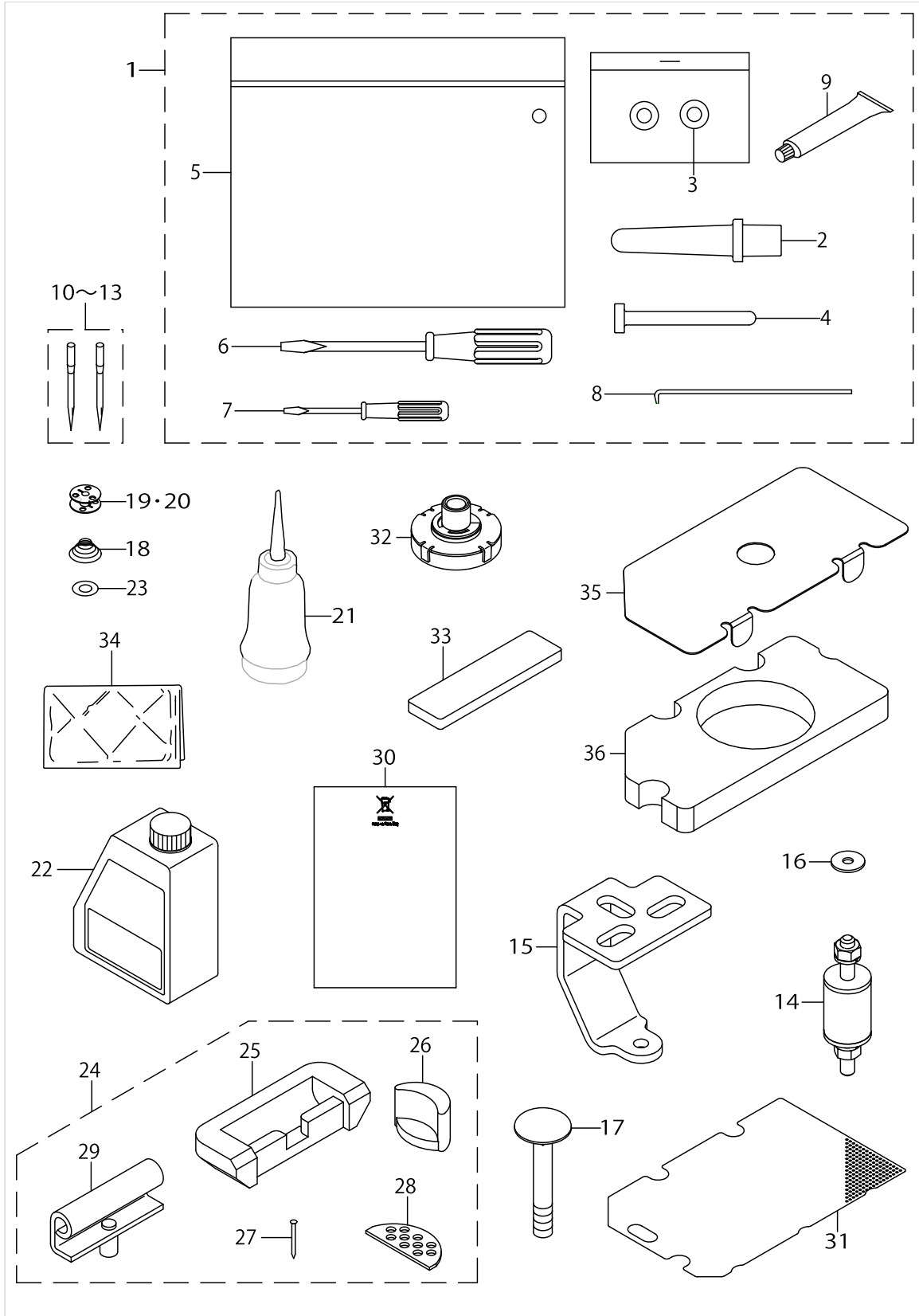
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40097211	THREAD STAND ASM.				1
2	40106575	SPOOL REST LONG ARM UPPER		*		1
3	40085794	THREAD GUIDE		*		3
4	40085795	THREAD GUIDE BUSHING		*		3
5	WS0510002KN	SPRING WASHER M5		*		3
6	40085793	SPOOL REST ROD RUBBER CAP		*		1
7	40085785	SPOOL REST ROD UPPER		*		1
8	40085792	SPOOL REST ROD JOINT		*		1
9	40106583	THREAD GUIDE 6		*		1
10	40106580	THREAD GUIDE UNDER BASE		*		1
11	40106576	THREAD GUIDE ARM		*		1
12	40106579	THREAD GUIDE ARM BASE		*		1
13	40085784	SPOOL REST ROD LOWER		*		1
14	40085791	SPOOL RETAINER		*		3
15	40085790	SPOOL PIN		*		3
16	40085789	SPOOL REST CUSHION		*		3
17	40085788	SPOOL REST		*		3
18	WP0531001SC	WASHER M5		*		3
19	40106574	SPOOL REST LONG ARM LOWER		*		1
20	40096327	SPOOL REST ARM UPPER SCREW		*		1
21	40085796	SPOOL REST ROD RUBBER CUSHION		*		2
22	40096325	SPOOL REST ROD NUT		*		1
23	40096326	SPOOL REST ARM LOWER SCREW		*		1
24	SM4041201SC	SCREW M4 L=12		*		3
25	SM4051405SE	SCREW M5 L=14		*		2
26	SM4042501SC	SCREW M4X0.7 L=25		*		1
27	NM6040002SC	NUT M4		*		4
28	NM6050001SE	NUT M5		*		5
29	WP1612616SE	WASHER 16X30X2.6		*		2


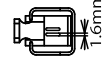
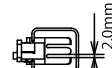
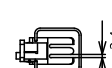
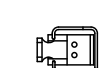
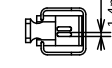
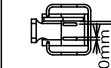
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40091282	ACCESSORIE BAG ASM.				1
2	22931604	FRAME SUPPORT BAR		*		1
3	WP0531000SC	WASHER 5.3X10X1		*		2
4	40056705	KNEE_LIFTER_PRESSER_ROD		*		1
5	22932800	ACCESSORIE BAG		*		1
6	22933105	SCREW DRIVER MIDDLE		*		1
7	22933204	SCREW DRIVER SMALL		*		1
8	B9101490000	DRIVER		*		1
9	40006323	JUKI GREASE A TUBE		*		1
10	MDP500B0902	NEEDLE DPX5#9-2	TYPE A		☆	1
11	MDP500B1002	NEEDLE DPX5 #10-2	TYPE F		☆	1
12	MDP500B1402	NEEDLE DPX5#14-2	TYPE S		☆	1
13	MDP500B2102	DPX5#21-2	TYPE G		☆	1
14	40092944	RUBBER MOUNTING	FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7			3
15	40093056	BASE PLATE	FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7			3
16	WP0651646SC	WASHER	FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7			3
17	40093057	BOLT	FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7			3
18	10111508	SPRING	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7		☆	1
19	10210805	HARD ALUMITE BOBBIN	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7		☆	2
20	B9117051000	BOBBIN	FOR LH-3528A,3568A,3578A,3588A		☆	2
21	B91210120A0	OILER ASM.				1
22	40102087	JUKI_MACHINE_OIL_7				1
23	22653802	SHEET	FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7		☆	1
24	22958052	RUBBER HINGE ASM.				1
25	22926000	RUBBER CUSHION		*		2
26	22958003	FRAME BUBBER CUSHION		*		2
27	22926208	NAIL		*		8
28	22926505	WASHER		*		2
29	22926356	HINGE COMPL.		*		2
30	CM600100201	WEEE INFORMATION SHEET	FOR JE			2
31	40030768	OIL_FILTER				1
32	40036428	ASSY_FILTER_A				1
33	40035873	FILTER_B				1
34	22933303	VINYL COVER				1
35	40120727	FILTER_PLATE	FOR CHINA			1
36	40120728	FILTER_C	FOR CHINA			1

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)										Swivel guide Presser asm. スィブルガイド 押さえ(組)	
Code コード														
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.
A	3/32	2.4	1	226-37557		-		-		-		-		-
B	1/8	3.2	2	226-37656	15	400-35896		-	50	103-91852	57	226-27152	63	226-47051
C	5/32	4.0	3	226-37755	16	400-35897	33	400-71909		-		-		-
D	3/16	4.8	4	226-37854	17	226-40353	34	228-16557	51	103-92058	58	226-27350	64	226-47150
E	7/32	5.6		-	18	226-40452	35	228-16656		-	59	226-27459	65	※400-95293
F	1/4	6.4	5	226-38050	19	226-40551	36	228-16755	52	103-92256	60	226-27558	66	226-47259
G	9/32	7.1	6	226-38258	20	226-40759	37	228-16854		-	61	226-27657	67	226-47358
H	5/16	7.9	7	226-38357	21	226-40858	38	228-16953		-	62	226-27756	68	※400-94776
K	3/8	9.5	8	226-38456	22	226-40957	39	228-17050		-		-	69	226-47457
W	7/16	11.1		-	23	226-41054	40	400-33941		-		-		-
L	1/2	12.7	9	226-38753	24	226-41252	41	228-17159	53	103-92751		-		-
M	5/8	15.9		-	25	226-41351	42	400-33945		-		-		-
N	3/4	19.1	10	226-38951	26	226-41450	43	400-33947	54	103-93056		-		-
P	7/8	22.2	11	226-39157	27	226-41658	44	400-33949	55	228-44450		-		-
Q	1	25.4	12	226-39256	28	226-41757	45	400-33951	56	228-44559		-		-
R	1-1/8	28.6	13	226-39355	29	226-41856	46	400-33953		-		-		-
S	1-1/4	31.8	14	226-39454	30	226-41955	47	400-33955		-		-		-
T	1-3/8	34.9		-	31	226-42052	48	400-33957		-		-		-
U	1-1/2	38.1		-	32	226-42151	49	400-33959		-		-		-
Stitch spec. 縫 仕 様	A		★											
	F										★		★	(テ-プ 付け)
	S				★									
	G						★							※のみ ★
	下送り								★					







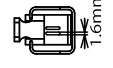

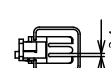

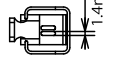
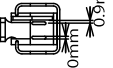
Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前) 組		
Code コード											
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	
A	3/32	2.4									
B	1/8	3.2									
C	5/32	4.0									
D	3/16	4.8									
E	7/32	5.6	71	226-01058	75	226-00555	79	400-51633			
F	1/4	6.4									
G	9/32	7.1									
H	5/16	7.9									
K	3/8	9.5									
W	7/16	11.1						83	400-42874	84	232-06709
L	1/2	12.7									
M	5/8	15.9	72	226-01157	76	226-00654	80	400-45729			
N	3/4	19.1									
P	7/8	22.2									
Q	1	25.4	73	226-01256	77	226-00753	81	400-45730			
R	1-1/8	28.6									
S	1-1/4	31.8									
T	1-3/8	34.9	74	226-01355	78	226-00852	82	400-45731			
U	1-1/2	38.1									
Stitch spec. 縫 仕 様	A		Spec.common		Spec.common		Spec.common		Spec.common		★ (テ-プ 付け)
	F		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		
	S		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		
	G		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		
	下送り		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22637557	PRESSER FOOT ASM.				1
2	22637656	PRESSER FOOT ASM.				1
3	22637755	PRESSER FOOT ASM.				1
4	22637854	PRESSER FOOT ASM.				1
5	22638050	PRESSER FOOT ASM.				1
6	22638258	PRESSER FOOT ASM.				1
7	22638357	PRESSER FOOT ASM.				1
8	22638456	PRESSER FOOT ASM.				1
9	22638753	PRESSER FOOT ASM.				1
10	22638951	PRESSER FOOT ASM.				1
11	22639157	PRESSER FOOT ASM.				1
12	22639256	PRESSER FOOT ASM.				1
13	22639355	PRESSER FOOT ASM.				1
14	22639454	PRESSER FOOT ASM.				1
15	40035896	PRESSER FOOT ASM.				1
16	40035897	PRESSER FOOT ASM.				1
17	22640353	PRESSER FOOT ASM.				1
18	22640452	PRESSER FOOT ASM.				1
19	22640551	PRESSER FOOT ASM.				1
20	22640759	PRESSER FOOT ASM.				1
21	22640858	PRESSER FOOT ASM.				1
22	22640957	PRESSER FOOT ASM.				1
23	22641054	PRESSER FOOT ASM.7/16"(11.1MM)				1
24	22641252	PRESSER FOOT ASM.				1
25	22641351	PRESSER FOOT ASM.				1
26	22641450	PRESSER FOOT ASM.				1
27	22641658	PRESSER FOOT ASM.				1
28	22641757	PRESSER FOOT ASM.				1
29	22641856	PRESSER FOOT ASM.				1
30	22641955	PRESSER FOOT ASM.				1
31	22642052	PRESSER FOOT ASM.				1
32	22642151	PRESSER FOOT ASM.				1
33	40071909	PRESSER_FOOT_ASM_G_5/32				1
34	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
35	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
36	22816755	PRESSER FOOT ASM. 1/4				1
37	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
38	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
39	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
40	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
41	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
42	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
43	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
44	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
45	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
46	40033953	TIP-DIVIDED_PRESSER_ASM_1_1/8				1
47	40033955	TIP-DIVIDED_PRESSER_ASM_1_1/4				1

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)										Swivel guide Presser asm. スィブルガイド 押さえ(組)	
Code コード														
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.
A	3/32	2.4	1	226-37557		-		-		-		-		-
B	1/8	3.2	2	226-37656	15	400-35896		-	50	103-91852	57	226-27152	63	226-47051
C	5/32	4.0	3	226-37755	16	400-35897	33	400-71909		-		-		-
D	3/16	4.8	4	226-37854	17	226-40353	34	228-16557	51	103-92058	58	226-27350	64	226-47150
E	7/32	5.6		-	18	226-40452	35	228-16656		-	59	226-27459	65	※400-95293
F	1/4	6.4	5	226-38050	19	226-40551	36	228-16755	52	103-92256	60	226-27558	66	226-47259
G	9/32	7.1	6	226-38258	20	226-40759	37	228-16854		-	61	226-27657	67	226-47358
H	5/16	7.9	7	226-38357	21	226-40858	38	228-16953		-	62	226-27756	68	※400-94776
K	3/8	9.5	8	226-38456	22	226-40957	39	228-17050		-		-	69	226-47457
W	7/16	11.1		-	23	226-41054	40	400-33941		-		-	70	226-47556
L	1/2	12.7	9	226-38753	24	226-41252	41	228-17159	53	103-92751		-		-
M	5/8	15.9		-	25	226-41351	42	400-33945		-		-		-
N	3/4	19.1	10	226-38951	26	226-41450	43	400-33947	54	103-93056		-		-
P	7/8	22.2	11	226-39157	27	226-41658	44	400-33949	55	228-44450		-		-
Q	1	25.4	12	226-39256	28	226-41757	45	400-33951	56	228-44559		-		-
R	1-1/8	28.6	13	226-39355	29	226-41856	46	400-33953		-		-		-
S	1-1/4	31.8	14	226-39454	30	226-41955	47	400-33955		-		-		-
T	1-3/8	34.9		-	31	226-42052	48	400-33957		-		-		-
U	1-1/2	38.1		-	32	226-42151	49	400-33959		-		-		-
Stitch spec. 縫 仕 様	A		★											
	F										★		★	(テ-プ 付け)
	S				★									
	G						★							※のみ ★
	下送り								★					






Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前) 組		
Code コード											
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	
A	3/32	2.4									
B	1/8	3.2									
C	5/32	4.0									
D	3/16	4.8									
E	7/32	5.6									
F	1/4	6.4	71	226-01058	75	226-00555	79	400-51633			
G	9/32	7.1									
H	5/16	7.9									
K	3/8	9.5									
W	7/16	11.1						83	400-42874	84	232-06709
L	1/2	12.7									
M	5/8	15.9	72	226-01157	76	226-00654	80	400-45729			
N	3/4	19.1									
P	7/8	22.2									
Q	1	25.4	73	226-01256	77	226-00753	81	400-45730			
R	1-1/8	28.6									
S	1-1/4	31.8									
T	1-3/8	34.9	74	226-01355	78	226-00852	82	400-45731			
U	1-1/2	38.1									
Stitch spec. 縫 仕 様	A		Spec.common		Spec.common		Spec.common		Spec.common		★ (テ-プ 付け)
	F		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		
	S		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		
	G		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		
	下送り		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40033957	TIP-DIVIDED_PRESSER_ASM_1_3/8				1
49	40033959	TIP-DIVIDED_PRESSER_ASM_1_1/2				1
50	10391852	PRESSER FOOT ASM. 1/8				1
51	10392058	PRESSER FOOT ASM. 3/16				1
52	10392256	PRESSER FOOT ASM. 1/4				1
53	10392751	PRESSER FOOT ASM. 1/2				1
54	10393056	PRESSER FOOT ASM. 3/4				1
55	22844450	COMPENSATING PRESSER ASM,(7/8)				1
56	22844559	BOBBIN CASE ASM, HEAVY FABLIC.				1
57	22627152	PRESSER FOOT F ASM. 1/8				1
58	22627350	F PRESSER FOOT ASM. 3/16				1
59	22627459	PRESSER FOOT ASM., 7/32				1
60	22627558	PRESSER FOOT F ASM. 1/4				1
61	22627657	PRESSER FOOT ASM., F 9/32				1
62	22627756	PRESSER FOOT ASM., F 5/16				1
63	22647051	SWIVEL GUIDE PRESSER 1/8" ASM.				1
64	22647150	GUIDE PRESSER ASM. 3/16				1
65	40095293	ASSY_PRESSER_FOOT_G3/16				1
66	22647259	GUIDE PRESSER ASM. 7/32				1
67	22647358	GUIDE PRESSER ASM. 1/4				1
68	40094776	ASSY_PRESSER_FOOT_G1/4				1
69	22647457	GUIDE PRESSER ASM. 9/32				1
70	22647556	SWIVEL GUIDE PRESSER 5/16" ASM				1
71	22601058	BED SLIDE LEFT, ASM., A				1
72	22601157	LEFT SLIDER PLATE B ASM.				1
73	22601256	BED SLIDE LEFT, ASM., C				1
74	22601355	BED SLIDE LEFT, ASM., C				1
75	22600555	BED SLIDE RIGHT, ASM., A				1
76	22600654	RIGHT SLIDER PLATE B ASM.				1
77	22600753	BED SLIDE RIGHT, ASM., C				1
78	22600852	BED SLIDE RIGHT, ASM., D				1
79	40051633	ASSY_SLIDE_PLATE_L				1
80	40045729	ASSY_SIDE_PLATE-L-B				1
81	40045730	ASSY_SIDE_PLATE-L-C				1
82	40045731	ASSY_SIDE_PLATE-L-D				1
83	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1
84	23206709	BED SLIDE (FRONT)A				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

Needle gauge size 針 幅			Feed Dog 送り 歯													
Code コード	Needle gauge size 針 幅		1.15 1.4		1.7 1.4		1.7 1.9		1.7 1.7		1.7 2.2		1.7 2.2mm			
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.		
A	3/32	2.4	1	400-33714	15	400-35883	21	400-33563					61	B1613-512-BOH		
B	1/8	3.2	2	400-33715												
C	5/32	4.0	3	400-33716					27	226-30206	44	400-25784	62	B1613-512-COH		
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-DOH	79	400-25801
E	7/32	5.6			17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-EOH	80	400-25802
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-FOH	81	400-25803
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-GOH	82	400-25804
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-HOH	83	400-25805
K	3/8	9.5	8	400-33724					33	226-31006	50	400-25790	68	B1613-512-KOH	84	400-25806
W	7/16	11.1							34	226-31105	51	400-25791	69	400-75311	85	400-25807
L	1/2	12.7	9	400-33727					35	226-31303	52	400-25792	70	B1613-512-LOH	86	400-25808
M	5/8	15.9							36	226-31402	53	400-25793	71	B1613-512-MOH	87	400-25809
N	3/4	19.1	10	400-33729					37	226-31501	54	400-25794	72	B1613-512-NOH	88	400-25810
P	7/8	22.2	11	400-33731					38	226-31709	55	400-25795	73	B1613-512-POH	89	400-25811
Q	1	25.4	12	400-33732					39	226-31808	56	400-25796	74	B1613-512-QOH	90	400-25812
R	1-1/8	28.6	13	400-33733					40	226-31907	57	400-25797	75	B1613-512-ROH	91	400-25813
S	1-1/4	31.8	14	400-33734					41	226-32004	58	400-25798	76	B1613-512-SOH	92	400-25814
T	1-3/8	34.9							42	226-32103	59	400-25799	77	B1613-512-TOH	93	400-25815
U	1-1/2	38.1							43	226-32202	60	400-25800	78	B1613-512-UOH	94	400-25816
Stitch spec. 縫 仕 様	A	★														
	F				★			★								
	S								★			★				
	G													★		★

Needle gauge size 針 幅			Feed Dog 送り 歯	
Code コード	Needle gauge size 針 幅		1.7 2.4	
	inch	mm	No	Part No.
D	3/16	4.8	170	400-95291
F	1/4	6.4	171	400-94774
Stitch spec. 縫 仕 様	G	★		

Needle gauge size 針 幅			Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)	
Code コード	Needle gauge size 針 幅		Wire Type ワイヤタイプ		Hole Type 穴タイプ		Wire Type ワイヤタイプ		Hole Type 穴タイプ		Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)	
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.
A	3/32	2.4			106	400-35875	125	101-47551	139	226-25008						
B	1/8	3.2	95	232-05107			107	400-26027	126	101-47650	140	226-25107	160	226-28002	167	228-45200
C	5/32	4.0					108	400-26029	127	101-47759	141	226-25206	161	226-28101		
D	3/16	4.8	96	232-05305			109	400-26031	109	101-47858	142	226-25305	162	226-28200	168	228-45408
E	7/32	5.6					110	400-26033	128	101-47957	144	226-25404	163	226-28309		
F	1/4	6.4	97	232-05503			111	400-26035	111	101-48054	145	226-25503	164	226-28408	169	228-45606
G	9/32	7.1					112	400-26037	129	101-48153	147	226-25602	165	226-28507		
H	5/16	7.9					113	400-26039	113	101-48252	148	226-25701	166	226-28606		
K	3/8	9.5					114	400-26041	114	101-48351	149	226-25800				
W	7/16	11.1					115	400-26043	130	101-48450	150	226-25909				
L	1/2	12.7			102	400-62249	116	400-26045	131	101-48559	151	226-26006			98	400-62254
M	5/8	15.9					117	400-26047	132	101-48658	152	226-26105				
N	3/4	19.1			103	400-62251	118	400-26049	133	101-48757	153	226-26204			99	400-62256
P	7/8	22.2			104	400-62252	119	400-26051	134	101-48856	154	226-26303			100	400-62257
Q	1	25.4			105	400-62253	120	400-26053	120	101-48955	155	226-26402			101	400-62258
R	1-1/8	28.6					121	400-26055	135	101-49052	156	226-26501				
S	1-1/4	31.8					122	400-26057	136	101-49151	157	226-26600				
T	1-3/8	34.9					123	400-26059	137	101-49250	158	226-26709				
U	1-1/2	38.1					124	400-26061	138	101-49359	159	226-26808				
Stitch spec. 縫 仕 様	A											★				
	F							★								
	S								★							
	G											★				
下送り			★		★										★	★

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033714	FEED_DOG_TYPE_AA_3/32				1
2	40033715	FEED_DOG_TYPE_AA_1/8				1
3	40033716	FEED_DOG_TYPE_AA_5/32				1
4	40033718	FEED_DOG_TYPE_AA_3/16				1
5	40033720	FEED_DOG_TYPE_AA_1/4				1
6	40033722	FEED_DOG_TYPE_AA_9/32				1
7	40033723	FEED_DOG_TYPE_AA_5/16				1
8	40033724	FEED_DOG_TYPE_AA_3/8				1
9	40033727	FEED_DOG_TYPE_AA_1/2				1
10	40033729	FEED_DOG_TYPE_AA_3/4				1
11	40033731	FEED_DOG_TYPE_AA_7/8				1
12	40033732	FEED_DOG_TYPE_AA_1				1
13	40033733	FEED_DOG_TYPE_AA_1_1/8				1
14	40033734	FEED_DOG_TYPE_AA_1_1/4				1
15	40035883	FEED_DOG_TYPE_F_1/8				1
16	40035884	FEED_DOG_TYPE_F_3/16				1
17	40035885	FEED_DOG_TYPE_F_7/32				1
18	40035886	FEED_DOG_TYPE_F_1/4				1
19	40035887	FEED_DOG_TYPE_F_9/32				1
20	40035888	FEED_DOG_TYPE_F_5/16				1
21	40033563	FEED_DOG_TYPE_F_1/8				1
22	40033564	FEED_DOG_TYPE_F_3/16				1
23	40033565	FEED_DOG_TYPE_F_7/32				1
24	40033566	FEED_DOG_TYPE_F_1/4				1
25	40033567	FEED_DOG_TYPE_F_9/32				1
26	40033568	FEED_DOG_TYPE_F_5/16				1
27	22630206	FEED DOG 5/32" (4.0MM)				1
28	22630404	FEED DOG 3/16" (4.8MM)				1
29	22630503	FEED DOG 7/32" (5.6MM)				1
30	22630602	FEED DOG 1/4				1
31	22630800	FEED DOG 9/32" (7.1MM)				1
32	22630909	FEED DOG 5/16" (7.9MM)				1
33	22631006	FEED DOG 3/8" (9.5MM)				1
34	22631105	FEED DOG 7/16" (11.1MM)				1
35	22631303	FEED DOG 1/2" (12.7MM)				1
36	22631402	FEED DOG 5/8" (15.9MM)				1
37	22631501	FEED DOG 3/4" (19.1MM)				1
38	22631709	FEED DOG 7/8" (2.2MM)				1
39	22631808	FEED DOG 1" (25.4MM)				1
40	22631907	FEED DOG 1.1/8" (28.6MM)				1
41	22632004	FEED DOG 1.1/4" (31.4MM)				1
42	22632103	FEED DOG 1.3/8" (34.9MM)				1
43	22632202	FEED DOG 1.1/2" (38.1MM)				1
44	40025784	FEED_DOG_TYPE_SA_5/32				1
45	40025785	FEED_DOG_TYPE_SA_3/16				1
46	40025786	FEED_DOG_TYPE_SA_7/32				1
47	40025787	FEED_DOG_TYPE_SA_1/4				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

Needle gauge size 針 幅			Feed Dog 送り 歯													
Code コード	Needle gauge size 針 幅		1.15 1.4		1.7 1.4		1.7 1.9		1.7 1.7		1.7 2.2		1.7 2.2mm			
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.		
A	3/32	2.4	1	400-33714	-	-	-	-	-	-	-	-	-	-		
B	1/8	3.2	2	400-33715	15	400-35883	21	400-33563	-	-	-	61	B1613-512-BOH	-		
C	5/32	4.0	3	400-33716	-	-	-	27	226-30206	44	400-25784	62	B1613-512-COH	-		
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-DOH	79	400-25801
E	7/32	5.6	-	-	17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-EOH	80	400-25802
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-FOH	81	400-25803
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-GOH	82	400-25804
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-HOH	83	400-25805
K	3/8	9.5	8	400-33724	-	-	-	33	226-31006	50	400-25790	68	B1613-512-KOH	84	400-25806	
W	7/16	11.1	-	-	-	-	-	34	226-31105	51	400-25791	69	400-75311	85	400-25807	
L	1/2	12.7	9	400-33727	-	-	-	35	226-31303	52	400-25792	70	B1613-512-LOH	86	400-25808	
M	5/8	15.9	-	-	-	-	-	36	226-31402	53	400-25793	71	B1613-512-MOH	87	400-25809	
N	3/4	19.1	10	400-33729	-	-	-	37	226-31501	54	400-25794	72	B1613-512-NOH	88	400-25810	
P	7/8	22.2	11	400-33731	-	-	-	38	226-31709	55	400-25795	73	B1613-512-POH	89	400-25811	
Q	1	25.4	12	400-33732	-	-	-	39	226-31808	56	400-25796	74	B1613-512-QOH	90	400-25812	
R	1-1/8	28.6	13	400-33733	-	-	-	40	226-31907	57	400-25797	75	B1613-512-ROH	91	400-25813	
S	1-1/4	31.8	14	400-33734	-	-	-	41	226-32004	58	400-25798	76	B1613-512-SOH	92	400-25814	
T	1-3/8	34.9	-	-	-	-	-	42	226-32103	59	400-25799	77	B1613-512-TOH	93	400-25815	
U	1-1/2	38.1	-	-	-	-	-	43	226-32202	60	400-25800	78	B1613-512-UOH	94	400-25816	
Stitch spec. 縫 仕 様	A	★														
	F	★														
	S	★														
	G	★														

Needle gauge size 針 幅			Feed Dog 送り 歯	
Code コード	Needle gauge size 針 幅		Feed Dog 送り 歯	
	inch	mm	No	Part No.
D	3/16	4.8	170	400-95291
F	1/4	6.4	171	400-94774
Stitch spec. 縫 仕 様	G	★		

Needle gauge size 針 幅			Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)				
Code コード	Needle gauge size 針 幅		Wire Type 94947		Hole Type 94947		Wire Type 94947		Hole Type 94947		Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)				
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.			
A	3/32	2.4	-	-	106	400-35875	125	101-47551	139	226-25008	-	-	-	-	-	-			
B	1/8	3.2	95	232-05107	-	107	400-26027	126	101-47650	140	226-25107	160	226-28002	167	228-45200	-	-		
C	5/32	4.0	-	-	108	400-26029	127	101-47759	141	226-25206	161	226-28101	-	-	-	-			
D	3/16	4.8	96	232-05305	-	109	400-26031	109	101-47858	142	226-25305	162	226-28200	168	228-45408	-	-		
E	7/32	5.6	-	-	110	400-26033	128	101-47957	144	226-25404	163	226-28309	-	-	-	-			
F	1/4	6.4	97	232-05503	-	111	400-26035	111	101-48054	145	226-25503	164	226-28408	169	228-45606	-	-		
G	9/32	7.1	-	-	112	400-26037	129	101-48153	147	226-25602	165	226-28507	-	-	-	-			
H	5/16	7.9	-	-	113	400-26039	113	101-48252	148	226-25701	166	226-28606	-	-	-	-			
K	3/8	9.5	-	-	114	400-26041	114	101-48351	149	226-25800	-	-	-	-	-	-			
W	7/16	11.1	-	-	115	400-26043	130	101-48450	150	226-25909	-	-	-	-	-	-			
L	1/2	12.7	-	102	400-62249	116	400-26045	131	101-48559	151	226-26006	-	-	98	400-62254	-	-		
M	5/8	15.9	-	-	117	400-26047	132	101-48658	152	226-26105	-	-	-	-	-	-			
N	3/4	19.1	-	103	400-62251	118	400-26049	133	101-48757	153	226-26204	-	-	99	400-62256	-	-		
P	7/8	22.2	-	104	400-62252	119	400-26051	134	101-48856	154	226-26303	-	-	100	400-62257	-	-		
Q	1	25.4	-	105	400-62253	120	400-26053	120	101-48955	155	226-26402	-	-	101	400-62258	-	-		
R	1-1/8	28.6	-	-	121	400-26055	135	101-49052	156	226-26501	-	-	-	-	-	-			
S	1-1/4	31.8	-	-	122	400-26057	136	101-49151	157	226-26600	-	-	-	-	-	-			
T	1-3/8	34.9	-	-	123	400-26059	137	101-49250	158	226-26709	-	-	-	-	-	-			
U	1-1/2	38.1	-	-	124	400-26061	138	101-49359	159	226-26808	-	-	-	-	-	-			
Stitch spec. 縫 仕 様	A	★																	
	F	★																	
	S	★																	
	G	★																	
下送り	★			★				★				★		★		★		★	

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40025788	FEED_DOG_TYPE_SA_9/32				1
49	40025789	FEED_DOG_TYPE_SA_5/16				1
50	40025790	FEED_DOG_TYPE_SA_3/8				1
51	40025791	FEED_DOG_TYPE_SA_7/16				1
52	40025792	FEED_DOG_TYPE_SA_1/2				1
53	40025793	FEED_DOG_TYPE_SA_5/8				1
54	40025794	FEED_DOG_TYPE_SA_3/4				1
55	40025795	FEED_DOG_TYPE_SA_7/8				1
56	40025796	FEED_DOG_TYPE_SA_1				1
57	40025797	FEED_DOG_TYPE_SA_1-1/8				1
58	40025798	FEED_DOG_TYPE_SA_1-1/4				1
59	40025799	FEED_DOG_TYPE_SA_1-3/8				1
60	40025800	FEED_DOG_TYPE_SA_1-1/2				1
61	B1613512B0H	FEED DOG (1/8)				1
62	B1613512C0H	FEED DOG 5/32				1
63	B1613512D0H	FEED DOG 3/16				1
64	B1613512E0H	FEED DOG 7/32				1
65	B1613512F0H	FEED DOG 1/4				1
66	B1613512G0H	FEED DOG 9/32				1
67	B1613512H0H	FEED DOG 5/16				1
68	B1613512K0H	FEED DOG 3/8				1
69	40075311	FEED_DOG_TYPE_G_7/16				1
70	B1613512L0H	FEED DOG 1/2				1
71	B1613512M0H	FEED DOG 5/8				1
72	B1613512N0H	FEED DOG 3/4				1
73	B1613512P0H	FEED DOG 7/8				1
74	B1613512Q0H	FEED DOG 1				1
75	B1613512R0H	FEED DOG 1-1/8				1
76	B1613512S0H	FEED DOG 1-1/4				1
77	B1613512T0H	FEED DOG 1-3/8				1
78	B1613512U0H	FEED DOG 1-1/2				1
79	40025801	FEED_DOG_TYPE_G_3/16				1
80	40025802	FEED_DOG_TYPE_G_7/32				1
81	40025803	FEED_DOG_TYPE_G_1/4				1
82	40025804	FEED_DOG_TYPE_G_9/32				1
83	40025805	FEED_DOG_TYPE_G_5/16				1
84	40025806	FEED_DOG_TYPE_G_3/8				1
85	40025807	FEED_DOG_TYPE_G_7/16				1
86	40025808	FEED_DOG_TYPE_G_1/2				1
87	40025809	FEED_DOG_TYPE_G_5/8				1
88	40025810	FEED_DOG_TYPE_G_3/4				1
89	40025811	FEED_DOG_TYPE_G_7/8				1
90	40025812	FEED_DOG_TYPE_G_1				1
91	40025813	FEED_DOG_TYPE_G_1-1/8				1
92	40025814	FEED_DOG_TYPE_G_1-1/4				1
93	40025815	FEED_DOG_TYPE_G_1-3/8				1
94	40025816	FEED_DOG_TYPE_G_1-1/2				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

Needle gauge size 針 幅			Feed Dog 送り 歯													
Code コード	inch mm		1.15 1.4		1.7 1.4		1.7 1.9		1.7 1.7		1.7 2.2		1.7 2.2mm			
	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.		
A	3/32	2.4	1	400-33714	15	400-35883	21	400-33563					61	B1613-512-BOH		
B	1/8	3.2	2	400-33715												
C	5/32	4.0	3	400-33716					27	226-30206	44	400-25784	62	B1613-512-COH		
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-DOH	79	400-25801
E	7/32	5.6			17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-EOH	80	400-25802
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-FOH	81	400-25803
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-GOH	82	400-25804
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-HOH	83	400-25805
K	3/8	9.5	8	400-33724					33	226-31006	50	400-25790	68	B1613-512-KOH	84	400-25806
W	7/16	11.1							34	226-31105	51	400-25791	69	400-75311	85	400-25807
L	1/2	12.7	9	400-33727					35	226-31303	52	400-25792	70	B1613-512-LOH	86	400-25808
M	5/8	15.9							36	226-31402	53	400-25793	71	B1613-512-MOH	87	400-25809
N	3/4	19.1	10	400-33729					37	226-31501	54	400-25794	72	B1613-512-NOH	88	400-25810
P	7/8	22.2	11	400-33731					38	226-31709	55	400-25795	73	B1613-512-POH	89	400-25811
Q	1	25.4	12	400-33732					39	226-31808	56	400-25796	74	B1613-512-QOH	90	400-25812
R	1-1/8	28.6	13	400-33733					40	226-31907	57	400-25797	75	B1613-512-ROH	91	400-25813
S	1-1/4	31.8	14	400-33734					41	226-32004	58	400-25798	76	B1613-512-SOH	92	400-25814
T	1-3/8	34.9							42	226-32103	59	400-25799	77	B1613-512-TOH	93	400-25815
U	1-1/2	38.1							43	226-32202	60	400-25800	78	B1613-512-UOH	94	400-25816
Stitch spec. 縫 仕 様	A	★														
	F				★			★								
	S								★		★					
	G												★		★	

Needle gauge size 針 幅			Feed Dog 送り 歯	
Code コード	inch mm		No	Part No.
	D	3/16	4.8	170
F	1/4	6.4	171	400-94774
Stitch spec. 縫 仕 様	G		★	

Needle gauge size 針 幅			Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)	
Code コード	inch mm		Wire Type ワイヤタイプ		Hole Type 穴タイプ		No Part No.		No Part No.		No Part No.		No Part No.		No Part No.	
	A	3/32	2.4			106	400-35875	125	101-47551	139	226-25008					
B	1/8	3.2	95	232-05107			107	400-26027	126	101-47650	140	226-25107	160	226-28002	167	228-45200
C	5/32	4.0					108	400-26029	127	101-47759	141	226-25206	161	226-28101		
D	3/16	4.8	96	232-05305			109	400-26031	109	101-47858	142	226-25305	162	226-28200	168	228-45408
E	7/32	5.6					110	400-26033	128	101-47957	144	226-25404	163	226-28309		
F	1/4	6.4	97	232-05503			111	400-26035	111	101-48054	145	226-25503	164	226-28408	169	228-45606
G	9/32	7.1					112	400-26037	129	101-48153	147	226-25602	165	226-28507		
H	5/16	7.9					113	400-26039	113	101-48252	148	226-25701	166	226-28606		
K	3/8	9.5					114	400-26041	114	101-48351	149	226-25800				
W	7/16	11.1					115	400-26043	130	101-48450	150	226-25909				
L	1/2	12.7			102	400-62249	116	400-26045	131	101-48559	151	226-26006			98	400-62254
M	5/8	15.9					117	400-26047	132	101-48658	152	226-26105				
N	3/4	19.1			103	400-62251	118	400-26049	133	101-48757	153	226-26204			99	400-62256
P	7/8	22.2			104	400-62252	119	400-26051	134	101-48856	154	226-26303			100	400-62257
Q	1	25.4			105	400-62253	120	400-26053	120	101-48955	155	226-26402			101	400-62258
R	1-1/8	28.6					121	400-26055	135	101-49052	156	226-26501				
S	1-1/4	31.8					122	400-26057	136	101-49151	157	226-26600				
T	1-3/8	34.9					123	400-26059	137	101-49250	158	226-26709				
U	1-1/2	38.1					124	400-26061	138	101-49359	159	226-26808				
Stitch spec. 縫 仕 様	A										★					
	F							★								
	S								★							
	G										★					
下送り			★		★										★	★

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	23205107	FEED DOG 1/8				1
96	23205305	FEED DOG 3/16				1
97	23205503	FEED DOG 1/4				1
98	40062254	THROAT_PLATE_1/2				1
99	40062256	THROAT_PLATE_3/4				1
100	40062257	THROAT_PLATE_7/8				1
101	40062258	THROAT_PLATE_1				1
102	40062249	FEED_DOG_1/2				1
103	40062251	FEED_DOG_3/4				1
104	40062252	FEED_DOG_7/8				1
105	40062253	FEED_DOG_1				1
106	40035875	ASSY_NEEDLE_CLAMP(3/32)				1
107	40026027	ASSY_NEEDLE_CLAMP(1/8)				1
108	40026029	ASSY_NEEDLE_CLAMP(5/32)				1
109	40026031	ASSY_NEEDLE_CLAMP(3/16)				1
110	40026033	ASSY_NEEDLE_CLAMP(7/32)				1
111	40026035	ASSY_NEEDLE_CLAMP(1/4)				1
112	40026037	ASSY_NEEDLE_CLAMP(9/32)				1
113	40026039	ASSY_NEEDLE_CLAMP(5/16)				1
114	40026041	ASSY_NEEDLE_CLAMP(3/8)				1
115	40026043	ASSY_NEEDLE_CLAMP(7/16)				1
116	40026045	ASSY_NEEDLE_CLAMP(1/2)				1
117	40026047	ASSY_NEEDLE_CLAMP(5/8)				1
118	40026049	ASSY_NEEDLE_CLAMP(3/4)				1
119	40026051	ASSY_NEEDLE_CLAMP(7/8)				1
120	40026053	ASSY_NEEDLE_CLAMP(1)				1
121	40026055	ASSY_NEEDLE_CLAMP(1-1/8)				1
122	40026057	ASSY_NEEDLE_CLAMP(1-1/4)				1
123	40026059	ASSY_NEEDLE_CLAMP(1-3/8)				1
124	40026061	ASSY_NEEDLE_CLAMP(1-1/2)				1
125	10147551	NEEDLE CLAMP ASM. 3/32				1
126	10147650	NEEDLE CLAMP ASM. 1/8				1
127	10147759	NEEDLE CLAMP ASM. 5/32				1
128	10147957	NEEDLE CLAMP ASM. 7/32				1
129	10148153	NEEDLE CLAMP ASM. 9/32				1
130	10148450	NEEDLE CLAMP ASM. 7/16				1
131	10148559	NEEDLE CLAMP ASM. 1/2				1
132	10148658	NEEDLE CLAMP ASM. 5/8				1
133	10148757	NEEDLE CLAMP ASM. 3/4				1
134	10148856	NEEDLE CLAMP ASM. 7/8				1
135	10149052	NEEDLE CLAMP ASM. 1-1/8				1
136	10149151	NEEDLE CLAMP ASM. 1-1/4				1
137	10149250	NEEDLE CLAMP ASM. 1-3/8				1
138	10149359	NEEDLE CLAMP ASM. 1-1/2				1
139	22625008	THROAT PLATE 3/32" (2.4MM)				1
140	22625107	THROAT PLATE 1/8" (3.2MM)				1
141	22625206	THROAT PLATE 5/32" (4MM)				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

Needle gauge size 針 幅			Feed Dog 送り 歯													
Code コード	Needle gauge size 針 幅		1.15 1.4		1.7 1.4		1.7 1.9		1.7 1.7		1.7 2.2		1.7 2.2mm			
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.		
A	3/32	2.4	1	400-33714	15	400-35883	21	400-33563					61	B1613-512-BOH		
B	1/8	3.2	2	400-33715												
C	5/32	4.0	3	400-33716					27	226-30206	44	400-25784	62	B1613-512-COH		
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-DOH	79	400-25801
E	7/32	5.6			17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-EOH	80	400-25802
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-FOH	81	400-25803
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-GOH	82	400-25804
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-HOH	83	400-25805
K	3/8	9.5	8	400-33724					33	226-31006	50	400-25790	68	B1613-512-KOH	84	400-25806
W	7/16	11.1							34	226-31105	51	400-25791	69	400-75311	85	400-25807
L	1/2	12.7	9	400-33727					35	226-31303	52	400-25792	70	B1613-512-LOH	86	400-25808
M	5/8	15.9							36	226-31402	53	400-25793	71	B1613-512-MOH	87	400-25809
N	3/4	19.1	10	400-33729					37	226-31501	54	400-25794	72	B1613-512-NOH	88	400-25810
P	7/8	22.2	11	400-33731					38	226-31709	55	400-25795	73	B1613-512-POH	89	400-25811
Q	1	25.4	12	400-33732					39	226-31808	56	400-25796	74	B1613-512-QOH	90	400-25812
R	1-1/8	28.6	13	400-33733					40	226-31907	57	400-25797	75	B1613-512-ROH	91	400-25813
S	1-1/4	31.8	14	400-33734					41	226-32004	58	400-25798	76	B1613-512-SOH	92	400-25814
T	1-3/8	34.9							42	226-32103	59	400-25799	77	B1613-512-TOH	93	400-25815
U	1-1/2	38.1							43	226-32202	60	400-25800	78	B1613-512-UOH	94	400-25816
Stitch spec. 縫 仕 様	A	★														
	F				★			★								
	S								★		★					
	G													★		★


Needle gauge size 針 幅			Feed Dog 送り 歯	
Code コード	Needle gauge size 針 幅		Feed Dog 送り 歯	
	inch	mm	No	Part No.
D	3/16	4.8	170	400-95291
F	1/4	6.4	171	400-94774
Stitch spec. 縫 仕 様	G	★		

Needle gauge size 針 幅			Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)	
Code コード	Needle gauge size 針 幅		Wire Type ワイヤタイプ		Hole Type 穴タイプ		Wire Type ワイヤタイプ		Hole Type 穴タイプ		Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)	
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.
A	3/32	2.4			106	400-35875	125	101-47551	139	226-25008						
B	1/8	3.2	95	232-05107			107	400-26027	126	101-47650	140	226-25107	160	226-28002	167	228-45200
C	5/32	4.0					108	400-26029	127	101-47759	141	226-25206	161	226-28101		
D	3/16	4.8	96	232-05305			109	400-26031	109	101-47858	142	226-25305	162	226-28200	168	228-45408
E	7/32	5.6					110	400-26033	128	101-47957	144	226-25404	163	226-28309		
F	1/4	6.4	97	232-05503			111	400-26035	111	101-48054	145	226-25503	164	226-28408	169	228-45606
G	9/32	7.1					112	400-26037	129	101-48153	147	226-25602	165	226-28507		
H	5/16	7.9					113	400-26039	113	101-48252	148	226-25701	166	226-28606		
K	3/8	9.5					114	400-26041	114	101-48351	149	226-25800				
W	7/16	11.1					115	400-26043	130	101-48450	150	226-25909				
L	1/2	12.7			102	400-62249	116	400-26045	131	101-48559	151	226-26006			98	400-62254
M	5/8	15.9					117	400-26047	132	101-48658	152	226-26105				
N	3/4	19.1			103	400-62251	118	400-26049	133	101-48757	153	226-26204			99	400-62256
P	7/8	22.2			104	400-62252	119	400-26051	134	101-48856	154	226-26303			100	400-62257
Q	1	25.4			105	400-62253	120	400-26053	120	101-48955	155	226-26402			101	400-62258
R	1-1/8	28.6					121	400-26055	135	101-49052	156	226-26501				
S	1-1/4	31.8					122	400-26057	136	101-49151	157	226-26600				
T	1-3/8	34.9					123	400-26059	137	101-49250	158	226-26709				
U	1-1/2	38.1					124	400-26061	138	101-49359	159	226-26808				
Stitch spec. 縫 仕 様	A										★					
	F							★								
	S								★							
	G										★					
下送り			★		★										★	★

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	22625305	THROAT PLATE 3/16" (4.8MM)				1
143	40095288	THROAT PLATE 3/16(4.8MM)				1
144	22625404	THROAT PLATE 7/32" (5.6MM)				1
145	22625503	THROAT PLATE 1/4				1
146	40094772	THROAT_PLATE 1/4				1
147	22625602	THROAT PLATE 9/32" (7.1MM)				1
148	22625701	THROAT PLATE 5/16" (7.9MM)				1
149	22625800	THROAT PLATE 3/8" (9.5MM)				1
150	22625909	THROT PLATE 7/16 (11.1M)				1
151	22626006	THROAT PLATE 1/2" (12.7MM)				1
152	22626105	THROAT PLATE 5/8" (15.9MM)				1
153	22626204	THROAT PLATE 3/4" (19.1MM)				1
154	22626303	THROAT PLATE 7/8" (22.2MM)				1
155	22626402	THROAT PLATE 1" (25.4MM)				1
156	22626501	THROAT PLATE 1.1/8" (28.6MM)				1
157	22626600	THROAT PLATE 1.1/4" (31.8MM)				1
158	22626709	THROAT PLATE 1.3/8" (34.9MM)				1
159	22626808	THROAT PLATE 1.1/2" (38.1MM)				1
160	22628002	THROAT PLATE 1/8				1
161	22628101	THROAT PLATE 5/32				1
162	22628200	THROAT PLATE 3/16				1
163	22628309	THROAT PLATE, 7/32				1
164	22628408	THROAT PLATE 1/4				1
165	22628507	THROAT PLATE 9/32				1
166	22628606	TAPING THROT PLATE 5/16				1
167	22845200	THROAT PLATE, (1/8).				1
168	22845408	THROAT PLATE, 3/16.				1
169	22845606	THROAT PLATE, (1/4).				1
170	40095291	FEED_DOG 3/16				1
171	40094774	FEED_DOG 1/4				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

Needle gauge size 針 幅			Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯							
Code コード					Wire Type ワイヤタイプ		Hole Type 穴タイプ		Option オプション		Option オプション		Option オプション		Option オプション	
			inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		—	19	400-35875	36	101-47551	—	—	—	—	—	—	—	—
B	1/8	3.2	1	400-35881	20	400-26027	37	101-47650	52	400-61270	67	400-35890	—	—	97	400-53705
C	5/32	4.0	2	400-25485	21	400-26029	38	101-47759	53	400-61271	68	400-25817	83	400-71911	—	—
D	3/16	4.8	3 4	400-25490 ※ 400-95289	22	400-26031	22	101-47858	54	400-61272	69	400-25818	84	400-35891	98	400-25831
E	7/32	5.6	5	400-25491	23	400-26033	39	101-47957	55	400-61273	70	400-25819	85	400-50009	99	400-25832
F	1/4	6.4	6 7	400-25492 ※ 400-94773	24	400-26035	24	101-48054	56	400-61274	71	400-26715	86	400-35892	100	400-25833
G	9/32	7.1	8	400-25493	25	400-26037	40	101-48153	57	400-61275	72	400-25820	87	400-50010	101	400-25834
H	5/16	7.9	9	400-25494	158	400-26039	41	101-48252	58	400-61276	73	400-25821	88	400-50011	102	400-25835
K	3/8	9.5	10	400-25495	26	400-26041	26	101-48351	59	400-61277	74	400-25822	89	400-35893	103	400-25836
W	7/16	11.1	11	400-25496	27	400-26043	42	101-48450	—	—	75	400-25823	—	—	104	400-25837
L	1/2	12.7	12	400-25498	28	400-26045	43	101-48559	60	400-61278	76	400-25824	90	400-35894	105	400-25838
M	5/8	15.9	13	400-25499	29	400-26047	44	101-48658	61	400-61279	77	400-25825	91	400-71912	106	400-25839
N	3/4	19.1	14	400-25500	30	400-26049	45	101-48757	62	400-61280	78	400-25826	92	400-35895	107	400-25840
P	7/8	22.2	15	400-25502	31	400-26051	46	101-48856	63	400-61281	79	400-25827	93	400-71913	108	400-25841
Q	1	25.4	16	400-25503	159	400-26053	47	101-48955	64	400-61282	80	400-25828	94	400-71914	109	400-25842
R	1-1/8	28.6	17	400-25504	32	400-26055	48	101-49052	65	400-61283	81	400-25829	95	400-71915	110	400-25843
S	1-1/4	31.8	18	400-25505	33	400-26057	49	101-49151	66	400-61284	82	400-25830	96	400-71916	111	400-25844
T	1-3/8	34.9		—	34	400-26059	50	101-49250	—	—	—	—	—	—	—	—
U	1-1/2	38.1		—	35	400-26061	51	101-49359	—	—	—	—	—	—	—	—
Stitch spec. 縫仕様	A						★									
	F						★									
	S			★			★		★		★					
	G			※のみ★			★						★			★



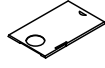




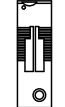
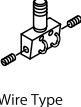

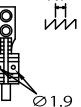
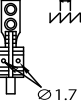
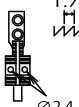
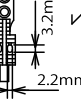
Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スィブルガイド 押 さ え(組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm											
			inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	112	400-35896		—		—								
C	5/32	4.0	113	400-35897	128	400-71909		—								
D	3/16	4.8	114	226-40353	129	228-16557	143	400-95293								
E	7/32	5.6	115	226-40452	130	228-16656		—								
F	1/4	6.4	116	226-40551	131	228-16755	144	400-94776	145	400-25247	149	400-25235	153	400-51633		
G	9/32	7.1	117	226-40759	132	228-16854		—								
H	5/16	7.9	118	226-40858	133	228-16953		—								
K	3/8	9.5	119	226-40957	134	228-17050		—								
W	7/16	11.1	120	226-41054	135	400-33941		—								
L	1/2	12.7	121	226-41252	136	228-17159		—								
M	5/8	15.9	122	226-41351	137	400-33945		—	146	400-25248	150	400-25236	154	400-45729		
N	3/4	19.1	123	226-41450	138	400-33947		—								
P	7/8	22.2	124	226-41658	139	400-33949		—								
Q	1	25.4	125	226-41757	140	400-33951		—	147	400-25249	151	400-25239	155	400-45730		
R	1-1/8	28.6	126	226-41856	141	400-33953		—								
S	1-1/4	31.8	127	226-41955	142	400-33955		—	148	400-25250	152	400-25240	156	400-45731		
T	1-3/8	34.9	160	226-42052	162	400-33957		—								
U	1-1/2	38.1	161	226-42151	163	400-33959		—								
Stitch spec. 縫仕様	S			★				★	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	
	G				★		★		仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40035881	THROAT_PLATE_TRIM_1/8				1
2	40025485	THROAT_PLATE_TRIM 5/32				1
3	40025490	THROAT_PLATE_TRIM-3/16				1
4	40095289	THROAT_PLATE_TRIM 3/16				1
5	40025491	THROAT_PLATE_TRIM-7/32				1
6	40025492	THROAT_PLATE_TRIM-1/4				1
7	40094773	THROAT_PLATE_TRIM 1/4				1
8	40025493	THROAT_PLATE_TRIM-9/32				1
9	40025494	THROAT_PLATE_TRIM-5/16				1
10	40025495	THROAT_PLATE_TRIM-3/8				1
11	40025496	THROAT_PLATE_TRIM-7/16				1
12	40025498	THROAT_PLATE_TRIM-1/2				1
13	40025499	THROAT_PLATE_TRIM-5/8				1
14	40025500	THROAT_PLATE_TRIM-3/4				1
15	40025502	THROAT_PLATE_TRIM-7/8				1
16	40025503	THROAT_PLATE_TRIM-1				1
17	40025504	THROAT_PLATE_TRIM-1-1/8				1
18	40025505	THROAT_PLATE_TRIM-1-1/4				1
19	40035875	ASSY_NEEDLE_CLAMP(3/32)				1
20	40026027	ASSY_NEEDLE_CLAMP(1/8)				1
21	40026029	ASSY_NEEDLE_CLAMP(5/32)				1
22	40026031	ASSY_NEEDLE_CLAMP(3/16)				1
23	40026033	ASSY_NEEDLE_CLAMP(7/32)				1
24	40026035	ASSY_NEEDLE_CLAMP(1/4)				1
25	40026037	ASSY_NEEDLE_CLAMP(9/32)				1
26	40026041	ASSY_NEEDLE_CLAMP(3/8)				1
27	40026043	ASSY_NEEDLE_CLAMP(7/16)				1
28	40026045	ASSY_NEEDLE_CLAMP(1/2)				1
29	40026047	ASSY_NEEDLE_CLAMP(5/8)				1
30	40026049	ASSY_NEEDLE_CLAMP(3/4)				1
31	40026051	ASSY_NEEDLE_CLAMP(7/8)				1
32	40026055	ASSY_NEEDLE_CLAMP(1-1/8)				1
33	40026057	ASSY_NEEDLE_CLAMP(1-1/4)				1
34	40026059	ASSY_NEEDLE_CLAMP(1-3/8)				1
35	40026061	ASSY_NEEDLE_CLAMP(1-1/2)				1
36	10147551	NEEDLE CLAMP ASM. 3/32				1
37	10147650	NEEDLE CLAMP ASM. 1/8				1
38	10147759	NEEDLE CLAMP ASM. 5/32				1
39	10147957	NEEDLE CLAMP ASM. 7/32				1
40	10148153	NEEDLE CLAMP ASM. 9/32				1
41	10148252	NEEDLE CLAMP ASM. 5/16				1
42	10148450	NEEDLE CLAMP ASM. 7/16				1
43	10148559	NEEDLE CLAMP ASM. 1/2				1
44	10148658	NEEDLE CLAMP ASM. 5/8				1
45	10148757	NEEDLE CLAMP ASM. 3/4				1
46	10148856	NEEDLE CLAMP ASM. 7/8				1
47	10148955	NEEDLE CLAMP ASM. 1				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

Needle gauge size 針 幅			Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯							
Code コード					 Wire Type ワイヤタイプ		 Hole Type 穴タイプ		 Option オプション 1.7		 Option オプション 1.7		 Option オプション 1.7		 Option オプション 1.7	
			inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		—	19	400-35875	36	101-47551		—		—		—		—
B	1/8	3.2	1	400-35881	20	400-26027	37	101-47650	52	400-61270	67	400-35890		—	97	400-53705
C	5/32	4.0	2	400-25485	21	400-26029	38	101-47759	53	400-61271	68	400-25817	83	400-71911		—
D	3/16	4.8	3	400-25490	22	400-26031	22	101-47858	54	400-61272	69	400-25818	84	400-35891	98	400-25831
E	7/32	5.6	4	※ 400-95289												
F	1/4	6.4	5	400-25491	23	400-26033	39	101-47957	55	400-61273	70	400-25819	85	400-50009	99	400-25832
G	9/32	7.1	6	400-25492	24	400-26035	24	101-48054	56	400-61274	71	400-26715	86	400-35892	100	400-25833
H	5/16	7.9	7	※ 400-94773												
I	3/8	9.5	8	400-25493	25	400-26037	40	101-48153	57	400-61275	72	400-25820	87	400-50010	101	400-25834
J	5/16	7.9	9	400-25494	158	400-26039	41	101-48252	58	400-61276	73	400-25821	88	400-50011	102	400-25835
K	3/8	9.5	10	400-25495	26	400-26041	26	101-48351	59	400-61277	74	400-25822	89	400-35893	103	400-25836
L	7/16	11.1	11	400-25496	27	400-26043	42	101-48450		—	75	400-25823		—	104	400-25837
M	1/2	12.7	12	400-25498	28	400-26045	43	101-48559	60	400-61278	76	400-25824	90	400-35894	105	400-25838
N	5/8	15.9	13	400-25499	29	400-26047	44	101-48658	61	400-61279	77	400-25825	91	400-71912	106	400-25839
O	3/4	19.1	14	400-25500	30	400-26049	45	101-48757	62	400-61280	78	400-25826	92	400-35895	107	400-25840
P	7/8	22.2	15	400-25502	31	400-26051	46	101-48856	63	400-61281	79	400-25827	93	400-71913	108	400-25841
Q	1	25.4	16	400-25503	159	400-26053	47	101-48955	64	400-61282	80	400-25828	94	400-71914	109	400-25842
R	1-1/8	28.6	17	400-25504	32	400-26055	48	101-49052	65	400-61283	81	400-25829	95	400-71915	110	400-25843
S	1-1/4	31.8	18	400-25505	33	400-26057	49	101-49151	66	400-61284	82	400-25830	96	400-71916	111	400-25844
T	1-3/8	34.9		—	34	400-26059	50	101-49250		—		—		—		—
U	1-1/2	38.1		—	35	400-26061	51	101-49359		—		—		—		—
Stitch spec. 縫仕様	A						★									
	F						★									
	S			★			★		★		★					
	G			※のみ★			★						★			★


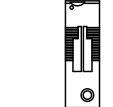
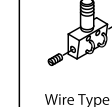
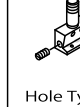
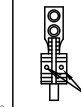
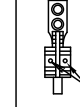
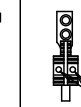
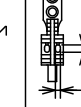

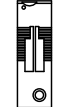
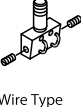

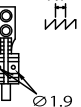
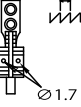
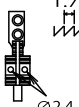
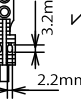
Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スィブルガイド 押さえ(組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			 (Tip-divided) (移動式先割れ) 2.0mm		 (Tip-divided) (移動式先割れ) 2.4mm											
			inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	112	400-35896		—		—		—		—		—		—
C	5/32	4.0	113	400-35897	128	400-71909		—		—		—		—		—
D	3/16	4.8	114	226-40353	129	228-16557	143	400-95293		—		—		—		—
E	7/32	5.6	115	226-40452	130	228-16656		—		—		—		—		—
F	1/4	6.4	116	226-40551	131	228-16755	144	400-94776	145	400-25247	149	400-25235	153	400-51633		—
G	9/32	7.1	117	226-40759	132	228-16854		—		—		—		—		—
H	5/16	7.9	118	226-40858	133	228-16953		—		—		—		—		—
I	3/8	9.5	119	226-40957	134	228-17050		—		—		—		—		—
J	7/16	11.1	120	226-41054	135	400-33941		—		—		—		—		—
K	1/2	12.7	121	226-41252	136	228-17159		—		—		—		—		—
L	5/8	15.9	122	226-41351	137	400-33945		—	146	400-25248	150	400-25236	154	400-45729		—
M	3/4	19.1	123	226-41450	138	400-33947		—		—		—		—		—
N	7/8	22.2	124	226-41658	139	400-33949		—		—		—		—		—
O	1	25.4	125	226-41757	140	400-33951		—	147	400-25249	151	400-25239	155	400-45730		—
P	1-1/8	28.6	126	226-41856	141	400-33953		—		—		—		—		—
Q	1-1/4	31.8	127	226-41955	142	400-33955		—	148	400-25250	152	400-25240	156	400-45731		—
R	1-3/8	34.9	160	226-42052	162	400-33957		—		—		—		—		—
S	1-1/2	38.1	161	226-42151	163	400-33959		—		—		—		—		—
Stitch spec. 縫仕様	S			★				★	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common
	G				★		★		仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10149052	NEEDLE CLAMP ASM. 1-1/8				1
49	10149151	NEEDLE CLAMP ASM. 1-1/4				1
50	10149250	NEEDLE CLAMP ASM. 1-3/8				1
51	10149359	NEEDLE CLAMP ASM. 1-1/2				1
52	40061270	FEED_DOG_TYPE-S 1/8				1
53	40061271	FEED_DOG_TYPE-S 5/32				1
54	40061272	FEED_DOG_TYPE-S 3/16				1
55	40061273	FEED_DOG_TYPE-S 7/32				1
56	40061274	FEED_DOG_TYPE-S 1/4				1
57	40061275	FEED_DOG_TYPE-S 9/32				1
58	40061276	FEED_DOG_TYPE-S 5/16				1
59	40061277	FEED_DOG_TYPE-S 3/8				1
60	40061278	FEED_DOG_TYPE-S 1/2				1
61	40061279	FEED_DOG_TYPE-S 5/8				1
62	40061280	FEED_DOG_TYPE-S 3/4				1
63	40061281	FEED_DOG_TYPE-S 7/8				1
64	40061282	FEED_DOG_TYPE-S 1				1
65	40061283	FEED_DOG_TYPE-S 1 1/8				1
66	40061284	FEED_DOG_TYPE-S 1 1/4				1
67	40035890	FEED_DOG_TYPE-S 1/8				1
68	40025817	FEED_DOG_TYPE-S 5/32				1
69	40025818	FEED_DOG_TYPE-S 3/16				1
70	40025819	FEED_DOG_TYPE-S 7/32				1
71	40026715	FEED_DOG_TYPE-S 1/4				1
72	40025820	FEED_DOG_TYPE-S 9/32				1
73	40025821	FEED_DOG_TYPE-S 5/16				1
74	40025822	FEED_DOG_TYPE-S 3/8				1
75	40025823	FEED_DOG_TYPE-S 7/16				1
76	40025824	FEED_DOG_TYPE-S 1/2				1
77	40025825	FEED_DOG_TYPE-S 5/8				1
78	40025826	FEED_DOG_TYPE-S 3/4				1
79	40025827	FEED_DOG_TYPE-S 7/8				1
80	40025828	FEED_DOG_TYPE-S 1				1
81	40025829	FEED_DOG_TYPE-S 1 1/8				1
82	40025830	FEED_DOG_TYPE-S 1 1/4				1
83	40071911	FEED_DOG_7G_5/32				1
84	40035891	FEED_DOG_TYPE_7G_3/16				1
85	40050009	FEED_DOG_TYPE_7G_7/32				1
86	40035892	FEED_DOG_TYPE_7G_1/4				1
87	40050010	FEED_DOG_TYPE_7G_9/32				1
88	40050011	FEED_DOG_TYPE_7G_5/16				1
89	40035893	FEED_DOG_TYPE_7G_3/8				1
90	40035894	FEED_DOG_TYPE_7G_1/2				1
91	40071912	FEED_DOG_7G_5/8				1
92	40035895	FEED_DOG_TYPE_7G_3/4				1
93	40071913	FEED_DOG_7G_7/8				1
94	40071914	FEED_DOG_7G_1				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

Needle gauge size 針 幅			Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯							
Code コード					 Wire Type ワイヤタイプ		 Hole Type 穴タイプ		 Option オプション 1.7		 Option オプション 1.7		 Option オプション 1.7		 Option オプション 1.7	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		—	19	400-35875	36	101-47551		—		—		—		—
B	1/8	3.2	1	400-35881	20	400-26027	37	101-47650	52	400-61270	67	400-35890		—	97	400-53705
C	5/32	4.0	2	400-25485	21	400-26029	38	101-47759	53	400-61271	68	400-25817	83	400-71911		—
D	3/16	4.8	3	400-25490	22	400-26031	22	101-47858	54	400-61272	69	400-25818	84	400-35891	98	400-25831
E	7/32	5.6	4	※ 400-95289												
F	1/4	6.4	5	400-25491	23	400-26033	39	101-47957	55	400-61273	70	400-25819	85	400-50009	99	400-25832
G	9/32	7.1	6	400-25492	24	400-26035	24	101-48054	56	400-61274	71	400-26715	86	400-35892	100	400-25833
H	5/16	7.9	7	※ 400-94773												
I	3/8	9.5	8	400-25493	25	400-26037	40	101-48153	57	400-61275	72	400-25820	87	400-50010	101	400-25834
J	5/16	7.9	9	400-25494	158	400-26039	41	101-48252	58	400-61276	73	400-25821	88	400-50011	102	400-25835
K	3/8	9.5	10	400-25495	26	400-26041	26	101-48351	59	400-61277	74	400-25822	89	400-35893	103	400-25836
L	7/16	11.1	11	400-25496	27	400-26043	42	101-48450		—	75	400-25823		—	104	400-25837
M	1/2	12.7	12	400-25498	28	400-26045	43	101-48559	60	400-61278	76	400-25824	90	400-35894	105	400-25838
N	5/8	15.9	13	400-25499	29	400-26047	44	101-48658	61	400-61279	77	400-25825	91	400-71912	106	400-25839
O	3/4	19.1	14	400-25500	30	400-26049	45	101-48757	62	400-61280	78	400-25826	92	400-35895	107	400-25840
P	7/8	22.2	15	400-25502	31	400-26051	46	101-48856	63	400-61281	79	400-25827	93	400-71913	108	400-25841
Q	1	25.4	16	400-25503	159	400-26053	47	101-48955	64	400-61282	80	400-25828	94	400-71914	109	400-25842
R	1-1/8	28.6	17	400-25504	32	400-26055	48	101-49052	65	400-61283	81	400-25829	95	400-71915	110	400-25843
S	1-1/4	31.8	18	400-25505	33	400-26057	49	101-49151	66	400-61284	82	400-25830	96	400-71916	111	400-25844
T	1-3/8	34.9		—	34	400-26059	50	101-49250		—		—		—		—
U	1-1/2	38.1		—	35	400-26061	51	101-49359		—		—		—		—
Stitch spec. 縫仕様	A						★									
	F						★									
	S			★			★		★		★					
	G			※のみ★			★						★			★

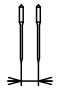
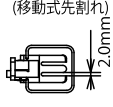
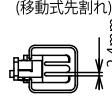
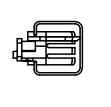


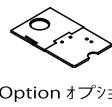
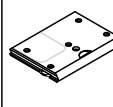

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スィブルガイド 押 さ え(組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			 (Tip-divided) (移動式先割れ) 2.0mm		 (Tip-divided) (移動式先割れ) 2.4mm											
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	112	400-35896		—		—		—		—		—		—
C	5/32	4.0	113	400-35897	128	400-71909		—		—		—		—		—
D	3/16	4.8	114	226-40353	129	228-16557	143	400-95293		—		—		—		—
E	7/32	5.6	115	226-40452	130	228-16656		—		—		—		—		—
F	1/4	6.4	116	226-40551	131	228-16755	144	400-94776	145	400-25247	149	400-25235	153	400-51633		—
G	9/32	7.1	117	226-40759	132	228-16854		—		—		—		—		—
H	5/16	7.9	118	226-40858	133	228-16953		—		—		—		—		—
I	3/8	9.5	119	226-40957	134	228-17050		—		—		—		—		—
J	7/16	11.1	120	226-41054	135	400-33941		—		—		—		—		—
K	1/2	12.7	121	226-41252	136	228-17159		—		—		—		—		—
L	5/8	15.9	122	226-41351	137	400-33945		—	146	400-25248	150	400-25236	154	400-45729		—
M	3/4	19.1	123	226-41450	138	400-33947		—		—		—		—		—
N	7/8	22.2	124	226-41658	139	400-33949		—		—		—		—		—
O	1	25.4	125	226-41757	140	400-33951		—	147	400-25249	151	400-25239	155	400-45730		—
P	1-1/8	28.6	126	226-41856	141	400-33953		—		—		—		—		—
Q	1-1/4	31.8	127	226-41955	142	400-33955		—	148	400-25250	152	400-25240	156	400-45731		—
R	1-3/8	34.9	160	226-42052	162	400-33957		—		—		—		—		—
S	1-1/2	38.1	161	226-42151	163	400-33959		—		—		—		—		—
Stitch spec. 縫仕様	S			★				★	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common
	G				★		★		仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40071915	FEED_DOG_7G_1-1/8				1
96	40071916	FEED_DOG_7G_1-1/4				1
97	40053705	FEED_DOG_TYPE_7G_1/8				1
98	40025831	FEED_DOG_TYPE_7G_3/16				1
99	40025832	FEED_DOG_TYPE_7G_7/32				1
100	40025833	FEED_DOG_TYPE_7G_1/4				1
101	40025834	FEED_DOG_TYPE_7G_9/32				1
102	40025835	FEED_DOG_TYPE_7G_5/16				1
103	40025836	FEED_DOG_TYPE_7G_3/8				1
104	40025837	FEED_DOG_TYPE_7G_7/16				1
105	40025838	FEED_DOG_TYPE_7G_1/2				1
106	40025839	FEED_DOG_TYPE_7G_5/8				1
107	40025840	FEED_DOG_TYPE_7G_3/4				1
108	40025841	FEED_DOG_TYPE_7G_7/8				1
109	40025842	FEED_DOG_TYPE_7G_1				1
110	40025843	FEED_DOG_TYPE_7G_1-1/8				1
111	40025844	FEED_DOG_TYPE_7G_1-1/4				1
112	40035896	PRESSER FOOT ASM. 1/8				1
113	40035897	PRESSER FOOT ASM. 5/32				1
114	22640353	PRESSER FOOT ASM. 3/16(4.8MM)				1
115	22640452	PRESSER FOOT ASM. 7/32(5.6MM)				1
116	22640551	PRESSER FOOT ASM. 1/4(6.4MM)				1
117	22640759	PRESSER FOOT ASM. 9/32(7.1MM)				1
118	22640858	PRESSER FOOT ASM. 5/16(7.9MM)				1
119	22640957	PRESSER FOOT ASM. 3/8(9.5MM)				1
120	22641054	PRESSER FOOT ASM. 7/16"(11.1MM)				1
121	22641252	PRESSER FOOT ASM. 1/2(12.7MM)				1
122	22641351	PRESSER FOOT ASM. 5/8(15.9MM)				1
123	22641450	PRESSER FOOT ASM. 3/4(19.1MM)				1
124	22641658	PRESSER FOOT ASM. 7/8(22.2MM)				1
125	22641757	PRESSER FOOT ASM. 1(25.4MM)				1
126	22641856	PRESSER FOOT ASM. 1.1/8(28.6MM)				1
127	22641955	PRESSER FOOT ASM. 1.1/4(31.8MM)				1
128	40071909	PRESSER_FOOT_ASM_G_5/32				1
129	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
130	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
131	22816755	PRESSER FOOT ASM. 1/4				1
132	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
133	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
134	22817050	PRESSER FOOT ASM. D=2.4 3/8				1
135	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
136	22817159	PRESSER FOOT ASM. D=2.4 1/2				1
137	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
138	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
139	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
140	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
141	40033953	TIP-DIVIDED_PRESSER_ASM_1_1/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

Needle gauge size 針 幅			Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯							
Code コード					Wire Type ワイヤタイプ		Hole Type 穴タイプ		Option オプション		Option オプション		Option オプション		Option オプション	
			inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		—	19	400-35875	36	101-47551	—	—	—	—	—	—	—	—
B	1/8	3.2	1	400-35881	20	400-26027	37	101-47650	52	400-61270	67	400-35890	—	—	97	400-53705
C	5/32	4.0	2	400-25485	21	400-26029	38	101-47759	53	400-61271	68	400-25817	83	400-71911	—	—
D	3/16	4.8	3 4	400-25490 ※ 400-95289	22	400-26031	22	101-47858	54	400-61272	69	400-25818	84	400-35891	98	400-25831
E	7/32	5.6	5	400-25491	23	400-26033	39	101-47957	55	400-61273	70	400-25819	85	400-50009	99	400-25832
F	1/4	6.4	6 7	400-25492 ※ 400-94773	24	400-26035	24	101-48054	56	400-61274	71	400-26715	86	400-35892	100	400-25833
G	9/32	7.1	8	400-25493	25	400-26037	40	101-48153	57	400-61275	72	400-25820	87	400-50010	101	400-25834
H	5/16	7.9	9	400-25494	158	400-26039	41	101-48252	58	400-61276	73	400-25821	88	400-50011	102	400-25835
K	3/8	9.5	10	400-25495	26	400-26041	26	101-48351	59	400-61277	74	400-25822	89	400-35893	103	400-25836
W	7/16	11.1	11	400-25496	27	400-26043	42	101-48450	—	—	75	400-25823	—	—	104	400-25837
L	1/2	12.7	12	400-25498	28	400-26045	43	101-48559	60	400-61278	76	400-25824	90	400-35894	105	400-25838
M	5/8	15.9	13	400-25499	29	400-26047	44	101-48658	61	400-61279	77	400-25825	91	400-71912	106	400-25839
N	3/4	19.1	14	400-25500	30	400-26049	45	101-48757	62	400-61280	78	400-25826	92	400-35895	107	400-25840
P	7/8	22.2	15	400-25502	31	400-26051	46	101-48856	63	400-61281	79	400-25827	93	400-71913	108	400-25841
Q	1	25.4	16	400-25503	159	400-26053	47	101-48955	64	400-61282	80	400-25828	94	400-71914	109	400-25842
R	1-1/8	28.6	17	400-25504	32	400-26055	48	101-49052	65	400-61283	81	400-25829	95	400-71915	110	400-25843
S	1-1/4	31.8	18	400-25505	33	400-26057	49	101-49151	66	400-61284	82	400-25830	96	400-71916	111	400-25844
T	1-3/8	34.9		—	34	400-26059	50	101-49250	—	—	—	—	—	—	—	—
U	1-1/2	38.1		—	35	400-26061	51	101-49359	—	—	—	—	—	—	—	—
Stitch spec. 縫仕様	A						★									
	F						★									
	S			★			★		★		★					
	G			※のみ★			★						★			★









Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スィブルガイド 押 さ え (組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm						Option オプション					
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2	112	400-35896		—		—								
C	5/32	4.0	113	400-35897	128	400-71909		—								
D	3/16	4.8	114	226-40353	129	228-16557	143	400-95293								
E	7/32	5.6	115	226-40452	130	228-16656		—								
F	1/4	6.4	116	226-40551	131	228-16755	144	400-94776	145	400-25247	149	400-25235	153	400-51633		
G	9/32	7.1	117	226-40759	132	228-16854		—								
H	5/16	7.9	118	226-40858	133	228-16953		—								
K	3/8	9.5	119	226-40957	134	228-17050		—								
W	7/16	11.1	120	226-41054	135	400-33941		—								
L	1/2	12.7	121	226-41252	136	228-17159		—								
M	5/8	15.9	122	226-41351	137	400-33945		—	146	400-25248	150	400-25236	154	400-45729		
N	3/4	19.1	123	226-41450	138	400-33947		—								
P	7/8	22.2	124	226-41658	139	400-33949		—								
Q	1	25.4	125	226-41757	140	400-33951		—	147	400-25249	151	400-25239	155	400-45730		
R	1-1/8	28.6	126	226-41856	141	400-33953		—								
S	1-1/4	31.8	127	226-41955	142	400-33955		—	148	400-25250	152	400-25240	156	400-45731		
T	1-3/8	34.9	160	226-42052	162	400-33957		—								
U	1-1/2	38.1	161	226-42151	163	400-33959		—								
Stitch spec. 縫仕様	S			★					Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common		
	G				★		★		仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通		

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	40033955	TIP-DIVIDED_PRESSER_ASM_1_1/4				1
143	40095293	ASSY_PRESSER_FOOT_G3/16				1
144	40094776	ASSY_PRESSER_FOOT_G1/4				1
145	40025247	ASSY_SLIDE_PLATE-L-A				1
146	40025248	ASSY_SLIDE_PLATE-L-B				1
147	40025249	ASSY_SLIDE_PLATE-L-C				1
148	40025250	ASSY_SLIDE_PLATE-L-D				1
149	40025235	ASSY_SLIDE_PLATE-R-A				1
150	40025236	ASSY_SLIDE_PLATE-R-B				1
151	40025239	ASSY_SLIDE_PLATE-R-C				1
152	40025240	ASSY_SLIDE_PLATE-R-D				1
153	40051633	ASSY_SLIDE_PLATE_L				1
154	40045729	ASSY_SIDE_PLATE-L-B				1
155	40045730	ASSY_SIDE_PLATE-L-C				1
156	40045731	ASSY_SIDE_PLATE-L-D				1
157	40042880	ASSY_SLIDE_PLATE_F				1
158	40026039	ASSY_NEEDLE_CLAMP(5/16)				1
159	40026053	ASSY_NEEDLE_CLAMP(1)				1
160	22642052	PRESSER FOOT ASM.				1
161	22642151	PRESSER FOOT ASM.				1
162	40033957	TIP-DIVIDED_PRESSER_ASM_1_3/8				1
163	40033959	TIP-DIVIDED_PRESSER_ASM_1_1/2				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)										Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コート		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組							
		(Option オプション)		(Option オプション)		(Hole Type 穴付)		(Hole Type 穴付)		(Option オプション)					
inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-51633	54	400-42874	
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A					
D	3/16	4.8	3	B1402-528-DAL-A	16	B1402-528-DAR-A	29	B1402-528-DAL-A	40	B1402-528-DAR-A					
E	7/32	5.6	4	B1402-528-EAL	17	B1402-528-EAR	30	B1402-528-EAL	41	B1402-528-EAR					
F	1/4	6.4	5	B1402-528-FAL-A	18	B1402-528-FAR-A	31	B1402-528-FAL-A	42	B1402-528-FAR-A					
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR					
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A					
K	3/8	9.5	8	B1402-528-KAL-A	21	B1402-528-KAR-A	34	B1402-528-KAL-A	45	B1402-528-KAR-A					
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR					
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR					
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR					
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR					
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR					
Stitch spec. 縫仕様	S											★	★	★	★
	G														

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)										Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組	
Code コート		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組									
		Option オプション		Option オプション		Option オプション		Option オプション									
inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-25107	117	226-01058	120	226-00555	
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A	102	226-25206					
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A	103	※400-72338					
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567	104	226-25305					
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A	105	※400-95288					
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A	106	226-25404					
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A	107	226-25503					
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A	108	※400-94772					
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A	109	226-25602					
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864	110	226-25701					
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963	111	226-25800					
P	7/8	22.2	-	-	-	-	-	-	-	112	226-26006						
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169	113	226-26105					
Stitch spec. 縫仕様	S											★	★	★	★		
	G											※のみ	★				













Needle gauge size 針 幅		Feed Dog 送り歯										Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スワールガイド 押さえ(組)		
Code コート				Option オプション		Option オプション		Option オプション		Option オプション								
		Ø1.9		Ø1.7		Ø2.2		2.2mm		2.2mm		2.0mm		2.4mm				
inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	-	-	-	-	-	-	-	-	-	171	400-35896	-	-	-	-	
C	5/32	4.0	123	226-30206	136	400-25784	148	B1613-512-COH	-	-	-	172	400-35897	184	400-71909	-	-	
D	3/16	4.8	124	226-30404	137	400-25785	149	B1613-512-DOH	160	400-25801	197	400-95291	173	226-40353	185	228-16557	196	400-95293
E	7/32	5.6	125	226-30503	138	400-25786	150	B1613-512-EOH	161	400-25802	-	-	174	226-40452	186	228-16656	-	-
F	1/4	6.4	126	226-30602	139	400-25787	151	B1613-512-FOH	162	400-25803	198	400-94774	175	226-40551	187	228-16755	135	400-94776
G	9/32	7.1	127	226-30800	140	400-25788	152	B1613-512-GOH	163	400-25804	-	-	176	226-40759	188	228-16854	-	-
H	5/16	7.9	128	226-30909	141	400-25789	153	B1613-512-HOH	164	400-25805	-	-	177	226-40858	189	228-16953	-	-
K	3/8	9.5	129	226-31006	142	400-25790	154	B1613-512-KOH	165	400-25806	-	-	178	226-40957	190	228-17050	-	-
L	1/2	12.7	130	226-31303	143	400-25792	155	B1613-512-LOH	166	400-25808	-	-	179	226-41252	191	228-17159	-	-
M	5/8	15.9	131	226-31402	144	400-25793	156	B1613-512-MOH	167	400-25809	-	-	180	226-41351	192	400-33945	-	-
N	3/4	19.1	132	226-31501	145	400-25794	157	B1613-512-NOH	168	400-25810	-	-	181	226-41450	193	400-33947	-	-
P	7/8	22.2	133	226-31709	146	400-25795	158	B1613-512-POH	169	400-25811	-	-	182	226-41658	194	400-33949	-	-
Q	1	25.4	134	226-31808	147	400-25796	159	B1613-512-QOH	170	400-25812	-	-	183	226-41757	195	400-33951	-	-
Stitch spec. 縫仕様	S											★	★	★	★			
	G																	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40035761	ASSY_NEEDLE_CLAMP_L(1/8)				1
2	40035762	ASSY_NEEDLE_CLAMP_L(5/32)				1
3	B1402528DALA	NEEDLE CLAMP ASM. LEFT 3/16				1
4	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
5	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
6	40035765	ASSY_NEEDLE_CLAMP_L(9/32)				1
7	40035766	ASSY_NEEDLE_CLAMP_L(5/16)				1
8	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
9	40035768	ASSY_NEEDLE_CLAMP_L(1/2)				1
10	40035769	ASSY_NEEDLE_CLAMP_L(5/8)				1
11	40035770	ASSY_NEEDLE_CLAMP_L(3/4)				1
12	40071917	ASSY_NEEDLE_CLAMP_L_7/8				1
13	40071921	ASSY_NEEDLE_CLAMP_L_1				1
14	40035771	ASSY_NEEDLE_CLAMP_R(1/8)				1
15	40035772	ASSY_NEEDLE_CLAMP_R(5/32)				1
16	B1402528DARA	NEEDLE CLAMP ASM. RIGHT 3/16				1
17	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
18	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
19	40035775	ASSY_NEEDLE_CLAMP_R(9/32)				1
20	40035776	ASSY_NEEDLE_CLAMP_R(5/16)				1
21	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
22	40035778	ASSY_NEEDLE_CLAMP_R(1/2)				1
23	40035779	ASSY_NEEDLE_CLAMP_R(5/8)				1
24	40035780	ASSY_NEEDLE_CLAMP_R(3/4)				1
25	40071919	ASSY_NEEDLE_CLAMP_R_7/8				1
26	40071923	ASSY_NEEDLE_CLAMP_R_1				1
27	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
28	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
29	B1402528DALA	NEEDLE CLAMP ASM. LEFT 3/16				1
30	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
31	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
32	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
33	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
34	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
35	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
36	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
37	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
38	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
39	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
40	B1402528DARA	NEEDLE CLAMP ASM. RIGHT 3/16				1
41	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
42	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
43	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
44	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
45	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
46	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
47	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)										Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コート		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組							
		(Option オプション)		(Option オプション)		(Hole Type 穴付)		(Hole Type 穴付)							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-51633	54	400-42874	
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A					
D	3/16	4.8	3	B1402-528-DAL-A	16	B1402-528-DAR-A	29	B1402-528-DAL-A	40	B1402-528-DAR-A					
E	7/32	5.6	4	B1402-528-EAL	17	B1402-528-EAR	30	B1402-528-EAL	41	B1402-528-EAR					
F	1/4	6.4	5	B1402-528-FAL-A	18	B1402-528-FAR-A	31	B1402-528-FAL-A	42	B1402-528-FAR-A					
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR					
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A					
K	3/8	9.5	8	B1402-528-KAL-A	21	B1402-528-KAR-A	34	B1402-528-KAL-A	45	B1402-528-KAR-A					
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR					
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR					
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR					
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR					
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR					
Stitch spec. 縫仕様	S											★	★	★	★
	G														

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)										Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組	
Code コート		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組									
		Option オプション		Option オプション		Option オプション		Option オプション									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-25107	117	226-01058	120	226-00555	
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A	102	226-25206					
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A	103	※400-72338					
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567	104	226-25305					
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A	105	※400-95288					
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A	106	226-25404					
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A	107	226-25503					
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A	108	※400-94772					
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A	109	226-25602					
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864	110	226-25701					
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963	111	226-25800					
P	7/8	22.2	-	-	-	-	-	-	-	-	112	226-26006					
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169	113	226-26105					
Stitch spec. 縫仕様	S											★	★	★	★		
	G											※のみ	★				















Needle gauge size 針 幅		Feed Dog 送り歯										Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スワイヤルガイド 押さえ(組)	
Code コート				Option オプション				Option オプション									
		Ø1.9		Ø1.7		Ø2.2		2.2mm		Ø2.4		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	-	-	-	-	-	-	-	-	171	400-35896	-	-	-	-	
C	5/32	4.0	123	226-30206	136	400-25784	148	B1613-512-COH	-	-	172	400-35897	184	400-71909	-	-	
D	3/16	4.8	124	226-30404	137	400-25785	149	B1613-512-DOH	160	400-25801	197	400-95291	173	226-40353	185	228-16557	
E	7/32	5.6	125	226-30503	138	400-25786	150	B1613-512-EOH	161	400-25802	-	-	174	226-40452	186	228-16656	
F	1/4	6.4	126	226-30602	139	400-25787	151	B1613-512-FOH	162	400-25803	198	400-94774	175	226-40551	187	228-16755	
G	9/32	7.1	127	226-30800	140	400-25788	152	B1613-512-GOH	163	400-25804	-	-	176	226-40759	188	228-16854	
H	5/16	7.9	128	226-30909	141	400-25789	153	B1613-512-HOH	164	400-25805	-	-	177	226-40858	189	228-16953	
K	3/8	9.5	129	226-31006	142	400-25790	154	B1613-512-KOH	165	400-25806	-	-	178	226-40957	190	228-17050	
L	1/2	12.7	130	226-31303	143	400-25792	155	B1613-512-LOH	166	400-25808	-	-	179	226-41252	191	228-17159	
M	5/8	15.9	131	226-31402	144	400-25793	156	B1613-512-MOH	167	400-25809	-	-	180	226-41351	192	400-33945	
N	3/4	19.1	132	226-31501	145	400-25794	157	B1613-512-NOH	168	400-25810	-	-	181	226-41450	193	400-33947	
P	7/8	22.2	133	226-31709	146	400-25795	158	B1613-512-POH	169	400-25811	-	-	182	226-41658	194	400-33949	
Q	1	25.4	134	226-31808	147	400-25796	159	B1613-512-QOH	170	400-25812	-	-	183	226-41757	195	400-33951	
Stitch spec. 縫仕様	S											★	★	★	★		
	G																

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
49	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
50	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
51	40051633	ASSY_SLIDE_PLATE_L				1
52	40045729	ASSY_SIDE_PLATE-L-B				1
53	40045730	ASSY_SIDE_PLATE-L-C				1
54	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1
55	40035877	ASSY_NEEDLE_CLAMP_L(1/8)				1
56	40026063	ASSY_NEEDLE_CLAMP_L(5/32)				1
57	40026065	ASSY_NEEDLE_CLAMP_L(3/16)				1
58	40026067	ASSY_NEEDLE_CLAMP_L(7/32)				1
59	40026069	ASSY_NEEDLE_CLAMP_L(1/4)				1
60	40026070	ASSY_NEEDLE_CLAMP_L(9/32)				1
61	40026072	ASSY_NEEDLE_CLAMP_L(5/16)				1
62	40026074	ASSY_NEEDLE_CLAMP_L(3/8)				1
63	40026076	ASSY_NEEDLE_CLAMP_L(1/2)				1
64	40026078	ASSY_NEEDLE_CLAMP_L(5/8)				1
65	40026080	ASSY_NEEDLE_CLAMP_L(3/4)				1
66	40026082	ASSY_NEEDLE_CLAMP_L(1)				1
67	40035878	ASSY_NEEDLE_CLAMP_R(1/8)				1
68	40026084	ASSY_NEEDLE_CLAMP_R(5/32)				1
69	40026086	ASSY_NEEDLE_CLAMP_R(3/16)				1
70	40026088	ASSY_NEEDLE_CLAMP_R(7/32)				1
71	40026090	ASSY_NEEDLE_CLAMP_R(1/4)				1
72	40026091	ASSY_NEEDLE_CLAMP_R(9/32)				1
73	40026093	ASSY_NEEDLE_CLAMP_R(5/16)				1
74	40026095	ASSY_NEEDLE_CLAMP_R(3/8)				1
75	40026097	ASSY_NEEDLE_CLAMP_R(1/2)				1
76	40026099	ASSY_NEEDLE_CLAMP_R(5/8)				1
77	40026101	ASSY_NEEDLE_CLAMP_R(3/4)				1
78	40026103	ASSY_NEEDLE_CLAMP_R(1)				1
79	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
80	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
81	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
82	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
83	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
84	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
85	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
86	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
87	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
88	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
89	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
90	10229151	NEEDLE CLAMP ASM. LEFT 1				1
91	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
92	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
93	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
94	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)										Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コート		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組							
		(Option オプション)		(Option オプション)		(Hole Type 穴付)		(Hole Type 穴付)							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-51633	54	400-42874	
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A					
D	3/16	4.8	3	B1402-528-DAL-A	16	B1402-528-DAR-A	29	B1402-528-DAL-A	40	B1402-528-DAR-A					
E	7/32	5.6	4	B1402-528-EAL	17	B1402-528-EAR	30	B1402-528-EAL	41	B1402-528-EAR					
F	1/4	6.4	5	B1402-528-FAL-A	18	B1402-528-FAR-A	31	B1402-528-FAL-A	42	B1402-528-FAR-A					
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR					
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A					
K	3/8	9.5	8	B1402-528-KAL-A	21	B1402-528-KAR-A	34	B1402-528-KAL-A	45	B1402-528-KAR-A					
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR					
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR					
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR					
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR					
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR					
Stitch spec. 縫仕様	S											★	★	★	★
	G														

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)										Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組	
Code コート		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組									
		Option オプション		Option オプション		Option オプション		Option オプション									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-25107	117	226-01058	120	226-00555	
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A	102	226-25206					
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A	103	※400-72338					
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567	104	226-25305					
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A	105	※400-95288					
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A	106	226-25404					
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A	107	226-25503					
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A	108	※400-94772					
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A	109	226-25602					
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864	110	226-25701					
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963	111	226-25800					
P	7/8	22.2	-	-	-	-	-	-	-	112	226-26006						
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169	113	226-26105					
Stitch spec. 縫仕様	S											★	★	★	★		
	G											※のみ	★				













Needle gauge size 針 幅		Feed Dog 送り歯										Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スワールガイド 押さえ(組)		
Code コート				Option オプション		Option オプション		Option オプション		Option オプション								
		Ø1.9		Ø1.7		Ø2.2		2.2mm		Ø2.4		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm				
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2	-	-	-	-	-	-	-	-	171	400-35896	-	-	-	-		
C	5/32	4.0	123	226-30206	136	400-25784	148	B1613-512-COH	-	-	172	400-35897	184	400-71909	-	-		
D	3/16	4.8	124	226-30404	137	400-25785	149	B1613-512-DOH	160	400-25801	197	400-95291	173	226-40353	185	228-16557	196	400-95293
E	7/32	5.6	125	226-30503	138	400-25786	150	B1613-512-EOH	161	400-25802	-	-	174	226-40452	186	228-16656	-	-
F	1/4	6.4	126	226-30602	139	400-25787	151	B1613-512-FOH	162	400-25803	198	400-94774	175	226-40551	187	228-16755	135	400-94776
G	9/32	7.1	127	226-30800	140	400-25788	152	B1613-512-GOH	163	400-25804	-	-	176	226-40759	188	228-16854	-	-
H	5/16	7.9	128	226-30909	141	400-25789	153	B1613-512-HOH	164	400-25805	-	-	177	226-40858	189	228-16953	-	-
K	3/8	9.5	129	226-31006	142	400-25790	154	B1613-512-KOH	165	400-25806	-	-	178	226-40957	190	228-17050	-	-
L	1/2	12.7	130	226-31303	143	400-25792	155	B1613-512-LOH	166	400-25808	-	-	179	226-41252	191	228-17159	-	-
M	5/8	15.9	131	226-31402	144	400-25793	156	B1613-512-MOH	167	400-25809	-	-	180	226-41351	192	400-33945	-	-
N	3/4	19.1	132	226-31501	145	400-25794	157	B1613-512-NOH	168	400-25810	-	-	181	226-41450	193	400-33947	-	-
P	7/8	22.2	133	226-31709	146	400-25795	158	B1613-512-POH	169	400-25811	-	-	182	226-41658	194	400-33949	-	-
Q	1	25.4	134	226-31808	147	400-25796	159	B1613-512-QOH	170	400-25812	-	-	183	226-41757	195	400-33951	-	-
Stitch spec. 縫仕様	S											★	★	★	★			
	G																	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
96	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1
97	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
98	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1
99	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
100	10229169	NEEDLE CLAMP ASM. RIGHT 1				1
101	22625107	THROAT PLATE 1/8" (3.2MM)				1
102	22625206	THROAT PLATE 5/32" (4MM)				1
103	40072338	THROAT_PLATE_G_5/32				1
104	22625305	THROAT PLATE 3/16" (4.8MM)				1
105	40095288	THROAT PLATE 3/16(4.8MM)				1
106	22625404	THROAT PLATE 7/32" (5.6MM)				1
107	22625503	THROAT PLATE 1/4(6.4MM)				1
108	40094772	THROAT_PLATE 1/4				1
109	22625602	THROAT PLATE 9/32" (7.1MM)				1
110	22625701	THROAT PLATE 5/16" (7.9MM)				1
111	22625800	THROAT PLATE 3/8" (9.5MM)				1
112	22626006	THROAT PLATE 1/2" (12.7MM)				1
113	22626105	THROAT PLATE 5/8" (15.9MM)				1
114	22626204	THROAT PLATE 3/4" (19.1MM)				1
115	22626303	THROAT PLATE 7/8" (22.2MM)				1
116	22626402	THROAT PLATE 1" (25.4MM)				1
117	22601058	BED SLIDE LEFT, ASM., A				1
118	22601157	LEFT SLIDER PLATE B ASM.				1
119	22601256	BED SLIDE LEFT, ASM., C				1
120	22600555	BED SLIDE RIGHT, ASM., A				1
121	22600654	RIGHT SLIDER PLATE B ASM.				1
122	22600753	BED SLIDE RIGHT, ASM., C				1
123	22630206	FEED DOG 5/32" (4.0MM)				1
124	22630404	FEED DOG 3/16" (4.8MM)				1
125	22630503	FEED DOG 7/32" (5.6MM)				1
126	22630602	FEED DOG 1/4				1
127	22630800	FEED DOG 9/32" (7.1MM)				1
128	22630909	FEED DOG 5/16" (7.9MM)				1
129	22631006	FEED DOG 3/8" (9.5MM)				1
130	22631303	FEED DOG 1/2" (12.7MM)				1
131	22631402	FEED DOG 5/8" (15.9MM)				1
132	22631501	FEED DOG 3/4" (19.1MM)				1
133	22631709	FEED DOG 7/8" (2.2MM)				1
134	22631808	FEED DOG 1" (25.4MM)				1
135	40094776	ASSY_PRESSER_FOOT_G1/4				1
136	40025784	FEED_DOG_TYPE_SA_5/32				1
137	40025785	FEED_DOG_TYPE_SA_3/16				1
138	40025786	FEED_DOG_TYPE_SA_7/32				1
139	40025787	FEED_DOG_TYPE_SA_1/4				1
140	40025788	FEED_DOG_TYPE_SA_9/32				1
141	40025789	FEED_DOG_TYPE_SA_5/16				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)										Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コート		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組							
		(Option オプション)		(Option オプション)		(Hole Type 穴付)		(Hole Type 穴付)							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-51633	54	400-42874	
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A					
D	3/16	4.8	3	B1402-528-DAL-A	16	B1402-528-DAR-A	29	B1402-528-DAL-A	40	B1402-528-DAR-A					
E	7/32	5.6	4	B1402-528-EAL	17	B1402-528-EAR	30	B1402-528-EAL	41	B1402-528-EAR					
F	1/4	6.4	5	B1402-528-FAL-A	18	B1402-528-FAR-A	31	B1402-528-FAL-A	42	B1402-528-FAR-A					
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR					
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A					
K	3/8	9.5	8	B1402-528-KAL-A	21	B1402-528-KAR-A	34	B1402-528-KAL-A	45	B1402-528-KAR-A					
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR					
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR					
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR					
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR					
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR					
Stitch spec. 縫仕様	S											★	★	★	★
	G														

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)										Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組	
Code コート		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組									
		Option オプション		Option オプション		Option オプション		Option オプション									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-25107	117	226-01058	120	226-00555	
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A	102	226-25206					
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A	103	※400-72338					
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567	104	226-25305					
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A	105	※400-95288					
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A	106	226-25404					
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A	107	226-25503					
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A	108	※400-94772					
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A	109	226-25602					
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864	110	226-25701					
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963	111	226-25800					
P	7/8	22.2	-	-	-	-	-	-	-	112	226-26006						
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169	113	226-26105					
Stitch spec. 縫仕様	S											★	★	★	★		
	G											※のみ	★	★	★		





Needle gauge size 針 幅		Feed Dog 送り歯										Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スワールガイド 押さえ(組)		
Code コート		Option オプション		Option オプション		Option オプション		Option オプション		Option オプション		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm				
		Ø1.9		Ø1.7		Ø2.2		2.2mm		Ø2.4								
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2	-	-	-	-	-	-	-	-	171	400-35896	-	-	-	-		
C	5/32	4.0	123	226-30206	136	400-25784	148	B1613-512-COH	-	-	172	400-35897	184	400-71909	-	-		
D	3/16	4.8	124	226-30404	137	400-25785	149	B1613-512-DOH	160	400-25801	197	400-95291	173	226-40353	185	228-16557	196	400-95293
E	7/32	5.6	125	226-30503	138	400-25786	150	B1613-512-EOH	161	400-25802	-	-	174	226-40452	186	228-16656	-	-
F	1/4	6.4	126	226-30602	139	400-25787	151	B1613-512-FOH	162	400-25803	198	400-94774	175	226-40551	187	228-16755	135	400-94776
G	9/32	7.1	127	226-30800	140	400-25788	152	B1613-512-GOH	163	400-25804	-	-	176	226-40759	188	228-16854	-	-
H	5/16	7.9	128	226-30909	141	400-25789	153	B1613-512-HOH	164	400-25805	-	-	177	226-40858	189	228-16953	-	-
K	3/8	9.5	129	226-31006	142	400-25790	154	B1613-512-KOH	165	400-25806	-	-	178	226-40957	190	228-17050	-	-
L	1/2	12.7	130	226-31303	143	400-25792	155	B1613-512-LOH	166	400-25808	-	-	179	226-41252	191	228-17159	-	-
M	5/8	15.9	131	226-31402	144	400-25793	156	B1613-512-MOH	167	400-25809	-	-	180	226-41351	192	400-33945	-	-
N	3/4	19.1	132	226-31501	145	400-25794	157	B1613-512-NOH	168	400-25810	-	-	181	226-41450	193	400-33947	-	-
P	7/8	22.2	133	226-31709	146	400-25795	158	B1613-512-POH	169	400-25811	-	-	182	226-41658	194	400-33949	-	-
Q	1	25.4	134	226-31808	147	400-25796	159	B1613-512-QOH	170	400-25812	-	-	183	226-41757	195	400-33951	-	-
Stitch spec. 縫仕様	S											★	★	★	★			
	G																	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	40025790	FEED_DOG_TYPE_SA_3/8				1
143	40025792	FEED_DOG_TYPE_SA_1/2				1
144	40025793	FEED_DOG_TYPE_SA_5/8				1
145	40025794	FEED_DOG_TYPE_SA_3/4				1
146	40025795	FEED_DOG_TYPE_SA_7/8				1
147	40025796	FEED_DOG_TYPE_SA_1				1
148	B1613512C0H	FEED DOG 5/32				1
149	B1613512D0H	FEED DOG 3/16				1
150	B1613512E0H	FEED DOG 7/32				1
151	B1613512F0H	FEED DOG 1/4				1
152	B1613512G0H	FEED DOG 9/32				1
153	B1613512H0H	FEED DOG 5/16				1
154	B1613512K0H	FEED DOG 3/8				1
155	B1613512L0H	FEED DOG 1/2				1
156	B1613512M0H	FEED DOG 5/8				1
157	B1613512N0H	FEED DOG 3/4				1
158	B1613512P0H	FEED DOG 7/8				1
159	B1613512Q0H	FEED DOG 1				1
160	40025801	FEED_DOG_TYPE_G_3/16				1
161	40025802	FEED_DOG_TYPE_G_7/32				1
162	40025803	FEED_DOG_TYPE_G_1/4				1
163	40025804	FEED_DOG_TYPE_G_9/32				1
164	40025805	FEED_DOG_TYPE_G_5/16				1
165	40025806	FEED_DOG_TYPE_G_3/8				1
166	40025808	FEED_DOG_TYPE_G_1/2				1
167	40025809	FEED_DOG_TYPE_G_5/8				1
168	40025810	FEED_DOG_TYPE_G_3/4				1
169	40025811	FEED_DOG_TYPE_G_7/8				1
170	40025812	FEED_DOG_TYPE_G_1				1
171	40035896	PRESSER FOOT ASM. 1/8				1
172	40035897	PRESSER FOOT ASM. 5/32				1
173	22640353	PRESSER FOOT ASM. 3/16(4.8MM)				1
174	22640452	PRESSER FOOT ASM. 7/32(5.6MM)				1
175	22640551	PRESSER FOOT ASM. 1/4(6.4MM)				1
176	22640759	PRESSER FOOT ASM. 9/32(7.1MM)				1
177	22640858	PRESSER FOOT ASM. 5/16(7.9MM)				1
178	22640957	PRESSER FOOT ASM. 3/8(9.5MM)				1
179	22641252	PRESSER FOOT ASM. 1/2(12.7MM)				1
180	22641351	PRESSER FOOT ASM. 5/8(15.9MM)				1
181	22641450	PRESSER FOOT ASM. 3/4(19.1MM)				1
182	22641658	PRESSER FOOT ASM. 7/8(22.2MM)				1
183	22641757	PRESSER FOOT ASM. 1(25.4MM)				1
184	40071909	PRESSER_FOOT_ASM_G_5/32				1
185	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
186	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
187	22816755	PRESSER FOOT ASM. 1/4				1
188	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)										Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コート		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組		Needle clamp asm. (Left) 針 留(左)組		Needle clamp asm. (Right) 針 留(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組			
		(Option オプション)		(Option オプション)		(Hole Type 穴付)		(Hole Type 穴付)		(Option オプション)					
inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-51633	54	400-42874	
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A					
D	3/16	4.8	3	B1402-528-DAL-A	16	B1402-528-DAR-A	29	B1402-528-DAL-A	40	B1402-528-DAR-A					
E	7/32	5.6	4	B1402-528-EAL	17	B1402-528-EAR	30	B1402-528-EAL	41	B1402-528-EAR					
F	1/4	6.4	5	B1402-528-FAL-A	18	B1402-528-FAR-A	31	B1402-528-FAL-A	42	B1402-528-FAR-A					
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR					
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A					
K	3/8	9.5	8	B1402-528-KAL-A	21	B1402-528-KAR-A	34	B1402-528-KAL-A	45	B1402-528-KAR-A					
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR					
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR					
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR					
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR					
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR					
Stitch spec. 縫仕様	S											★		★	
	G											★		★	

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)										Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組	
Code コート		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組		Needle clamp asm. (Left) 針留(左)組		Needle clamp asm. (Right) 針留(右)組		Throat plate 針板		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組			
		Option オプション		Option オプション		Option オプション		Option オプション									
inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-25107	117	226-01058	120	226-00555	
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A	102	226-25206					
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A	103	※400-72338					
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567	104	226-25305					
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A	105	※400-95288					
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A	106	226-25404					
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A	107	226-25503					
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A	108	※400-94772					
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A	109	226-25602					
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864	110	226-25701					
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963	111	226-25800					
P	7/8	22.2	—	—	—	—	—	—	—	112	226-26006						
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169	113	226-26105					
Stitch spec. 縫仕様	S											★		★			
	G											★		★			


















Needle gauge size 針 幅		Feed Dog 送り歯										Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スワールガイド 押さえ(組)		
Code コート		Option オプション		Option オプション		Option オプション		Option オプション		Option オプション		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm				
		Ø1.9		Ø1.7		Ø2.2		2.2mm		Ø2.4								
inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	—	—	—	—	—	—	—	—	—	171	400-35896	—	—	—	—	
C	5/32	4.0	123	226-30206	136	400-25784	148	B1613-512-COH	—	—	—	172	400-35897	184	400-71909	—	—	
D	3/16	4.8	124	226-30404	137	400-25785	149	B1613-512-DOH	160	400-25801	197	400-95291	173	226-40353	185	228-16557	196	400-95293
E	7/32	5.6	125	226-30503	138	400-25786	150	B1613-512-EOH	161	400-25802	—	—	174	226-40452	186	228-16656	—	—
F	1/4	6.4	126	226-30602	139	400-25787	151	B1613-512-FOH	162	400-25803	198	400-94774	175	226-40551	187	228-16755	135	400-94776
G	9/32	7.1	127	226-30800	140	400-25788	152	B1613-512-GOH	163	400-25804	—	—	176	226-40759	188	228-16854	—	—
H	5/16	7.9	128	226-30909	141	400-25789	153	B1613-512-HOH	164	400-25805	—	—	177	226-40858	189	228-16953	—	—
K	3/8	9.5	129	226-31006	142	400-25790	154	B1613-512-KOH	165	400-25806	—	—	178	226-40957	190	228-17050	—	—
L	1/2	12.7	130	226-31303	143	400-25792	155	B1613-512-LOH	166	400-25808	—	—	179	226-41252	191	228-17159	—	—
M	5/8	15.9	131	226-31402	144	400-25793	156	B1613-512-MOH	167	400-25809	—	—	180	226-41351	192	400-33945	—	—
N	3/4	19.1	132	226-31501	145	400-25794	157	B1613-512-NOH	168	400-25810	—	—	181	226-41450	193	400-33947	—	—
P	7/8	22.2	133	226-31709	146	400-25795	158	B1613-512-POH	169	400-25811	—	—	182	226-41658	194	400-33949	—	—
Q	1	25.4	134	226-31808	147	400-25796	159	B1613-512-QOH	170	400-25812	—	—	183	226-41757	195	400-33951	—	—
Stitch spec. 縫仕様	S											★		★		★		
	G											★		★		★		

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
189	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
190	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
191	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
192	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
193	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
194	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
195	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
196	40095293	ASSY_PRESSER_FOOT_G3/16				1
197	40095291	FEED_DOG 3/16				1
198	40094774	FEED_DOG 1/4				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

Needle gauge size 針 幅			Feed Dog 送り歯						Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. ス イ ッ プ ル カ ン 押 さ え (組)		Throat plate 針 板			
Code コード					Option オプション 				Option オプション 									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	—	—	39	400-53705	51	400-35896	—	—	—	—	78	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	27	400-71911	—	—	52	400-35897	64	400-71909	—	—	79	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	28	400-35891	40	400-25831	53	226-40353	65	228-16557	76	400-95293	80	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	29	400-50009	41	400-25832	54	226-40452	66	228-16656	—	—	82	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	30	400-35892	42	400-25833	55	226-40551	67	228-16755	77	400-94776	83	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	31	400-50010	43	400-25834	56	226-40759	68	228-16854	—	—	85	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	32	400-50011	44	400-25835	57	226-40858	69	228-16953	—	—	86	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	33	400-35893	45	400-25836	58	226-40957	70	228-17050	—	—	87	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	34	400-35894	46	400-25838	59	226-41252	71	228-17159	—	—	88	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	35	400-71912	47	400-25839	60	226-41351	72	400-33945	—	—	89	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	36	400-35895	48	400-25840	61	226-41450	73	400-33947	—	—	90	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	37	400-71913	49	400-25841	62	226-41658	74	400-33949	—	—	91	400-25502
Q	1	25.4	13	400-61282	26	400-25828	38	400-71914	50	400-25842	63	226-41757	75	400-33951	—	—	92	400-25503
Stitch spec. 縫仕様	S G		★		★		★		★		★		★		★		★	

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Front) 滑り板(前組)	
Code コード			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	93	400-35761	105	400-35771	117	B1402-528-BA0-A	117	B1402-528-BA0-A	141		400-51633	
C	5/32	4.0	94	400-35762	106	400-35772	118	B1402-528-CA0-A	118	B1402-528-CA0-A				
D	3/16	4.8	95	B1402-528-DAL-A	107	B1402-528-DAR-A	119	B1402-528-DAL-A	130	B1402-528-DAR-A				
E	7/32	5.6	96	B1402-528-EAL	108	B1402-528-EAR	120	B1402-528-EAL	131	B1402-528-EAR				
F	1/4	6.4	97	B1402-528-FAL-A	109	B1402-528-FAR-A	121	B1402-528-FAL-A	132	B1402-528-FAR-A				
G	9/32	7.1	98	400-35765	110	400-35775	122	B1402-528-GAL	133	B1402-528-GAR				
H	5/16	7.9	99	400-35766	111	400-35776	123	B1402-528-HAL-A	134	B1402-528-HAR-A				
K	3/8	9.5	—	—	—	—	124	B1402-528-KAL-A	135	B1402-528-KAR-A				
L	1/2	12.7	100	400-35768	112	400-35778	125	B1402-528-LAL	136	B1402-528-LAR				
M	5/8	15.9	101	400-35769	113	400-35779	126	B1402-528-MAL	137	B1402-528-MAR				
N	3/4	19.1	102	400-35770	114	400-35780	127	B1402-528-NAL	138	B1402-528-NAR				
P	7/8	22.2	103	400-71917	115	400-71919	128	B1402-528-PAL	139	B1402-528-PAR	143		400-45730	
Q	1	25.4	104	400-71921	116	400-71923	129	B1402-528-QAL	140	B1402-528-QAR				
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	
























Needle gauge size 針 幅			Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)	
Code コード			Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 		Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	145	400-35877	157	400-35878	169	B1402-526-BA0-A	169	B1402-526-BA0-A	191		400-25247	
C	5/32	4.0	146	400-26063	158	400-26084	170	B1402-526-CA0-A	170	B1402-526-CA0-A				
D	3/16	4.8	147	400-26065	159	400-26086	171	B1402-526-DAL-A	181	B1402-526-DAR-A				
E	7/32	5.6	148	400-26067	160	400-26088	172	102-28559	182	102-28567				
F	1/4	6.4	149	400-26069	161	400-26090	173	B1402-526-FAL-A	183	B1402-526-FAR-A				
G	9/32	7.1	150	400-26070	162	400-26091	174	B1402-526-GAL-A	184	B1402-526-GAR-A				
H	5/16	7.9	151	400-26072	163	400-26093	175	B1402-526-HAL-A	185	B1402-526-HAR-A				
K	3/8	9.5	152	400-26074	164	400-26095	176	B1402-526-KAL-A	186	B1402-526-KAR-A				
L	1/2	12.7	153	400-26076	165	400-26097	177	B1402-526-LAL-A	187	B1402-526-LAR-A				
M	5/8	15.9	154	400-26078	166	400-26099	178	102-28856	188	102-28864				
N	3/4	19.1	155	400-26080	167	400-26101	179	102-28955	189	102-28963				
P	7/8	22.2	—	—	—	—	—	—	—	193		400-25249		
Q	1	25.4	156	400-26082	168	400-26103	180	102-29151	190					102-29169
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40061270	FEED_DOG_TYPE-S 1/8				1
2	40061271	FEED_DOG_TYPE-S 5/32				1
3	40061272	FEED_DOG_TYPE-S 3/16				1
4	40061273	FEED_DOG_TYPE-S 7/32				1
5	40061274	FEED_DOG_TYPE-S 1/4				1
6	40061275	FEED_DOG_TYPE-S 9/32				1
7	40061276	FEED_DOG_TYPE-S 5/16				1
8	40061277	FEED_DOG_TYPE-S 3/8				1
9	40061278	FEED_DOG_TYPE-S 1/2				1
10	40061279	FEED_DOG_TYPE-S 5/8				1
11	40061280	FEED_DOG_TYPE-S 3/4				1
12	40061281	FEED_DOG_TYPE-S 7/8				1
13	40061282	FEED_DOG_TYPE-S 1				1
14	40035890	FEED_DOG_TYPE-S 1/8				1
15	40025817	FEED_DOG_TYPE-S 5/32				1
16	40025818	FEED_DOG_TYPE-S 3/16				1
17	40025819	FEED_DOG_TYPE-S 7/32				1
18	40026715	FEED_DOG_TYPE-S 1/4				1
19	40025820	FEED_DOG_TYPE-S 9/32				1
20	40025821	FEED_DOG_TYPE-S 5/16				1
21	40025822	FEED_DOG_TYPE-S 3/8				1
22	40025824	FEED_DOG_TYPE-S 1/2				1
23	40025825	FEED_DOG_TYPE-S 5/8				1
24	40025826	FEED_DOG_TYPE-S 3/4				1
25	40025827	FEED_DOG_TYPE-S 7/8				1
26	40025828	FEED_DOG_TYPE-S 1				1
27	40071911	FEED_DOG_7G_5/32				1
28	40035891	FEED_DOG_TYPE_7G_3/16				1
29	40050009	FEED_DOG_TYPE_7G_7/32				1
30	40035892	FEED_DOG_TYPE_7G_1/4				1
31	40050010	FEED_DOG_TYPE_7G_9/32				1
32	40050011	FEED_DOG_TYPE_7G_5/16				1
33	40035893	FEED_DOG_TYPE_7G_3/8				1
34	40035894	FEED_DOG_TYPE_7G_1/2				1
35	40071912	FEED_DOG_7G_5/8				1
36	40035895	FEED_DOG_TYPE_7G_3/4				1
37	40071913	FEED_DOG_7G_7/8				1
38	40071914	FEED_DOG_7G_1				1
39	40053705	FEED_DOG_TYPE_7G_1/8				1
40	40025831	FEED_DOG_TYPE_7G_3/16				1
41	40025832	FEED_DOG_TYPE_7G_7/32				1
42	40025833	FEED_DOG_TYPE_7G_1/4				1
43	40025834	FEED_DOG_TYPE_7G_9/32				1
44	40025835	FEED_DOG_TYPE_7G_5/16				1
45	40025836	FEED_DOG_TYPE_7G_3/8				1
46	40025838	FEED_DOG_TYPE_7G_1/2				1
47	40025839	FEED_DOG_TYPE_7G_5/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

Needle gauge size 針 幅			Feed Dog 送り歯						Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. スワイプルガイド 押さえ(組)		Throat plate 針 板			
Code コード					Option オプション 				Option オプション 									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	—	—	39	400-53705	51	400-35896	—	—	—	—	78	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	27	400-71911	—	—	52	400-35897	64	400-71909	—	—	79	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	28	400-35891	40	400-25831	53	226-40353	65	228-16557	76	400-95293	80	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	29	400-50009	41	400-25832	54	226-40452	66	228-16656	—	—	82	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	30	400-35892	42	400-25833	55	226-40551	67	228-16755	77	400-94776	83	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	31	400-50010	43	400-25834	56	226-40759	68	228-16854	—	—	85	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	32	400-50011	44	400-25835	57	226-40858	69	228-16953	—	—	86	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	33	400-35893	45	400-25836	58	226-40957	70	228-17050	—	—	87	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	34	400-35894	46	400-25838	59	226-41252	71	228-17159	—	—	88	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	35	400-71912	47	400-25839	60	226-41351	72	400-33945	—	—	89	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	36	400-35895	48	400-25840	61	226-41450	73	400-33947	—	—	90	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	37	400-71913	49	400-25841	62	226-41658	74	400-33949	—	—	91	400-25502
Q	1	25.4	13	400-61282	26	400-25828	38	400-71914	50	400-25842	63	226-41757	75	400-33951	—	—	92	400-25503
Stitch spec. 縫仕様	S G		★		★		★		★		★		★		★		★	

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Front) 滑り板(前組)	
Code コード			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	93	400-35761	105	400-35771	117	B1402-528-BA0-A	117	B1402-528-BA0-A	141	400-51633	144	400-42880
C	5/32	4.0	94	400-35762	106	400-35772	118	B1402-528-CA0-A	118	B1402-528-CA0-A				
D	3/16	4.8	95	B1402-528-DAL-A	107	B1402-528-DAR-A	119	B1402-528-DAL-A	130	B1402-528-DAR-A				
E	7/32	5.6	96	B1402-528-EAL	108	B1402-528-EAR	120	B1402-528-EAL	131	B1402-528-EAR				
F	1/4	6.4	97	B1402-528-FAL-A	109	B1402-528-FAR-A	121	B1402-528-FAL-A	132	B1402-528-FAR-A				
G	9/32	7.1	98	400-35765	110	400-35775	122	B1402-528-GAL	133	B1402-528-GAR				
H	5/16	7.9	99	400-35766	111	400-35776	123	B1402-528-HAL-A	134	B1402-528-HAR-A				
K	3/8	9.5	—	—	—	—	124	B1402-528-KAL-A	135	B1402-528-KAR-A				
L	1/2	12.7	100	400-35768	112	400-35778	125	B1402-528-LAL	136	B1402-528-LAR				
M	5/8	15.9	101	400-35769	113	400-35779	126	B1402-528-MAL	137	B1402-528-MAR				
N	3/4	19.1	102	400-35770	114	400-35780	127	B1402-528-NAL	138	B1402-528-NAR				
P	7/8	22.2	103	400-71917	115	400-71919	128	B1402-528-PAL	139	B1402-528-PAR				
Q	1	25.4	104	400-71921	116	400-71923	129	B1402-528-QAL	140	B1402-528-QAR				
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	
























Needle gauge size 針 幅			Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)	
Code コード			Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 		Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	145	400-35877	157	400-35878	169	B1402-526-BA0-A	169	B1402-526-BA0-A	191	400-25247	194	400-25235
C	5/32	4.0	146	400-26063	158	400-26084	170	B1402-526-CA0-A	170	B1402-526-CA0-A				
D	3/16	4.8	147	400-26065	159	400-26086	171	B1402-526-DAL-A	181	B1402-526-DAR-A				
E	7/32	5.6	148	400-26067	160	400-26088	172	102-28559	182	102-28567				
F	1/4	6.4	149	400-26069	161	400-26090	173	B1402-526-FAL-A	183	B1402-526-FAR-A				
G	9/32	7.1	150	400-26070	162	400-26091	174	B1402-526-GAL-A	184	B1402-526-GAR-A				
H	5/16	7.9	151	400-26072	163	400-26093	175	B1402-526-HAL-A	185	B1402-526-HAR-A				
K	3/8	9.5	152	400-26074	164	400-26095	176	B1402-526-KAL-A	186	B1402-526-KAR-A				
L	1/2	12.7	153	400-26076	165	400-26097	177	B1402-526-LAL-A	187	B1402-526-LAR-A				
M	5/8	15.9	154	400-26078	166	400-26099	178	102-28856	188	102-28864				
N	3/4	19.1	155	400-26080	167	400-26101	179	102-28955	189	102-28963				
P	7/8	22.2	—	—	—	—	—	—	—					
Q	1	25.4	156	400-26082	168	400-26103	180	102-29151	190	102-29169				
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40025840	FEED_DOG_TYPE_7G_3/4				1
49	40025841	FEED_DOG_TYPE_7G_7/8				1
50	40025842	FEED_DOG_TYPE_7G_1				1
51	40035896	PRESSER FOOT ASM.				1
52	40035897	PRESSER FOOT ASM.				1
53	22640353	PRESSER FOOT ASM.				1
54	22640452	PRESSER FOOT ASM.				1
55	22640551	PRESSER FOOT ASM.				1
56	22640759	PRESSER FOOT ASM.				1
57	22640858	PRESSER FOOT ASM.				1
58	22640957	PRESSER FOOT ASM.				1
59	22641252	PRESSER FOOT ASM.				1
60	22641351	PRESSER FOOT ASM.				1
61	22641450	PRESSER FOOT ASM.				1
62	22641658	PRESSER FOOT ASM.				1
63	22641757	PRESSER FOOT ASM.				1
64	40071909	PRESSER_FOOT_ASM_G_5/32				1
65	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
66	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
67	22816755	PRESSER FOOT ASM. 1/4				1
68	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
69	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
70	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
71	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
72	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
73	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
74	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
75	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
76	40095293	ASSY_PRESSER_FOOT_G3/16				1
77	40094776	ASSY_PRESSER_FOOT_G1/4				1
78	40035881	THROAT_PLATE_TRIM_1/8				1
79	40025485	THROAT_PLATE_TRIM 5/32				1
80	40025490	THROAT_PLATE_TRIM-3/16				1
81	40095289	THROAT_PLATE_TRIM 3/16				1
82	40025491	THROAT_PLATE_TRIM-7/32				1
83	40025492	THROAT_PLATE_TRIM-1/4				1
84	40094773	THROAT_PLATE_TRIM 1/4				1
85	40025493	THROAT_PLATE_TRIM-9/32				1
86	40025494	THROAT_PLATE_TRIM-5/16				1
87	40025495	THROAT_PLATE_TRIM-3/8				1
88	40025498	THROAT_PLATE_TRIM-1/2				1
89	40025499	THROAT_PLATE_TRIM-5/8				1
90	40025500	THROAT_PLATE_TRIM-3/4				1
91	40025502	THROAT_PLATE_TRIM-7/8				1
92	40025503	THROAT_PLATE_TRIM-1				1
93	40035761	ASSY_NEEDLE_CLAMP_L(1/8)				1
94	40035762	ASSY_NEEDLE_CLAMP_L(5/32)				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

Needle gauge size 針 幅			Feed Dog 送り歯						Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. ス イ ッ プ ル カ ン 押 さ え (組)		Throat plate 針 板			
Code コード					Option オプション 				Option オプション 									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	—	—	39	400-53705	51	400-35896	—	—	—	—	78	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	27	400-71911	—	—	52	400-35897	64	400-71909	—	—	79	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	28	400-35891	40	400-25831	53	226-40353	65	228-16557	76	400-95293	80	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	29	400-50009	41	400-25832	54	226-40452	66	228-16656	—	—	82	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	30	400-35892	42	400-25833	55	226-40551	67	228-16755	77	400-94776	83	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	31	400-50010	43	400-25834	56	226-40759	68	228-16854	—	—	85	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	32	400-50011	44	400-25835	57	226-40858	69	228-16953	—	—	86	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	33	400-35893	45	400-25836	58	226-40957	70	228-17050	—	—	87	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	34	400-35894	46	400-25838	59	226-41252	71	228-17159	—	—	88	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	35	400-71912	47	400-25839	60	226-41351	72	400-33945	—	—	89	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	36	400-35895	48	400-25840	61	226-41450	73	400-33947	—	—	90	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	37	400-71913	49	400-25841	62	226-41658	74	400-33949	—	—	91	400-25502
Q	1	25.4	13	400-61282	26	400-25828	38	400-71914	50	400-25842	63	226-41757	75	400-33951	—	—	92	400-25503
Stitch spec. 縫仕様	S G		★		★		★		★		★		★		★		★	

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Front) 滑り板(前組)	
Code コード			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	93	400-35761	105	400-35771	117	B1402-528-BA0-A	117	B1402-528-BA0-A	141		400-51633	
C	5/32	4.0	94	400-35762	106	400-35772	118	B1402-528-CA0-A	118	B1402-528-CA0-A				
D	3/16	4.8	95	B1402-528-DAL-A	107	B1402-528-DAR-A	119	B1402-528-DAL-A	130	B1402-528-DAR-A				
E	7/32	5.6	96	B1402-528-EAL	108	B1402-528-EAR	120	B1402-528-EAL	131	B1402-528-EAR				
F	1/4	6.4	97	B1402-528-FAL-A	109	B1402-528-FAR-A	121	B1402-528-FAL-A	132	B1402-528-FAR-A				
G	9/32	7.1	98	400-35765	110	400-35775	122	B1402-528-GAL	133	B1402-528-GAR				
H	5/16	7.9	99	400-35766	111	400-35776	123	B1402-528-HAL-A	134	B1402-528-HAR-A				
K	3/8	9.5	—	—	—	—	124	B1402-528-KAL-A	135	B1402-528-KAR-A				
L	1/2	12.7	100	400-35768	112	400-35778	125	B1402-528-LAL	136	B1402-528-LAR				
M	5/8	15.9	101	400-35769	113	400-35779	126	B1402-528-MAL	137	B1402-528-MAR				
N	3/4	19.1	102	400-35770	114	400-35780	127	B1402-528-NAL	138	B1402-528-NAR				
P	7/8	22.2	103	400-71917	115	400-71919	128	B1402-528-PAL	139	B1402-528-PAR	143		400-45730	
Q	1	25.4	104	400-71921	116	400-71923	129	B1402-528-QAL	140	B1402-528-QAR				
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	
























Needle gauge size 針 幅			Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)	
Code コード			Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 		Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	145	400-35877	157	400-35878	169	B1402-526-BA0-A	169	B1402-526-BA0-A	191		400-25247	
C	5/32	4.0	146	400-26063	158	400-26084	170	B1402-526-CA0-A	170	B1402-526-CA0-A				
D	3/16	4.8	147	400-26065	159	400-26086	171	B1402-526-DAL-A	181	B1402-526-DAR-A				
E	7/32	5.6	148	400-26067	160	400-26088	172	102-28559	182	102-28567				
F	1/4	6.4	149	400-26069	161	400-26090	173	B1402-526-FAL-A	183	B1402-526-FAR-A				
G	9/32	7.1	150	400-26070	162	400-26091	174	B1402-526-GAL-A	184	B1402-526-GAR-A				
H	5/16	7.9	151	400-26072	163	400-26093	175	B1402-526-HAL-A	185	B1402-526-HAR-A				
K	3/8	9.5	152	400-26074	164	400-26095	176	B1402-526-KAL-A	186	B1402-526-KAR-A				
L	1/2	12.7	153	400-26076	165	400-26097	177	B1402-526-LAL-A	187	B1402-526-LAR-A				
M	5/8	15.9	154	400-26078	166	400-26099	178	102-28856	188	102-28864				
N	3/4	19.1	155	400-26080	167	400-26101	179	102-28955	189	102-28963				
P	7/8	22.2	—	—	—	—	—	—	—	193		400-25249		
Q	1	25.4	156	400-26082	168	400-26103	180	102-29151	190					102-29169
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
96	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
97	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
98	40035765	ASSY_NEEDLE_CLAMP_L(9/32)				1
99	40035766	ASSY_NEEDLE_CLAMP_L(5/16)				1
100	40035768	ASSY_NEEDLE_CLAMP_L(1/2)				1
101	40035769	ASSY_NEEDLE_CLAMP_L(5/8)				1
102	40035770	ASSY_NEEDLE_CLAMP_L(3/4)				1
103	40071917	ASSY_NEEDLE_CLAMP_L_7/8				1
104	40071921	ASSY_NEEDLE_CLAMP_L_1				1
105	40035771	ASSY_NEEDLE_CLAMP_R(1/8)				1
106	40035772	ASSY_NEEDLE_CLAMP_R(5/32)				1
107	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
108	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
109	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
110	40035775	ASSY_NEEDLE_CLAMP_R(9/32)				1
111	40035776	ASSY_NEEDLE_CLAMP_R(5/16)				1
112	40035778	ASSY_NEEDLE_CLAMP_R(1/2)				1
113	40035779	ASSY_NEEDLE_CLAMP_R(5/8)				1
114	40035780	ASSY_NEEDLE_CLAMP_R(3/4)				1
115	40071919	ASSY_NEEDLE_CLAMP_R_7/8				1
116	40071923	ASSY_NEEDLE_CLAMP_R_1				1
117	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
118	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
119	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
120	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
121	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
122	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
123	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
124	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
125	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
126	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
127	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
128	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
129	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
130	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
131	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
132	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
133	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
134	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
135	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
136	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
137	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1
138	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
139	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
140	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
141	40051633	ASSY_SLIDE_PLATE_L				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

Needle gauge size 針 幅			Feed Dog 送り歯						Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. ス イ フ ル カ ン 押 さ え (組)		Throat plate 針 板			
Code コード					Option オプション 				Option オプション 									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	—	—	39	400-53705	51	400-35896	—	—	—	—	78	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	27	400-71911	—	—	52	400-35897	64	400-71909	—	—	79	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	28	400-35891	40	400-25831	53	226-40353	65	228-16557	76	400-95293	80	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	29	400-50009	41	400-25832	54	226-40452	66	228-16656	—	—	82	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	30	400-35892	42	400-25833	55	226-40551	67	228-16755	77	400-94776	83	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	31	400-50010	43	400-25834	56	226-40759	68	228-16854	—	—	85	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	32	400-50011	44	400-25835	57	226-40858	69	228-16953	—	—	86	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	33	400-35893	45	400-25836	58	226-40957	70	228-17050	—	—	87	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	34	400-35894	46	400-25838	59	226-41252	71	228-17159	—	—	88	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	35	400-71912	47	400-25839	60	226-41351	72	400-33945	—	—	89	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	36	400-35895	48	400-25840	61	226-41450	73	400-33947	—	—	90	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	37	400-71913	49	400-25841	62	226-41658	74	400-33949	—	—	91	400-25502
Q	1	25.4	13	400-61282	26	400-25828	38	400-71914	50	400-25842	63	226-41757	75	400-33951	—	—	92	400-25503
Stitch spec. 縫仕様	S G		★		★		★		★		★		★		★		★	

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Left) 滑り板(左)		Sliding plate asm. (Front) 滑り板(前)	
Code コード			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	93	400-35761	105	400-35771	117	B1402-528-BA0-A	117	B1402-528-BA0-A	141		400-51633	
C	5/32	4.0	94	400-35762	106	400-35772	118	B1402-528-CA0-A	118	B1402-528-CA0-A				
D	3/16	4.8	95	B1402-528-DAL-A	107	B1402-528-DAR-A	119	B1402-528-DAL-A	130	B1402-528-DAR-A				
E	7/32	5.6	96	B1402-528-EAL	108	B1402-528-EAR	120	B1402-528-EAL	131	B1402-528-EAR				
F	1/4	6.4	97	B1402-528-FAL-A	109	B1402-528-FAR-A	121	B1402-528-FAL-A	132	B1402-528-FAR-A				
G	9/32	7.1	98	400-35765	110	400-35775	122	B1402-528-GAL	133	B1402-528-GAR				
H	5/16	7.9	99	400-35766	111	400-35776	123	B1402-528-HAL-A	134	B1402-528-HAR-A				
K	3/8	9.5	—	—	—	—	124	B1402-528-KAL-A	135	B1402-528-KAR-A				
L	1/2	12.7	100	400-35768	112	400-35778	125	B1402-528-LAL	136	B1402-528-LAR				
M	5/8	15.9	101	400-35769	113	400-35779	126	B1402-528-MAL	137	B1402-528-MAR				
N	3/4	19.1	102	400-35770	114	400-35780	127	B1402-528-NAL	138	B1402-528-NAR				
P	7/8	22.2	103	400-71917	115	400-71919	128	B1402-528-PAL	139	B1402-528-PAR	143		400-45730	
Q	1	25.4	104	400-71921	116	400-71923	129	B1402-528-QAL	140	B1402-528-QAR				
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	
























Needle gauge size 針 幅			Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左)		Sliding plate asm. (Right) 滑り板(右)	
Code コード			Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 		Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	145	400-35877	157	400-35878	169	B1402-526-BA0-A	169	B1402-526-BA0-A	191		400-25247	
C	5/32	4.0	146	400-26063	158	400-26084	170	B1402-526-CA0-A	170	B1402-526-CA0-A				
D	3/16	4.8	147	400-26065	159	400-26086	171	B1402-526-DAL-A	181	B1402-526-DAR-A				
E	7/32	5.6	148	400-26067	160	400-26088	172	102-28559	182	102-28567				
F	1/4	6.4	149	400-26069	161	400-26090	173	B1402-526-FAL-A	183	B1402-526-FAR-A				
G	9/32	7.1	150	400-26070	162	400-26091	174	B1402-526-GAL-A	184	B1402-526-GAR-A				
H	5/16	7.9	151	400-26072	163	400-26093	175	B1402-526-HAL-A	185	B1402-526-HAR-A				
K	3/8	9.5	152	400-26074	164	400-26095	176	B1402-526-KAL-A	186	B1402-526-KAR-A				
L	1/2	12.7	153	400-26076	165	400-26097	177	B1402-526-LAL-A	187	B1402-526-LAR-A				
M	5/8	15.9	154	400-26078	166	400-26099	178	102-28856	188	102-28864				
N	3/4	19.1	155	400-26080	167	400-26101	179	102-28955	189	102-28963				
P	7/8	22.2	—	—	—	—	—	—	—	193		400-25249		
Q	1	25.4	156	400-26082	168	400-26103	180	102-29151	190					102-29169
Stitch spec. 縫仕様	S G		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通		Spec.common 仕様 共通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	40045729	ASSY_SIDE_PLATE-L-B				1
143	40045730	ASSY_SIDE_PLATE-L-C				1
144	40042880	ASSY_SLIDE_PLATE_F				1
145	40035877	ASSY_NEEDLE_CLAMP_L(1/8)				1
146	40026063	ASSY_NEEDLE_CLAMP_L(5/32)				1
147	40026065	ASSY_NEEDLE_CLAMP_L(3/16)				1
148	40026067	ASSY_NEEDLE_CLAMP_L(7/32)				1
149	40026069	ASSY_NEEDLE_CLAMP_L(1/4)				1
150	40026070	ASSY_NEEDLE_CLAMP_L(9/32)				1
151	40026072	ASSY_NEEDLE_CLAMP_L(5/16)				1
152	40026074	ASSY_NEEDLE_CLAMP_L(3/8)				1
153	40026076	ASSY_NEEDLE_CLAMP_L(1/2)				1
154	40026078	ASSY_NEEDLE_CLAMP_L(5/8)				1
155	40026080	ASSY_NEEDLE_CLAMP_L(3/4)				1
156	40026082	ASSY_NEEDLE_CLAMP_L(1)				1
157	40035878	ASSY_NEEDLE_CLAMP_R(1/8)				1
158	40026084	ASSY_NEEDLE_CLAMP_R(5/32)				1
159	40026086	ASSY_NEEDLE_CLAMP_R(3/16)				1
160	40026088	ASSY_NEEDLE_CLAMP_R(7/32)				1
161	40026090	ASSY_NEEDLE_CLAMP_R(1/4)				1
162	40026091	ASSY_NEEDLE_CLAMP_R(9/32)				1
163	40026093	ASSY_NEEDLE_CLAMP_R(5/16)				1
164	40026095	ASSY_NEEDLE_CLAMP_R(3/8)				1
165	40026097	ASSY_NEEDLE_CLAMP_R(1/2)				1
166	40026099	ASSY_NEEDLE_CLAMP_R(5/8)				1
167	40026101	ASSY_NEEDLE_CLAMP_R(3/4)				1
168	40026103	ASSY_NEEDLE_CLAMP_R(1)				1
169	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
170	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
171	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
172	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
173	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
174	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
175	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
176	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
177	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
178	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
179	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
180	10229151	NEEDLE CLAMP ASM. LEFT 1				1
181	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
182	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
183	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
184	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1
185	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
186	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1
187	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
188	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

Needle gauge size 針 幅			Feed Dog 送り歯						Presser foot asm. 押 さ え(組)				Swivel guide Presser asm. ス イ ッ プ ル カ ン 押 さ え (組)		Throat plate 針 板			
Code コード					Option オプション 				Option オプション 									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	—	—	39	400-53705	51	400-35896	—	—	—	—	78	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	27	400-71911	—	—	52	400-35897	64	400-71909	—	—	79	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	28	400-35891	40	400-25831	53	226-40353	65	228-16557	76	400-95293	80	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	29	400-50009	41	400-25832	54	226-40452	66	228-16656	—	—	82	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	30	400-35892	42	400-25833	55	226-40551	67	228-16755	77	400-94776	83	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	31	400-50010	43	400-25834	56	226-40759	68	228-16854	—	—	85	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	32	400-50011	44	400-25835	57	226-40858	69	228-16953	—	—	86	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	33	400-35893	45	400-25836	58	226-40957	70	228-17050	—	—	87	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	34	400-35894	46	400-25838	59	226-41252	71	228-17159	—	—	88	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	35	400-71912	47	400-25839	60	226-41351	72	400-33945	—	—	89	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	36	400-35895	48	400-25840	61	226-41450	73	400-33947	—	—	90	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	37	400-71913	49	400-25841	62	226-41658	74	400-33949	—	—	91	400-25502
Q	1	25.4	13	400-61282	26	400-25828	38	400-71914	50	400-25842	63	226-41757	75	400-33951	—	—	92	400-25503
Stitch spec. 縫仕様	S	G	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Front) 滑り板(前組)	
Code コード			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	93	400-35761	105	400-35771	117	B1402-528-BA0-A	117	B1402-528-BA0-A	—	—	—	—
C	5/32	4.0	94	400-35762	106	400-35772	118	B1402-528-CA0-A	118	B1402-528-CA0-A	—	—	—	—
D	3/16	4.8	95	B1402-528-DAL-A	107	B1402-528-DAR-A	119	B1402-528-DAL-A	130	B1402-528-DAR-A	141	400-51633	—	—
E	7/32	5.6	96	B1402-528-EAL	108	B1402-528-EAR	120	B1402-528-EAL	131	B1402-528-EAR	—	—	—	—
F	1/4	6.4	97	B1402-528-FAL-A	109	B1402-528-FAR-A	121	B1402-528-FAL-A	132	B1402-528-FAR-A	—	—	—	—
G	9/32	7.1	98	400-35765	110	400-35775	122	B1402-528-GAL	133	B1402-528-GAR	—	—	—	—
H	5/16	7.9	99	400-35766	111	400-35776	123	B1402-528-HAL-A	134	B1402-528-HAR-A	144	400-42880	—	—
K	3/8	9.5	—	—	—	—	124	B1402-528-KAL-A	135	B1402-528-KAR-A	—	—	—	—
L	1/2	12.7	100	400-35768	112	400-35778	125	B1402-528-LAL	136	B1402-528-LAR	—	—	—	—
M	5/8	15.9	101	400-35769	113	400-35779	126	B1402-528-MAL	137	B1402-528-MAR	142	400-45729	—	—
N	3/4	19.1	102	400-35770	114	400-35780	127	B1402-528-NAL	138	B1402-528-NAR	—	—	—	—
P	7/8	22.2	103	400-71917	115	400-71919	128	B1402-528-PAL	139	B1402-528-PAR	143	400-45730	—	—
Q	1	25.4	104	400-71921	116	400-71923	129	B1402-528-QAL	140	B1402-528-QAR	—	—	—	—
Stitch spec. 縫仕様	S	G	Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通	








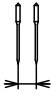
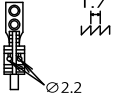
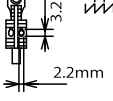
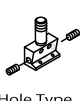
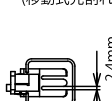
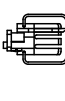


Needle gauge size 針 幅			Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)	
Code コード			Needle clamp asm. (Left) 針留(左組) 		Needle clamp asm. (Right) 針留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	145	400-35877	157	400-35878	169	B1402-526-BA0-A	169	B1402-526-BA0-A	—	—	—	—
C	5/32	4.0	146	400-26063	158	400-26084	170	B1402-526-CA0-A	170	B1402-526-CA0-A	—	—	—	—
D	3/16	4.8	147	400-26065	159	400-26086	171	B1402-526-DAL-A	181	B1402-526-DAR-A	191	400-25247	194	400-25235
E	7/32	5.6	148	400-26067	160	400-26088	172	102-28559	182	102-28567	—	—	—	—
F	1/4	6.4	149	400-26069	161	400-26090	173	B1402-526-FAL-A	183	B1402-526-FAR-A	—	—	—	—
G	9/32	7.1	150	400-26070	162	400-26091	174	B1402-526-GAL-A	184	B1402-526-GAR-A	—	—	—	—
H	5/16	7.9	151	400-26072	163	400-26093	175	B1402-526-HAL-A	185	B1402-526-HAR-A	—	—	—	—
K	3/8	9.5	152	400-26074	164	400-26095	176	B1402-526-KAL-A	186	B1402-526-KAR-A	—	—	—	—
L	1/2	12.7	153	400-26076	165	400-26097	177	B1402-526-LAL-A	187	B1402-526-LAR-A	—	—	—	—
M	5/8	15.9	154	400-26078	166	400-26099	178	102-28856	188	102-28864	192	400-25248	195	400-25236
N	3/4	19.1	155	400-26080	167	400-26101	179	102-28955	189	102-28963	—	—	—	—
P	7/8	22.2	—	—	—	—	—	—	—	—	—	—	—	—
Q	1	25.4	156	400-26082	168	400-26103	180	102-29151	190	102-29169	193	400-25249	196	400-25239
Stitch spec. 縫仕様	S	G	Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通		Spec.common 仕様 共 通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
189	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
190	10229169	NEEDLE CLAMP ASM. RIGHT 1				1
191	40025247	ASSY_SLIDE_PLATE-L-A				1
192	40025248	ASSY_SLIDE_PLATE-L-B				1
193	40025249	ASSY_SLIDE_PLATE-L-C				1
194	40025235	ASSY_SLIDE_PLATE-R-A				1
195	40025236	ASSY_SLIDE_PLATE-R-B				1
196	40025239	ASSY_SLIDE_PLATE-R-C				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

Needle gauge size 針 幅			Feed Dog 送り 歯				Needle clamp asm. 針 留 組		Presser foot asm. 押 さ え 組		Swivel guide Presser asm. スワイブルガイド 押さえ組		Throat plate (with Taping) 針 板 (テープ付)		Throat plate 針 板	
Code コート																
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	-	-	-	-	35	101-47551	-	-	-	-	-	-	-	-
B	1/8	3.2	1	B1613-512-B0H	-	-	36	101-47650	-	-	-	-	73	226-28002	-	-
C	5/32	4.0	2	B1613-512-C0H	-	-	37	101-47759	54	400-71909	-	-	74	226-28101	-	-
D	3/16	4.8	3	B1613-512-D0H	19	400-25801	38	101-47858	55	228-16557	71	400-95293	75	226-28200	80	400-95288
E	7/32	5.6	4	B1613-512-E0H	20	400-25802	39	101-47957	56	228-16656	-	-	76	226-28309	-	-
F	1/4	6.4	5	B1613-512-F0H	21	400-25803	40	101-48054	57	228-16755	72	400-94776	77	226-28408	81	400-94772
G	9/32	7.1	6	B1613-512-G0H	22	400-25804	41	101-48153	58	228-16854	-	-	78	226-28507	-	-
H	5/16	7.9	7	B1613-512-H0H	23	400-25805	42	101-48252	59	228-16953	-	-	79	226-28606	-	-
K	3/8	9.5	8	B1613-512-K0H	24	400-25806	43	101-48351	60	228-17050	-	-	-	-	-	-
W	7/16	11.1	9	400-75311	25	400-25807	44	101-48450	61	400-33941	-	-	-	-	-	-
L	1/2	12.7	10	B1613-512-L0H	26	400-25808	45	101-48559	62	228-17159	-	-	-	-	-	-
M	5/8	15.9	11	B1613-512-M0H	27	400-25809	46	101-48658	63	400-33945	-	-	-	-	-	-
N	3/4	19.1	12	B1613-512-N0H	28	400-25810	47	101-48757	64	400-33947	-	-	-	-	-	-
P	7/8	22.2	13	B1613-512-P0H	29	400-25811	48	101-48856	65	400-33949	-	-	-	-	-	-
Q	1	25.4	14	B1613-512-Q0H	30	400-25812	49	101-48955	66	400-33951	-	-	-	-	-	-
R	1-1/8	28.6	15	B1613-512-R0H	31	400-25813	50	101-49052	67	400-33953	-	-	-	-	-	-
S	1-1/4	31.8	16	B1613-512-S0H	32	400-25814	51	101-49151	68	400-33955	-	-	-	-	-	-
T	1-3/8	34.9	17	B1613-512-T0H	33	400-25815	52	101-49250	69	400-33957	-	-	-	-	-	-
U	1-1/2	38.1	18	B1613-512-U0H	34	400-25816	53	101-49359	70	400-33959	-	-	-	-	-	-

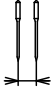
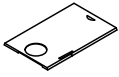
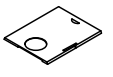



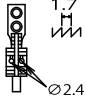
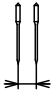
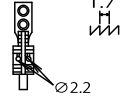
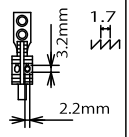





Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組		Needle gauge size 針 幅			Feed Dog 送り 歯										
Code コート											Code コート													
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		inch	mm	No.	Part No.									
A	3/32	2.4	82	226-01058	86	226-00555	90	400-51633	94	400-42874	D	3/16	4.8	95	400-95291									
B	1/8	3.2										83	226-01157	87	226-00654	91	400-45729	94	400-42874	F	1/4	6.4	96	400-94774
C	5/32	4.0																						
D	3/16	4.8																						
E	7/32	5.6																						
F	1/4	6.4																						
G	9/32	7.1																						
H	5/16	7.9																						
K	3/8	9.5																						
W	7/16	11.1																						
L	1/2	12.7																						
M	5/8	15.9																						
N	3/4	19.1																						
P	7/8	22.2																						
Q	1	25.4																						
R	1-1/8	28.6																						
S	1-1/4	31.8																						
T	1-3/8	34.9																						
U	1-1/2	38.1																						

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1613512B0H	FEED DOG (1/8)				1
2	B1613512C0H	FEED DOG 5/32				1
3	B1613512D0H	FEED DOG 3/16				1
4	B1613512E0H	FEED DOG 7/32				1
5	B1613512F0H	FEED DOG 1/4				1
6	B1613512G0H	FEED DOG 9/32				1
7	B1613512H0H	FEED DOG 5/16				1
8	B1613512K0H	FEED DOG 3/8				1
9	40075311	FEED_DOG_TYPE_G_7/16				1
10	B1613512L0H	FEED DOG 1/2				1
11	B1613512M0H	FEED DOG 5/8				1
12	B1613512N0H	FEED DOG 3/4				1
13	B1613512P0H	FEED DOG 7/8				1
14	B1613512Q0H	FEED DOG 1				1
15	B1613512R0H	FEED DOG 1-1/8				1
16	B1613512S0H	FEED DOG 1-1/4				1
17	B1613512T0H	FEED DOG 1-3/8				1
18	B1613512U0H	FEED DOG 1-1/2				1
19	40025801	FEED_DOG_TYPE_G_3/16				1
20	40025802	FEED_DOG_TYPE_G_7/32				1
21	40025803	FEED_DOG_TYPE_G_1/4				1
22	40025804	FEED_DOG_TYPE_G_9/32				1
23	40025805	FEED_DOG_TYPE_G_5/16				1
24	40025806	FEED_DOG_TYPE_G_3/8				1
25	40025807	FEED_DOG_TYPE_G_7/16				1
26	40025808	FEED_DOG_TYPE_G_1/2				1
27	40025809	FEED_DOG_TYPE_G_5/8				1
28	40025810	FEED_DOG_TYPE_G_3/4				1
29	40025811	FEED_DOG_TYPE_G_7/8				1
30	40025812	FEED_DOG_TYPE_G_1				1
31	40025813	FEED_DOG_TYPE_G_1-1/8				1
32	40025814	FEED_DOG_TYPE_G_1-1/4				1
33	40025815	FEED_DOG_TYPE_G_1-3/8				1
34	40025816	FEED_DOG_TYPE_G_1-1/2				1
35	10147551	NEEDLE CLAMP ASM. 3/32				1
36	10147650	NEEDLE CLAMP ASM. 1/8				1
37	10147759	NEEDLE CLAMP ASM. 5/32				1
38	10147858	NEEDLE CLAMP ASM. 3/16				1
39	10147957	NEEDLE CLAMP ASM. 7/32				1
40	10148054	NEEDLE CLAMP ASM. 1/4				1
41	10148153	NEEDLE CLAMP ASM. 9/32				1
42	10148252	NEEDLE CLAMP ASM. 5/16				1
43	10148351	NEEDLE CLAMP ASM. 3/8				1
44	10148450	NEEDLE CLAMP ASM. 7/16				1
45	10148559	NEEDLE CLAMP ASM. 1/2				1
46	10148658	NEEDLE CLAMP ASM. 5/8				1
47	10148757	NEEDLE CLAMP ASM. 3/4				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

Needle gauge size 針 幅			Feed Dog 送り 歯				Needle clamp asm. 針 留 組		Presser foot asm. 押 さ え 組		Swivel guide Presser asm. スワイブルガイド 押さえ組		Throat plate (with Taping) 針 板 (テープ付)		Throat plate 針 板	
Code コート																
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	-		-		35	101-47551	-		-		-		-	
B	1/8	3.2	1	B1613-512-B0H	-		36	101-47650	-		-		73	226-28002	-	
C	5/32	4.0	2	B1613-512-C0H	-		37	101-47759	54	400-71909	-		74	226-28101	-	
D	3/16	4.8	3	B1613-512-D0H	19	400-25801	38	101-47858	55	228-16557	71	400-95293	75	226-28200	80	400-95288
E	7/32	5.6	4	B1613-512-E0H	20	400-25802	39	101-47957	56	228-16656	-		76	226-28309	-	
F	1/4	6.4	5	B1613-512-F0H	21	400-25803	40	101-48054	57	228-16755	72	400-94776	77	226-28408	81	400-94772
G	9/32	7.1	6	B1613-512-G0H	22	400-25804	41	101-48153	58	228-16854	-		78	226-28507	-	
H	5/16	7.9	7	B1613-512-H0H	23	400-25805	42	101-48252	59	228-16953	-		79	226-28606	-	
K	3/8	9.5	8	B1613-512-K0H	24	400-25806	43	101-48351	60	228-17050	-		-		-	
W	7/16	11.1	9	400-75311	25	400-25807	44	101-48450	61	400-33941	-		-		-	
L	1/2	12.7	10	B1613-512-L0H	26	400-25808	45	101-48559	62	228-17159	-		-		-	
M	5/8	15.9	11	B1613-512-M0H	27	400-25809	46	101-48658	63	400-33945	-		-		-	
N	3/4	19.1	12	B1613-512-N0H	28	400-25810	47	101-48757	64	400-33947	-		-		-	
P	7/8	22.2	13	B1613-512-P0H	29	400-25811	48	101-48856	65	400-33949	-		-		-	
Q	1	25.4	14	B1613-512-Q0H	30	400-25812	49	101-48955	66	400-33951	-		-		-	
R	1-1/8	28.6	15	B1613-512-R0H	31	400-25813	50	101-49052	67	400-33953	-		-		-	
S	1-1/4	31.8	16	B1613-512-S0H	32	400-25814	51	101-49151	68	400-33955	-		-		-	
T	1-3/8	34.9	17	B1613-512-T0H	33	400-25815	52	101-49250	69	400-33957	-		-		-	
U	1-1/2	38.1	18	B1613-512-U0H	34	400-25816	53	101-49359	70	400-33959	-		-		-	

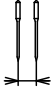
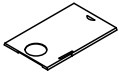
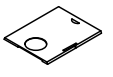



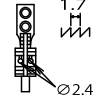
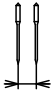
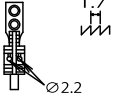
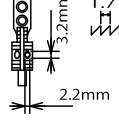




Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組		Needle gauge size 針 幅		Feed Dog 送り 歯	
Code コート														
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	inch	mm	No.	Part No.
A	3/32	2.4	82 226-01058		86 226-00555		90 400-51633		94 400-42874		D 3/16 4.8 95 400-95291		F 1/4 6.4 96 400-94774	
B	1/8	3.2												
C	5/32	4.0												
D	3/16	4.8												
E	7/32	5.6												
F	1/4	6.4												
G	9/32	7.1												
H	5/16	7.9												
K	3/8	9.5												
W	7/16	11.1												
L	1/2	12.7	83 226-01157		87 226-00654		91 400-45729							
M	5/8	15.9												
N	3/4	19.1												
P	7/8	22.2												
Q	1	25.4												
R	1-1/8	28.6	84 226-01256		88 226-00753		92 400-45730							
S	1-1/4	31.8												
T	1-3/8	34.9												
U	1-1/2	38.1	85 226-01355		89 226-00852		93 400-45731							

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10148856	NEEDLE CLAMP ASM. 7/8				1
49	10148955	NEEDLE CLAMP ASM. 1				1
50	10149052	NEEDLE CLAMP ASM. 1-1/8				1
51	10149151	NEEDLE CLAMP ASM. 1-1/4				1
52	10149250	NEEDLE CLAMP ASM. 1-3/8				1
53	10149359	NEEDLE CLAMP ASM. 1-1/2				1
54	40071909	PRESSER_FOOT_ASM_G_5/32				1
55	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
56	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
57	22816755	PRESSER FOOT ASM. 1/4				1
58	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
59	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
60	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
61	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
62	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
63	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
64	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
65	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
66	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
67	40033953	TIP-DIVIDED_PRESSER_ASM_1_1/8				1
68	40033955	TIP-DIVIDED_PRESSER_ASM_1_1/4				1
69	40033957	TIP-DIVIDED_PRESSER_ASM_1_3/8				1
70	40033959	TIP-DIVIDED_PRESSER_ASM_1_1/2				1
71	40095293	ASSY_PRESSER_FOOT_G3/16				1
72	40094776	ASSY_PRESSER_FOOT_G1/4				1
73	22628002	THROAT PLATE 1/8				1
74	22628101	THROAT PLATE 5/32				1
75	22628200	THROAT PLATE 3/16				1
76	22628309	THROAT PLATE, 7/32				1
77	22628408	THROAT PLATE 1/4				1
78	22628507	THROAT PLATE 9/32				1
79	22628606	TAPING THROT PLATE 5/16				1
80	40095288	THROAT PLATE 3/16(4.8MM)				1
81	40094772	THROAT_PLATE 1/4				1
82	22601058	BED SLIDE LEFT, ASM., A				1
83	22601157	LEFT SLIDER PLATE B ASM.				1
84	22601256	BED SLIDE LEFT, ASM., C				1
85	22601355	BED SLIDE LEFT, ASM., C				1
86	22600555	BED SLIDE RIGHT, ASM., A				1
87	22600654	RIGHT SLIDER PLATE B ASM.				1
88	22600753	BED SLIDE RIGHT, ASM., C				1
89	22600852	BED SLIDE RIGHT, ASM., D				1
90	40051633	ASSY_SLIDE_PLATE_L				1
91	40045729	ASSY_SIDE_PLATE-L-B				1
92	40045730	ASSY_SIDE_PLATE-L-C				1
93	40045731	ASSY_SIDE_PLATE-L-D				1
94	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

Needle gauge size 針 幅		Feed Dog 送り 歯				Needle clamp asm. 針 留 組		Presser foot asm. 押 さ え 組		Swivel guide Presser asm. スワイブルガイド 押さえ 組		Throat plate (with Taping) 針 板 (テープ付)		Throat plate 針 板		
Code コート																
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
A	3/32	2.4	-		-		35	101-47551	-		-		-			
B	1/8	3.2	1	B1613-512-B0H	-		36	101-47650	-		73	226-28002	-			
C	5/32	4.0	2	B1613-512-C0H	-		37	101-47759	54	400-71909	-		74	226-28101		
D	3/16	4.8	3	B1613-512-D0H	19	400-25801	38	101-47858	55	228-16557	71	400-95293	75	226-28200	80	400-95288
E	7/32	5.6	4	B1613-512-E0H	20	400-25802	39	101-47957	56	228-16656	-		76	226-28309	-	
F	1/4	6.4	5	B1613-512-F0H	21	400-25803	40	101-48054	57	228-16755	72	400-94776	77	226-28408	81	400-94772
G	9/32	7.1	6	B1613-512-G0H	22	400-25804	41	101-48153	58	228-16854	-		78	226-28507	-	
H	5/16	7.9	7	B1613-512-H0H	23	400-25805	42	101-48252	59	228-16953	-		79	226-28606	-	
K	3/8	9.5	8	B1613-512-K0H	24	400-25806	43	101-48351	60	228-17050	-		-		-	
W	7/16	11.1	9	400-75311	25	400-25807	44	101-48450	61	400-33941	-		-		-	
L	1/2	12.7	10	B1613-512-L0H	26	400-25808	45	101-48559	62	228-17159	-		-		-	
M	5/8	15.9	11	B1613-512-M0H	27	400-25809	46	101-48658	63	400-33945	-		-		-	
N	3/4	19.1	12	B1613-512-N0H	28	400-25810	47	101-48757	64	400-33947	-		-		-	
P	7/8	22.2	13	B1613-512-P0H	29	400-25811	48	101-48856	65	400-33949	-		-		-	
Q	1	25.4	14	B1613-512-Q0H	30	400-25812	49	101-48955	66	400-33951	-		-		-	
R	1-1/8	28.6	15	B1613-512-R0H	31	400-25813	50	101-49052	67	400-33953	-		-		-	
S	1-1/4	31.8	16	B1613-512-S0H	32	400-25814	51	101-49151	68	400-33955	-		-		-	
T	1-3/8	34.9	17	B1613-512-T0H	33	400-25815	52	101-49250	69	400-33957	-		-		-	
U	1-1/2	38.1	18	B1613-512-U0H	34	400-25816	53	101-49359	70	400-33959	-		-		-	

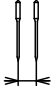
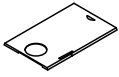
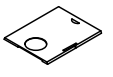



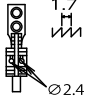






Needle gauge size 針 幅		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組		Needle gauge size 針 幅		Feed Dog 送り 歯								
Code コート											Code コート									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		inch	mm		No.	Part No.				
A	3/32	2.4	82 226-01058		86 226-00555		90 400-51633		94 400-42874		D	3/16	4.8	95	400-95291					
B	1/8	3.2									F	1/4	6.4	96	400-94774					
C	5/32	4.0																		
D	3/16	4.8																		
E	7/32	5.6																		
F	1/4	6.4																		
G	9/32	7.1																		
H	5/16	7.9																		
K	3/8	9.5																		
W	7/16	11.1																		
L	1/2	12.7	83 226-01157		87 226-00654		91 400-45729													
M	5/8	15.9																		
N	3/4	19.1																		
P	7/8	22.2																		
Q	1	25.4									84 226-01256		88 226-00753		92 400-45730					
R	1-1/8	28.6																		
S	1-1/4	31.8																		
T	1-3/8	34.9																		
U	1-1/2	38.1	85 226-01355		89 226-00852		93 400-45731													

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40095291	FEED_DOG 3/16				1
96	40094774	FEED_DOG 1/4				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)				Needle clamp asm.(for DP 5) 針 留組(DP 5用)				
Code コート			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	B1402-526-BA0-A	1	B1402-526-BA0-A	23	B1402-528-BA0-A	23	B1402-528-BA0-A
C	5/32	4.0	2	B1402-526-CA0-A	2	B1402-526-CA0-A	24	B1402-528-CA0-A	24	B1402-528-CA0-A
D	3/16	4.8	3	B1402-526-DAL-A	13	B1402-526-DAR-A	25	B1402-528-DAL-A	36	B1402-528-DAR-A
E	7/32	5.6	4	102-28559	14	102-28567	26	B1402-528-EAL	37	B1402-528-EAR
F	1/4	6.4	5	B1402-526-FAL-A	15	B1402-526-FAR-A	27	B1402-528-FAL-A	38	B1402-528-FAR-A
G	9/32	7.1	6	B1402-526-GAL-A	16	B1402-526-GAR-A	28	B1402-528-GAL	39	B1402-528-GAR
H	5/16	7.9	7	B1402-526-HAL-A	17	B1402-526-HAR-A	29	B1402-528-HAL-A	40	B1402-528-HAR-A
K	3/8	9.5	8	B1402-526-KAL-A	18	B1402-526-KAR-A	30	B1402-528-KAL-A	41	B1402-528-KAR-A
L	1/2	12.7	9	B1402-526-LAL-A	19	B1402-526-LAR-A	31	B1402-528-LAL	42	B1402-528-LAR
M	5/8	15.9	10	102-28856	20	102-28864	32	B1402-528-MAL	43	B1402-528-MAR
N	3/4	19.1	11	102-28955	21	102-28963	33	B1402-528-NAL	44	B1402-528-NAR
P	7/8	22.2		—		—	34	B1402-528-PAL	45	B1402-528-PAR
Q	1	25.4	12	102-29151	22	102-29169	35	B1402-528-QAL	46	B1402-528-QAR

Needle gauge size 針 幅		Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Front) 滑り板(前) 組		
Code コート									Option オプション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		—								
C	5/32	4.0		—								
D	3/16	4.8	47	400-95288								
E	7/32	5.6		—	49	226-01058	52	226-00555	55	400-51633		
F	1/4	6.4	48	400-94772							58	400-42874
G	9/32	7.1		—								
H	5/16	7.9		—								
K	3/8	9.5		—								
L	1/2	12.7		—								
M	5/8	15.9		—	50	226-01157	53	226-00654	56	400-45729		
N	3/4	19.1		—								
P	7/8	22.2		—								
Q	1	25.4		—	51	226-01256	54	226-00753	57	400-45730		

















Needle gauge size 針 幅		Feed Dog 送り 歯						Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スイブ ^ル ルカ ^イ ト ^ス 押 さ え(組)		
Code コート					Option オプション 							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2		—		—				—		
C	5/32	4.0	59	B1613-512-C0H		—		82	400-71909		—	
D	3/16	4.8	60	B1613-512-D0H	71	400-25801	96	400-95291	83	228-16557	94	400-95293
E	7/32	5.6	61	B1613-512-E0H	72	400-25802			84	228-16656		—
F	1/4	6.4	62	B1613-512-F0H	73	400-25803	97	400-94774	85	228-16755	95	400-94776
G	9/32	7.1	63	B1613-512-G0H	74	400-25804			86	228-16854		—
H	5/16	7.9	64	B1613-512-H0H	75	400-25805			87	228-16953		—
K	3/8	9.5	65	B1613-512-K0H	76	400-25806			88	228-17050		—
L	1/2	12.7	66	B1613-512-L0H	77	400-25808			89	228-17159		—
M	5/8	15.9	67	B1613-512-M0H	78	400-25809			90	400-33945		—
N	3/4	19.1	68	B1613-512-N0H	79	400-25810			91	400-33947		—
P	7/8	22.2	69	B1613-512-P0H	80	400-25811			92	400-33949		—
Q	1	25.4	70	B1613-512-Q0H	81	400-25812			93	400-33951		—

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
2	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
3	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
4	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
5	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
6	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
7	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
8	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
9	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
10	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
11	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
12	10229151	NEEDLE CLAMP ASM. LEFT 1				1
13	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
14	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
15	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
16	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1
17	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
18	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1
19	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
20	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1
21	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
22	10229169	NEEDLE CLAMP ASM. RIGHT 1				1
23	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
24	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
25	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
26	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
27	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
28	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
29	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
30	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
31	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
32	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
33	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
34	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
35	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
36	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
37	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
38	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
39	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
40	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
41	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
42	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
43	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1
44	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
45	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
46	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
47	40095288	THROAT PLATE 3/16(4.8MM)				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)				Needle clamp asm.(for DP 5) 針 留組(DP 5用)				
Code コート [™]			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 	
	inch	mm	Option オプション		Option オプション		(Hole Type 穴タイプ)		(Hole Type 穴タイプ)	
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	B1402-526-BA0-A	1	B1402-526-BA0-A	23	B1402-528-BA0-A	23	B1402-528-BA0-A
C	5/32	4.0	2	B1402-526-CA0-A	2	B1402-526-CA0-A	24	B1402-528-CA0-A	24	B1402-528-CA0-A
D	3/16	4.8	3	B1402-526-DAL-A	13	B1402-526-DAR-A	25	B1402-528-DAL-A	36	B1402-528-DAR-A
E	7/32	5.6	4	102-28559	14	102-28567	26	B1402-528-EAL	37	B1402-528-EAR
F	1/4	6.4	5	B1402-526-FAL-A	15	B1402-526-FAR-A	27	B1402-528-FAL-A	38	B1402-528-FAR-A
G	9/32	7.1	6	B1402-526-GAL-A	16	B1402-526-GAR-A	28	B1402-528-GAL	39	B1402-528-GAR
H	5/16	7.9	7	B1402-526-HAL-A	17	B1402-526-HAR-A	29	B1402-528-HAL-A	40	B1402-528-HAR-A
K	3/8	9.5	8	B1402-526-KAL-A	18	B1402-526-KAR-A	30	B1402-528-KAL-A	41	B1402-528-KAR-A
L	1/2	12.7	9	B1402-526-LAL-A	19	B1402-526-LAR-A	31	B1402-528-LAL	42	B1402-528-LAR
M	5/8	15.9	10	102-28856	20	102-28864	32	B1402-528-MAL	43	B1402-528-MAR
N	3/4	19.1	11	102-28955	21	102-28963	33	B1402-528-NAL	44	B1402-528-NAR
P	7/8	22.2		—		—	34	B1402-528-PAL	45	B1402-528-PAR
Q	1	25.4	12	102-29151	22	102-29169	35	B1402-528-QAL	46	B1402-528-QAR

Needle gauge size 針 幅		Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Front) 滑り板(前) 組		
Code コート [™]									Option オプション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		—								
C	5/32	4.0		—								
D	3/16	4.8	47	400-95288								
E	7/32	5.6		—	49	226-01058	52	226-00555	55	400-51633		
F	1/4	6.4	48	400-94772							58	400-42874
G	9/32	7.1		—								
H	5/16	7.9		—								
K	3/8	9.5		—								
L	1/2	12.7		—								
M	5/8	15.9		—	50	226-01157	53	226-00654	56	400-45729		
N	3/4	19.1		—								
P	7/8	22.2		—	51	226-01256	54	226-00753	57	400-45730		
Q	1	25.4		—								



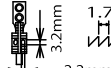
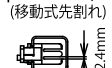
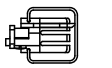








Needle gauge size 針 幅		Feed Dog 送り 歯						Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スイブ [™] ルカ [™] イト [™] 押 さ え(組)		
Code コート [™]					Option オプション 							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2		—		—				—		
C	5/32	4.0	59	B1613-512-C0H		—		82	400-71909		—	
D	3/16	4.8	60	B1613-512-D0H	71	400-25801	96	400-95291	83	228-16557	94	400-95293
E	7/32	5.6	61	B1613-512-E0H	72	400-25802			84	228-16656		—
F	1/4	6.4	62	B1613-512-F0H	73	400-25803	97	400-94774	85	228-16755	95	400-94776
G	9/32	7.1	63	B1613-512-G0H	74	400-25804			86	228-16854		—
H	5/16	7.9	64	B1613-512-H0H	75	400-25805			87	228-16953		—
K	3/8	9.5	65	B1613-512-K0H	76	400-25806			88	228-17050		—
L	1/2	12.7	66	B1613-512-L0H	77	400-25808			89	228-17159		—
M	5/8	15.9	67	B1613-512-M0H	78	400-25809			90	400-33945		—
N	3/4	19.1	68	B1613-512-N0H	79	400-25810			91	400-33947		—
P	7/8	22.2	69	B1613-512-P0H	80	400-25811			92	400-33949		—
Q	1	25.4	70	B1613-512-Q0H	81	400-25812			93	400-33951		—

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40094772	THROAT_PLATE 1/4				1
49	22601058	BED SLIDE LEFT, ASM., A				1
50	22601157	LEFT SLIDER PLATE B ASM.				1
51	22601256	BED SLIDE LEFT, ASM., C				1
52	22600555	BED SLIDE RIGHT, ASM., A				1
53	22600654	RIGHT SLIDER PLATE B ASM.				1
54	22600753	BED SLIDE RIGHT, ASM., C				1
55	40051633	ASSY_SLIDE_PLATE_L				1
56	40045729	ASSY_SIDE_PLATE-L-B				1
57	40045730	ASSY_SIDE_PLATE-L-C				1
58	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1
59	B1613512C0H	FEED DOG 5/32				1
60	B1613512D0H	FEED DOG 3/16				1
61	B1613512E0H	FEED DOG 7/32				1
62	B1613512F0H	FEED DOG 1/4				1
63	B1613512G0H	FEED DOG 9/32				1
64	B1613512H0H	FEED DOG 5/16				1
65	B1613512K0H	FEED DOG 3/8				1
66	B1613512L0H	FEED DOG 1/2				1
67	B1613512M0H	FEED DOG 5/8				1
68	B1613512N0H	FEED DOG 3/4				1
69	B1613512P0H	FEED DOG 7/8				1
70	B1613512Q0H	FEED DOG 1				1
71	40025801	FEED_DOG_TYPE_G_3/16				1
72	40025802	FEED_DOG_TYPE_G_7/32				1
73	40025803	FEED_DOG_TYPE_G_1/4				1
74	40025804	FEED_DOG_TYPE_G_9/32				1
75	40025805	FEED_DOG_TYPE_G_5/16				1
76	40025806	FEED_DOG_TYPE_G_3/8				1
77	40025808	FEED_DOG_TYPE_G_1/2				1
78	40025809	FEED_DOG_TYPE_G_5/8				1
79	40025810	FEED_DOG_TYPE_G_3/4				1
80	40025811	FEED_DOG_TYPE_G_7/8				1
81	40025812	FEED_DOG_TYPE_G_1				1
82	40071909	PRESSER_FOOT_ASM_G_5/32				1
83	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
84	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
85	22816755	PRESSER FOOT ASM. 1/4				1
86	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
87	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
88	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
89	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
90	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
91	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
92	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
93	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
94	40095293	ASSY_PRESSER_FOOT_G3/16				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(DP 1 7用)				Needle clamp asm.(for DP 5) 針 留組(DP 5用)				
Code コート [™]			Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 		Needle clamp asm. (Left) 針 留(左組) 		Needle clamp asm. (Right) 針 留(右組) 	
	inch	mm	Option オプション		Option オプション		(Hole Type 穴タイプ)		(Hole Type 穴タイプ)	
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	B1402-526-BA0-A	1	B1402-526-BA0-A	23	B1402-528-BA0-A	23	B1402-528-BA0-A
C	5/32	4.0	2	B1402-526-CA0-A	2	B1402-526-CA0-A	24	B1402-528-CA0-A	24	B1402-528-CA0-A
D	3/16	4.8	3	B1402-526-DAL-A	13	B1402-526-DAR-A	25	B1402-528-DAL-A	36	B1402-528-DAR-A
E	7/32	5.6	4	102-28559	14	102-28567	26	B1402-528-EAL	37	B1402-528-EAR
F	1/4	6.4	5	B1402-526-FAL-A	15	B1402-526-FAR-A	27	B1402-528-FAL-A	38	B1402-528-FAR-A
G	9/32	7.1	6	B1402-526-GAL-A	16	B1402-526-GAR-A	28	B1402-528-GAL	39	B1402-528-GAR
H	5/16	7.9	7	B1402-526-HAL-A	17	B1402-526-HAR-A	29	B1402-528-HAL-A	40	B1402-528-HAR-A
K	3/8	9.5	8	B1402-526-KAL-A	18	B1402-526-KAR-A	30	B1402-528-KAL-A	41	B1402-528-KAR-A
L	1/2	12.7	9	B1402-526-LAL-A	19	B1402-526-LAR-A	31	B1402-528-LAL	42	B1402-528-LAR
M	5/8	15.9	10	102-28856	20	102-28864	32	B1402-528-MAL	43	B1402-528-MAR
N	3/4	19.1	11	102-28955	21	102-28963	33	B1402-528-NAL	44	B1402-528-NAR
P	7/8	22.2		—		—	34	B1402-528-PAL	45	B1402-528-PAR
Q	1	25.4	12	102-29151	22	102-29169	35	B1402-528-QAL	46	B1402-528-QAR

Needle gauge size 針 幅		Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Front) 滑り板(前) 組		
Code コート [™]									Option オプション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		—								
C	5/32	4.0		—								
D	3/16	4.8	47	400-95288								
E	7/32	5.6		—	49	226-01058	52	226-00555	55	400-51633		
F	1/4	6.4	48	400-94772							58	400-42874
G	9/32	7.1		—								
H	5/16	7.9		—								
K	3/8	9.5		—								
L	1/2	12.7		—								
M	5/8	15.9		—	50	226-01157	53	226-00654	56	400-45729		
N	3/4	19.1		—								
P	7/8	22.2		—	51	226-01256	54	226-00753	57	400-45730		
Q	1	25.4		—								






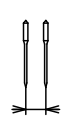

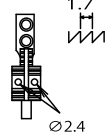
Needle gauge size 針 幅		Feed Dog 送り 歯						Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スイブ [™] ルカ [™] イト [™] 押 さ え(組)		
Code コート [™]					Option オプション 							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
B	1/8	3.2		—		—				—		
C	5/32	4.0	59	B1613-512-C0H		—		82	400-71909		—	
D	3/16	4.8	60	B1613-512-D0H	71	400-25801	96	400-95291	83	228-16557	94	400-95293
E	7/32	5.6	61	B1613-512-E0H	72	400-25802			84	228-16656		—
F	1/4	6.4	62	B1613-512-F0H	73	400-25803	97	400-94774	85	228-16755	95	400-94776
G	9/32	7.1	63	B1613-512-G0H	74	400-25804			86	228-16854		—
H	5/16	7.9	64	B1613-512-H0H	75	400-25805			87	228-16953		—
K	3/8	9.5	65	B1613-512-K0H	76	400-25806			88	228-17050		—
L	1/2	12.7	66	B1613-512-L0H	77	400-25808			89	228-17159		—
M	5/8	15.9	67	B1613-512-M0H	78	400-25809			90	400-33945		—
N	3/4	19.1	68	B1613-512-N0H	79	400-25810			91	400-33947		—
P	7/8	22.2	69	B1613-512-P0H	80	400-25811			92	400-33949		—
Q	1	25.4	70	B1613-512-Q0H	81	400-25812			93	400-33951		—

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40094776	ASSY_PRESSER_FOOT_G1/4				1
96	40095291	FEED_DOG 3/16				1
97	40094774	FEED_DOG 1/4				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

Needle gauge size 針 幅			Throat plate 針 板		Needle clamp asm. 針 留 組		Feed dog 送 り 歯			
Code コード					Hole Type 穴タイプ				Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		—	17	101-47551		—		—
B	1/8	3.2	1	400-35881	18	101-47650		—	50	400-53705
C	5/32	4.0	2	400-25485	19	101-47759	36	400-71911		—
D	3/16	4.8	3	400-95289	20	101-47858	37	400-35891	51	400-25831
E	7/32	5.6	4	400-25491	21	101-47957	38	400-50009	52	400-25832
F	1/4	6.4	5	400-94773	22	101-48054	39	400-35892	53	400-25833
G	9/32	7.1	6	400-25493	23	101-48153	40	400-50010	54	400-25834
H	5/16	7.9	7	400-25494	24	101-48252	41	400-50011	55	400-25835
K	3/8	9.5	8	400-25495	25	101-48351	42	400-35893	56	400-25836
W	7/16	11.1	9	400-25496	26	101-48450		—	57	400-25837
L	1/2	12.7	10	400-25498	27	101-48559	43	400-35894	58	400-25838
M	5/8	15.9	11	400-25499	28	101-48658	44	400-71912	59	400-25839
N	3/4	19.1	12	400-25500	29	101-48757	45	400-35895	60	400-25840
P	7/8	22.2	13	400-25502	30	101-48856	46	400-71913	61	400-25841
Q	1	25.4	14	400-25503	31	101-48955	47	400-71914	62	400-25842
R	1-1/8	28.6	15	400-25504	32	101-49052	48	400-71915	63	400-25843
S	1-1/4	31.8	16	400-25505	33	101-49151	49	400-71916	64	400-25844
T	1-3/8	34.9		—	34	101-49250		—		—
U	1-1/2	38.1		—	35	101-49359		—		—

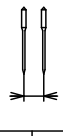
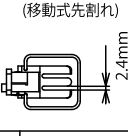
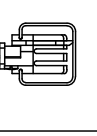

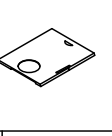

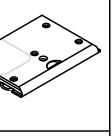
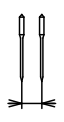

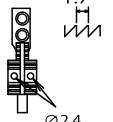
Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スワイプ ルカ イト 押さえ(組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			(Tip-divided) (移動式先割れ) 								Option オプション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		—		—								
C	5/32	4.0	65	400-71909		—								
D	3/16	4.8	66	228-16557	80	400-95293								
E	7/32	5.6	67	228-16656		—								
F	1/4	6.4	68	228-16755	81	400-94776	82	400-25247	86	400-25235	90	400-51633		
G	9/32	7.1	69	228-16854		—								
H	5/16	7.9	70	228-16953		—								
K	3/8	9.5	71	228-17050		—								
W	7/16	11.1	72	400-33941		—								
L	1/2	12.7	73	228-17159		—								
M	5/8	15.9	74	400-33945		—	83	400-25248	87	400-25236	91	400-45729		
N	3/4	19.1	75	400-33947		—								
P	7/8	22.2	76	400-33949		—								
Q	1	25.4	77	400-33951		—	84	400-25249	88	400-25239	92	400-45730		
R	1-1/8	28.6	78	400-33953		—								
S	1-1/4	31.8	79	400-33955		—	85	400-25250	89	400-25240	93	400-45731	94	400-42880

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40035881	THROAT_PLATE_TRIM_1/8				1
2	40025485	THROAT_PLATE_TRIM 5/32				1
3	40095289	THROAT_PLATE_TRIM 3/16				1
4	40025491	THROAT_PLATE_TRIM-7/32				1
5	40094773	THROAT_PLATE_TRIM 1/4				1
6	40025493	THROAT_PLATE_TRIM-9/32				1
7	40025494	THROAT_PLATE_TRIM-5/16				1
8	40025495	THROAT_PLATE_TRIM-3/8				1
9	40025496	THROAT_PLATE_TRIM-7/16				1
10	40025498	THROAT_PLATE_TRIM-1/2				1
11	40025499	THROAT_PLATE_TRIM-5/8				1
12	40025500	THROAT_PLATE_TRIM-3/4				1
13	40025502	THROAT_PLATE_TRIM-7/8				1
14	40025503	THROAT_PLATE_TRIM-1				1
15	40025504	THROAT_PLATE_TRIM-1-1/8				1
16	40025505	THROAT_PLATE_TRIM-1-1/4				1
17	10147551	NEEDLE CLAMP ASM. 3/32				1
18	10147650	NEEDLE CLAMP ASM. 1/8				1
19	10147759	NEEDLE CLAMP ASM. 5/32				1
20	10147858	NEEDLE CLAMP ASM. 3/16				1
21	10147957	NEEDLE CLAMP ASM. 7/32				1
22	10148054	NEEDLE CLAMP ASM. 1/4				1
23	10148153	NEEDLE CLAMP ASM. 9/32				1
24	10148252	NEEDLE CLAMP ASM. 5/16				1
25	10148351	NEEDLE CLAMP ASM. 3/8				1
26	10148450	NEEDLE CLAMP ASM. 7/16				1
27	10148559	NEEDLE CLAMP ASM. 1/2				1
28	10148658	NEEDLE CLAMP ASM. 5/8				1
29	10148757	NEEDLE CLAMP ASM. 3/4				1
30	10148856	NEEDLE CLAMP ASM. 7/8				1
31	10148955	NEEDLE CLAMP ASM. 1				1
32	10149052	NEEDLE CLAMP ASM. 1-1/8				1
33	10149151	NEEDLE CLAMP ASM. 1-1/4				1
34	10149250	NEEDLE CLAMP ASM. 1-3/8				1
35	10149359	NEEDLE CLAMP ASM. 1-1/2				1
36	40071911	FEED_DOG_7G_5/32				1
37	40035891	FEED_DOG_TYPE_7G_3/16				1
38	40050009	FEED_DOG_TYPE_7G_7/32				1
39	40035892	FEED_DOG_TYPE_7G_1/4				1
40	40050010	FEED_DOG_TYPE_7G_9/32				1
41	40050011	FEED_DOG_TYPE_7G_5/16				1
42	40035893	FEED_DOG_TYPE_7G_3/8				1
43	40035894	FEED_DOG_TYPE_7G_1/2				1
44	40071912	FEED_DOG_7G_5/8				1
45	40035895	FEED_DOG_TYPE_7G_3/4				1
46	40071913	FEED_DOG_7G_7/8				1
47	40071914	FEED_DOG_7G_1				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

Needle gauge size 針 幅			Throat plate 針 板		Needle clamp asm. 針 留 組		Feed dog 送 り 歯			
Code コード					Hole Type 穴タイプ				Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		—	17	101-47551		—		—
B	1/8	3.2	1	400-35881	18	101-47650		—	50	400-53705
C	5/32	4.0	2	400-25485	19	101-47759	36	400-71911		—
D	3/16	4.8	3	400-95289	20	101-47858	37	400-35891	51	400-25831
E	7/32	5.6	4	400-25491	21	101-47957	38	400-50009	52	400-25832
F	1/4	6.4	5	400-94773	22	101-48054	39	400-35892	53	400-25833
G	9/32	7.1	6	400-25493	23	101-48153	40	400-50010	54	400-25834
H	5/16	7.9	7	400-25494	24	101-48252	41	400-50011	55	400-25835
K	3/8	9.5	8	400-25495	25	101-48351	42	400-35893	56	400-25836
W	7/16	11.1	9	400-25496	26	101-48450		—	57	400-25837
L	1/2	12.7	10	400-25498	27	101-48559	43	400-35894	58	400-25838
M	5/8	15.9	11	400-25499	28	101-48658	44	400-71912	59	400-25839
N	3/4	19.1	12	400-25500	29	101-48757	45	400-35895	60	400-25840
P	7/8	22.2	13	400-25502	30	101-48856	46	400-71913	61	400-25841
Q	1	25.4	14	400-25503	31	101-48955	47	400-71914	62	400-25842
R	1-1/8	28.6	15	400-25504	32	101-49052	48	400-71915	63	400-25843
S	1-1/4	31.8	16	400-25505	33	101-49151	49	400-71916	64	400-25844
T	1-3/8	34.9		—	34	101-49250		—		—
U	1-1/2	38.1		—	35	101-49359		—		—

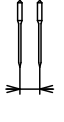
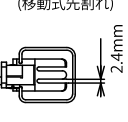
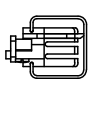


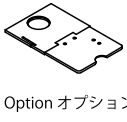
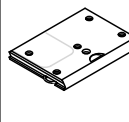











Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スワイプ ルカ イト 押さえ(組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			(Tip-divided) (移動式先割れ) 								Option オプション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		—		—		—		—		—		—
C	5/32	4.0	65	400-71909		—		—		—		—		—
D	3/16	4.8	66	228-16557	80	400-95293		—		—		—		—
E	7/32	5.6	67	228-16656		—		—		—		—		—
F	1/4	6.4	68	228-16755	81	400-94776	82	400-25247	86	400-25235	90	400-51633		—
G	9/32	7.1	69	228-16854		—		—		—		—		—
H	5/16	7.9	70	228-16953		—		—		—		—		—
K	3/8	9.5	71	228-17050		—		—		—		—		—
W	7/16	11.1	72	400-33941		—		—		—		—		—
L	1/2	12.7	73	228-17159		—		—		—		—		—
M	5/8	15.9	74	400-33945		—	83	400-25248	87	400-25236	91	400-45729		—
N	3/4	19.1	75	400-33947		—		—		—		—		—
P	7/8	22.2	76	400-33949		—		—		—		—		—
Q	1	25.4	77	400-33951		—	84	400-25249	88	400-25239	92	400-45730		—
R	1-1/8	28.6	78	400-33953		—		—		—		—		—
S	1-1/4	31.8	79	400-33955		—	85	400-25250	89	400-25240	93	400-45731		—

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40071915	FEED_DOG_7G_1-1/8				1
49	40071916	FEED_DOG_7G_1-1/4				1
50	40053705	FEED_DOG_TYPE_7G_1/8				1
51	40025831	FEED_DOG_TYPE_7G_3/16				1
52	40025832	FEED_DOG_TYPE_7G_7/32				1
53	40025833	FEED_DOG_TYPE_7G_1/4				1
54	40025834	FEED_DOG_TYPE_7G_9/32				1
55	40025835	FEED_DOG_TYPE_7G_5/16				1
56	40025836	FEED_DOG_TYPE_7G_3/8				1
57	40025837	FEED_DOG_TYPE_7G_7/16				1
58	40025838	FEED_DOG_TYPE_7G_1/2				1
59	40025839	FEED_DOG_TYPE_7G_5/8				1
60	40025840	FEED_DOG_TYPE_7G_3/4				1
61	40025841	FEED_DOG_TYPE_7G_7/8				1
62	40025842	FEED_DOG_TYPE_7G_1				1
63	40025843	FEED_DOG_TYPE_7G_1-1/8				1
64	40025844	FEED_DOG_TYPE_7G_1-1/4				1
65	40071909	PRESSER_FOOT_ASM_G_5/32				1
66	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
67	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
68	22816755	PRESSER FOOT ASM. 1/4				1
69	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
70	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
71	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
72	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
73	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
74	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
75	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
76	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
77	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
78	40033953	TIP-DIVIDED_PRESSER_ASM_1_1/8				1
79	40033955	TIP-DIVIDED_PRESSER_ASM_1_1/4				1
80	40095293	ASSY_PRESSER_FOOT_G3/16				1
81	40094776	ASSY_PRESSER_FOOT_G1/4				1
82	40025247	ASSY_SLIDE_PLATE-L-A				1
83	40025248	ASSY_SLIDE_PLATE-L-B				1
84	40025249	ASSY_SLIDE_PLATE-L-C				1
85	40025250	ASSY_SLIDE_PLATE-L-D				1
86	40025235	ASSY_SLIDE_PLATE-R-A				1
87	40025236	ASSY_SLIDE_PLATE-R-B				1
88	40025239	ASSY_SLIDE_PLATE-R-C				1
89	40025240	ASSY_SLIDE_PLATE-R-D				1
90	40051633	ASSY_SLIDE_PLATE_L				1
91	40045729	ASSY_SIDE_PLATE-L-B				1
92	40045730	ASSY_SIDE_PLATE-L-C				1
93	40045731	ASSY_SIDE_PLATE-L-D				1
94	40042880	ASSY_SLIDE_PLATE_F				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

Needle gauge size 針 幅			Feed Dog 送 り 歯				Throat plate 針 板		Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. ス イ ッ プ ル カ ン イ ト 押 さ え (組)	
Code コー ト					Option オ プ シ ョ ン 				(Tip-divided) (移動式先割れ) 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		—	13	400-53705	25	400-35881	38	400-35896		—
C	5/32	4.0	1	400-71911		—	26	400-25485	39	400-71909		—
D	3/16	4.8	2	400-35891	14	400-25831	27	400-95289	40	228-16557	51	400-95293
E	7/32	5.6	3	400-50009	15	400-25832	28	400-25491	41	228-16656		—
F	1/4	6.4	4	400-35892	16	400-25833	29	400-94773	42	228-16755	52	400-94776
G	9/32	7.1	5	400-50010	17	400-25834	30	400-25493	43	228-16854		—
H	5/16	7.9	6	400-50011	18	400-25835	31	400-25494	44	228-16953		—
K	3/8	9.5	7	400-35893	19	400-25836	32	400-25495	45	228-17050		—
L	1/2	12.7	8	400-35894	20	400-25838	33	400-25498	46	228-17159		—
M	5/8	15.9	9	400-71912	21	400-25839	34	400-25499	47	400-33945		—
N	3/4	19.1	10	400-35895	22	400-25840	35	400-25500	48	400-33947		—
P	7/8	22.2	11	400-71913	23	400-25841	36	400-25502	49	400-33949		—
Q	1	25.4	12	400-71914	24	400-25842	37	400-25503	50	400-33951		—

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留 組(D P 5 用)				Needle clamp asm.(for DP 17) 針 留 組(D P 1 7 用)			
Code コー ト			Needle clamp asm. (Left) 針 留(左)組  (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右)組  (Hole Type 穴タイプ)		Needle clamp asm. (Left) 針 留(左)組  Option オ プ シ ョ ン		Needle clamp asm. (Right) 針 留(右)組  Option オ プ シ ョ ン	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	53	B1402-528-BA0-A	53	B1402-528-BA0-A	77	B1402-526-BA0-A	77	B1402-526-BA0-A
C	5/32	4.0	54	B1402-528-CA0-A	54	B1402-528-CA0-A	78	B1402-526-CA0-A	78	B1402-526-CA0-A
D	3/16	4.8	55	B1402-528-DAL-A	66	B1402-528-DAR-A	79	B1402-526-DAL-A	89	B1402-526-DAR-A
E	7/32	5.6	56	B1402-528-EAL	67	B1402-528-EAR	80	102-28559	90	102-28567
F	1/4	6.4	57	B1402-528-FAL-A	68	B1402-528-FAR-A	81	B1402-526-FAL-A	91	B1402-526-FAR-A
G	9/32	7.1	58	B1402-528-GAL	69	B1402-528-GAR	82	B1402-526-GAL-A	92	B1402-526-GAR-A
H	5/16	7.9	59	B1402-528-HAL-A	70	B1402-528-HAR-A	83	B1402-526-HAL-A	93	B1402-526-HAR-A
K	3/8	9.5	60	B1402-528-KAL-A	71	B1402-528-KAR-A	84	B1402-526-KAL-A	94	B1402-526-KAR-A
L	1/2	12.7	61	B1402-528-LAL	72	B1402-528-LAR	85	B1402-526-LAL-A	95	B1402-526-LAR-A
M	5/8	15.9	62	B1402-528-MAL	73	B1402-528-MAR	86	102-28856	96	102-28864
N	3/4	19.1	63	B1402-528-NAL	74	B1402-528-NAR	87	102-28955	97	102-28963
P	7/8	22.2	64	B1402-528-PAL	75	B1402-528-PAR		—		—
Q	1	25.4	65	B1402-528-QAL	76	B1402-528-QAR	88	102-29151	98	102-29169
















Needle gauge size 針 幅			Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Front) 滑 り 板(前)組	
Code コー ト							Option オ プ シ ョ ン 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	99	400-25247	102	400-25235	105	400-51633	108	400-42880
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9	100	400-25248	103	400-25236	106	400-45729		
K	3/8	9.5								
L	1/2	12.7								
M	5/8	15.9	101	400-25249	104	400-25239	107	400-45730		
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4								

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40071911	FEED_DOG_7G_5/32				1
2	40035891	FEED_DOG_TYPE_7G_3/16				1
3	40050009	FEED_DOG_TYPE_7G_7/32				1
4	40035892	FEED_DOG_TYPE_7G_1/4				1
5	40050010	FEED_DOG_TYPE_7G_9/32				1
6	40050011	FEED_DOG_TYPE_7G_5/16				1
7	40035893	FEED_DOG_TYPE_7G_3/8				1
8	40035894	FEED_DOG_TYPE_7G_1/2				1
9	40071912	FEED_DOG_7G_5/8				1
10	40035895	FEED_DOG_TYPE_7G_3/4				1
11	40071913	FEED_DOG_7G_7/8				1
12	40071914	FEED_DOG_7G_1				1
13	40053705	FEED_DOG_TYPE_7G_1/8				1
14	40025831	FEED_DOG_TYPE_7G_3/16				1
15	40025832	FEED_DOG_TYPE_7G_7/32				1
16	40025833	FEED_DOG_TYPE_7G_1/4				1
17	40025834	FEED_DOG_TYPE_7G_9/32				1
18	40025835	FEED_DOG_TYPE_7G_5/16				1
19	40025836	FEED_DOG_TYPE_7G_3/8				1
20	40025838	FEED_DOG_TYPE_7G_1/2				1
21	40025839	FEED_DOG_TYPE_7G_5/8				1
22	40025840	FEED_DOG_TYPE_7G_3/4				1
23	40025841	FEED_DOG_TYPE_7G_7/8				1
24	40025842	FEED_DOG_TYPE_7G_1				1
25	40035881	THROAT_PLATE_TRIM_1/8				1
26	40025485	THROAT_PLATE_TRIM 5/32				1
27	40095289	THROAT_PLATE_TRIM 3/16				1
28	40025491	THROAT_PLATE_TRIM-7/32				1
29	40094773	THROAT_PLATE_TRIM 1/4				1
30	40025493	THROAT_PLATE_TRIM-9/32				1
31	40025494	THROAT_PLATE_TRIM-5/16				1
32	40025495	THROAT_PLATE_TRIM-3/8				1
33	40025498	THROAT_PLATE_TRIM-1/2				1
34	40025499	THROAT_PLATE_TRIM-5/8				1
35	40025500	THROAT_PLATE_TRIM-3/4				1
36	40025502	THROAT_PLATE_TRIM-7/8				1
37	40025503	THROAT_PLATE_TRIM-1				1
38	40035896	PRESSER FOOT ASM.				1
39	40071909	PRESSER_FOOT_ASM_G_5/32				1
40	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
41	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
42	22816755	PRESSER FOOT ASM. 1/4				1
43	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
44	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
45	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
46	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
47	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

Needle gauge size 針 幅		Feed Dog 送 り 歯				Throat plate 針 板		Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. ス イ ッ プ ル カ ン イ ト 押 さ え (組)	
Code コ ー ト											
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2		—	13	400-53705	25	400-35881	38	400-35896	—
C	5/32	4.0	1	400-71911		—	26	400-25485	39	400-71909	—
D	3/16	4.8	2	400-35891	14	400-25831	27	400-95289	40	228-16557	51 400-95293
E	7/32	5.6	3	400-50009	15	400-25832	28	400-25491	41	228-16656	—
F	1/4	6.4	4	400-35892	16	400-25833	29	400-94773	42	228-16755	52 400-94776
G	9/32	7.1	5	400-50010	17	400-25834	30	400-25493	43	228-16854	—
H	5/16	7.9	6	400-50011	18	400-25835	31	400-25494	44	228-16953	—
K	3/8	9.5	7	400-35893	19	400-25836	32	400-25495	45	228-17050	—
L	1/2	12.7	8	400-35894	20	400-25838	33	400-25498	46	228-17159	—
M	5/8	15.9	9	400-71912	21	400-25839	34	400-25499	47	400-33945	—
N	3/4	19.1	10	400-35895	22	400-25840	35	400-25500	48	400-33947	—
P	7/8	22.2	11	400-71913	23	400-25841	36	400-25502	49	400-33949	—
Q	1	25.4	12	400-71914	24	400-25842	37	400-25503	50	400-33951	—

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留 組(D P 5 用)				Needle clamp asm.(for DP 1 7) 針 留 組(D P 1 7 用)				
Code コ ー ト			Needle clamp asm. (Left) 針 留(左)組  (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右)組  (Hole Type 穴タイプ)		Needle clamp asm. (Left) 針 留(左)組  Option オプション		Needle clamp asm. (Right) 針 留(右)組  Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	53	B1402-528-BA0-A	53	B1402-528-BA0-A	77	B1402-526-BA0-A	77	B1402-526-BA0-A
C	5/32	4.0	54	B1402-528-CA0-A	54	B1402-528-CA0-A	78	B1402-526-CA0-A	78	B1402-526-CA0-A
D	3/16	4.8	55	B1402-528-DAL-A	66	B1402-528-DAR-A	79	B1402-526-DAL-A	89	B1402-526-DAR-A
E	7/32	5.6	56	B1402-528-EAL	67	B1402-528-EAR	80	102-28559	90	102-28567
F	1/4	6.4	57	B1402-528-FAL-A	68	B1402-528-FAR-A	81	B1402-526-FAL-A	91	B1402-526-FAR-A
G	9/32	7.1	58	B1402-528-GAL	69	B1402-528-GAR	82	B1402-526-GAL-A	92	B1402-526-GAR-A
H	5/16	7.9	59	B1402-528-HAL-A	70	B1402-528-HAR-A	83	B1402-526-HAL-A	93	B1402-526-HAR-A
K	3/8	9.5	60	B1402-528-KAL-A	71	B1402-528-KAR-A	84	B1402-526-KAL-A	94	B1402-526-KAR-A
L	1/2	12.7	61	B1402-528-LAL	72	B1402-528-LAR	85	B1402-526-LAL-A	95	B1402-526-LAR-A
M	5/8	15.9	62	B1402-528-MAL	73	B1402-528-MAR	86	102-28856	96	102-28864
N	3/4	19.1	63	B1402-528-NAL	74	B1402-528-NAR	87	102-28955	97	102-28963
P	7/8	22.2	64	B1402-528-PAL	75	B1402-528-PAR		—		—
Q	1	25.4	65	B1402-528-QAL	76	B1402-528-QAR	88	102-29151	98	102-29169

















Needle gauge size 針 幅		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Front) 滑 り 板(前)組		
Code コ ー ト										
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	99	400-25247	102	400-25235	105	400-51633	108	400-42880
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9	100	400-25248	103	400-25236	106	400-45729		
K	3/8	9.5								
L	1/2	12.7								
M	5/8	15.9	101	400-25249	104	400-25239	107	400-45730		
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4								

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
49	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
50	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
51	40095293	ASSY_PRESSER_FOOT_G3/16				1
52	40094776	ASSY_PRESSER_FOOT_G1/4				1
53	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
54	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
55	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
56	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
57	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
58	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
59	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
60	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
61	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
62	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
63	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
64	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
65	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
66	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
67	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
68	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
69	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
70	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
71	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
72	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
73	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1
74	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
75	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
76	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
77	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
78	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
79	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
80	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
81	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
82	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
83	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
84	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
85	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
86	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
87	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
88	10229151	NEEDLE CLAMP ASM. LEFT 1				1
89	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
90	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
91	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
92	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1
93	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
94	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

Needle gauge size 針 幅			Feed Dog 送 り 歯				Throat plate 針 板		Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. ス イ ッ プ ル カ ン イ ト 押 さ え (組)	
Code コ ー ト					Option オ プ シ ョ ン 				(Tip-divided) (移動式先割れ) 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		-	13	400-53705	25	400-35881	38	400-35896		-
C	5/32	4.0	1	400-71911		-	26	400-25485	39	400-71909		-
D	3/16	4.8	2	400-35891	14	400-25831	27	400-95289	40	228-16557	51	400-95293
E	7/32	5.6	3	400-50009	15	400-25832	28	400-25491	41	228-16656		-
F	1/4	6.4	4	400-35892	16	400-25833	29	400-94773	42	228-16755	52	400-94776
G	9/32	7.1	5	400-50010	17	400-25834	30	400-25493	43	228-16854		-
H	5/16	7.9	6	400-50011	18	400-25835	31	400-25494	44	228-16953		-
K	3/8	9.5	7	400-35893	19	400-25836	32	400-25495	45	228-17050		-
L	1/2	12.7	8	400-35894	20	400-25838	33	400-25498	46	228-17159		-
M	5/8	15.9	9	400-71912	21	400-25839	34	400-25499	47	400-33945		-
N	3/4	19.1	10	400-35895	22	400-25840	35	400-25500	48	400-33947		-
P	7/8	22.2	11	400-71913	23	400-25841	36	400-25502	49	400-33949		-
Q	1	25.4	12	400-71914	24	400-25842	37	400-25503	50	400-33951		-

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留 組(D P 5 用)				Needle clamp asm.(for DP 17) 針 留 組(D P 1 7 用)			
Code コ ー ト			Needle clamp asm. (Left) 針 留(左)組  (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右)組  (Hole Type 穴タイプ)		Needle clamp asm. (Left) 針 留(左)組  Option オ プ シ ョ ン		Needle clamp asm. (Right) 針 留(右)組  Option オ プ シ ョ ン	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	53	B1402-528-BA0-A	53	B1402-528-BA0-A	77	B1402-526-BA0-A	77	B1402-526-BA0-A
C	5/32	4.0	54	B1402-528-CA0-A	54	B1402-528-CA0-A	78	B1402-526-CA0-A	78	B1402-526-CA0-A
D	3/16	4.8	55	B1402-528-DAL-A	66	B1402-528-DAR-A	79	B1402-526-DAL-A	89	B1402-526-DAR-A
E	7/32	5.6	56	B1402-528-EAL	67	B1402-528-EAR	80	102-28559	90	102-28567
F	1/4	6.4	57	B1402-528-FAL-A	68	B1402-528-FAR-A	81	B1402-526-FAL-A	91	B1402-526-FAR-A
G	9/32	7.1	58	B1402-528-GAL	69	B1402-528-GAR	82	B1402-526-GAL-A	92	B1402-526-GAR-A
H	5/16	7.9	59	B1402-528-HAL-A	70	B1402-528-HAR-A	83	B1402-526-HAL-A	93	B1402-526-HAR-A
K	3/8	9.5	60	B1402-528-KAL-A	71	B1402-528-KAR-A	84	B1402-526-KAL-A	94	B1402-526-KAR-A
L	1/2	12.7	61	B1402-528-LAL	72	B1402-528-LAR	85	B1402-526-LAL-A	95	B1402-526-LAR-A
M	5/8	15.9	62	B1402-528-MAL	73	B1402-528-MAR	86	102-28856	96	102-28864
N	3/4	19.1	63	B1402-528-NAL	74	B1402-528-NAR	87	102-28955	97	102-28963
P	7/8	22.2	64	B1402-528-PAL	75	B1402-528-PAR		-		-
Q	1	25.4	65	B1402-528-QAL	76	B1402-528-QAR	88	102-29151	98	102-29169






Needle gauge size 針 幅			Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Front) 滑 り 板(前)組	
Code コ ー ト							Option オ プ シ ョ ン 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	99	400-25247	102	400-25235	105	400-51633	108	400-42880
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9	100	400-25248	103	400-25236	106	400-45729		
K	3/8	9.5								
L	1/2	12.7								
M	5/8	15.9	101	400-25249	104	400-25239	107	400-45730		
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4								

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
96	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1
97	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
98	10229169	NEEDLE CLAMP ASM. RIGHT 1				1
99	40025247	ASSY_SLIDE_PLATE-L-A				1
100	40025248	ASSY_SLIDE_PLATE-L-B				1
101	40025249	ASSY_SLIDE_PLATE-L-C				1
102	40025235	ASSY_SLIDE_PLATE-R-A				1
103	40025236	ASSY_SLIDE_PLATE-R-B				1
104	40025239	ASSY_SLIDE_PLATE-R-C				1
105	40051633	ASSY_SLIDE_PLATE_L				1
106	40045729	ASSY_SIDE_PLATE-L-B				1
107	40045730	ASSY_SIDE_PLATE-L-C				1
108	40042880	ASSY_SLIDE_PLATE_F				1

LIST FOR INFORMATION OF CHANGE (1)

As to the place changed, refer to the corresponding Rev.No.
 When previous parts(Obsoleted part)and new parts(Added parts)are
 not interchangeable with each other:
 In this case,even obsoleted parts(D.)can be ordered with the
 obsoleted part number,so select the parts with changed dates and
 place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
 部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1538-07 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D 06	2	1	SM-4051455-SP	A 07	2	1	SM-4051255-SP
D 06	2	23	SM-8040402-TP	A 07	2	23	SM-8040412-TP
D 06	2	72	TA-0750704-R0	A 07	2	72	TA-1050504-R0
D 06	4	26	400-13354	A 07	4	26	400-20454
D 06	4	27	SM-8060612-TP	A 07	4	28	SM-8051610-SP
				A 07	4	27	400-20455
D 06	4	38	SM-8060612-TP	A 07	4	38	SM-80608A2-TP
D 06	4	39	400-29047	A 07	4	39	401-42685
D 06	4	43	400-29049	A 07	4	43	401-50029
D 06	4	44	SM-8060812-TP	A 07	4	44	400-10417
				A 07	4	47	SB-1170001-00
				A 07	4	48	400-98038
				A 07	4	49	SM-6051002-TP
				A 07	4	50	WP-0501016-SD
D 06	6	25	400-26482	A 07	6	25	401-43358
D 06	6	29	131-02702	A 07	6	29	TA-0370301-R0
				A 07	6	39	401-43359
				A 07	6	40	401-43360
				A 07	6	41	401-43361
				A 07	6	42	CS-087101B-SH
				A 07	6	45	NM-6060001-CP
D 06	8	1	229-03702	A 07	8	1	110-02904
D 06	8	6	400-28668	A 07	8	6	401-66315
D 06	8	26	226-81316	A 07	8	26	400-95222
D 06	8	78	400-26482	A 07	8	78	401-43358
				A 07	8	89	401-43359
				A 07	8	90	401-43360
				A 07	8	91	401-43361
				A 07	8	92	CS-087101B-SH
				A 07	8	95	NM-6060001-CP
D 06	10	42	SM-4052501-SP	A 07	10	42	SM-4052501-SN
D 06	14	47	SM-4052501-SP	A 07	14	47	SM-4052501-SN
D 06	14	48	SM-4050855-SP	A 07	14	48	SM-4051001-SN
D 06	14	70	NM-6050001-SP	A 07	14	70	NM-6050001-SD
D 06	14	72	400-28259	A 07	14	72	400-91206
				A 07	14	74	SM-8040802-TP

LIST FOR INFORMATION OF CHANGE (2)

*	Rev. No.	Page 頁	Ref. No.	Parts No. 品番	*	Rev. No.	Page 頁	Ref. No.	Parts No. 品番
					A	07	14	75	NM-6040003-SC
D	06	16	-	ALL PARTS - 全部品	A	07	16	-	ALL PARTS - 全部品
D	06	18	22	400-28560	A	07	18	22	401-53307
D	06	18	23	400-28561	A	07	18	23	401-53308
D	06	18	24	400-28562	A	07	18	24	401-53309
D	06	18	25	400-28563	A	07	18	25	401-53310
D	06	18	26	400-40549	A	07	18	26	401-53311
D	06	18	27	400-40550	A	07	18	27	401-53312
D	06	20	34	SM-4050655-SP	A	07	20	34	SM-4050855-SP
D	06	20	36	400-28489	A	07	20	36	401-51866
D	06	20	38	SM-8060612-TP	A	07	20	38	SM-80608A2-TP
D	06	20	39	SM-8060612-TP	A	07	20	39	SM-80608A2-TP
D	06	20	40	400-28656	A	07	20	40	401-50033
					A	07	20	50	401-53313
					A	07	20	51	SM-6052002-TP
D	06	22	29	SM-6061150-TP	A	07	22	29	SM-80608A2-TP
D	06	22	31	SM-4040655-SP	A	07	22	31	SM-4040855-SP
D	06	22	44	SM-8060612-TP	A	07	22	44	SM-80608A2-TP
D	06	22	71	SM-6050650-TP					
D	06	22	92	SM-6040802-TP	A	07	22	92	SM-6041002-TP
D	06	22	94	400-28285	A	07	22	71	401-09091
					A	07	22	94	400-28276
					A	07	22	95	SM-7050850-TP
D	06	24	18	SM-8050612-TP	A	07	24	18	SM-8050812-TP
E	06	26	2	400-65712	A	07	26	2	400-65721
D	06	26	10	110-40854	A	07	26	10	229-48558
					A	07	26	35	400-14844
					A	07	26	38	400-33337
D	06	26	41	SM-4030501-SN	A	07	26	41	SM-1030601-SN
D	06	26	44	SM-1030501-SN	A	07	26	44	SM-1030601-SN
D	06	26	61	SM-80606A2-TP	A	07	26	61	SM-80608A2-TP
D	06	26	63	B3538-112-000	A	07	26	63	EA-9500B01-00
					A	07	26	68	400-72896
					A	07	26	70	400-26909
D	06	28	31	WP-0612056-SD	A	07	28	31	WP-0600816-SP
D	06	30	12	400-30956	A	07	30	12	402-11878
D	06	30	16	HW-5000700-00					
D	06	30	20	HK-0346400-0B					
D	06	32	6	SM-4040455-SP	A	07	32	6	SM-40405C5-SP
D	06	32	8	SM-4051255-SP	A	07	32	8	SM-6051202-TP
D	06	32	13	400-91197	A	07	32	13	401-60015
D	06	32	21	SL-6040892-TN	A	07	32	21	SM-4040655-SP
D	06	32	32	400-91201	A	07	32	32	401-60401
D	06	32	37	400-91264	A	07	32	37	401-60332
					A	07	32	38	236-30106
D	06	32	63	SM-6040655-TP	A	07	32	63	SM-6040650-TP
D	06	32	79	SM-4055001-SF	A	07	32	79	SM-4055501-SC

LIST FOR INFORMATION OF CHANGE (3)

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D 06	32	88	SM-4050655-SP	A 07	32	88	SM-4050855-SP
				A 07	32	93	401-65109
				A 07	32	94	SM-4050855-SP
				A 07	32	95	WP-0550800-SP
				A 07	32	97	BP-3000001-OR
				A 07	32	98	BP-3000001-OR
				A 07	34	-	ALL PARTS - 全部品
D 06	34	37	SM-0051001-SC	A 07	36	37	SM-0050801-SC
				A 07	37	15	131-70105
				A 07	37	16	131-71004
D 06	36	15	GAK-A18300B0	A 07	38	15	401-01423
				A 07	42	35	401-20727
				A 07	42	36	401-20728
D 06	44	98	400-62249				
D 06	44	99	400-62251				
D 06	44	100	400-62252				
D 06	44	101	400-62253				
D 06	44	102	228-48105	A 07	46	102	400-62249
D 06	44	103	228-48303	A 07	46	103	400-62251
D 06	44	104	228-48402	A 07	46	104	400-62252
D 06	44	105	228-48501	A 07	46	105	400-62253
D 06	44	109	101-47858	A 07	46	109	400-26031
D 06	44	111	101-48054	A 07	46	111	400-26035
D 06	44	113	101-48252	A 07	46	113	400-26039
D 06	44	114	101-48351	A 07	46	114	400-26041
D 06	44	120	101-48955	A 07	46	120	400-26053
				A 07	46	170	400-95291
				A 07	46	171	400-94774
D 06	46	22	101-47858	A 07	48	22	400-26031
D 06	46	24	101-48054	A 07	48	24	400-26035
D 06	46	26	101-48351	A 07	48	26	400-26041
				A 07	48	158	400-26039
				A 07	48	159	400-26053
				A 07	48	160	226-42052
				A 07	48	161	226-42151
				A 07	48	162	400-33957
				A 07	48	163	400-33959
D 06	48	135	400-33563				
				A 07	50	197	400-95291
				A 07	50	197	400-94774
				A 07	54	95	400-95291
				A 07	54	96	400-94774
				A 07	56	96	400-95291
				A 07	56	97	400-94774

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10109809	32	3~7	10148054	120	40	10149250	132	34
10109908	34	21	10148054	132	22	10149359	88	138
10110500	28	64	10148153	88	129	10149359	94	51
10110500	30	64	10148153	92	40	10149359	122	53
10110609	28	65	10148153	120	41	10149359	132	35
10110609	30	65	10148153	132	23	10209203	56	31~34
10111003	32	3~7	10148252	92	41	10209500	56	31~34
10111102	32	3~7	10148252	120	42	10209807	56	31~34
10111201	32	3~7	10148252	132	24	10209906	56	31~34
10111508	30	83	10148351	120	43	10210805	30	21·82
10111508	78	18	10148351	132	25	10210805	78	19·20
10112407	34	22	10148450	88	130	10228559	102	82
10112506	32	3~7	10148450	92	42	10228559	116	172
10112605	28	35~39	10148450	120	44	10228559	126	4
10112704	28	35~39	10148450	132	26	10228559	138	80
10112803	28	60	10148559	88	131	10228567	102	92
10112803	30	60	10148559	92	43	10228567	116	182
10112902	28	59	10148559	120	45	10228567	126	14
10112902	30	59	10148559	132	27	10228567	138	90
10119204	52	36	10148658	88	132	10228856	102	88
10124204	18	28	10148658	92	44	10228856	116	178
10124204	24	28	10148658	120	46	10228856	126	10
10124303	18	29	10148658	132	28	10228856	138	86
10124303	24	29	10148757	88	133	10228864	104	98
10126803	60	51	10148757	92	45	10228864	116	188
10126803	66	51	10148757	120	47	10228864	126	20
10147551	88	125	10148757	132	29	10228864	140	96
10147551	92	36	10148856	88	134	10228955	102	89
10147551	120	35	10148856	92	46	10228955	116	179
10147551	132	17	10148856	122	48	10228955	126	11
10147650	88	126	10148856	132	30	10228955	138	87
10147650	92	37	10148955	92	47	10228963	104	99
10147650	120	36	10148955	122	49	10228963	118	189
10147650	132	18	10148955	132	31	10228963	126	21
10147759	88	127	10149052	88	135	10228963	140	97
10147759	92	38	10149052	94	48	10229151	102	90
10147759	120	37	10149052	122	50	10229151	116	180
10147759	132	19	10149052	132	32	10229151	126	12
10147858	120	38	10149151	88	136	10229151	138	88
10147858	132	20	10149151	94	49	10229169	104	100
10147957	88	128	10149151	122	51	10229169	118	190
10147957	92	39	10149151	132	33	10229169	126	22
10147957	120	39	10149250	88	137	10229169	140	98
10147957	132	21	10149250	94	50	10231603	32	18·19
10148054	10	18	10149250	122	52	10391852	82	50

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10392058	82	51	22601058	104	117	22617609	18	10
10392256	82	52	22601058	122	82	22617609	24	10
10392751	82	53	22601058	128	49	22617708	18	11
10393056	82	54	22601157	82	72	22617708	24	11
10697506	18	35	22601157	104	118	22617807	18	13
10697506	24	35	22601157	122	83	22617807	24	13
10697605	18	3	22601157	128	50	22617906	18	18
10697605	24	3	22601256	82	73	22617906	24	18
10741106	18	31	22601256	104	119	22618201	18	15
10741106	24	31	22601256	122	84	22618201	24	15
11002904	12	1	22601256	128	51	22618300	18	16
11015906	28	69	22601355	82	74	22618300	24	16
11015906	30	69	22601355	122	85	22618706	18	4
11015906	32	42	22603708	4	44	22618706	24	4
11045101	18	32	22603708	60	73	22618805	18	8
11045101	24	32	22603708	66	73	22618805	24	8
11072402	18	34	22605307	6	2	22618904	18	26
11072402	20	6	22606206	10	5~12	22618904	24	26
11072402	24	34	22606206	12	47~54	22619100	2	8
11305901	48	27	22606305	10	5~12	22622401	6	10
11957008	18	22	22606305	14	47~54	22625008	88	139
11957008	24	22	22606404	10	5~12	22625107	88	140
12210803	68	101	22606404	14	47~54	22625107	104	101
13138201	20	35	22606800	10	2	22625206	88	141
13170105	72	15	22607600	10	5~12	22625206	104	102
13171004	72	16	22607600	14	47~54	22625305	90	142
13319405	40	73	22607709	10	5~12	22625305	104	104
22529473	20	9	22607709	14	47~54	22625404	90	144
22600555	2	37-38	22607808	10	5~12	22625404	104	106
22600555	82	75	22607808	14	47~54	22625503	2	35-36-63-74
22600555	104	120	22607907	10	5~12	22625503	90	145
22600555	122	86	22607907	14	47~54	22625503	104	107
22600555	128	52	22612105	28	61-62	22625602	90	147
22600654	82	76	22612105	30	61-62	22625602	104	109
22600654	104	121	22612204	30	66-67	22625701	90	148
22600654	122	87	22612303	28	58	22625701	104	110
22600654	128	53	22612303	30	58	22625800	90	149
22600753	82	77	22612402	28	63	22625800	104	111
22600753	104	122	22612402	30	63	22625909	90	150
22600753	122	88	22612709	28	15	22626006	90	151
22600753	128	54	22612907	28	46	22626006	104	112
22600852	82	78	22614002	28	35~39	22626105	90	152
22600852	122	89	22614101	28	35~39	22626105	104	113
22601058	2	33-34	22614200	28	35~39	22626204	90	153
22601058	82	71	22615702	26	64			

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22626204	104	114	22631303	104	130	22640858	96	118
22626303	90	154	22631402	84	36	22640858	106	177
22626303	104	115	22631402	104	131	22640858	112	57
22626402	90	155	22631501	84	37	22640957	80	22
22626402	104	116	22631501	104	132	22640957	96	119
22626501	90	156	22631709	84	38	22640957	106	178
22626600	90	157	22631709	104	133	22640957	112	58
22626709	90	158	22631808	84	39	22641054	80	23
22626808	90	159	22631808	104	134	22641054	96	120
22627152	82	57	22631907	84	40	22641252	80	24
22627350	82	58	22632004	84	41	22641252	96	121
22627459	82	59	22632103	84	42	22641252	106	179
22627558	82	60	22632202	84	43	22641252	112	59
22627657	82	61	22637557	80	1	22641351	80	25
22627756	82	62	22637656	80	2	22641351	96	122
22628002	90	160	22637755	80	3	22641351	106	180
22628002	122	73	22637854	80	4	22641351	112	60
22628101	90	161	22638050	80	5	22641450	80	26
22628101	122	74	22638258	80	6	22641450	96	123
22628200	90	162	22638357	80	7	22641450	106	181
22628200	122	75	22638456	80	8	22641450	112	61
22628309	90	163	22638753	80	9	22641658	80	27
22628309	122	76	22638951	80	10	22641658	96	124
22628408	90	164	22639157	80	11	22641658	106	182
22628408	122	77	22639256	80	12	22641658	112	62
22628507	90	165	22639355	80	13	22641757	80	28
22628507	122	78	22639454	80	14	22641757	96	125
22628606	90	166	22640353	80	17	22641757	106	183
22628606	122	79	22640353	96	114	22641757	112	63
22630206	84	27	22640353	106	173	22641856	80	29
22630206	104	123	22640353	112	53	22641856	96	126
22630404	84	28	22640452	80	18	22641955	80	30
22630404	104	124	22640452	96	115	22641955	96	127
22630503	84	29	22640452	106	174	22642052	80	31
22630503	104	125	22640452	112	54	22642052	98	160
22630602	84	30	22640551	44	42	22642151	80	32
22630602	104	126	22640551	80	19	22642151	98	161
22630800	84	31	22640551	96	116	22647051	82	63
22630800	104	127	22640551	106	175	22647150	82	64
22630909	84	32	22640551	112	55	22647259	82	66
22630909	104	128	22640759	80	20	22647358	82	67
22631006	84	33	22640759	96	117	22647457	82	69
22631006	104	129	22640759	106	176	22647556	82	70
22631105	84	34	22640759	112	56	22653802	30	84
22631303	84	35	22640858	80	21	22653802	78	23

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22656003	40	86	22816557	112	65	22817159	80	41
22657209	56	5	22816557	122	55	22817159	96	136
22657308	56	8	22816557	128	83	22817159	108	191
22681209	12	2	22816557	134	66	22817159	112	71
22681407	12	24	22816557	136	40	22817159	122	62
22681506	12	25	22816656	80	35	22817159	128	89
22681712	12	8	22816656	96	130	22817159	134	73
22681803	12	15	22816656	106	186	22817159	136	46
22681951	12	10~14	22816656	112	66	22819809	32	21
22682058	12	10~14	22816656	122	56	22827257	32	39
22682157	12	10~14	22816656	128	84	22844450	82	55
22682256	12	10~14	22816656	134	67	22844559	82	56
22682355	12	10~14	22816656	136	41	22845200	90	167
22682504	14	83	22816755	80	36	22845408	90	168
22682702	12	7	22816755	96	131	22845606	90	169
22683304	14	57	22816755	106	187	22888507	34	43
22683403	14	61	22816755	112	67	22901805	2	29
22683601	14	69	22816755	122	57	22907406	44	28-36
22683809	14	59	22816755	128	85	22907604	44	34
22683908	14	65	22816755	134	68	22907703	44	35
22684005	14	66	22816755	136	42	22907802	44	1
22684104	14	62	22816854	80	37	22908008	44	9
22684203	14	64	22816854	96	132	22911804	38	15
22685200	12	40	22816854	106	188	22912109	38	42
22685408	12	41	22816854	112	68	22920706	2	42
22685705	14	77	22816854	122	58	22921209	20	12
22685804	12	21	22816854	128	86	22921308	70	40
22685903	12	17	22816854	134	69	22921407	20	14
22686000	12	20	22816854	136	43	22921407	70	41
22686109	12	23	22816953	80	38	22921506	20	15
22687008	26	61	22816953	96	133	22921506	70	42
22687107	26	59	22816953	108	189	22921605	20	16
22687503	26	54	22816953	112	69	22921704	70	43
22687602	26	57	22816953	122	59	22921803	20	18
22687701	26	55	22816953	128	87	22924708	58	41
22688105	28	42	22816953	134	70	22924708	64	41
22688154	28	41	22816953	136	44	22926000	78	25
22688204	28	44	22817050	80	39	22926208	78	27
22688402	28	43	22817050	96	134	22926356	78	29
22810907	6	8	22817050	108	190	22926505	78	28
22813000	32	9	22817050	112	70	22931604	78	2
22813109	32	8	22817050	122	60	22932107	72	4
22816557	80	34	22817050	128	88	22932206	72	8
22816557	96	129	22817050	134	71	22932404	72	11
22816557	106	185	22817050	136	45	22932453	72	10

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22932800	78	5	23618804	34	7	26260802	70	22
22933105	78	6	23626005	20	31	26261206	70	26
22933204	78	7	23628803	60	49	26261305	70	27
22933303	78	34	23628803	66	49	26261503	70	28
22933600	70	11	23628902	60	53	26261602	70	29
22933659	70	9	23628902	66	53	26261701	70	30
22933758	70	10	23629306	58	45	40004171	6	16
22934202	72	21	23629306	64	45	40004749	58	28
22934251	72	17	23629405	58	34	40004749	64	28
22934301	72	22	23629405	64	100	40006323	78	9
22934400	72	23	23629405	68	100	40009196	56	6
22934509	72	18	23629504	60	64	40009222	20	26
22934608	72	19	23629504	66	64	40010417	6	44
22934707	72	12	23630007	58	67	40010434	48	9
22945307	20	11	23630007	60	67	40010470	6	9
22945505	20	7	23630007	64	67	40011144	70	21
22948558	48	10	23630007	66	67	40011145	70	23
22952501	40	84	23630106	58	38	40011146	70	24
22955504	56	2	23630106	64	98	40011906	38	32
22955900	56	10	23630106	68	98	40011926	40	68
22956007	56	11	23630403	60	77	40011932	38	37
22956205	56	7	23630403	66	77	40011934	38	35-36
22957104	56	13	23630502	60	76	40011935	38	7
22957203	56	19	23630502	66	76	40011939	38	43
22958003	78	26	23630601	58	33	40011946	38	35-36
22958052	78	24	23630601	64	99	40011947	34	44
22991400	74	8	23630601	68	99	40012085	28	68
23203300	20	44	23630650	58	36	40012085	30	68
23204506	10	13~15	23630650	64	36	40012404	50	58
23204506	12	44~46	23631708	52	3	40012487	48	46
23204605	10	13~15	23631807	52	4	40012488	48	45
23204605	12	44~46	23631906	52	5	40012489	50	55
23204704	10	13~15	23632102	52	8	40012492	48	39
23204704	12	44~46	23638109	52	39	40012495	50	50
23204803	60	84	23638208	52	41	40012496	50	56
23205107	88	95	23638307	52	40	40012497	50	78
23205305	88	96	23638406	52	42	40012500	50	38-71
23205503	88	97	26230409	60	69	40012503	50	77
23206709	4	75	26230409	66	69	40012504	48	29
23206709	82	84	26260109	70	15	40012505	48	30
23542418	48	6	26260208	70	16	40012506	48	20
23601057	2	5	26260307	70	17	40013061	34	6
23609001	44	41	26260406	70	18	40013316	50	60
23609209	44	33	26260505	70	19	40013362	40	64
23609605	44	6	26260604	70	20	40013509	60	81

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40013509	66	81	40025240	98	152	40025496	92	11
40014844	48	35-69	40025240	134	89	40025496	132	9
40015144	14	71	40025247	2	33-34	40025498	92	12
40015669	48	24	40025247	98	145	40025498	112	88
40015699	20	28	40025247	118	191	40025498	132	10
40017361	48	13	40025247	134	82	40025498	136	33
40017362	48	25	40025247	140	99	40025499	92	13
40017399	48	8	40025248	98	146	40025499	112	89
40017400	48	12	40025248	118	192	40025499	132	11
40017401	48	15	40025248	134	83	40025499	136	34
40017402	48	16	40025248	140	100	40025500	92	14
40017403	48	23	40025249	98	147	40025500	112	90
40020454	6	26	40025249	118	193	40025500	132	12
40020455	6	27	40025249	134	84	40025500	136	35
40021726	50	35-69	40025249	140	101	40025502	92	15
40021883	48	40	40025250	98	148	40025502	112	91
40021898	48	43	40025250	134	85	40025502	132	13
40021899	48	42	40025315	38	8	40025502	136	36
40022407	4	77	40025316	40	65	40025503	92	16
40022589	34	26	40025485	92	2	40025503	112	92
40022590	34	27	40025485	112	79	40025503	132	14
40022678	6	6	40025485	132	2	40025503	136	37
40023022	70	25	40025485	136	26	40025504	92	17
40023568	10	32	40025490	92	3	40025504	132	15
40023568	14	73	40025490	112	80	40025505	92	18
40023569	10	33	40025491	92	5	40025505	132	16
40023569	14	74	40025491	112	82	40025784	84	44
40024064	14	67	40025491	132	4	40025784	104	136
40024093	6	4	40025491	136	28	40025785	84	45
40024436	6	18	40025492	2	35-36-63-74	40025785	104	137
40024473	14	58	40025492	2	74	40025786	84	46
40025191	72	7	40025492	92	6	40025786	104	138
40025235	2	37-38	40025492	112	83	40025787	84	47
40025235	98	149	40025493	92	8	40025787	104	139
40025235	118	194	40025493	112	85	40025788	86	48
40025235	134	86	40025493	132	6	40025788	104	140
40025235	140	102	40025493	136	30	40025789	86	49
40025236	98	150	40025494	92	9	40025789	104	141
40025236	118	195	40025494	112	86	40025790	86	50
40025236	134	87	40025494	132	7	40025790	106	142
40025236	140	103	40025494	136	31	40025791	86	51
40025239	98	151	40025495	92	10	40025792	86	52
40025239	118	196	40025495	112	87	40025792	106	143
40025239	134	88	40025495	132	8	40025793	86	53
40025239	140	104	40025495	136	32	40025793	106	144

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40025794	86	54	40025810	106	168	40025831	110	40
40025794	106	145	40025810	120	28	40025831	134	51
40025795	86	55	40025810	128	79	40025831	136	14
40025795	106	146	40025811	86	89	40025832	96	99
40025796	86	56	40025811	106	169	40025832	110	41
40025796	106	147	40025811	120	29	40025832	134	52
40025797	86	57	40025811	128	80	40025832	136	15
40025798	86	58	40025812	86	90	40025833	96	100
40025799	86	59	40025812	106	170	40025833	110	42
40025800	86	60	40025812	120	30	40025833	134	53
40025801	86	79	40025812	128	81	40025833	136	16
40025801	106	160	40025813	86	91	40025834	96	101
40025801	120	19	40025813	120	31	40025834	110	43
40025801	128	71	40025814	86	92	40025834	134	54
40025802	86	80	40025814	120	32	40025834	136	17
40025802	106	161	40025815	86	93	40025835	96	102
40025802	120	20	40025815	120	33	40025835	110	44
40025802	128	72	40025816	86	94	40025835	134	55
40025803	86	81	40025816	120	34	40025835	136	18
40025803	106	162	40025817	94	68	40025836	96	103
40025803	120	21	40025817	110	15	40025836	110	45
40025803	128	73	40025818	94	69	40025836	134	56
40025804	86	82	40025818	110	16	40025836	136	19
40025804	106	163	40025819	94	70	40025837	96	104
40025804	120	22	40025819	110	17	40025837	134	57
40025804	128	74	40025820	94	72	40025838	96	105
40025805	86	83	40025820	110	19	40025838	110	46
40025805	106	164	40025821	94	73	40025838	134	58
40025805	120	23	40025821	110	20	40025838	136	20
40025805	128	75	40025822	94	74	40025839	96	106
40025806	86	84	40025822	110	21	40025839	110	47
40025806	106	165	40025823	94	75	40025839	134	59
40025806	120	24	40025824	94	76	40025839	136	21
40025806	128	76	40025824	110	22	40025840	96	107
40025807	86	85	40025825	94	77	40025840	112	48
40025807	120	25	40025825	110	23	40025840	134	60
40025808	86	86	40025826	94	78	40025840	136	22
40025808	106	166	40025826	110	24	40025841	96	108
40025808	120	26	40025827	94	79	40025841	112	49
40025808	128	77	40025827	110	25	40025841	134	61
40025809	86	87	40025828	94	80	40025841	136	23
40025809	106	167	40025828	110	26	40025842	96	109
40025809	120	27	40025829	94	81	40025842	112	50
40025809	128	78	40025830	94	82	40025842	134	62
40025810	86	88	40025831	96	98	40025842	136	24

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40025843	96	110	40026067	102	58	40026811	4	60
40025843	134	63	40026067	116	148	40026909	50	36·70
40025844	96	111	40026069	102	59	40026920	6	31
40025844	134	64	40026069	116	149	40026981	12	39
40026027	88	107	40026070	102	60	40026982	12	30
40026027	92	20	40026070	116	150	40026983	12	29
40026029	88	108	40026072	102	61	40026984	12	38
40026029	92	21	40026072	116	151	40028031	10	31
40026031	88	109	40026074	102	62	40028116	6	36
40026031	92	22	40026074	116	152	40028117	6	19
40026033	88	110	40026076	102	63	40028200	14	82
40026033	92	23	40026076	116	153	40028245	2	13
40026035	10	16	40026078	102	64	40028250	20	4
40026035	88	111	40026078	116	154	40028268	44	17
40026035	92	24	40026080	102	65	40028269	44	40
40026037	88	112	40026080	116	155	40028271	34	1
40026037	92	25	40026082	102	66	40028274	40	57
40026039	88	113	40026082	116	156	40028276	40	94
40026039	98	158	40026084	102	68	40028277	40	49
40026041	88	114	40026084	116	158	40028279	38	39
40026041	92	26	40026086	102	69	40028280	40	63
40026043	88	115	40026086	116	159	40028284	38	3
40026043	92	27	40026088	102	70	40028286	38	9
40026045	88	116	40026088	116	160	40028287	40	70
40026045	92	28	40026090	102	71	40028291	40	66
40026047	88	117	40026090	116	161	40028293	38	2
40026047	92	29	40026091	102	72	40028294	40	67
40026049	88	118	40026091	116	162	40028485	34	8~ 11·46·47
40026049	92	30	40026093	102	73			12~ 15·48·49
40026051	88	119	40026093	116	163	40028486	34	8~ 11·46·47
40026051	92	31	40026095	102	74	40028487	34	12~ 15·48·49
40026053	88	120	40026095	116	164			8~ 11·46·47
40026053	98	159	40026097	102	75	40028488	34	12~ 15·48·49
40026055	88	121	40026097	116	165			32
40026055	92	32	40026099	102	76	40028495	34	33
40026057	88	122	40026099	116	166	40028496	34	12
40026057	92	33	40026101	102	77	40028545	44	20·48
40026059	88	123	40026101	116	167	40028546	44	37
40026059	92	34	40026103	102	78	40028547	44	63
40026061	88	124	40026103	116	168	40028641	26	41
40026061	92	35	40026395	10	1	40028652	6	20
40026063	102	56	40026402	12	3	40028666	10	60
40026063	116	146	40026673	38	12	40028679	14	45
40026065	102	57	40026715	94	71	40028706	4	27
40026065	116	147	40026715	110	18	40028730	2	

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40028731	4	46	40032269	38	10	40033945	108	192
40028766	2	2	40032272	44	38	40033945	112	72
40028778	72	2	40032293	38	22	40033945	122	63
40028797	56	24	40032327	26	50	40033945	128	90
40028799	56	25	40032405	60	55	40033945	134	74
40028843	26	69	40032406	60	56	40033945	136	47
40028844	26	71	40032707	20	1·2	40033947	80	43
40028852	40	51	40032709	20	1·2	40033947	96	138
40028853	10	27	40032804	58	44	40033947	108	193
40028853	14	80	40032804	64	44	40033947	112	73
40028854	38	5	40032896	2	43	40033947	122	64
40028855	40	72	40032987	6	21	40033947	128	91
40029048	6	35	40033160	50	52·76	40033947	134	75
40029075	58	17	40033337	48	38·71	40033947	138	48
40029075	64	17	40033434	44	24	40033949	80	44
40029078	4	54	40033435	44	25	40033949	96	139
40029347	2	22	40033563	84	21	40033949	108	194
40029561	12	35	40033564	84	22	40033949	112	74
40029562	12	42	40033565	84	23	40033949	122	65
40029570	34	18	40033566	84	24	40033949	128	92
40029641	2	17·18	40033567	84	25	40033949	134	76
40029964	6	11	40033568	84	26	40033949	138	49
40029972	2	17·18	40033668	40	80·81	40033951	80	45
40030027	14	88	40033669	10	23	40033951	96	140
40030037	10	30	40033669	14	75	40033951	108	195
40030038	10	38	40033714	84	1	40033951	112	75
40030298	2	14·15	40033715	84	2	40033951	122	66
40030299	2	14·15	40033716	84	3	40033951	128	93
40030768	78	31	40033718	84	4	40033951	134	77
40030856	52	27	40033720	84	5	40033951	138	50
40030954	74	17	40033722	84	6	40033953	80	46
40030962	74	4	40033723	84	7	40033953	96	141
40031348	38	26	40033724	84	8	40033953	122	67
40031349	38	40	40033727	84	9	40033953	134	78
40031350	40	75	40033729	84	10	40033955	80	47
40031351	34	4	40033731	84	11	40033955	98	142
40031352	48	33·68	40033732	84	12	40033955	122	68
40031862	10	34	40033733	84	13	40033955	134	79
40031864	6	13	40033734	84	14	40033957	82	48
40032107	72	1	40033941	80	40	40033957	98	162
40032124	10	26	40033941	96	135	40033957	122	69
40032124	14	79	40033941	122	61	40033959	82	49
40032142	6	34	40033941	134	72	40033959	98	163
40032147	14	55	40033945	80	42	40033959	122	70
40032268	38	45	40033945	96	137	40034267	70	8

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40034660	20	43	40035779	100	23	40035896	96	112
40034675	4	61	40035779	114	113	40035896	106	171
40034840	20	24	40035780	100	24	40035896	112	51
40034853	72	3	40035780	114	114	40035896	136	38
40034969	34	8~	40035828	44	22	40035897	80	16
		11·46·47	40035873	78	33	40035897	96	113
40034970	34	12~	40035875	88	106	40035897	106	172
		15·48·49	40035875	92	19	40035897	112	52
40034971	34	8~	40035877	102	55	40036167	58	39
		11·46·47	40035877	116	145	40036167	64	39
40034972	34	12~	40035878	102	67	40036221	74	2
		15·48·49	40035878	116	157	40036222	74	3
40035151	44	11	40035881	92	1	40036223	74	9
40035180	4	51	40035881	112	78	40036333	60	61
40035181	44	16	40035881	132	1	40036333	66	61
40035264	60	87	40035881	136	25	40036360	52	18
40035264	66	87	40035883	84	15	40036428	78	32
40035277	52	33	40035884	84	16	40036433	38	18·47
40035278	52	32	40035885	84	17	40036446	48	36·70
40035298	44	21	40035886	84	18	40036679	40	56
40035394	44	4	40035887	84	19	40036682	30	56·57
40035704	40	50	40035888	84	20	40036683	30	56·57
40035761	100	1	40035890	94	67	40036685	28	40
40035761	112	93	40035890	110	14	40036686	28	70·71
40035762	100	2	40035891	94	84	40036686	30	70·71
40035762	112	94	40035891	110	28	40036687	28	70·71
40035765	100	6	40035891	132	37	40036687	30	70·71
40035765	114	98	40035891	136	2	40036688	30	61·62
40035766	100	7	40035892	94	86	40036689	28	66·67
40035766	114	99	40035892	110	30	40036689	30	66·67
40035768	100	9	40035892	132	39	40037008	70	45
40035768	114	100	40035892	136	4	40039391	30	49
40035769	100	10	40035893	94	89	40039604	58	46
40035769	114	101	40035893	110	33	40039625	60	85
40035770	100	11	40035893	132	42	40039629	12	9
40035770	114	102	40035893	136	7	40039824	56	28
40035771	100	14	40035894	94	90	40040302	10	37
40035771	114	105	40035894	110	34	40040809	60	75
40035772	100	15	40035894	132	43	40040809	66	75
40035772	114	106	40035894	136	8	40040924	40	87
40035775	100	19	40035895	94	92	40040963	40	88
40035775	114	110	40035895	110	36	40041578	60	82
40035776	100	20	40035895	132	45	40041578	66	82
40035776	114	111	40035895	136	10	40041579	60	83
40035778	100	22	40035896	80	15	40041579	66	83
40035778	114	112						

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40042121	28	1	40045731	134	93	40059786	32	40·41
40042141	34	16	40049219	20	40	40059787	32	40·41
40042151	56	17	40050003	32	1	40060689	20	29
40042874	2	39·40	40050009	94	85	40060693	20	41
40042874	82	83	40050009	110	29	40060840	20	42
40042874	102	54	40050009	132	38	40061270	94	52
40042874	122	94	40050009	136	3	40061270	110	1
40042874	128	58	40050010	94	87	40061271	94	53
40042880	2	39·40	40050010	110	31	40061271	110	2
40042880	98	157	40050010	132	40	40061272	94	54
40042880	116	144	40050010	136	5	40061272	110	3
40042880	134	94	40050011	94	88	40061273	94	55
40042880	140	108	40050011	110	32	40061273	110	4
40043322	6	46	40050011	132	41	40061274	94	56
40043333	32	34·35	40050011	136	6	40061274	110	5
40043334	32	34·35	40050314	44	46	40061275	94	57
40043335	32	37·38	40050584	38	18·47	40061275	110	6
40043336	32	37·38	40051384	44	8	40061276	94	58
40043921	34	8~ 11·46·47	40051473	8	51	40061276	110	7
40043922	36	12~ 15·48·49	40051633	82	79	40061277	94	59
40043923	36	8~ 11·46·47	40051633	98	153	40061277	110	8
40043924	36	12~ 15·48·49	40051633	102	51	40061278	94	60
40044393	50	51·64	40051633	114	141	40061278	110	9
40045729	82	80	40051633	122	90	40061279	94	61
40045729	98	154	40051633	128	55	40061279	110	10
40045729	102	52	40051633	134	90	40061280	94	62
40045729	116	142	40051633	140	105	40061280	110	11
40045729	122	91	40052366	20	5	40061281	94	63
40045729	128	56	40053231	44	19·49	40061281	110	12
40045729	134	91	40053371	32	29	40061282	94	64
40045729	140	106	40053705	96	97	40061282	110	13
40045730	82	81	40053705	110	39	40061283	94	65
40045730	98	155	40053705	134	50	40061284	94	66
40045730	102	53	40053705	136	13	40062249	88	102
40045730	116	143	40055358	32	20	40062251	88	103
40045730	122	92	40055883	74	1	40062252	88	104
40045730	128	57	40056385	74	21	40062253	88	105
40045730	134	92	40056438	74	22	40062254	88	98
40045730	140	107	40056698	20	10	40062256	88	99
40045731	82	82	40056705	78	4	40062257	88	100
40045731	98	156	40057361	32	11	40062258	88	101
40045731	122	93	40057398	44	5	40065721	48	2
			40059036	14	56	40065722	50	67
			40059504	74	16	40066128	48	1
			40059505	74	19	40067594	40	58

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40071909	80	33	40083824	24	38	40091198	60	89
40071909	96	128	40084142	2	24	40091198	66	89
40071909	106	184	40084419	44	32	40091199	60	90
40071909	112	64	40084941	44	23	40091199	66	90
40071909	122	54	40085717	46	19-49	40091200	58	15
40071909	128	82	40085773	46	20-48	40091200	64	15
40071909	134	65	40085784	76	13	40091202	58	14
40071909	136	39	40085785	76	7	40091202	64	14
40071911	94	83	40085788	76	17	40091203	58	24
40071911	110	27	40085789	76	16	40091203	64	24
40071911	132	36	40085790	76	15	40091204	58	30
40071911	136	1	40085791	76	14	40091204	64	30
40071912	94	91	40085792	76	8	40091205	58	22
40071912	110	35	40085793	76	6	40091205	64	22
40071912	132	44	40085794	76	3	40091206	26	72
40071912	136	9	40085795	76	4	40091208	52	1-2
40071913	94	93	40085796	76	21	40091209	52	1-2
40071913	110	37	40086678	56	14	40091210	52	37
40071913	132	46	40086679	56	15	40091211	52	17
40071913	136	11	40089557	70	1	40091212	70	38
40071914	94	94	40089558	70	2	40091227	6	29
40071914	110	38	40089647	70	14	40091238	58	29
40071914	132	47	40091143	28	22	40091238	64	29
40071914	136	12	40091144	28	3	40091241	70	39
40071915	96	95	40091179	2	20	40091246	52	38
40071915	134	48	40091180	6	24	40091256	52	7
40071916	96	96	40091181	6	23	40091257	52	6
40071916	134	49	40091182	4	47	40091258	18	33
40071917	100	12	40091183	4	50	40091259	18	23
40071917	114	103	40091184	4	64	40091259	24	23
40071919	100	25	40091185	4	65	40091265	24	33
40071919	114	115	40091186	4	66	40091266	24	41
40071921	100	13	40091187	40	62	40091267	24	45
40071921	114	104	40091188	38	20	40091282	78	1
40071923	100	26	40091189	40	53	40091286	52	46
40071923	114	116	40091190	38	30	40092944	78	14
40072338	104	103	40091191	18	1-2	40093056	78	15
40072896	50	33-68	40091192	24	1-2	40093057	78	17
40075311	86	69	40091193	18	41	40093523	52	9
40075311	120	9	40091193	24	46	40094315	40	90
40076708	50	52-76	40091194	22	48	40094316	40	91
40076709	50	51-64	40091195	58	19	40094318	40	61
40079641	30	86	40091195	64	19	40094770	18	1-2
40080006	20	30	40091196	58	26	40094771	24	1-2
40083824	18	38	40091196	64	26			

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40094772	4	35·36·63- ·74	40096206	40	89	40143361	14	90·91
40094772	90	146	40096325	76	22	40150029	6	43
40094772	104	108	40096326	76	23	40150033	34	40
40094772	122	81	40096327	76	20	40151208	66	56
40094772	128	48	40096939	2	41	40151209	66	55
40094773	4	35·36·63- ·74	40096975	56	1	40151853	30	73~78
40094773	92	7	40097210	58	59	40151854	30	73~78
40094773	112	84	40097210	60	59	40151855	30	73~78
40094773	132	5	40097210	64	59	40151856	30	73~78
40094773	136	29	40097210	66	59	40151857	30	73~78
40094774	90	171	40097211	76	1	40151858	30	73~78
40094774	108	198	40098038	8	48	40151866	34	36·50
40094774	124	96	40098612	52	43	40153307	32	22~27
40094774	130	97	40098762	50	72	40153308	32	22~27
40094776	82	68	40098763	50	73	40153309	32	22~27
40094776	98	144	40098764	50	74	40153310	32	22~27
40094776	104	135	40098905	6	45	40153311	32	22~27
40094776	112	77	40100131	52	28	40153312	32	22~27
40094776	122	72	40100900	56	16	40153313	36	36·50
40094776	130	95	40101423	74	15	40160015	58	13
40094776	134	81	40102087	78	22	40160015	64	13
40094776	138	52	40102831	46	50	40160332	58	37
40095142	40	80·81	40104434	34	2	40160332	64	37
40095222	12	26	40104435	34	3	40160401	58	32
40095288	90	143	40104436	28	2	40160401	64	32
40095288	104	105	40104436	32	2	40165109	60	93
40095288	122	80	40106574	76	19	40165109	66	93
40095288	126	47	40106575	76	2	40166315	12	6
40095289	92	4	40106576	76	11	40211878	56	12
40095289	112	81	40106579	76	12	B1104051000	2	26
40095289	132	3	40106580	76	10	B1116210D00	72	9
40095289	136	27	40106583	76	9	B1402526BA0A	102	79
40095291	90	170	40108582	48	4	B1402526BA0A	116	169
40095291	108	197	40109091	40	71	B1402526BA0A	126	1
40095291	124	95	40109415	50	49	B1402526BA0A	138	77
40095291	130	96	40120727	78	35	B1402526CA0A	102	80
40095293	82	65	40120728	78	36	B1402526CA0A	116	170
40095293	98	143	40142685	6	39	B1402526CA0A	126	2
40095293	108	196	40143358	10	25·39	B1402526CA0A	138	78
40095293	112	76	40143358	14	78·89	B1402526DALA	102	81
40095293	122	71	40143359	10	25·39	B1402526DALA	116	171
40095293	128	94	40143359	14	78·89	B1402526DALA	126	3
40095293	134	80	40143360	10	40·41	B1402526DALA	138	79
40095293	138	51	40143360	14	90·91	B1402526DARA	102	91
			40143361	10	40·41	B1402526DARA	116	181

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B1402526DARA	126	13	B1402528BA0A	138	53	B1402528HARA	126	40
B1402526DARA	138	89	B1402528CA0A	100	28	B1402528HARA	138	70
B1402526FALA	102	83	B1402528CA0A	114	118	B1402528KALA	100	34
B1402526FALA	116	173	B1402528CA0A	126	24	B1402528KALA	114	124
B1402526FALA	126	5	B1402528CA0A	138	54	B1402528KALA	126	30
B1402526FALA	138	81	B1402528DALA	100	29	B1402528KALA	138	60
B1402526FARA	102	93	B1402528DALA	114	119	B1402528KARA	100	45
B1402526FARA	116	183	B1402528DALA	126	25	B1402528KARA	114	135
B1402526FARA	126	15	B1402528DALA	138	55	B1402528KARA	126	41
B1402526FARA	138	91	B1402528DARA	100	40	B1402528KARA	138	71
B1402526GALA	102	84	B1402528DARA	114	130	B1402528LAL	100	35
B1402526GALA	116	174	B1402528DARA	126	36	B1402528LAL	114	125
B1402526GALA	126	6	B1402528DARA	138	66	B1402528LAL	126	31
B1402526GALA	138	82	B1402528EAL	100	30	B1402528LAL	138	61
B1402526GARA	102	94	B1402528EAL	114	120	B1402528LAR	100	46
B1402526GARA	116	184	B1402528EAL	126	26	B1402528LAR	114	136
B1402526GARA	126	16	B1402528EAL	138	56	B1402528LAR	126	42
B1402526GARA	138	92	B1402528EAR	100	41	B1402528LAR	138	72
B1402526HALA	102	85	B1402528EAR	114	131	B1402528MAL	100	36
B1402526HALA	116	175	B1402528EAR	126	37	B1402528MAL	114	126
B1402526HALA	126	7	B1402528EAR	138	67	B1402528MAL	126	32
B1402526HALA	138	83	B1402528FALA	14	84	B1402528MAL	138	62
B1402526HARA	104	95	B1402528FALA	100	31	B1402528MAR	100	47
B1402526HARA	116	185	B1402528FALA	114	121	B1402528MAR	114	137
B1402526HARA	126	17	B1402528FALA	126	27	B1402528MAR	126	43
B1402526HARA	138	93	B1402528FALA	138	57	B1402528MAR	138	73
B1402526KALA	102	86	B1402528FARA	14	86	B1402528NAL	100	37
B1402526KALA	116	176	B1402528FARA	100	42	B1402528NAL	114	127
B1402526KALA	126	8	B1402528FARA	114	132	B1402528NAL	126	33
B1402526KALA	138	84	B1402528FARA	126	38	B1402528NAL	138	63
B1402526KARA	104	96	B1402528FARA	138	68	B1402528NAR	102	48
B1402526KARA	116	186	B1402528GAL	100	32	B1402528NAR	114	138
B1402526KARA	126	18	B1402528GAL	114	122	B1402528NAR	126	44
B1402526KARA	138	94	B1402528GAL	126	28	B1402528NAR	138	74
B1402526LALA	102	87	B1402528GAL	138	58	B1402528PAL	100	38
B1402526LALA	116	177	B1402528GAR	100	43	B1402528PAL	114	128
B1402526LALA	126	9	B1402528GAR	114	133	B1402528PAL	126	34
B1402526LALA	138	85	B1402528GAR	126	39	B1402528PAL	138	64
B1402526LARA	104	97	B1402528GAR	138	69	B1402528PAR	102	49
B1402526LARA	116	187	B1402528HALA	100	33	B1402528PAR	114	139
B1402526LARA	126	19	B1402528HALA	114	123	B1402528PAR	126	45
B1402526LARA	140	95	B1402528HALA	126	29	B1402528PAR	138	75
B1402528BA0A	100	27	B1402528HALA	138	59	B1402528QAL	100	39
B1402528BA0A	114	117	B1402528HARA	100	44	B1402528QAL	114	129
B1402528BA0A	126	23	B1402528HARA	114	134	B1402528QAL	126	35

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B1402528QAL	138	65	B1613512M0H	86	71	B3126012000	24	17
B1402528QAR	102	50	B1613512M0H	106	156	B3129012A00	18	19-20
B1402528QAR	114	140	B1613512M0H	120	11	B3129012A00	20	17
B1402528QAR	126	46	B1613512M0H	128	67	B3129012A00	24	19-20
B1402528QAR	138	76	B1613512N0H	86	72	B3132552000	20	38
B1425526000	12	34	B1613512N0H	106	157	B31375270A0	18	5
B1438512B00	10	5~12	B1613512N0H	120	12	B31375270A0	24	5
B1438512B00	14	47~54	B1613512N0H	128	68	B3138527000	18	9
B1449526000	24	43	B1613512P0H	86	73	B3138527000	24	9
B1505227T00A	44	28-36	B1613512P0H	106	158	B3139527000	18	7
B1521555000	44	2	B1613512P0H	120	13	B3139527000	24	7
B1613512B0H	86	61	B1613512P0H	128	69	B3141527000	18	12
B1613512B0H	120	1	B1613512Q0H	86	74	B3141527000	24	12
B1613512C0H	86	62	B1613512Q0H	106	159	B3142527000	18	6
B1613512C0H	106	148	B1613512Q0H	120	14	B3142527000	24	6
B1613512C0H	120	2	B1613512Q0H	128	70	B3143527000	18	14
B1613512C0H	128	59	B1613512R0H	86	75	B3143527000	24	14
B1613512D0H	86	63	B1613512R0H	120	15	B3214047000	20	8
B1613512D0H	106	149	B1613512S0H	86	76	B3517009000	58	43
B1613512D0H	120	3	B1613512S0H	120	16	B3517009000	64	43
B1613512D0H	128	60	B1613512T0H	86	77	B3525357000	58	58
B1613512E0H	86	64	B1613512T0H	120	17	B3525357000	60	58
B1613512E0H	106	150	B1613512U0H	86	78	B3525357000	64	58
B1613512E0H	120	4	B1613512U0H	120	18	B3525357000	66	58
B1613512E0H	128	61	B1636581B00	38	33	B3561771000	68	102
B1613512F0H	86	65	B1653470000	38	24	B8228125000	58	18
B1613512F0H	106	151	B1705850000	14	68	B8228125000	64	18
B1613512F0H	120	5	B1820563000	30	87	B9101490000	78	8
B1613512F0H	128	62	B1821051000	30	72	B9117051000	28	21-82
B1613512G0H	86	66	B1821051000	32	10	B9117051000	78	19-20
B1613512G0H	106	152	B1822051000	30	85	B9117563000	32	18-19
B1613512G0H	120	6	B1823051000	28	20	B91210120A0	78	21
B1613512G0H	128	63	B1823051000	32	17	BP30000010R	58	98
B1613512H0H	86	67	B1834512000	60	72	BP30000010R	60	98
B1613512H0H	106	153	B1834512000	66	72	BP30000010R	62	98
B1613512H0H	120	7	B3111126000	20	33	BP30000010R	64	96
B1613512H0H	128	64	B3112704000	18	21	BP30000010R	66	96
B1613512K0H	86	68	B3112704000	24	21	BP30000010R	68	96
B1613512K0H	106	154	B3114232000	18	19-20	BT0500300EA	38	17
B1613512K0H	120	8	B3114232000	24	19-20	CM200100101	4	68-69
B1613512K0H	128	65	B3115552000	20	32	CM200100102	4	68-69
B1613512L0H	86	70	B3118552F00	20	45	CM200200201	4	52-53
B1613512L0H	106	155	B3118552I00	20	46	CM200200202	4	52-53
B1613512L0H	120	10	B3120125000	20	34	CM300200001	4	49
B1613512L0H	128	66	B3126012000	18	17	CM300200003	4	70

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
CM300400901	26	52·67	NM6040001SP	40	69	RO044240100	34	17
CM300400902	26	52·67	NM6040002SC	76	27	RO048190100	58	86
CM301100101	4	55·56	NM6040003SC	26	75	RO048190100	60	86
CM301100102	4	55·56	NM6050001SD	26	70	RO048190100	64	86
CM301300001	4	78	NM6050001SD	70	44	RO048190100	66	86
CM600100201	78	30	NM6050001SE	76	28	RO092270200	40	78
CQ202000000	6	5	NM6050001SP	38	28	RO195240100	58	42
CQ202000000	28	81	NM6050001SP	52	13	RO195240100	64	42
CQ202000000	30	81	NM6060001CP	10	45	RO257350100	34	42
CQ202000000	32	15	NM6060001CP	16	95	SB117000100	8	47
CQ252000000	6	7	NM6060001CP	26	66	SB120002500	6	37
CQ252000000	10	36	NM6060001CP	40	54	SB30953010A	32	30~33
CQ252000000	14	70	NM6060001SE	72	5	SB30953010B	32	30~33
CQ303000000	6	12	NM6060003SC	48	18	SB30953010C	32	30~33
CQ303000000	68	97	NS6080210SP	20	22	SB30953010D	32	30~33
CS0871019SH	10	43	NS6090310SP	56	22	SD0470316TP	18	27
CS0871019SH	14	93	NS6110310SP	18	30	SD0470316TP	20	3
CS087101BSH	10	42	NS6110310SP	20	23	SD0470316TP	24	27
CS087101BSH	14	92	NS6110310SP	24	30	SD0500301SP	56	23
D2112555B00	2	3	NS6110310SP	56	9	SD0601171SP	24	42
D2464555B00	52	22	NS6110310SP	60	48	SD0640247TP	26	60
D3128555D00	20	36	NS6110310SP	66	48	SD0640357TP	44	14
D3129555D00	20	37	NS6110420SP	28	19	SD0640752TP	26	53
D3159555B00	44	26	NS6110420SP	32	16	SD0650321TP	56	4
D3163555B00A	44	30	NS6150310SP	74	5	SD0700328TP	52	34
D3164555B00	44	45	NS6150440SP	74	11	SD0700336TP	50	75
EA9500B0100	50	63	NS6620310SP	44	27	SD0700346TP	50	65
EA9500B0100	52	45	RC0370411KP	56	27	SD0800352SP	74	14
EA9500B0100	60	91	RC0560711KP	70	31	SD0900356TP	44	15
EA9500B0100	66	91	RC0650811KP	48	3	SD0900426TP	38	4
EA9500B0200	60	92	RE0400000K0	52	23	SD0900706TP	40	55
EA9500B0200	66	92	RE0400000K0	70	32	SK3412000SC	70	12
GAK33027000	74	7	RE0500000K0	44	13	SL4030631SC	56	3
HK034610140	52	14	RE0500000K0	74	18	SL4030641SE	56	18
HK03464000B	52	19	RE0600000K0	48	11	SL6052592TN	6	30
MDP500B0902	78	10~13	RE0700000K0	26	56	SL6061692TN	4	48
MDP500B1002	78	10~13	RE0700000K0	74	13	SM0050801SC	70	37
MDP500B1400	10	3·4	RE0800000K0	74	20	SM1030601SN	48	44
MDP500B1400	12	4·5	RE0900000K0	38	13	SM1040750TP	2	30
MDP500B1402	78	10~13	RE1000000K0	72	13	SM2040750TP	2	32
MDP500B2100	10	3·4	RO036080200	18	40	SM4021201SC	52	44
MDP500B2100	12	4·5	RO036080200	24	40	SM40405C5SP	58	6
MDP500B2102	78	10~13	RO037180100	44	3	SM40405C5SP	64	6
NM6030001SC	48	7	RO037180100	60	62	SM4040601SC	48	5
NM6030001SN	40	79	RO037180100	66	62	SM4040655SP	38	21

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SM4040655SP	44	44	SM6050800SP	38	93	SM80506A2TP	38	14
SM4040655SP	58	23	SM6050800SP	40	93	SM8050812TP	44	18
SM4040655SP	64	23	SM6050802TP	56	26	SM8051002TP	34	20
SM4040855SP	26	49	SM6051002TP	8	49	SM8051610SP	6	28
SM4040855SP	38	31	SM6051002TP	10	21	SM8060550TP	28	34
SM4040855SP	44	47	SM6051002TP	54	50	SM8060550TP	32	28
SM4041055SP	10	35	SM6051202TP	26	51	SM8060552TP	6	14
SM4041201SC	76	24	SM6051202TP	48	37	SM8060552TP	40	82
SM4041601SN	22	49	SM6051202TP	58	8	SM8060610TP	34	37
SM4042501SC	76	26	SM6051202TP	64	8	SM8060612TP	6	15
SM4050655SP	40	85	SM6051400SP	38	41	SM8060612TP	34	41
SM4050655SP	60	57	SM6051600SP	10	28	SM80608A2TP	6	38
SM4050655SP	66	57	SM6051600SP	14	81	SM80608A2TP	34	39
SM4050855SP	2	6	SM6051600SP	38	74	SM80608A2TP	38	44
SM4050855SP	20	47	SM6051600SP	40	74	SM80608A2TP	50	61
SM4050855SP	26	58	SM6051850TP	40	83	SM8061212TP	26	65
SM4050855SP	34	34	SM6052002TP	36	51	SM8061550TP	6	22
SM4050855SP	48	26	SM6052502TP	50	62	SM8063012TR	72	6
SM4050855SP	56	20	SM6060800SP	2	12	SM8081652TP	6	17
SM4050855SP	60	94	SM6060800SP	44	39	SM9040603SC	2	28
SM4050855SP	66	94	SM6061150TP	6	20	SM9040603SC	52	12
SM4051001SN	18	43	SM6061200SP	48	28	SM9050850SP	48	31
SM4051001SN	26	48	SM6061202TP	52	24	SM9051203CP	50	57
SM4051055SP	4	67	SM6062500SP	34	31	SM9061203SE	72	20
SM4051255SP	2	1	SM6062502TP	10	24	SM9061853SR	72	14
SM4051255SP	38	27	SM6062502TP	14	76	SQ0000401MZ	58	60
SM4051405SE	76	25	SM6063002TP	52	29	SQ0000401MZ	60	60
SM4051601SC	70	4	SM6063750SP	34	24	SQ0000401MZ	64	60
SM4052501SN	18	42	SM6750690TP	38	25	SQ0000401MZ	66	60
SM4052501SN	24	47	SM6850400SP	50	53	SQ0000451MZ	58	27
SM4055501SC	60	79	SM7050850TP	40	95	SQ0000451MZ	64	27
SM4055501SC	66	79	SM7050850TP	42	95	SQ2050453MZ	34	45
SM4062001SC	70	3	SM8030312TP	50	54	SQ2060443SD	58	25
SM5040655SN	70	34	SM8031612TP	40	77	SQ2060443SD	64	25
SM6030672TP	38	34	SM8040412TP	2	23	SQ2060451MZ	34	35
SM6040602TP	44	7	SM8040412TP	26	68	SS1090520TP	48	47
SM6040650TP	58	63	SM8040412TP	38	76	SS4090415SP	12	28
SM6040650TP	60	63	SM8040412TP	40	76	SS4090715SP	12	37
SM6040650TP	66	63	SM8040612TP	38	38	SS4110515SP	52	47
SM6040655TP	2	31	SM8040802TP	26	74	SS4110615SP	18	36
SM6041002TP	40	92	SM8040802TP	70	36	SS4110615SP	24	36
SM6041802TP	60	71	SM8050412TP	2	19	SS4110715SP	44	29
SM6041802TP	66	71	SM8050412TP	38	46	SS4111215SP	44	31
SM6050450TP	26	73	SM8050502TP	70	35	SS5090420SP	18	39
SM6050650TP	52	35	SM8050612TP	20	20	SS5090420SP	24	39

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SS5091020SP	20	21	TA1650406R0	4	59	WS0631510KP	52	25
SS6060510TP	12	22	WP0350516SD	20	27	WT0530002KS	2	7
SS6080340SP	14	63	WP0371016SD	30	80			
SS6080410SP	12	27	WP0371016SD	32	13			
SS6090520SP	20	25	WP0371016SD	56	30			
SS6090580TP	50	48	WP0430800SD	60	70			
SS6090810TP	30	79	WP0430800SD	66	70			
SS6090810TP	32	12	WP0450000SD	12	18			
SS6121860SP	38	19	WP0450801SP	24	44			
SS6153040SP	34	23	WP0450801SP	54	49			
SS6560150SH	28	47	WP0450826SC	70	33			
SS7060310SP	14	72	WP0501016SC	70	13			
SS7090510SP	18	24	WP0501016SD	8	50			
SS7090510SP	24	24	WP0501016SD	18	37			
SS7090610SP	56	29	WP0501016SD	24	37			
SS7090910TP	44	43	WP0501016SD	52	20			
SS7110710SP	12	19	WP0520656SA	38	16			
SS7110710SP	52	15	WP0520656SA	60	78			
SS7110740TP	52	11	WP0520656SA	66	78			
SS7121410TP	74	6	WP0531000SC	78	3			
SS8080660TP	10	19	WP0531000SD	48	66			
SS8080660TP	12	87	WP0531000SD	50	66			
SS8080660TP	14	87	WP0531000SD	56	35			
SS8090670SP	20	39	WP0531000SD	60	80			
SS8110410TP	4	76	WP0531000SD	66	80			
SS8150822TP	10	44	WP0531001SC	70	6			
SS8150822TP	14	94	WP0531001SC	76	18			
SS9110460CP	26	62	WP0550800SP	10	22			
SS9111010SP	52	21	WP0550800SP	54	51			
TA0290301M0	34	30	WP0550800SP	62	95			
TA0370301R0	6	33	WP0550800SP	68	95			
TA0370301R0	10	29	WP0600816SP	52	31			
TA0370301R0	12	33	WP0621016SD	52	26			
TA0490601R0	6	42	WP0621036SP	74	10			
TA0500301R0	6	32	WP0621046SP	34	25			
TA0750404R0	6	1	WP0621046SP	48	17			
TA0800504R0	2	9	WP0641600SC	70	7			
TA0950806R0	4	58	WP0651646SC	78	16			
TA1030402R0	4	71	WP1021016SD	74	12			
TA1050504R0	4	72	WP1612616SE	76	29			
TA1250406R0	2	73	WS0410002KP	56	21			
TA1250406R0	4	73	WS0451040KP	54	48			
TA1250705R0	4	62	WS0510002KN	76	5			
TA1470704R0	4	57	WS0521010KN	70	5			
TA1600406R0	2	16	WS0610002KP	52	30			